

dacapo STAINLESS

FOOD & DAIRY *plus*

DACAPO SUPPLY CUSTOMERS IN MORE THAN 40 COUNTRIES FROM OUR CENTRAL STOCK IN DENMARK AND THE NETHERLANDS

5 TOUGH QUESTIONS TO OUR EXPERT



René Holm
Product Manager
rho@dacapo.com

FAQ

- 1 Why not a max. 0.4 µm?
- 2 Why keep both annealed and non-annealed in stock?
- 3 What is the latest development within hygienic design?
- 4 Why are the tubes not double-pickled like in the good old AST-days?
- 5 How does Dacapo ensure compliance with applicable requirements?

1 We guarantee 0.8 µm on the entire surface. With a guarantee on 0.4 µm we would approach the critical level of 0.3 µm where flow problems may appear.

2 This is to the benefit of our customers based on price and availability. When bending is required we normally recommend annealed tubes, in case the tube does not need bending, non-annealed tubes are sufficient.

3 Higher and higher hygiene requirements are imposed both in and around the entire production. Dacapo already comply with new European standards soon to be introduced.

4 The pickling process exposes the tube and increases the wear of the tube. An additional pickling will lead to higher roughness in the tube, hence Food & Dairy Plus tubes are only pickled once.

5 Tighter entry control procedures has been introduced. Consistency and uniformity is secured through collaboration with single suppliers.

Denmark
Dacapo Stainless A/S
Neptunvej 1
DK-8600 Silkeborg
T: +45 8743 0000
www.dacapo.com

The Netherlands
Dacapo Stainless BV
Vossenbeemd 111
5705CL Helmond
T: +31 (0)492 577 777
www.dacapo.com

FOOD & DAIRY *plus*

HOW TO ENSURE A UNIFORM AND CONSISTENT QUALITY THROUGHOUT THE ENTIRE PROJECT?

www.dacapo.com

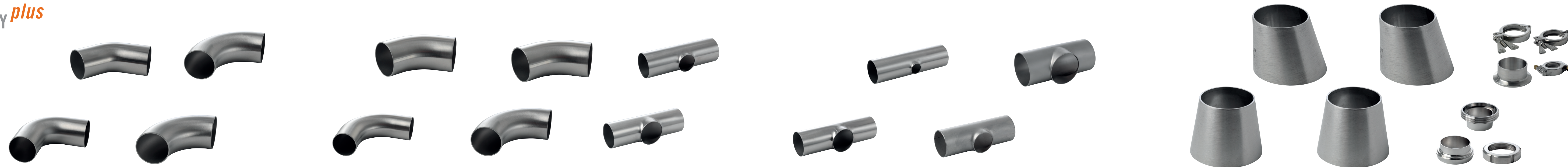
**THE ANSWER IS
DACAPO'S
FOOD & DAIRY PLUS**

**ALL TUBES AND
FITTINGS COMPLY AND
EXCEED EVEN THE LATEST
STANDARDS AND OFFERS
YOU A ROUGHNESS
OF MAX 0.8 µm**

FOOD & DAIRY PLUS - FACTS

- DIN 11850 / EN 10217-7
- RA max. 0.8 µm also on the welding bead
- End-caps
- EN 1.4307 and 1.4404 in stock
- Polished and non-polished in stock
- Annealed and non-annealed in stock
- Special tolerance D4/T3 laser welded
- AD 2000-W2, PED 97/23/CE
- EU regulation 1935/2004

FOOD & DAIRY *plus*



DIM and type	Tubes	DB10	DB15	DB29	DB20/75	DB21/77	DB25/79	DB42/43	DB40/41	DT11	DT12/95	DT21/71	DT22/75	DT40/41	DT46/47	DR10/91	DR15	DR40/41	DR42/43	Unioner	Clamps	
DS / SMS		DS / SMS	DS / SMS	ISO extra short	ISO short	ISO long	ISO long	DIN 11852	DIN 11852	DS / SMS	DS / SMS	ISO	ISO	DIN 11852	DIN 11852	DS / SMS	DS / SMS	DIN	DIN	DS / SMS / ISO / DIN	DS / SMS / ISO / DIN	
25,0 x 1,2	•	•	•							•	•					•	•			•	•	
38,0 x 1,2	•	•	•							•	•					•	•			•	•	
51,0 x 1,2	•	•	•							•	•					•	•			•	•	
63,5 x 1,6	•	•	•							•	•					•	•			•	•	
76,1 x 2,0	•	•	•							•	•					•	•			•	•	
101,6 x 2,0	•	•	•							•	•					•	•			•	•	
ISO extra short/short/long																						
25,0 x 1,2	•			•	•	•	•														•	•
38,0 x 1,2	•			•	•	•	•														•	•
51,0 x 1,2	•			•	•	•	•														•	•
63,5 x 1,6	•			•	•	•	•														•	•
76,1 x 1,6	•			•	•	•	•														•	•
101,6 x 2,0	•			•	•	•	•														•	•
DIN 11852																						
19 x 1,5	•							•	•					•	•			•	•	•	•	
23 x 1,5	•							•	•					•	•			•	•	•	•	
29 x 1,5	•							•	•					•	•			•	•	•	•	
35 x 1,5	•							•	•					•	•			•	•	•	•	
41 x 1,5	•							•	•					•	•			•	•	•	•	
53 x 1,5	•							•	•					•	•			•	•	•	•	
70 x 2,0	•							•	•					•	•			•	•	•	•	
85 x 2,0	•							•	•					•	•			•	•	•	•	
104 x 2,0	•							•	•					•	•			•	•	•	•	
129 x 2,0	•							•	•					•	•			•	•	•	•	
154 x 2,0	•							•	•					•	•			•	•	•	•	
204 x 2,0	•							•	•					•	•			•	•	•	•	