

Submersible Wastewater Pump Type ABS AS 0530-0841

Robust, reliable submersible pumps from 1 to 3.5 kW for pumping clear water, wastewater and sewage from buildings and sites in domestic and commercial areas.

Applications

AS submersible pumps have been designed for the economic and reliable pumping of wastewater and sewage, and can be used with automatic coupling system for fixed applications or as portable units.

- The 2-inch version is especially suitable for pumping wastewater from underground garages.
- With vortex hydraulics the AS is particularly suitable for fluids containing fibrous or abrasive matter and for sewage.
- The Contrablock hydraulic system is suitable for larger proportions of solid or fibrous matter.
- Maximum allowable temperature of the medium is 40 °C, or short term to 60 °C (max. 5 minutes).

Construction

The water pressure-tight, encapsulated fully flood-proof motor and the pump section form a compact, robust, unit construction.

Motor

Single-phase 230 V and three-phase 460 V, 60 Hz, 2-pole (3400 r/min) and 4-pole (1750 r/min). Insulation class F; protection type IP 68. Ex protection to Ex d IIB T4 and FM international standards. Consult Sulzer for Ex usage with frequency inverters.

Bearings

The stainless steel motor shaft is supported in lubricated-for-life ball bearings.

Shaft sealing

Between motor and hydraulic section by means of a high quality sealing unit using a silicon carbide mechanical seal, independent of direction of rotation and resistant to temperature shock. Seal at motor side is by oil lubricated lip seal.

Discharge

AS 0530: G 2" internal thread (DN 50)

AS 0630 to 0641: radial slot DN 65 flange

AS 0830, 0831, 0840 & 0841: radial slot DN 80 flange

Temperature monitoring

TCS (Thermo-Control-System) with thermal sensors in the stator to switch off the pump in the case of overheating and switch on automatically after cooling down (option on standard AS).

Seal monitoring

DI system consisting of a sensor in the motor and oil chambers which signals an inspection alert if there is leakage at the shaft seals (option on standard AS; not in oil chamber on Ex version).

Hydraulics

AS 0530, 0630, 0631, 0830, 0831: vortex, open, recessed four-vane impeller.

AS 0641, 0840, 0841: Contrablock, open single-vane impeller with spiral bottom plate.



Identification Code: e.g. AS 0840 S 12/2 Ex

Hydraulics:

AS Product range

08 Discharge outlet DN (cm)

40 Hydraulic number

Motor:

S Modular motor version

12 Motor power P_2 kW x 10

2 Number of poles

Ex Explosive-proof

Features

- Hydraulic design with Contrablock system or vortex impellers.
- High reliability even under long term operating conditions.
- For wastewater and sewage containing solid or fibrous particles.
- In standard or Ex-versions.
- Option of automatic seal and temperature monitoring. Ex version with temperature monitoring as standard.
- Available for transportable or fixed installation.

Materials

Description	Material
Motor Housing	Cast iron EN-GJL-250
Rotor Shaft	Stainless steel 1.4021 (AISI 420)
Volute	Cast iron EN-GJL-250
Impeller	Cast iron EN-GJL-250
Bottom plate	Cast iron EN-GJL-250
Fasteners	Stainless steel 1.4401 (AISI 316)

