

## STH PRICE LIST CNC

| Item Code       | Lathe Model | Description                     | €       |
|-----------------|-------------|---------------------------------|---------|
| STH-400- x 1000 | STH 400-105 | 400 x 1000 mm STRAIGHT BED TYPE | 75.868  |
| STH-400- x 2000 | STH 400-105 | 400 x 2000 mm STRAIGHT BED TYPE | 78.468  |
| STH-400- x 3000 | STH 400-105 | 400 x 3000 mm STRAIGHT BED TYPE | 83.043  |
| STH-400- x 4000 | STH 400-105 | 400 x 4000 mm STRAIGHT BED TYPE | 88.287  |
| STH-400- x 5000 | STH 400-105 | 400 x 5000 mm STRAIGHT BED TYPE | 95.804  |
| STH-500- x 2000 | STH 500-130 | 500 x 2000 mm STRAIGHT BED TYPE | 86.568  |
| STH-500- x 3000 | STH 500-130 | 500 x 3000 mm STRAIGHT BED TYPE | 93.394  |
| STH-500- x 4000 | STH 500-130 | 500 x 4000 mm STRAIGHT BED TYPE | 98.872  |
| STH-500- x 5000 | STH 500-130 | 500 x 5000 mm STRAIGHT BED TYPE | 107.280 |

### LARGER SPINDLE BORE OPTION FOR MODELS STH-400 / 500

|          |                         |        |
|----------|-------------------------|--------|
| BO-10708 | 155 mm A11 SPINDLE BORE | 6.275  |
| BO-10709 | 230 mm A15 SPINDLE BORE | 9.412  |
| BO-10714 | 310 mm A20 SPINDLE BORE | 17.000 |



### STANDARD ACCESSORIES

- > Automatic 8 stations turret with 4 tool holders.
- > Dynamic solid and trajectory graphics.
- > Profile editor.
- > Electronic handwheel for the X and Z axis.
- > Servo spindle motor chip collecting tray.
- > Coolant equipment.
- > Bush and fixed centre.
- > Work light.
- > Levelling plates.
- > Instruction manual.
- > CE compliance.
- > Control FANUC, FAGOR Y SIEMENS (Option).

