

Rundremme & Rundsnor



Produktkatalog 2019/2020



Rundrem og Kilerem | PU Rundremme | Værktøj til Rundsnor



Round belts | Shore 65 A, 76 A



Round belts

Weldable round belts made of PU and TPE are available in various Shore hardness grades and diameters for transport and power-transmission. Many belts are food-approved and have various special properties for particularly demanding applications.

Typical industries are: Food, logistics, printing & paper, packaging, building materials and much more.

PU60A **soft** blue smooth



approx. 65° Shore A

Recommended pretension
5...10 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRF030LGS	3,0	1/8	0,071	0,9	200	656	10	0,4	0,9	2,0
FBRF040LGS	4,0	5/32	0,126	1,6	200	656	20	0,8	1,5	3,3
FBRF050LGS	5,0	1/5	0,181	2,2	100	328	30	1,2	2,2	4,9
FBRF060LGS	6,0	7/32	0,283	3,4	100	328	40	1,6	3,4	7,5
FBRF080LGS	8,0	5/16	0,500	6,0	100	328	50	1,9	6,0	13,2
FBRF095LGS	9,5	3/8	0,710	8,5	100	328	65	2,6	8,5	18,7
FBRF100LGS	10,0	7/16	0,785	9,4	50	164	70	2,7	9,4	20,7

Coeff. of friction μ : Steel: approx. 0,90 | PE: approx. 0,55 | HDPE: approx. 0,50 | **FDA/EC compliant****

PU70A ultramarine blue smooth



approx. 76° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRH030LG	3,0	1/8	0,071	0,9	200	656	15	0,6	1,4	3,1
FBRH040LG	4,0	5/32	0,126	1,6	200	656	25	1,0	2,5	5,5
FBRH048LG	4,8	3/16	0,181	2,2	200	656	30	1,2	3,5	7,7
FBRH050LG	5,0	1/5	0,181	2,2	100	328	35	1,4	3,6	7,9
FBRH060LG	6,0	7/32	0,283	3,4	100	328	45	1,8	5,6	12,3
FBRH080LG	8,0	5/16	0,500	6,0	100	328	55	2,2	9,9	21,8

Coeff. of friction μ : Steel: approx. 0,75 | PE: approx. 0,40 | HDPE: approx. 0,35 | **FDA/EC/USDA compliant****

PU75A red smooth



● brown upon request

approx. 80° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP75A020	2,0	5/64	0,032	0,5	200	656	10	0,4	0,8	1,8
FBRP75A030	3,0	1/8	0,071	0,9	200	656	20	0,8	1,8	4,0
FBRP75A040	4,0	5/32	0,126	1,6	200	656	30	1,2	3,1	6,8
FBRP75A048	4,8	3/16	0,181	2,2	200	656	35	1,4	4,5	9,9
FBRP75A050	5,0	1/5	0,197	2,4	100	328	40	1,6	4,9	10,8
FBRP75A060	6,0	7/32	0,283	3,4	100	328	50	2,0	7,3	16,1
FBRP75A063	6,3	1/4	0,310	3,8	100	328	55	2,2	8,0	17,6
FBRP75A070	7,0	9/32	0,385	4,7	100	328	60	2,4	9,8	21,6
FBRP75A080	8,0	5/16	0,500	6,0	100	328	65	2,6	12,9	28,4
FBRP75A095	9,5	3/8	0,710	8,5	100	328	75	3,0	18,0	39,6
FBRP75A100	10,0	7/16	0,785	9,4	50	164	80	3,2	19,6	43,1
FBRP75A120	12,0	15/32	1,130	13,5	50	164	90	3,5	29,4	64,7
FBRP75A125	12,5	1/2	1,230	14,8	50	164	100	3,9	31,4	69,1
FBRP75A150	15,0	19/32	1,770	21,5	50	164	120	4,7	45,1	99,2
FBRP75A180	18,0	3/4	2,54	31,0	50	164	150	5,9	64,7	142,3
FBRP75A200	20,0	25/32	3,14	40,0	50	164	170	6,7	80,4	176,9