Technical Data

AS		Solids size (mm)	Discharge *	Rated voltage (V)	Motor power ** (kW)		Rated current (A)	Speed (r/min)	Weight *** (kg)
					P ₁	P ₂			
0530	S16/2W ⁽¹⁾	40	G 2"	230 1~	2.09	1.60	9.15	3400	34
	S16/2D	40	G 2"	460 3~	2.17	1.60	3.32	3400	34
	S18/2W ⁽¹⁾	40	G 2"	230 1~	2.46	1.80	10.80	3400	34
	S18/2D	40	G 2"	460 3~	2.42	1.80	3.61	3400	34
	S30/2D	40	G 2"	460 3~	3.87	3.00	5.50	3400	40
0630	S10/4W ⁽¹⁾	60	DN 65	230 1~	1.48	1.00	6.50	1750	37
	S10/4D	60	DN 65	460 3~	1.33	1.00	2.60	1750	37
	S16/4D	60	DN 65	460 3~	2.24	1.60	3.60	1750	37
	S25/4D	60	DN 65	460 3~	3.16	2.50	4.92	1750	42
0631	S16/2W ⁽¹⁾	40	DN 65	230 1~	2.09	1.60	9.15	3400	38
	S16/2D	40	DN 65	460 3~	2.17	1.60	3.32	3400	38
	S18/2W ⁽¹⁾	40	DN 65	230 1~	2.46	1.80	10.80	3400	38
	S18/2D	40	DN 65	460 3~	2.42	1.80	3.61	3400	38
	S35/2D	40	DN 65	460 3~	4.26	3.50	6.08	3400	46
0641	S35/2D	45	DN 65	460 3~	4.26	3.50	6.08	3400	42
0830	S10/4W ⁽¹⁾	60	DN 80	230 1~	1.48	1.00	6.50	1750	40
	S10/4D	60	DN 80	460 3~	1.33	1.00	2.60	1750	40
	S16/4D	60	DN 80	460 3~	2.24	1.60	3.60	1750	40
	S25/4D	60	DN 80	460 3~	3.16	2.30	4.92	1750	42
0831	S25/4D	80	DN 80	460 3~	3.16	2.50	4.92	1750	55
0840	S16/2W ⁽¹⁾	30	DN 80	230 1~	2.09	1.60	9.15	3400	35
	S16/2D	30	DN 80	460 3~	2.17	1.60	3.32	3400	35
	S18/2W ⁽¹⁾	30	DN 80	230 1~	2.46	1.80	10.80	3400	35
	S18/2D	30	DN 80	460 3~	2.42	1.80	3.61	3400	35
	S30/2D	30	DN 80	460 3~	3.87	3.00	5.50	3400	40
0841	S16/4D	80	DN 80	460 3~	2.24	1.60	3.60	1450	48
	S25/4D	80	DN 80	460 3~	3.16	2.50	4.92	1450	57

* G = internal thread, DN = flange

** P₁ = Power at mains; P₂ = Power at motor shaft;

*** Weight with 10 m cable. Cable size: Standard = 4G1.5, Ex = 7G1.5

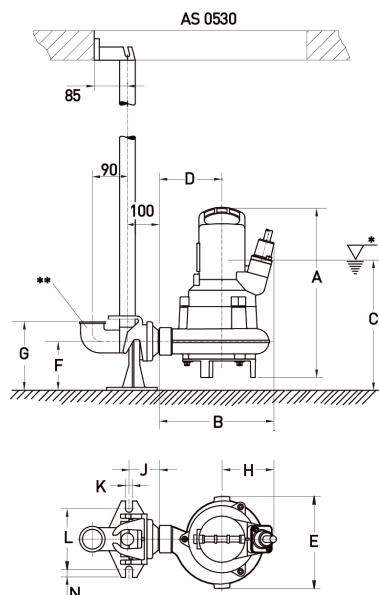
⁽¹⁾ Start and Run capacitor to the following specification required in control panel.

Start: 161-193µF. Run: 30µF for S10/4W, 20µF for S16/2W and S18/2W

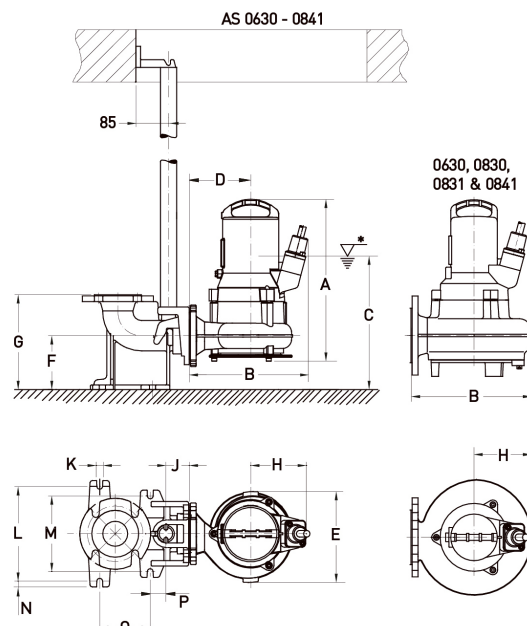
The recommended start time for the motors is two seconds.