Duplomatic live tool BMT turret



Big Spindles



Hydraulic chuck



Chip conveyor



Hydraulic steady rest





## STH PRICE LIST CNC

| Item Code                                                                       | Accessories                                    | €      |
|---------------------------------------------------------------------------------|------------------------------------------------|--------|
| <b>UNIVERSAL 3 JAW CHUCK FITTED WITH TWO PIECES JAWS (ASA FITTING)</b>          |                                                |        |
| 3U-A8-400                                                                       | Ø 400 mm (MAX.RPM - 1000, HOLE CAPACITY - 136) | 1.991  |
| 3U-A8-500                                                                       | Ø 500 mm (MAX.RPM - 800, HOLE CAPACITY - 190)  | 3.421  |
| 3U-A11-400                                                                      | Ø 400 mm (MAX.RPM - 1000, HOLE CAPACITY - 155) | 2.084  |
| 3U-A11-500                                                                      | Ø 500 mm (MAX.RPM - 800, HOLE CAPACITY - 190)  | 3.442  |
| 3U-A15-500                                                                      | Ø 500 mm (MAX.RPM - 800, HOLE CAPACITY - 230)  | 3.581  |
| 3U-A15-630                                                                      | Ø 630 mm (MAX.RPM - 650, HOLE CAPACITY - 252)  | 6.614  |
| 3U-A20-630                                                                      | Ø 630 mm (MAX.RPM - 650, HOLE CAPACITY - 310)  | 6.662  |
| <b>UNIVERSAL 3 JAW CHUCK FITTED WITH TWO PIECES JAWS- SG IRON (ASA FITTING)</b> |                                                |        |
| 3UA-A8-400                                                                      | Ø 400 mm (MAX.RPM - 1600, HOLE CAPACITY - 136) | 2.609  |
| 3UA-A8-500                                                                      | Ø 500 mm (MAX.RPM - 1200, HOLE CAPACITY - 190) | 5.953  |
| 3UA-A11-400                                                                     | Ø 400 mm (MAX.RPM - 1600, HOLE CAPACITY - 155) | 2.702  |
| 3UA-A11-500                                                                     | Ø 500 mm (MAX.RPM - 1200, HOLE CAPACITY - 190) | 5.974  |
| 3UA-A15-500                                                                     | Ø 500 mm (MAX.RPM - 1200, HOLE CAPACITY - 230) | 6.114  |
| 3UA-A15-630                                                                     | Ø 630 mm (MAX.RPM - 1000, HOLE CAPACITY - 252) | 8.898  |
| 3UA-A20-630                                                                     | Ø 630 mm (MAX.RPM - 1000, HOLE CAPACITY - 310) | 8.946  |
| <b>UNIVERSAL 4 JAW CHUCK FITTED WITH TWO PIECES JAWS (ASA FITTING)</b>          |                                                |        |
| 4U-A8-400                                                                       | Ø 400 mm (MAX.RPM - 1000, HOLE CAPACITY - 136) | 2.702  |
| 4U-A8-500                                                                       | Ø 500 mm (MAX.RPM - 800, HOLE CAPACITY - 190)  | 6.173  |
| 4U-A11-400                                                                      | Ø 400 mm (MAX.RPM - 1000, HOLE CAPACITY - 155) | 2.795  |
| 4U-A11-500                                                                      | Ø 500 mm (MAX.RPM - 800, HOLE CAPACITY - 190)  | 6.195  |
| 4U-A15-500                                                                      | Ø 500 mm (MAX.RPM - 800, HOLE CAPACITY - 230)  | 6.334  |
| 4U-A15-630                                                                      | Ø 630 mm (MAX.RPM - 650, HOLE CAPACITY - 252)  | 9.887  |
| 4U-A20-630                                                                      | Ø 630 mm (MAX.RPM - 650, HOLE CAPACITY - 310)  | 9.935  |
| <b>UNIVERSAL 4 JAW CHUCK FITTED WITH TWO PIECES JAWS- SG IRON (ASA FITTING)</b> |                                                |        |
| 4UA-A8-400                                                                      | Ø 400 mm (MAX.RPM - 1600, HOLE CAPACITY - 136) | 3.590  |
| 4UA-A8-500                                                                      | Ø 500 mm (MAX.RPM - 1200, HOLE CAPACITY - 190) | 8.624  |
| 4UA-A11-400                                                                     | Ø 400 mm (MAX.RPM - 1600, HOLE CAPACITY - 155) | 3.683  |
| 4UA-A11-500                                                                     | Ø 500 mm (MAX.RPM - 1200, HOLE CAPACITY - 190) | 8.645  |
| 4UA-A15-500                                                                     | Ø 500 mm (MAX.RPM - 1200, HOLE CAPACITY - 230) | 8.785  |
| 4UA-A15-630                                                                     | Ø 630 mm (MAX.RPM - 1000, HOLE CAPACITY - 252) | 15.160 |
| 4UA-A20-630                                                                     | Ø 630 mm (MAX.RPM - 1000, HOLE CAPACITY - 310) | 15.208 |
| <b>INDEPENDENT 4 JAW CHUCK FITTED WITH TWO PIECES JAWS (ASA FITTING)</b>        |                                                |        |
| 4I-A8-500                                                                       | Ø 500 mm (MAX.RPM - 650, HOLE CAPACITY - 105)  | 1.940  |
| 4I-A11-500                                                                      | Ø 500 mm (MAX.RPM - 650, HOLE CAPACITY - 155)  | 1.972  |