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU75A sky blue smooth



approx. 80° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP75A020HI	2,0	5/64	0,032	0,5	200	656	10	0,4	0,8	1,8
FBRP75A030HI	3,0	1/8	0,071	0,9	200	656	20	0,8	1,8	4,0
FBRP75A040HI	4,0	5/32	0,126	1,6	200	656	30	1,2	3,0	6,6
FBRP75A048HI	4,8	3/16	0,181	2,2	200	656	35	1,4	4,4	9,7
FBRP75A050HI	5,0	1/5	0,197	2,4	100	328	40	1,6	4,8	10,6
FBRP75A060HI	6,0	7/32	0,283	3,4	100	328	50	2,0	6,8	15,0
FBRP75A063HI	6,3	1/4	0,310	3,8	100	328	55	2,2	7,4	16,3
FBRP75A070HI	7,0	9/32	0,385	4,7	100	328	60	2,4	9,2	20,2
FBRP75A080HI	8,0	5/16	0,500	6,0	100	328	65	2,6	12,0	26,4
FBRP75A095HI	9,5	3/8	0,710	8,5	100	328	75	3,0	17,0	37,4
FBRP75A100HI	10,0	7/16	0,785	9,4	50	164	80	3,2	18,8	41,4
FBRP75A120HI	12,0	15/32	1,130	13,5	50	164	90	3,5	27,2	59,8
FBRP75A125HI	12,5	1/2	1,230	14,8	50	164	100	3,9	29,6	65,1
FBRP75A150HI	15,0	19/32	1,770	21,5	50	164	120	4,7	42,4	93,3

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35 | FDA/EC/USDA compliant

Round belts | Shore 80 A, 84 A

PU75A **plus** orange matt



approx. 80° Shore A

Recommended pretension
3...6 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRI0200G	2,0	5/64	0,032	0,5	200	656	10	0,4	0,9	2,0
FBRI0300G	3,0	1/8	0,071	0,9	200	656	20	0,8	1,8	4,0
FBRI0400G	4,0	5/32	0,126	1,6	200	656	30	1,2	3,6	7,9
FBRI0480G	4,8	3/16	0,181	2,2	200	656	35	1,4	5,2	11,4
FBRI0500G	5,0	1/5	0,197	2,4	100	328	40	1,6	5,7	12,5
FBRI0600G	6,0	7/32	0,283	3,4	100	328	50	2,0	8,1	17,8
FBRI0630G	6,3	1/4	0,310	3,8	100	328	55	2,2	8,9	19,6
FBRI0700G	7,0	9/32	0,385	4,7	100	328	60	2,4	11,1	24,4
FBRI0800G	8,0	5/16	0,500	6,0	100	328	65	2,6	14,4	31,7
FBRI0950G	9,5	3/8	0,710	8,5	100	328	75	3,0	20,4	44,9
FBRI1000G	10,0	7/16	0,785	9,4	50	164	80	3,2	22,6	49,7

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU80A transparent smooth



approx. 84° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP80A020TR	2,0	5/64	0,032	0,5	200	656	15	0,6	1,1	2,4
FBRP80A030TR	3,0	1/8	0,071	0,9	200	656	25	1,0	2,1	4,6
FBRP80A040TR	4,0	5/32	0,126	1,6	200	656	30	1,2	4,1	9,0
FBRP80A048TR	4,8	3/16	0,181	2,2	200	656	40	1,6	5,8	12,8
FBRP80A050TR	5,0	1/5	0,197	2,4	100	328	45	1,8	6,2	13,6
FBRP80A060TR	6,0	7/32	0,283	3,4	100	328	55	2,2	9,0	19,8
FBRP80A063TR	6,3	1/4	0,310	3,8	100	328	60	2,4	10,1	22,1
FBRP80A070TR	7,0	9/32	0,385	4,7	100	328	65	2,6	12,4	27,3
FBRP80A080TR	8,0	5/16	0,500	6,0	100	328	75	3,0	16,1	35,3
FBRP80A095TR	9,5	3/8	0,710	8,5	100	328	90	3,5	22,7	49,9
FBRP80A100TR	10,0	7/16	0,785	9,4	50	164	95	3,7	25,3	55,6
FBRP80A120TR	12,0	15/32	1,130	13,5	50	164	110	4,3	36,4	80,0
FBRP80A125TR	12,5	1/2	1,230	14,8	50	164	115	4,5	39,4	86,6
FBRP80A150TR	15,0	19/32	1,770	21,5	50	164	140	5,5	56,7	124,8
FBRP80A180TR	18,0	3/4	2,54	31,0	50	164	170	6,7	81,5	179,4
FBRP80A200TR	20,0	25/32	3,14	40,0	50	164	180	7,1	100,6	221,3

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU80A ultramarine blue smooth