Dimensions (mm)

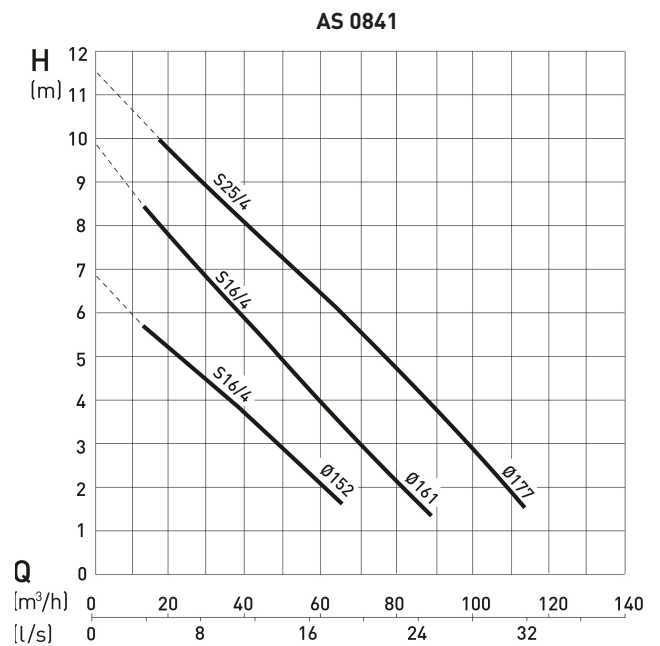
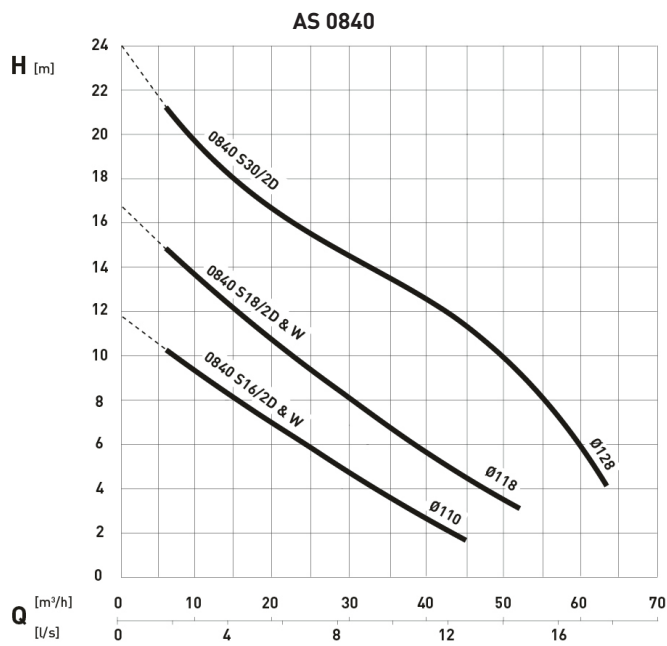
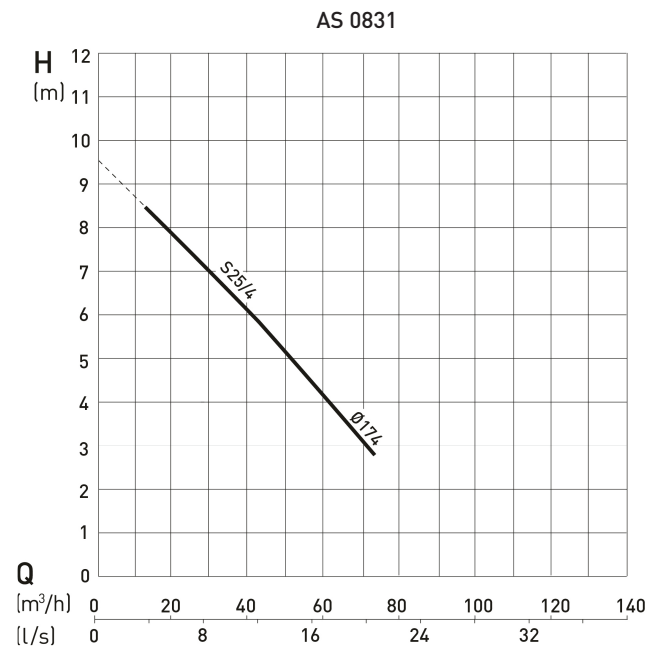
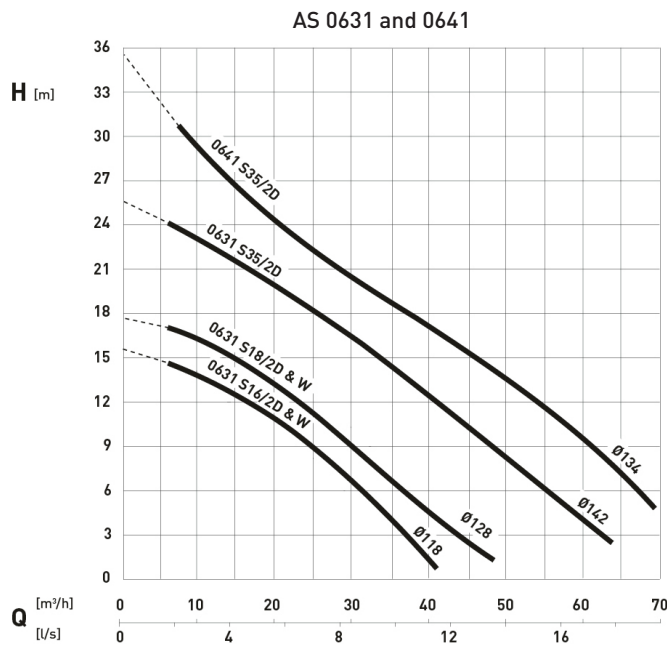
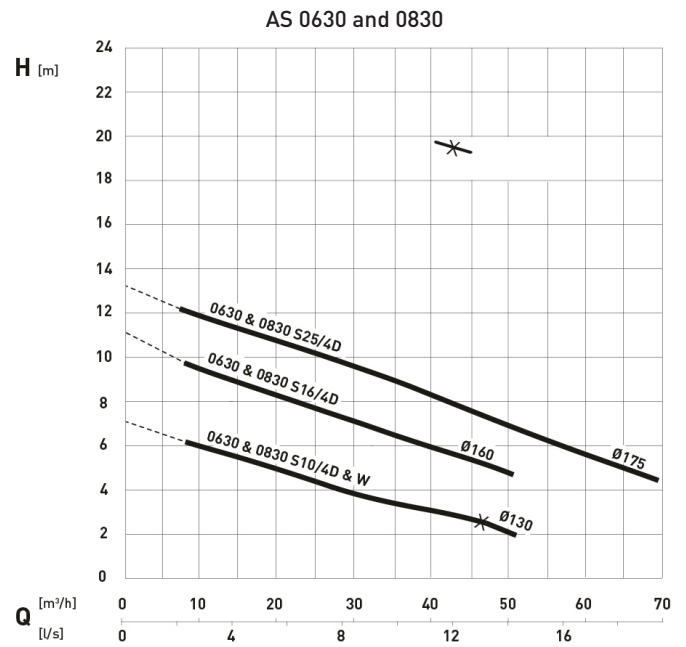
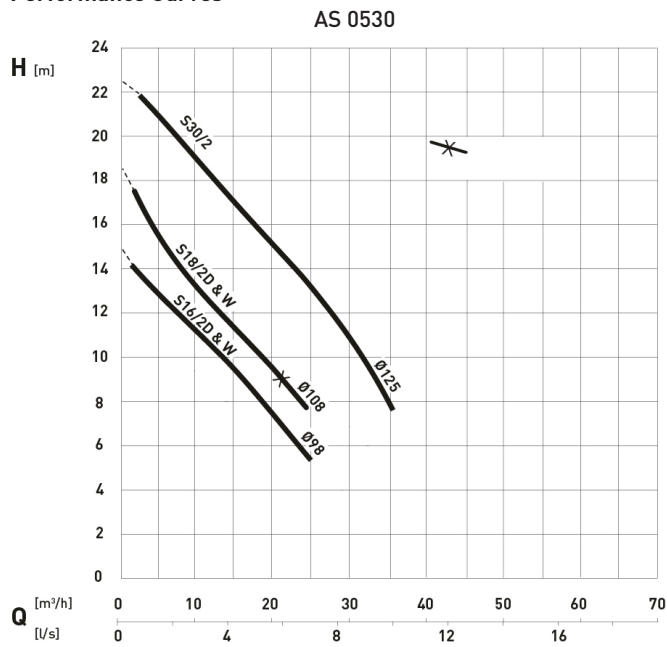
AS	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P
0530 S16/2 & 18/2	432	293	331	160	236	125	175	133	100	18	155	n.a.	20	n.a.	n.a.
	S30/2	444	293	331	160	236	125	175	133	100	18	155	n.a.	20	n.a.
0630 S10/4 & 16/4	437	309	348	157	294	140	247	147	57	18	245	195	15	132	40
	S25/4	450	309	348	157	294	140	247	147	18	245	195	15	132	40
0631 S16/2 & 18/2	409	305	346	160	237	140	247	145	54	18	245	195	15	132	40
	S35/2	421	305	346	160	237	140	247	145	18	245	195	15	132	40
0641 S35/2	428	308	346	160	237	140	247	148	54	18	245	195	15	132	40
0830 S10/4 & 16/4	437	307	408	160	294	200	342	147	88	18	275	195	20	182	25
	S25/4	450	307	408	160	294	200	342	147	18	275	195	20	182	25
0831 S25/4	470	397	445	240	312	200	340	157	88	18	275	195	20	182	25
0840 S16/2 & 18/2	418	280	379	130	210	200	342	148	88	18	275	195	20	182	25
	S30/2	430	280	379	130	210	200	342	88	18	275	195	20	182	25
0841 S16/4	473	397	445	240	312	200	340	157	88	18	275	195	20	182	25
	S25/4	485	397	450	240	312	200	340	157	18	275	195	20	182	25