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| Item Code                                                          | Accessories                                                                | €      |
|--------------------------------------------------------------------|----------------------------------------------------------------------------|--------|
| 4I-A8-630                                                          | Ø 630 mm (MAX.RPM - 545, HOLE CAPACITY - 105)                              | 2.797  |
| 4I-A11-630                                                         | Ø 630 mm (MAX.RPM - 545, HOLE CAPACITY - 155)                              | 2.822  |
| 4I-A15-630                                                         | Ø 630 mm (MAX.RPM - 545, HOLE CAPACITY - 230)                              | 3.043  |
| 4I-A11-800                                                         | Ø 800 mm (MAX.RPM - 450, HOLE CAPACITY - 155)                              | 4.952  |
| 4I-A15-800                                                         | Ø 800 mm (MAX.RPM - 450, HOLE CAPACITY - 230)                              | 4.977  |
| 4I-A20-800                                                         | Ø 800 mm (MAX.RPM - 450, HOLE CAPACITY - 310)                              | 5.292  |
| <b>UNIVERSAL CHUCK BACK PLATE WITH DRIVING PLATE (ASA FITTING)</b> |                                                                            |        |
| 01-A8-400                                                          | Ø 400 mm A2-8                                                              | 551    |
| 01-A11-400                                                         | Ø 400 mm A2-11                                                             | 556    |
| 01-A15-400                                                         | Ø 400 mm A2-15                                                             | 642    |
| 01-A8-500                                                          | Ø 500 mm A2-8                                                              | 814    |
| 01-A11-500                                                         | Ø 500 mm A2-11                                                             | 836    |
| 01-A15-500                                                         | Ø 500 mm A2-15                                                             | 902    |
| 01-A11-630                                                         | Ø 630 mm A2-11                                                             | 1.272  |
| 01-A15-630                                                         | Ø 630 mm A2-15                                                             | 1.313  |
| 01-A15-800                                                         | Ø 800 mm A2-15                                                             | 2.129  |
| 01-A20-800                                                         | Ø 800 mm A2-20                                                             | 2.129  |
| <b>FACE PLATE (ASA FITTING)</b>                                    |                                                                            |        |
| 03-A8-400                                                          | Ø 400 mm A2-8                                                              | 819    |
| 03-A11-400                                                         | Ø 400 mm A2-11                                                             | 857    |
| 03-A15-400                                                         | Ø 400 mm A2-15                                                             | 958    |
| 03-A8-500                                                          | Ø 500 mm A2-8                                                              | 1.096  |
| 03-A11-500                                                         | Ø 500 mm A2-11                                                             | 1.121  |
| 03-A15-500                                                         | Ø 500 mm A2-15                                                             | 1.121  |
| 03-A11-630                                                         | Ø 630 mm A2-11                                                             | 1.487  |
| 03-A15-630                                                         | Ø 630 mm A2-15                                                             | 1.575  |
| 03-A15-800                                                         | Ø 800 mm A2-15                                                             | 2.369  |
| 03-A20-800                                                         | Ø 800 mm A2-20                                                             | 2.470  |
| <b>HYDRAULIC KITS</b>                                              |                                                                            |        |
|                                                                    | <i>FOR STH-400 105</i>                                                     |        |
| BO-01146                                                           | HYDRAULIC CHUCK Ø 450 + HYD. CYLINDER Ø 91 + HYD. TAILSTOCK + POWERPACK    | 11.250 |
|                                                                    | <i>FOR STH-500 130</i>                                                     |        |
| BO-01147                                                           | HYDRAULIC CHUCK Ø 530 + HYD. CYLINDER Ø 117,5 + HYD. TAILSTOCK + POWERPACK | 14.700 |
|                                                                    | <i>FOR STH400/500 155</i>                                                  |        |
| BO-10288                                                           | HYDRAULIC CHUCK Ø 500 + HYD. CYLINDER Ø 140 + HYD. TAILSTOCK + POWERPACK   | 23.400 |



