

Vacuum Bagging Materials for Glass Lamination Autumn 2020



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Welcome



Bagging Films







Breather & Bleeder **Fabrics**

Release Fabric & Peel Ply



Combo-Tech **Products**



Pressure Sensitive Tapes



Sealant Tapes



Vacuum Valves & Hoses







What's New for Glass Lamination in Autumn 2020

Airseal 2T Vacuum bag sealant tape



Airseal 2T is a cost effective vacuum bag sealant tape for room and medium temperature applications.

Airseal 2T has excellent tack, firm feel, good clean-up and long shelf life.



Econostitch® Release fabric / peel ply

Econostitch® is a heat set and scoured nylon peel ply with red tracers which make this peel ply more visible before and after a cure, reducing the possibility of the peel ply being left on the part.

EconoTape 1 Low cost tape

EconoTape 1 is an inexpensive, multipurpose, silicone based adhesive, pressure sensitive tape. This tape can be used for holding down vacuum bagging materials, thermocouples, and other lay-up items.



Flashbreaker® 1 Cut strips with pull tab

Flashbreaker® tapes are high strength polyester films coated with a silicone adhesive available as precision cut strips of tape on a liner, available 1" x 2". Flashbreaker®1 is on poly liner with "pull-tabs".



GlasTech N10ES Breather/ Release fabric Combo



Combo-Tech technology from Airtech combines materials for great labour savings during layup process. GlasTech N10ES combines heavy weight Airweave® N10

breather with the Econostitch® release fabric.



GlasTech N4ES Breather/ Release fabric Combo

GlasTech N4ES combines Airweave® N4 breather with the Econostitch® release fabric using Combo-Tech technology from Airtech. Combination of products are applied in one operation as opposed to applying one layer at a time.

Vac-Gauge 40DDigital Vacuum Gauge

Vac-Gauge 40D is a versatile digital vacuum gauge used for leak detection and vacuum determinations under your vacuum bag. The digital gauge offers vacuum readings in four selectable units: mBar, mmHg, inHg, and KPa.



Airflow 65R All purpose hose

Airflow 65R can be used as an autoclave or oven hose. The outer ply is silicone rubber that encases a flexible steel tube that prevents collapse and hose separation. The bell-shaped ferrule helps hose lacerations at fitting ends extending hose life.











Vacuum bagging films









Airtech manufactured vacuum bag films

Wrightlon® 7400 - 0.002" Lay-Flat Tubing

Maximum Use Temperature Elongation		Tensile Strength	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	400%	55 MPa	0.002" x 36" LFT x 1000ft	50 μm x 914mm LFT x 304m
Description			0.002" x 48" LFT x 1000ft	50 μm x 1.22m LFT x 304m

Wrightlon® 7400 is a high temperature nylon film with high elongation which is suitable for laminating processes up to 204°C. Wrightlon® 7400 has been a reliable, economic choice for the glass industry consistently since its introduction.

11011 31203 (11101103)	11011 31203 (11101110)
0.002" x 36" LFT x 1000ft	50 μm x 914mm LFT x 304m
0.002" x 48" LFT x 1000ft	50 μm x 1.22m LFT x 304m
0.002" x 54" LFT x 1000ft	50 μm x 1.37m LFT x 304m
0.002" x 60" LFT x 1000ft	50 μm x 1.52m LFT x 304m
0.002" x 72" LFT x 750ft	50 μm x 1.83m LFT x 228m
0.002" x 80" LFT x 750ft	50 μm x 2.03m LFT x 228m
0.002" x 90" LFT x 750ft	50 μm x 2.28m LFT x 228m
0.002" x 120" CF x 500ft	50 μm x 3.05m LFT x 152m
0.002" x 140" CF x 500ft	50 μm x 3.56m LFT x 152m



wrightion	1° /400 -	0.003 L	ay-Flat Tubing	
avimum Use Temperature	Flongation	Tensile Strenath	Roll Sizes (Inches)	

Maximum Use Temperature	Elongation	Tensile Strength
204°C	400%	55 MPa

Wrightlon® 7400 is a high temperature nylon film with high elongation which is suitable for laminating processes up to 204°C. Wrightlon® 7400 has been a reliable, economic choice for the glass industry consistently since its introduction. The thicker 0.003" grade provides more strength and robustness.

