

Machining trial report



Customer:

Drawing:

Description: **NUT**

Application Tech: **Yan Fahrni**

Date : **24th april 2020**

Machine: **632 -Y**



car industry



optical



micro
mechanic



aeronautic-
aerospace



medical
dental



tooling



equipment



defense

longlife high precision

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car industry



optical



micro
mechanic



aeronautic-
aerospace



medical
dental



tooling



equipment



defense

longlife high precision

1. Customer request



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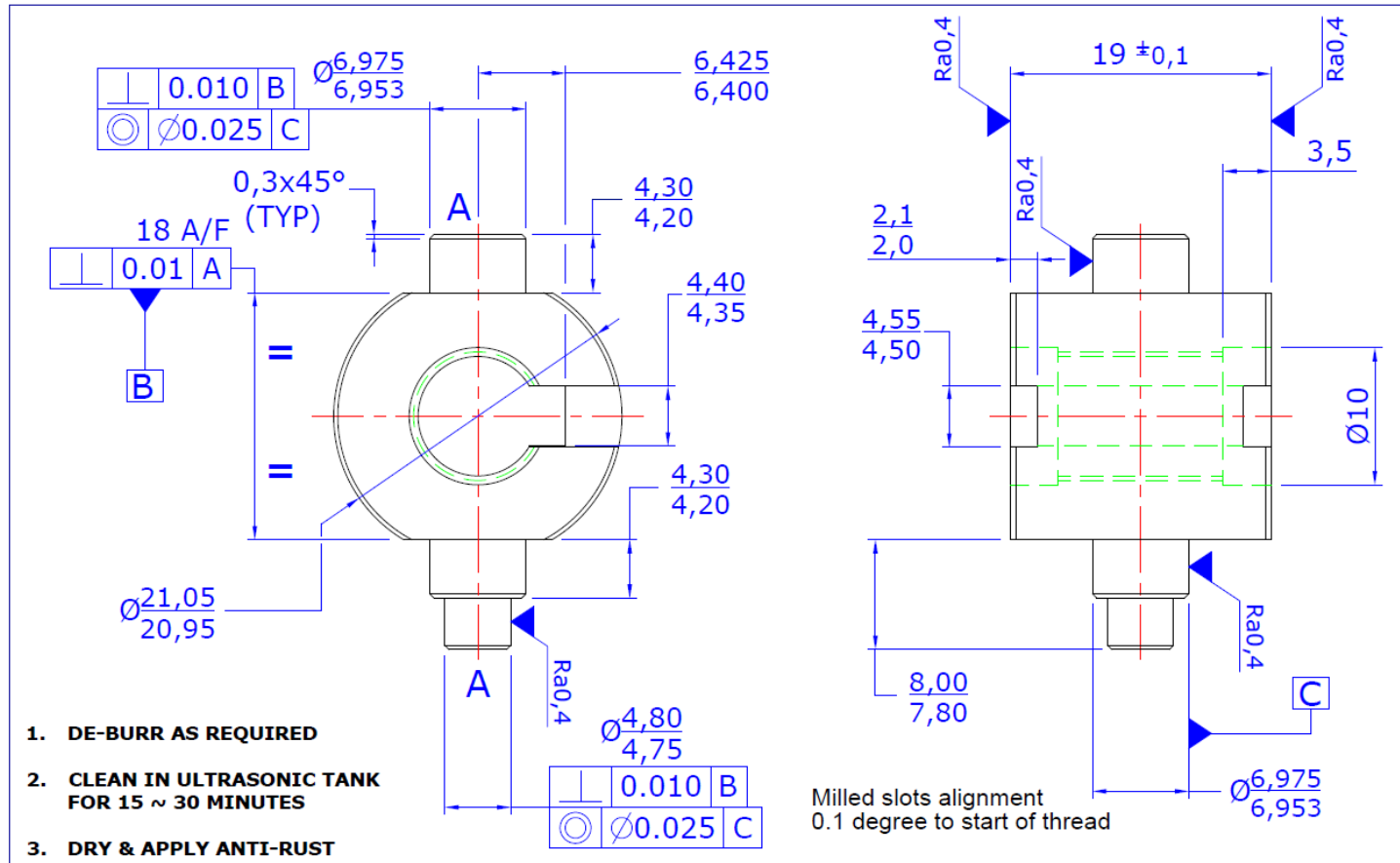
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Customer request



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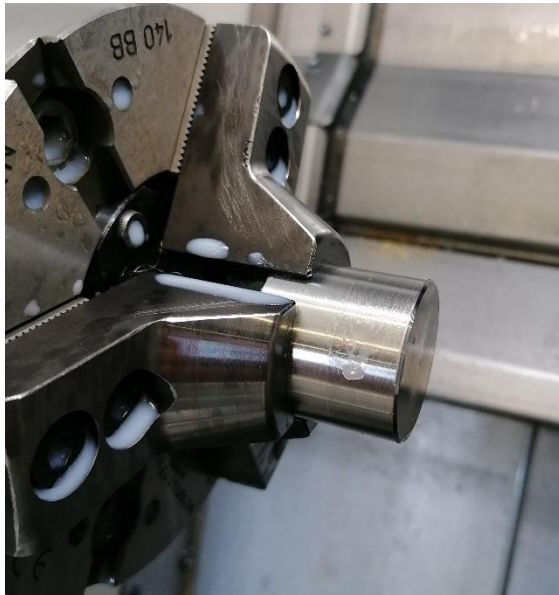


defense

longlife high precision

Customer request

The target was to complete machin the component from a billet dia 36x34mm, on our 632-Y with counter spindle