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| Item Code                              | Accessories                                                                    | €      |
|----------------------------------------|--------------------------------------------------------------------------------|--------|
|                                        | <i>FOR STH400/500 230</i>                                                      |        |
| BO-01161                               | HYDRAULIC CHUCK Ø 630 + HYD. CYLINDER Ø 225 + HYD. TAILSTOCK + POWERPACK       | 31.550 |
| <b>SET OF JAWS FOR HYDRAULIC CHUCK</b> |                                                                                |        |
| 230-05-968                             | SET OF JAWS Ø 450 mm CHUCK                                                     | 287    |
| 230-05-969                             | SET OF JAWS Ø 530 mm CHUCK                                                     | 345    |
| 230-05-970                             | SET OF JAWS Ø 500 mm CHUCK AND Ø 630 mm CHUCK                                  | 345    |
| 230-05-971                             | SET OF HARD JAW-INTERNAL FOR Ø 450 mm CHUCK                                    | 990    |
| 230-05-972                             | SET OF HARD JAW-REVERSIBLE FOR Ø 530 mm CHUCK                                  | 990    |
| 230-05-973                             | SET OF HARD JAW-REVERSIBLE FOR Ø 500 mm CHUCK AND Ø 630 mm CHUCK               | 990    |
| <b>STEADIES (ARMS WITH ROLLERS)</b>    |                                                                                |        |
| 09-40-07                               | FIXED STEADY REST STH-400 CAPACITY Ø (10-300)                                  | 1.098  |
| 09-40-05                               | FIXED STEADY REST STH-400 CAPACITY Ø (300-530)                                 | 1.882  |
| 09-60-05                               | FIXED STEADY REST STH-500 CAPACITY Ø (10-380)                                  | 1.647  |
| 09-60-09                               | FIXED STEADY REST STH-500 CAPACITY Ø (370-730)                                 | 3.000  |
| 09-40-06                               | FOLLOW REST STH-400 CAPACITY Ø (70-290)                                        | 980    |
| 09-60-07                               | FOLLOW REST STH-500 CAPACITY Ø (35-310)                                        | 1.412  |
| <b>HYDRAULIC STEADIES</b>              |                                                                                |        |
| BO-10205                               | HYDRAULIC STEADY REST CAPACITY SMW AUTOBLOK SLU-Z 3.1 (20-165)                 | 8.400  |
| BO-10211                               | HYDRAULIC STEADY REST CAPACITY SMW AUTOBLOK K-Z 2 (25-180)                     | 12.500 |
| BO-10206                               | HYDRAULIC STEADY REST CAPACITY SMW AUTOBLOK SLU-B 4 (35-245)                   | 17.150 |
| BO-10207                               | HYDRAULIC STEADY REST CAPACITY SMW AUTOBLOK K-Z 4 (52-285) - ONLY FOR STH-500  | 18.900 |
| BO-10208                               | HYDRAULIC STEADY REST CAPACITY SMW AUTOBLOK RX-Z 5 (75-430) - ONLY FOR STH-500 | 32.000 |
| <b>ADDITIONAL AXIS "C" AND "Y"</b>     |                                                                                |        |
| 230-05-974                             | "C" AXIS CONTINUOUS POSITIONING                                                | 9.850  |
| 230-05-975                             | "C" AXIS AND "Y" AXIS                                                          | 19.950 |
| <b>PRAGATI TURRETS AND TOOLHOLDERS</b> |                                                                                |        |
|                                        | <i>VDI DISCS FOR AUTOMATIC PRAGATI TURRET</i>                                  |        |
| BO-10184                               | 12 STATION TURRET DISC VDI-40 FOR STH 400-500                                  | 1.500  |
| BO-02181                               | 8 STATION TURRET DISC VDI-40 FOR STH 400                                       | 1.500  |
| BO-02182                               | 8 STATION TURRET DISC VDI-50 FOR STH 500                                       | 1.500  |
|                                        | <i>LIVE TOOL PRAGATI TURRET</i>                                                |        |
| BO-10303                               | LIVE TOOL TURRET 12 STATION VDI 40 PRAGATI DTT100 12.125                       | 14.118 |
|                                        | <i>TOOL HOLDERS FOR PRAGATI AUTOMATIC 8 STATION TURRET</i>                     |        |
| BO-10330                               | BORING TOOL HOLDER BTH 32-40 FOR STH 400                                       | 150    |