Wrightlon® 7400 has been a reliable, economic choice for the glass industry consistently since its introduction. The thicker 0.003" grade

providés more strength and robustness

Roll Sizes (Inches)	Roll Sizes (Metric)
0.003" x 36" LFT x 750ft	75 μm x 914mm LFT x 228m
0.003" x 48" LFT x 750ft	75 µm x 1.22m LFT x 228m
0.003" x 54" LFT x 750ft	75 µm x 1.37m LFT x 228m
0.003" x 60" LFT x 600ft	75 µm x 1.52m LFT x 182m
0.003" x 72" LFT x 500ft	75 µm x 1.83m LFT x 152m
0.003" x 80" LFT x 500ft	75 µm x 2.03m LFT x 152m
0.003" x 90" LFT x 500ft	75 µm x 2.28m LFT x 152m
0.003" x 120" LFT x 500ft	75 µm x 3.05m LFT x 152m
0.003" x 140" LFT x 500ft	75 µm x 3.56m LFT x 152m

Industry Standard



Wrightlon® 7400 - 0.004" Sheeting

Maximum Use Temperature Elongation Tensile Strength		Roll Sizes (Inches)	Roll Sizes (Metric) / Film Width	
204°C	400%	55 MPa	0.004" x 54" SHT x 650ft	100 µm x 1.37m SHT x 200m
Description			0.004" x 60" SHT x 650ft	100 µm x 1.52m SHT x 200m
Wrightlon® 7400 is a high temperature nylon film with high			0.004" x 84" SHT x 750ft	100 μm x 2.13m SHT x 228m









- Other products are available, please visit www.tygavac.co.uk for full product selection.

 Other sizes and forms (e.g. Centerfold CF, Sheeting SHT) are available please contact your Tygavac customer service representative for complete details.









Breather & Bleeder

Non-woven fabrics for edge protection

Airweave® N4

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	140 g/m²	3" x 109 yards	75mm x 100m
Description		4" x 109 yards	100mm x 100m	
Airweave® N4 is a light weight supplied in 1.52m wide master	6" x 109 yards	150mm x 100m		
Note: Slit widths can be supplied	60" x 109 yards	1.52m x 100m		



Airweave® N10

Maximum Use Temperature	Fibre Type	Weight	
204°C	Polyester	339 g/m²	
escription			

Airweave® N10 is a heavy weight breather that provides excellent edge protection and vacuum distribution. Its heavier construction will protect glass edges and vacuum bag films from damage on sharp edges. It can be supplied in 1.52m wide master rolls or in slit

Note: Slit widths can be supplied subject to a minimum order equivalent to 1 full master roll.

Workshop Essential

Roll Sizes (Inches)	Roll Sizes (Metric)
3" x 55 yards	75mm x 50m
4" x 55 yards	100mm x 50m
6" x 55 yards	150mm x 50m
60" x 55 yards	1.52m x 50m



Airstrip PM

Maximum Use Temperature	Fibre Type	Inner	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	Metal mesh		
Description			2" x 33 vards	50mm x 30.5m

Airstrip PM is a reusable edge breather made with Release Ply Super F and reinforced with a metal mesh that conducts airflow.









Release fabrics & Peel ply

Fabrics to absorb excess adhesive

Econostitch®

Low Cost Fabric

Maximum Use Temperature	Fibre Type	Weight	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
190°C	Nylon	88 g/m²	White / Red Tracer	2" x 300 yards	50mm x 274m
Description		4" x 300 yards	100mm x 274m		
	good quality, economical nyl	6" x 300 yards	150mm x 274m		
make this peel ply more	visible. Our Econo peel plies	60" x 100 yards	1.52m x 91m		

Note: Slit width sizes are available but may be subject to minimum order quantity and lead time, please contact for details. Roll lengths may vary and will be confirmed at time of

quotation.

Note: Slit width sizes are available but may be subject to minimum order quantity and lead

60" x 300 yards 1.52m x 274m



Econostitch® G

	Maximum Use Temperature	Fibre Type	Weight	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
	190°C	Polyester	85 g/m²	White / Black Tracer	2" x 218 yards	50mm x 200m
	Description		4" x 218 yards	100mm x 200m		
Econostitch® G is a clean, good quality, economical polyester peel ply. It has black tracers with high visibility. Econostitch® G will absorb excess adhesive and remove cleanly after					6" x 218 yards	150mm x 200m
	laminating.	Stitcing O Mili absolb excess o	71" x 218 yards	1.80m x 200m		



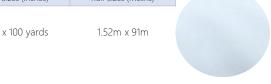
Econolease

time, please contact for details.