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2. Machining process



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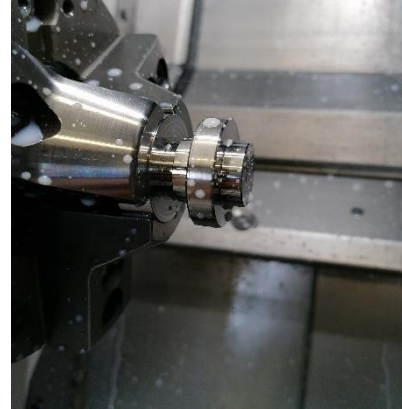
equipment



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Pictures of every operation step



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tooling

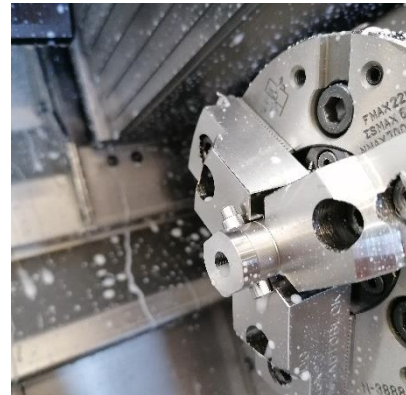
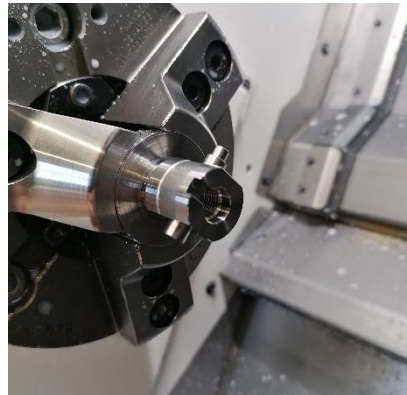


equipment



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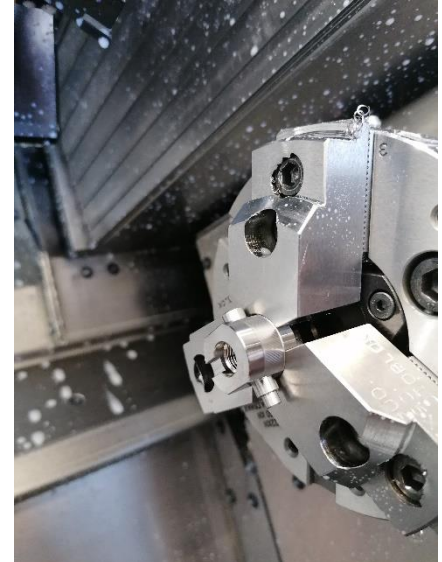
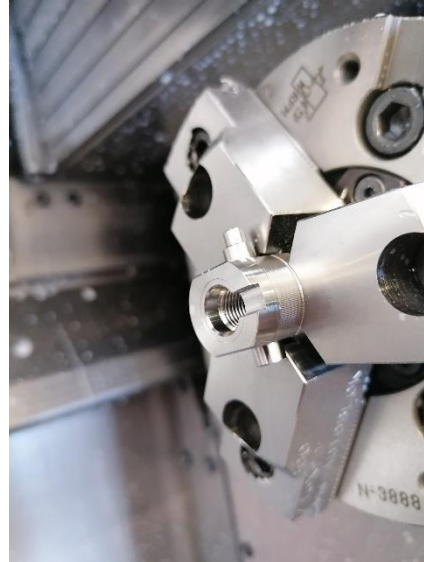
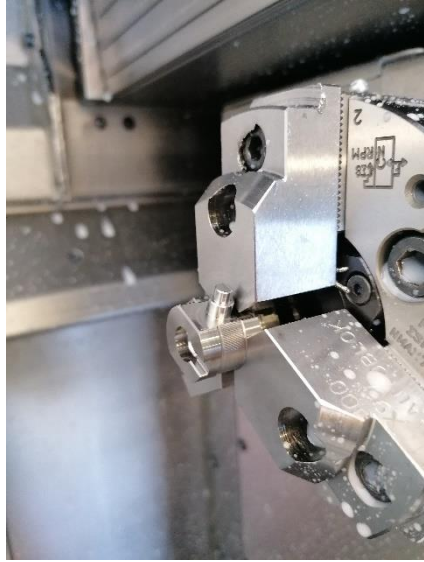
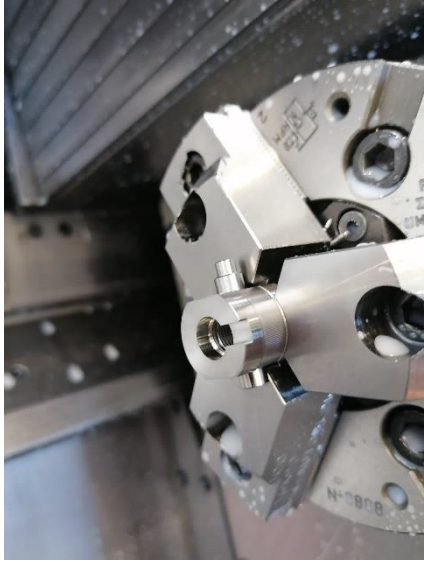