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| Item Code                                 | Accessories                                                                    | €      |
|-------------------------------------------|--------------------------------------------------------------------------------|--------|
| BO-10331                                  | BORING TOOL HOLDER BTH 32-50 FOR STH 400                                       | 150    |
| BO-10435                                  | BORING TOOL HOLDER BTH 40-40 FOR STH 500                                       | 150    |
| BO-10436                                  | BORING TOOL HOLDER BTH 40-50 FOR STH 500                                       | 150    |
| BO-10443                                  | AXIAL TOOL HOLDER ATH 32-32 FOR STH 400                                        | 181    |
| BO-10444                                  | AXIAL TOOL HOLDER ATH 40-40 FOR STH 500                                        | 181    |
|                                           | <i>TOOL HOLDERS VDI FOR PRAGATI TURRET</i>                                     |        |
| BO-10358                                  | TURNING TOOL HOLDER B2-40-25-44 VDI 40                                         | 215    |
| BO-10366                                  | BORING BAR HOLDER E2-40-8,10,12,16,20,25,32 VDI 40                             | 215    |
| BO-10374                                  | AXIAL TOOL HOLDER C2-40-25-85 VDI 40                                           | 280    |
| BO-10383                                  | RADIAL TOOL HOLDER B2-40-25-44 VDI 40                                          | 228    |
|                                           | <i>LIVE TOOL HOLDERS VDI-40 FOR PRAGATI TURRET</i>                             |        |
| BO-01175                                  | LIVE TOOL HOLDER AXIAL ATH-40-ER 32 VDI 40                                     | 1.275  |
| BO-01173                                  | LIVE TOOL HOLDER RADIAL RTH-40-ER 32 VDI 40                                    | 2.549  |
| <b>DUPLOMATIC TURRETS AND TOOLHOLDERS</b> |                                                                                |        |
|                                           | <i>TURRETS FOR STH-400</i>                                                     |        |
| 230-05-920                                | AUTOMATIC 8 STATIONS VDI 40 - DM20-S+DN 200 A360D290 S                         | 10.522 |
| 230-05-921                                | AUTOMATIC 12 STATIONS VDI 40-DM20-S + DN200 A410D340 S                         | 11.550 |
| 230-05-922                                | AUTOMATIC 8 STATIONS BMT65 S - DM20-S +DISC BMT                                | 11.440 |
| 230-05-923                                | AUTOMATIC 12 STATIONS BMT65 S-DM20-S + DISC BMT                                | 13.500 |
| 230-05-924                                | LIVE TOOL AXIAL 8 STATIONS VDI 40 - DM20 - S+ ODTN 20 DN200 A410D340           | 16.168 |
| 230-05-925                                | LIVE TOOL AXIAL 12 STATIONS VDI40 - DM20 -S + ODTN 20 DN200 A410D340           | 18.020 |
| 230-05-926                                | LIVE TOOL RADIAL 8 STATIONS BMT65 - DM20 -S PA+ IDTR 20 +DISC BMT              | 23.746 |
| 230-05-927                                | LIVE TOOL RADIAL 12 STATIONS BMT65 - DM20 -S PA+ IDTR 20+DISC BMT              | 25.987 |
| 230-05-928                                | LIVE TOOL RADIAL 8 STATIONS VDI40 - DM20 -S PA+ IDTR 20                        | 23.746 |
| 230-05-929                                | LIVE TOOL RADIAL 12 STATIONS VDI40 - DM20 -S PA+ IDTR 20                       | 25.987 |
| 230-05-930                                | FOR Y AXIS - LIVE TOOL RADIAL 8 STATIONS BMT65 - DM20 -S PA+ IDTR 20 +DISC BMT | 24.746 |
|                                           | <i>TOOLHOLDERS FOR STH-400</i>                                                 |        |
| 230-05-931                                | LIVE TOOL HOLDER AXIAL VDI40 PRA-40-ER32/50-T                                  | 1.839  |
| 230-05-932                                | LIVE TOOL HOLDER RADIAL VDI40 PRR-S-40-ER-32/50-T                              | 4.890  |
| 230-05-933                                | LIVE TOOL HOLDER AXIAL BMT 65-A-ER32/50-T                                      | 1.839  |
| 230-05-934                                | LIVE TOOL HOLDER RADIAL BMT 65-R-ER32/50-T-H72                                 | 4.890  |
| 230-05-398                                | RADIAL TOOL HOLDER VDI40 B2-40X25X44                                           | 243    |
| 230-05-817                                | RADIAL TOOL HOLDER LONGER VDI40 B6-40X25X44                                    | 312    |
| 230-05-935                                | AXIAL TOOL HOLDER VDI40 C1-40X25X85                                            | 309    |
| 230-05-936                                | BORING TOOL HOLDER VDI40 WITH THROW COOLANT E1-40X40                           | 243    |