Maximum Use Temperature	Fibre Type	Thickness	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Nylon	61 g/m²	Light blue		
Description				60" x 100 yards	1.52m x 91m
E 1 1 11 11 11 11			1		

Econolease is a silicone treated nylon peel ply which can be removed much more easily after laminating. Econolease will absorb excess adhesive and remove cleanly after

Note: Slit width sizes are available but may be subject to minimum order quantity and lead time, please contact for details.













Combo-Tech



How to Combo-Tech

1. Choose your materials, include detail such as, e.g. Product type, weight, thickness, colour, etc.

Choose your Combo-Tech

- Roll up orientation (which material is on outside, middle and inside).
- Edge style (untrimmed, trimmed, staggered).
- Roll width and preferred length (these will be based on standard sizes of individual rolls to minimize waste).

3. Contact Airtech

With your request and we will provide a quote with lead time and minimum order quantity that will apply.







Combination materials for glass laminate applications

GlasTech N10ES

Maximum Use Temperature	Breather Type	Release Type	Roll Sizes (Inches)	Roll Sizes (Metric)	
190°C	Airweave® N10	Econostitch®	3" x 50 yards	75mm x 45m	
Description		4" x 50 yards	100mm x 45m		
GlasTech N10ES combines heave economical Econostitch® relea	ise fabric. Great labour sa	6" x 50 yards	150mm x 45m		
having combination of product one layer at a time.	s applied in one operatio	60" x 50 yards	152m x 45m		



Low Cost Combination

1.52m x 45m

60" x 50 yards

GlasTech N4ES

one layer at a time.

also provides great labour savings and reduction in cycle time can be achieved by

having combination of products applied in one operation as opposed to applying

Maximum Use Temperature Release Type Roll Sizes (Inches) Roll Sizes (Metric) Breather Type 190°C Econostitch® 3" x 50 yards 75mm x 45m Airweave® N4 Description 4" x 50 yards 100mm x 45m GlasTech N4ES combines Airweave® N4 breather with the Econostitch® release 6" x 50 yards 150mm x 45m fabric using Combo-Tech technology from Tygavac. This low cost edge protector





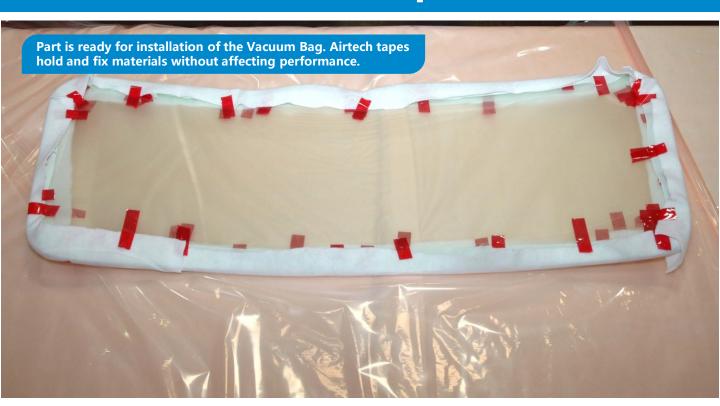








Pressure sensitive tapes









Tapes for holding, fixing, masking, releasing and protecting

EconoTape 1

Low Cost Tape

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
177°C	Polyester	Silicone	Green		
Description				1" x 72 yards	25mm x 66m

EconoTape 1 is an inexpensive, multipurpose, silicone based adhesive, pressure sensitive tape. This tape can be used for holding down vacuum bagging materials. EconoTape 1 can be used for room temperature to 177°C applications.

50mm x 66m 2" x 72 yards



Flashbreaker® 1

Industry Standard

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	Silicone	Blue / Orange		
Description		1" x 72 yards	25mm x 66m		

Flashbreaker® tapes are high strength polyester films coated with a silicone adhesive for cures up to 204°C. Flashbreaker® pressure sensitive tapes are used for multi-purpose functions such as holding down vacuum bagging materials. Flashbreaker® tapes remove easily after laminating.