* Lowest switch-off level;
minimum switch-on level
must be at least 100 mm higher.
** Elbow not supplied.



Performance Curves



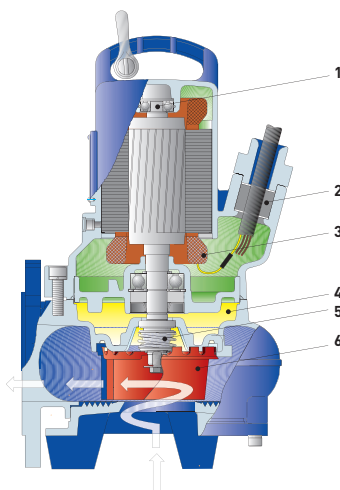
H = Total Head; Q = Discharge Volume. Curves to ISO 9906 N.B. please use the ABSEL program to validate pump selection.

Accessories

	Description	Size	Part no.	AS
Fixed installation with Sulzer Automatic Coupling System	Pedestal (cast iron EN-GJL-250)			
	threaded (with fixing bolts and transition piece)	2" without bend	62320560	0530
	flange (with fixing bolts)	DN 65: 90° cast bend	62320673	0630-0641
	flange (with fixing bolts)	DN 80 without bend	62320557	0830 & 0840
	flange (fixing bolts not included)	DN 80: 90° cast bend	62320649	0830/31/40/41
	flange (with plug/clamp connection and fixing bolts)	DN 80: 90° cast bend	62320650	0830/31/40/41
	Fasteners (galvanized steel)			
	bolts and gasket (bracket to pump)		62610632	0830/31/40/41
	anchor bolts (pedestal to base)		62610775	0830/31/40/41
	Guide Rail (galvanized steel)	1¼" x 1 m	31380007	0530-0641
		1¼" x 2 m	31380008	
		1¼" x 3 m	31380009	
		1¼" x 4 m	31380010	
		1¼" x 5 m	31380011	
	Chain Kit (galvanized steel)	3 m	61265065	0530-0841
		4 m	61265093	
		6 m	61265069	
		7 m	61265096	
	Chain Kit (stainless steel)	3 m	61265081	0530-0841
		4 m	61265099	
		6 m	61265085	
		7 m	61265102	
Fixed installation - dry well: (horizontal) (vertical)	Pump Support Kit (EN-GJL-250)		61825001	0831 & 0841
	head and volute supports with fixing bolts and vibration damper		62665103	0530-0830 & 0840
	Ground Support Stand		61355002	0831 & 0841
Transportable installation	Ground Support Stand		42895016	0630 & 0830
			61355012	0631 & 0641
			61350526	0831 & 0841
	Discharge Elbow (EN-GJL-250)			
	flange to thread	DN 80 to G 2½"	31090131	0840
	flange to STORZ coupling	DN 80 to G 2½"	62665074	
	Adaptor (galvanized steel)	DN 65 to DN 80	21405002	0630 & 0631
General	Non-return Ball Valve (EN-GJL-250)			
	internal thread	G 2"	61400527	0530
	internal thread with inspection hatch	G 2½"	61400543	0630-0641
	flange with inspection hatch and venting	DN 80	61400534	0830/31/40/41
	flange with inspection hatch	DN 80	61400523	0830/31/40/41
	Gate Valve (brass)	G 2"	14040007	0530
	(EN-GJL-250)	DN 80	61420500	0830, 0831, 0840 & 0841

Design

1. Ball bearings; lubricated-for-life
2. Watertight cable entry
3. Motor with thermal sensor in air-filled motor housing
4. Oil chamber with seal monitoring
5. Sic/Sic mechanical seal
6. Contrablock (featured) or vortex hydraulics



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