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| Item Code  | Accessories                                                                      | €      |
|------------|----------------------------------------------------------------------------------|--------|
| 230-05-792 | TOOL HOLDER VDI40 WITHOUT THROW COOLANT E2-40X40                                 | 267    |
| 230-05-937 | AXIAL TOOL HOLDER PF-BMT65-C25x75                                                | 708    |
| 230-05-938 | RADIAL TOOL HOLDER PF-BMT65-E40x72                                               | 1.002  |
|            | <i>TURRETS FOR STH-500</i>                                                       |        |
| 230-05-939 | AUTOMATIC 8 STATIONS VDI50 - DM25-S+DN250 A420D340 S                             | 11.531 |
| 230-05-940 | AUTOMATIC 12 STATIONS VDI50 - DM25-S+DN250 A480D400 S                            | 14.211 |
| 230-05-941 | AUTOMATIC 8 STATIONS BMT75 S - DM25-S+DISC BMT                                   | 15.252 |
| 230-05-942 | AUTOMATIC 12 STATIONS BMT75 S - DM25-S+DISC BMT                                  | 17.320 |
| 230-05-943 | LIVE TOOL AXIAL 8 STATIONS VDI50 - DM25 -S+ODTN 25 DN250 A480D400                | 21.220 |
| 230-05-944 | LIVE TOOL AXIAL 12 STATIONS VDI50 - DM25 -S+ODTN 25 DN250 A480D400               | 23.445 |
| 230-05-945 | LIVE TOOL RADIAL 8 STATIONS BMT75 - DM25 -S PA+ IDTR 25 DISC BMT                 | 30.061 |
| 230-05-946 | LIVE TOOL RADIAL 12 STATIONS BMT75 - DM25 -S PA+ IDTR 25 +DISCO BMT              | 32.337 |
| 230-05-947 | LIVE TOOL RADIAL 8 STATIONS VDI50 - DM25 -S PA+ IDTR 25                          | 30.061 |
| 230-05-948 | LIVE TOOL RADIAL 12 STATIONS VDI50 - DM25 -S PA+ IDTR 25                         | 32.337 |
| 230-05-949 | FOR Y AXIS - LIVE TOOL RADIAL 8 STATIONS BMT75 - DM25 -S PA+ IDTR 25 +DISC BMT75 | 31.123 |
|            | <i>TOOLHOLDERS FOR STH-500</i>                                                   |        |
| 230-05-950 | LIVE TOOL HOLDER AXIAL VDI50 PRA-50-ER40/50-T                                    | 2.397  |
| 230-05-951 | LIVE TOOL HOLDER RADIAL VDI50 PRR-S-50-ER40/50-T                                 | 6.555  |
| 230-05-952 | LIVE TOOL HOLDER AXIAL BMT 75-A-PX40/40                                          | 3.150  |
| 230-05-953 | LIVE TOOL HOLDER RADIAL BMT 75-R-PX40/40-H60                                     | 6.789  |
| 230-05-954 | RADIAL TOOL HOLDER VDI50 B2-50X32X55                                             | 339    |
| 230-05-955 | RADIAL TOOL HOLDER LONGER VDI50 B6-50X32X55                                      | 543    |
| 230-05-956 | AXIAL TOOL HOLDER VDI50 C1-50X32X100                                             | 387    |
| 230-05-957 | BORING TOOL HOLDER VDI50 WITH THROW COOLANT E1-50X50                             | 324    |
| 230-05-958 | BORING TOOL HOLDER VDI50 WITH THROW COOLANT E1-50X40                             | 324    |
| 230-05-959 | TOOL HOLDER VDI50 WITHOUT THROW COOLANT VDI50 E2-50X50                           | 345    |
| 230-05-960 | TOOL HOLDER VDI50 WITHOUT THROW COOLANT VDI50 E2-50X40                           | 312    |
| 230-05-961 | AXIAL TOOL HOLDER PF-BMT 75-C25X50                                               | 714    |
| 230-05-962 | RADIAL TOOL HOLDER PF-BMT 75-E60X60                                              | 1152   |
|            | <b>BORING SLEEVES</b>                                                            |        |
| 230-05-963 | BORING SLEEVE - OD Ø50-ID Ø16                                                    | 48     |
| 230-05-964 | BORING SLEEVE - OD Ø50-ID Ø20                                                    | 48     |
| 230-05-965 | BORING SLEEVE - OD Ø50-ID Ø25                                                    | 48     |
| 230-05-966 | BORING SLEEVE - OD Ø50-ID Ø32                                                    | 48     |