Flashbreaker® 1 Cut strips with pull tab

Big Time Saver

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	Silicone	Blue / Orange		
Description		1" x 72 yards	25mm x 66m		
Precision cut strips of tap	e on a liner, available 1º	2" x 72 yards	50mm x 66m		



Flashbreaker® 2R (HT)

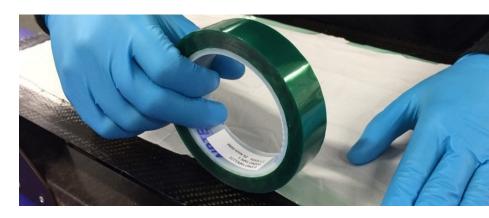
Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	High tack rubber	Red		
Description		1" x 36 yards	25mm x 33m		
Table and the ST (LIT) is a majorate amount of the state					

Flashbreaker® 2R (HT) is a polyester pressure sensitive tape coated with a high tack, nonsilicone adhesive. Flashbreaker® 2R (HT) is a superior tape for holding down non-woven breather materials. Flashbreaker® 2R (HT) has high temperature capabilities, making it a good choice for oven or autoclave laminating to 204°C.





- Other products are available, please visit www.tygavac.co.uk for full product selection.
- Other sizes are available on special order, please contact your Tygavac customer service representative for complete details.











Vacuum bag sealant tapes









Tapes for airtight sealing of vacuum bags

VBS 120

New Low Cost Tape

Maximum Use Temperature	Colour	Base Material	Tack Level	Roll Sizes
120°C	Black	Synthetic rubber	Good tack	

Description 3mm x 12mm x 15m

VBS 120 is an economical multi-purpose sealant tape with high tack. Suitable for laminating applications up to



Airseal 2T

Workshop Essential

Maximum Use Temperature	Colour	Base Material	Tack Level	Roll Sizes
180°C	Black	Synthetic rubber	High tack	3mm x 12mm x 15m

Description

Airseal 2T is a cost effective vacuum bag sealant tape for room and medium temperature applications. Airseal 2T has excellent tack, firm feel, good clean-up and long shelf life. Airseal 2 Tacky has superior tack for colder environments.

3mm x 9mm x 15m

2mm x 10mm x 20m

2mm x 7mm x 20m



AT-200Y

Industry Standard Tape

Maximum Use Temperature	Colour	Base Material	Tack Level	Roll Sizes
204°C	Yellow	Synthetic rubber	High tack	
Description			3mm x 12mm x 7.6m	

AT-200Y is an economical multi-purpose sealant tape with high tack. It is suitable for laminating applications up to 204 °C.













Vacuum valves & hoses



Vac Valve 401C

Maximum Use Temperature	Material	Size
260°C	Cast aluminium	
Description		1/4 inch male BSP

Vac Valve 401 series is a twist lock through bag connector designed to work with our AQD 500TF quick disconnects. In combination with our AQD 500 quick disconnects, these vac valves have been used successfully at major aircraft companies holding full vacuum and pressure up to 15 bars at temperatures up



Premium Multi-Valve 407

Leak Free Longest Life

Maximum Use Temperature	Material	Size
260°C	Stainless steel	
Description		1/4 inch

The solid body design of the Premium Multi-Valve 407 combines the male quick disconnect and thru-bag connector, eliminating threaded connections and potential leak paths. Robust stainless steel construction ensures corrosion resistance and long life. High temperature O-ring and platinum cured silicone gasket give a long service. It is fully compatible with 1/4" ISO-B "Hansen" style quick-disconnects. The valve mechanism and O-ring seals can easily be replaced to extend life.



Vac Valve 509

Best Low Cost Option

Maximum Use Temperature	Material	Size
260°C	Aluminium base plate & carbon steel top piece	
Description		1/4 inch BSP
14 14 1 500 : 0 :		

Vac Valve 509 is a 2 piece vacuum valves which perforate the bagging film when the top piece is inserted and threaded into the base plate. The specific design of the threaded connection eliminates the need to cut the bagging film prior to inserting the top piece.



AQD 500TF Quick disconnect plug & socket

Clean Room Essential

Maximum Use Temperature	Material	Size				
260°C	Carbon steel					
Description		1/4 inch BSP	40			

The AQD 500TF quick disconnect couplings are made of high carbon steel that have been plated to halt oxidation. The couplings have internal valves so when disconnected the airflow is shut off in both plug and socket. This means your vacuum bag holds vacuum even after the vacuum hose has been disconnected.