equipment



defense

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3. Results



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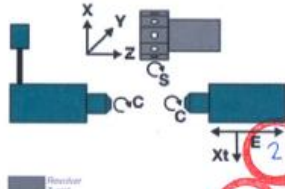


equipment

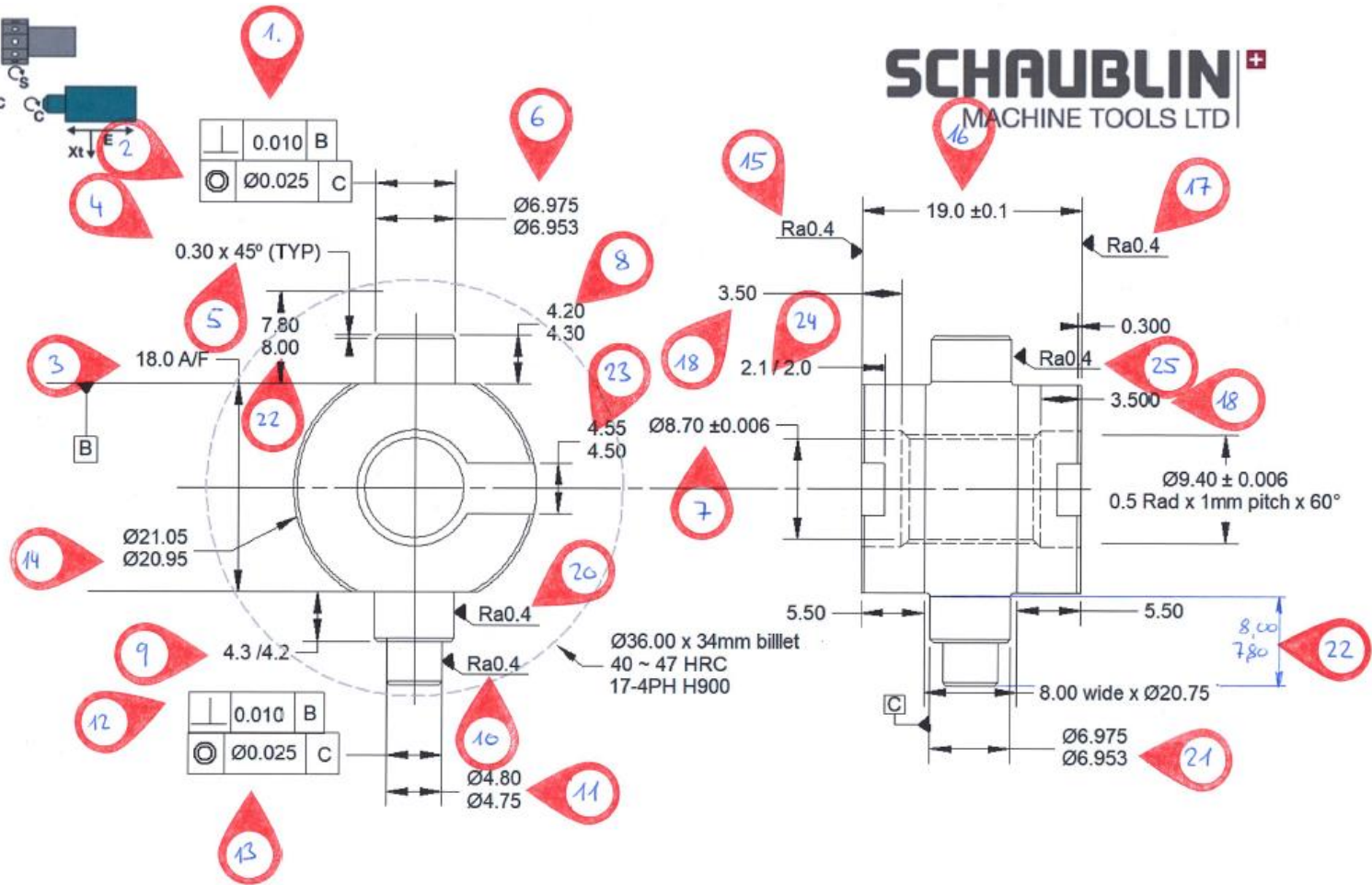


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longlife high precision



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