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|-----------------------------|----------------------------------------------------------|-------|
| 230-05-967                  | BORING SLEEVE - OD Ø50-ID Ø40                            | 48    |
| <b>CHIP CONVEYOR</b>        |                                                          |       |
| 21-23-01                    | CHIP CONVEYOR 1000 mm BETWEEN CENTRES                    | 4.146 |
| 21-23-02                    | CHIP CONVEYOR 2000 mm BETWEEN CENTRES                    | 4.670 |
| 21-23-03                    | CHIP CONVEYOR 3000 mm BETWEEN CENTRES                    | 4.878 |
| 21-23-04                    | CHIP CONVEYOR 4000 mm BETWEEN CENTRES                    | 5.506 |
| 21-23-05                    | CHIP CONVEYOR 5000 mm BETWEEN CENTRES                    | 7.075 |
| <b>LIVE CENTRE</b>          |                                                          |       |
| 240-03-04                   | LIVE CENTRE MT6                                          | 433   |
| <b>PACKING</b>              |                                                          |       |
| ACC-PCK-007                 | PACKING MODEL STH 400 X 1000                             | 618   |
| ACC-PCK-009                 | PACKING MODEL STH 400/500 X 2000                         | 864   |
| ACC-PCK-010                 | PACKING MODEL STH 400/500 X 3000                         | 1.032 |
| ACC-PCK-011                 | PACKING MODEL STH 400/500 X 4000                         | 1.291 |
| ACC-PCK-012                 | PACKING MODEL STH 400/500 X 5000                         | 1.649 |
| <b>SET OF OPTIONAL JAWS</b> |                                                          |       |
| 03-GB-400                   | SET OF SOFT JAWS FOR 3 JAW CHUCK Ø 400 mm                | 235   |
| 03-GB-500                   | SET OF SOFT JAWS FOR 3 JAW CHUCK Ø 500 mm                | 420   |
| 03-GB-630                   | SET OF SOFT JAWS FOR 3 JAW CHUCK Ø 630 mm                | 615   |
| 04-GB-400                   | SET OF SOFT JAWS FOR 4 JAW CHUCK Ø 400 mm                | 326   |
| 04-GB-500                   | SET OF SOFT JAWS FOR 4 JAW CHUCK Ø 500 mm                | 486   |
| 04-GB-630                   | SET OF SOFT JAWS FOR 4 JAW CHUCK Ø 630 mm                | 768   |
| 03-G2-400                   | SET OF INTERIOR HARD JAWS FOR 3 JAW UNIV. CHUCK Ø 400 mm | 368   |
| 03-G2-500                   | SET OF INTERIOR HARD JAWS FOR 3 JAW UNIV. CHUCK Ø 500 mm | 603   |
| 03-G2-630                   | SET OF INTERIOR HARD JAWS FOR 3 JAW UNIV. CHUCK Ø 630 mm | 1014  |
| 04-G2-400                   | SET OF INTERIOR HARD JAWS FOR 4 JAW UNIV. CHUCK Ø 400 mm | 471   |
| 04-G2-500                   | SET OF INTERIOR HARD JAWS FOR 4 JAW UNIV. CHUCK Ø 500 mm | 990   |
| 04-G2-630                   | SET OF INTERIOR HARD JAWS FOR 4 JAW UNIV. CHUCK Ø 630 mm | 1.352 |
| 03-G1-400                   | SET OF EXTERIOR HARD JAWS FOR 3 JAW UNIV. CHUCK Ø 400 mm | 368   |
| 03-G1-500                   | SET OF EXTERIOR HARD JAWS FOR 3 JAW UNIV. CHUCK Ø 500 mm | 603   |
| 03-G1-630                   | SET OF EXTERIOR HARD JAWS FOR 3 JAW UNIV. CHUCK Ø 630 mm | 1014  |
| 04-G1-400                   | SET OF EXTERIOR HARD JAWS FOR 4 JAW UNIV. CHUCK Ø 400 mm | 471   |