For workshop, oven & autoclave

VH 210 Clea			ean Room Essentia
Maximum Use Temperature	Material	Size	Hose Length
210°C	Silicone rubber / Galvanised steel	0.25 inch BSP	2m
Description			3m
VH 210 hoses are an economical, come supplied in any length up t	strong, silicone tube supported in to 10 m.	nternally by a steel spring that can	5m

VH 210R

lacerations at fitting ends extending hose life.

Maximum Use Temperature	Material	Size	Hose Length
232°C	Reinforced silicone rubber / Galvanised steel	0.25 inch BSP	2m
Description	3m		
VH 210R vacuum hose is a robus	5m		

Airflow 65	Best All-Rounder		
Maximum Use Temperature	Material	Size	Hose Length
232°C	Silicone rubber / Interlocking steel tube	1/4 inch BSP	2m
Description			3m
	utoclave or oven hose. The outer pollapse and hose separation. The	ply is silicone rubber that encases a bell-shaped ferrule helps hose	5m

Elbows can reduce stress on hose & bags reducing risk of hose leaks & bag **Airflow 65R Hose**









Vacuum accessories



Vac Gauge 30

Low Cost Gauge

Assembly Style	Range	Screw Thread
Screwed	0 - 30 in. Hg (0 - 100 KPa)	
Description		1/4 inch male NPT

Vac-Gauge 30 is our durable, inexpensive vacuum gauge to determine how much vacuum is under your vacuum bag. A heavy ridged blue rubber jacket protects the gauge from damage in normal shop use. The Vac-Gauge 30 stem is a 1/4 inch male NPT fitting that fits easily into our Airlock 450TF & 550TF and AQD quick disconnects.





Vac Gauge 40D

Assembly Style	Range	Screw Thread
Screwed	0 - 30 in. Hg (0 - 100 KPa)	
Description		1/4 inch male NPT

Vac-Gauge 40D is a versatile digital vacuum gauge used for leak detection and vacuum determinations under your vacuum bag. The gauge offers vacuum readings in four selectable units: mBar, mmHg, inHg, and KPa. A heavy duty rubber jacket protects the gauge from damage in normal shop use. The Vac-Gauge 40D connection stem is a 1/4-18 inch NPT thread fitting that fits easily into our Airlock 450TF & 550TF and AQD quick disconnects.



Vac Saver HT One way check valve

Service Temperature	Material Type	Material Type Seals	Screw Thread
200°C	Anodized aluminium	Fluorocarbon	
Description			1/4 inch male NPT

Vac Saver HT is a one way check valve used to protect vacuum bagged parts against vacuum loss. Vac Saver HT protects against back pressure when multiple lines are connected to a single vacuum source. In case of a vacuum loss in a part which is connected to the same vacuum source, the Vac Saver HT closes automatically and protects parts against vacuum loss. Vac Saver HT can be used in combination with our quick disconnectors like AQD 500TF, Airlock 450TF or 550TF and our Airflow vacuum hoses.





VacLeak LEQ-70 Ultra-sonic leak detector

Frequency Response	Equipment Components	Display
38-42 kHz	Receiver, headphones, hollow probe and carrying case	Ten element bar graph

Description

The latest VacLeak LEQ-70 Series 3 is a compact economical vacuum leak detector for finding leaks in vacuum bags, sealant tapes, hoses and fittings. The VacLeak LEQ-70 Series 3 has improved circuitry for 20% more sensitivity to convert the ultrasonic sound produced by leaks to an audible level and also visually display the leak on an LED meter. With clearer sound detect leaks faster than ever before.







For workshop, oven & autoclave

Shop Shears Cuts Glass, Carbon & Aramid

	Description	Туре	Product Reference	Length	Weight
th	Shop shears are lightweight and stronger than most all metal shears. The Shop shears	Straight shears	SS-7205-8	20 cm / 8"	150 g
	have larger handles to reduce stress and thicker blades for heavy duty cutting. Shop shears are one of the hardest and smoothest	Straight shears	SS-7230-9	23 cm / 9"	170 g
cutting shears available, with approx. 60 HRC, hardened throughout.	Straight shears	SS-7250-10	25 cm / 10"	210 g	
	, J	Straight shears	SS-7280-11	28 cm / 11"	248 g
		Straight shears	SS-7300-12	31 cm / 12"	306 g