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| Item Code                           | Accessories                                              | €          |
|-------------------------------------|----------------------------------------------------------|------------|
| 04-G1-500                           | SET OF EXTERIOR HARD JAWS FOR 4 JAW UNIV. CHUCK Ø 500 mm | 990        |
| 04-G1-630                           | SET OF EXTERIOR HARD JAWS FOR 4 JAW UNIV. CHUCK Ø 630 mm | 1.352      |
| <b>REAR CHUCK FLANGE</b>            |                                                          |            |
| BO-10349                            | REAR CHUCK FLANGE FOR STH 400                            | 867        |
| BO-10350                            | REAR CHUCK FLANGE FOR STH 500                            | 1.100      |
| <b>SET OF EXTRA JAWS</b>            |                                                          |            |
| 03-GBD-400                          | BASE JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 400 mm             | 351        |
| 03-GBD-500                          | BASE JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 500 mm             | 606        |
| 03-GBD-630                          | BASE JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 630 mm             | 1.051      |
| 04-GBD-400                          | BASE JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 400 mm             | <b>505</b> |
| 04-GBD-500                          | BASE JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 500 mm             | 935        |
| 04-GBD-630                          | BASE JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 630 mm             | 1.338      |
| 03-GSD-400                          | HARD TOP JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 400 mm         | 394        |
| 03-GSD-500                          | HARD TOP JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 500 mm         | 670        |
| 03-GSD-630                          | HARD TOP JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 630 mm         | 884        |
| 04-GSD-400                          | HARD TOP JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 400 mm         | 526        |
| 04-GSD-500                          | HARD TOP JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 500 mm         | 879        |
| 04-GSD-630                          | HARD TOP JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 630 mm         | 1.035      |
| 03-GSB-400                          | SOFT TOP JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 400 mm         | 244        |
| 03-GSB-500                          | SOFT TOP JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 500 mm         | 372        |
| 03-GSB-630                          | SOFT TOP JAWS FOR UNIVERSAL 3 JAW CHUCK Ø 630 mm         | 414        |
| 04-GSB-400                          | SOFT TOP JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 400 mm         | 319        |
| 04-GSB-500                          | SOFT TOP JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 500 mm         | 500        |
| 04-GSB-630                          | SOFT TOP JAWS FOR UNIVERSAL 4 JAW CHUCK Ø 630 mm         | 595        |
| <b>FULLY ENCLOSURE (SHEETMETAL)</b> |                                                          |            |
| BO-EC-002                           | DBC 3000                                                 | 4.250      |
| BO-EC-003                           | DBC 4000                                                 | 5.680      |
| BO-EC-004                           | DBC 5000                                                 | 7.110      |
| <b>OTHER OPTIONS</b>                |                                                          |            |
| 230-08-378                          | PORTABLE HANDWHEEL FOR Y AXIS MACHINE/CABLE 4M           | 4.500      |
| BO-01198                            | HYDRAULIC TAILSTOCK WITH POWERPACK                       | 2.230      |
| BO-10215                            | 6 BAR COOLANT SYSTEM                                     | 812        |
| BO-10216                            | AC PANEL COOLER                                          | 1.176      |
| BO-10265                            | CABLE DRAG MPG (PORTABLE HANDWHEEL)                      | 560        |
| 230-04-204                          | CABLE DRAG MPG FAGOR HBA                                 | 1.700      |





## STH PRICE LIST CNC

| Item Code   | Accessories                                            | €     |
|-------------|--------------------------------------------------------|-------|
| 21-05-00093 | SUPPORT TO ADAPT BIG TOOL TO CROSS SLIDE FOR STH 400   | 3.555 |
| 20-05-00145 | SUPPORT TO ADAPT BIG TOOL TO CROSS SLIDE FOR STH 500   | 3.620 |
| BO-11002    | TOOL PRESETTER                                         | 3.555 |
| 230-18-623  | ELECTRICAL TRANSFORMER 230-400 20KVA STH 400, 500      | 970   |
| 230-18-624  | ELECTRICAL TRANSFORMER MULTITENSION 20KVA STH 400, 500 | 1.001 |
| BO-10217    | ANTIVIBRATION MOUNTING PAD FOR STH400/500 - 4 UNITS    | 652   |
| SPARE-015   | RECOMMENDED SPARE PARTS FOR STH-400                    | 674   |
| SPARE-016   | RECOMMENDED SPARE PARTS FOR STH-500                    | 694   |