Electric Cordless Scissors

Туре	Length	Weight	Voltage	Set Components	Purpose
Electric Shears	18.5 cm	220 g	110 v / 220 v	Scissors body	

Description

The electric scissors are excellent for cutting any kind of films, light weight fabrics including fibreglass, carbon and aramid fabrics. Its ergonomic design and light weight make its use very easy and safe. The short rapid blade action allows intricate and precise cuts. Micro-serrated blades are made of tungsten carbide providing their extra long life. Not recommended for material over 2 mm thick due to short stroke. It operates on long-lasting rechargeable battery or AC.

All purpose short blades assembly for accurate curve cutting

Blades assembly with base plate for stable straight cutting

Transformer

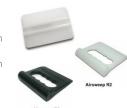
Rechargeable battery

Battery charger

AC adapter



Airsweep				Clean room essential		
	Description	Material	Product Reference	Colour	Length	
	Airsweep are laminating tools for positioning of vacuum bag materials into corner features		Airsweep	White	10cm	
	and applying pressure to vacuum bag sealant tapes.	UHMW PE	Airsweep R2 (with handle)	White	11.5cm	
		Nylon	Airsweep R3 (with handle)	Black	11.5cm	



Vac Valve Pad A241 MFD & A22C

	Thickness	Fibre Type	Roll Sizes (Inches)	Roll Sizes (Metric)
	6.35 mm	Multi-layer fibreglass	2" x 2"	5.08 cm x 5.08 cm
	Description		3" x 3"	7.62 cm x 7.62 cm
A241MFD is a multi-layer fibreglass vac valve pad with a wire mesh to			4" × 4"	10.16 cm x 10.16 cm

prevent airflow seal off. A22C vac valve pad is a multi-layer fibreglass construction to prevent seal off.









Tygavac customer service



Global manufacturing & Local Inventories Delivering Short Lead Times. AAMG: >98% OTD



Customer Service Team Contacts



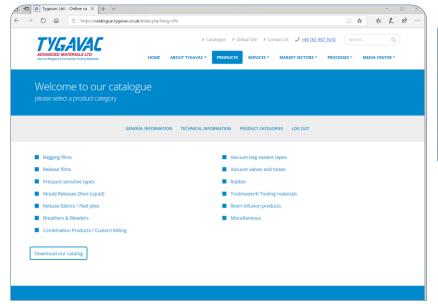
Development, Innovation & Continuous Improvement



Technical Support, Training Workshop & On-site Training Support



Quality System Accreditation



Online Catalogue with Technical Data Sheet & Safety Data Sheet Download



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Dedicated to the needs of our customers





Need more Information, a Quote or a Sample?

Please contact our customer service team

Phone: +44 161 947 1610 Email: sales@tygavac.co.uk



About Tygavac Chadderton, England

www.tygavac.co.uk

- Tygavac Ltd. is a division of Airtech Advanced Materials Group, the largest manufacturer of vacuum bagging and composite tooling materials for prepreg/autoclave, resin infusion, and wet lay-up processes up to 799°F (426°C). Our product line consists of: vacuum bagging films, release films, pressure sensitive tapes, mould releases (non-liquid), peel plies, breathers & bleeders, sealant tapes, vacuum bag connectors & hoses, rubber, pressure pads, cutting tools, vacuum leak detectors, shrink tape, PTFE coated fibreglass, tooling prepregs and resins, and carbon and glass reinforcements.
- With nearly 50 years of extrusion experience, we've taken the next step into additive manufacturing. Print-Tech® is our new large scale additive manufacturing or 3D printing tooling service for composites. Large-scale tooling in the form of trim fixtures, holding fixtures, and layup molds can be designed, tooled, and built faster without compromise quality. Also, we manufacture a full line of <u>Dahltram®</u> tooling and <u>Dahlpram®</u> purging resins.
- Airtech Advanced Materials Group is family owned. We have six locations strategically placed worldwide: Huntington Beach, California, USA; Chino, California, USA; Springfield, Tennessee, USA; Differdange, Luxembourg; and Tianjin, China. All of our facilities offer technical assistance and are ready to meet your composite production challenges.
- Airtech is an ISO 9001:2015 / AS9100 Rev. D registered company.

Contact Us

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