FDA
EC
USDA

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP80A020UB	2,0	5/64	0,032	0,5	200	656	15	0,6	0,9	2,0
FBRP80A030UB	3,0	1/8	0,071	0,9	200	656	25	1,0	2,2	4,8
FBRP80A040UB	4,0	5/32	0,126	1,6	200	656	30	1,2	3,9	8,6
FBRP80A048UB	4,8	3/16	0,181	2,2	200	656	40	1,6	5,5	12,1
FBRP80A050UB	5,0	1/5	0,197	2,4	100	328	45	1,8	6,1	13,4
FBRP80A060UB	6,0	7/32	0,283	3,4	100	328	55	2,2	8,7	19,1
FBRP80A063UB	6,3	1/4	0,310	3,8	100	328	60	2,4	9,6	21,1
FBRP80A070UB	7,0	9/32	0,385	4,7	100	328	65	2,6	11,8	26,0
FBRP80A080UB	8,0	5/16	0,500	6,0	100	328	75	3,0	15,3	33,7
FBRP80A095UB	9,5	3/8	0,710	8,5	100	328	90	3,6	21,6	47,5
FBRP80A100UB	10,0	7/16	0,785	9,4	50	164	95	3,8	24,0	52,8
FBRP80A120UB	12,0	15/32	1,130	13,5	50	164	110	4,4	34,4	75,7
FBRP80A125UB	12,5	1/2	1,230	14,8	50	164	115	4,6	37,5	82,5
FBRP80A150UB	15,0	19/32	1,770	21,5	50	164	140	5,5	54,1	119,0

approx. 84° Shore A

Recommended pretension
4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU80A ultramarine blue slightly rough



FDA
EC

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP80A020BA	2,0	5/64	0,032	0,5	200	656	15	0,6	0,9	2,0
FBRP80A030BA	3,0	1/8	0,071	0,9	200	656	25	1,0	2,2	4,8
FBRP80A040BA	4,0	5/32	0,126	1,6	200	656	30	1,2	3,9	8,6
FBRP80A048BA	4,8	3/16	0,181	2,2	200	656	40	1,6	5,5	12,1
FBRP80A050BA	5,0	1/5	0,197	2,4	100	328	45	1,8	6,1	13,4
FBRP80A060BA	6,0	7/32	0,283	3,4	100	328	55	2,2	8,7	19,1
FBRP80A063BA	6,3	1/4	0,310	3,8	100	328	60	2,4	9,6	21,1
FBRP80A070BA	7,0	9/32	0,385	4,7	100	328	65	2,6	11,8	26,0
FBRP80A080BA	8,0	5/16	0,500	6,0	100	328	75	3,0	15,3	33,7
FBRP80A095BA	9,5	3/8	0,710	8,5	100	328	90	3,6	21,6	47,5
FBRP80A100BA	10,0	7/16	0,785	9,4	50	164	95	3,8	24,0	52,8
FBRP80A120BA	12,0	15/32	1,130	13,5	50	164	110	4,4	34,4	75,7
FBRP80A125BA	12,5	1/2	1,230	14,8	50	164	115	4,6	37,5	82,5
FBRP80A150BA	15,0	19/32	1,770	21,5	50	164	140	5,5	54,1	119,0

approx. 84° Shore A

Recommended pretension
4...8 %

Coeff. of friction μ : Steel: approx. 0,55 | PE: approx. 0,30 | HDPE: approx. 0,25 | FDA/EC compliant

PU80A orange smooth



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			ft	(m)	mm	inch	kg	lbs
FBRP84A020	2,0	5/64	0,032	0,5	100	30,48	15	0,6	1,1	2,4
FBRP84A032	3,2	1/8	0,071	0,9	100	30,48	25	1,0	2,1	4,7
FBRP84A032A	3,2	1/8	0,071	0,9	500	152,4	25	1,0	2,2	4,9
FBRP84A040	4,0	5/32	0,126	1,6	100	30,48	30	1,2	4,1	8,9
FBRP84A048	4,8	3/16	0,181	2,2	100	30,48	40	1,6	5,8	12,7
FBRP84A048A	4,8	3/16	0,181	2,2	500	152,4	40	1,6	5,8	12,7
FBRP84A050	5,0	1/5	0,197	2,4	100	30,48	45	1,8	6,2	13,7
FBRP84A060	6,0	7/32	0,283	3,4	100	30,48	55	2,2	9,0	19,8
FBRP84A063	6,3	1/4	0,310	3,8	100	30,48	60	2,4	10,1	22,1
FBRP84A063A	6,3	1/4	0,310	3,8	500	152,4	60	2,4	10,1	22,1
FBRP84A070	7,0	9/32	0,385	4,7	100	30,48	65	2,6	12,4	27,3
FBRP84A079	7,9	5/16	0,500	6,0	100	30,48	75	3,0	16,1	35,3
FBRP84A079A	7,9	5/16	0,500	6,0	500	152,4	75	3,0	16,1	35,3
FBRP84A095	9,5	3/8	0,710	8,5	100	30,48	90	3,5	22,7	49,9
FBRP84A095A	9,5	3/8	0,710	8,5	500	152,4	90	3,5	22,7	49,9
FBRP84A100	10,0	7/16	0,785	9,4	100	30,48	95	3,7	25,3	55,6
FBRP84A120	12,0	15/32	1,130	13,5	100	30,48	110	4,3	36,4	80,0
FBRP84A127	12,7	1/2	1,230	14,8	100	30,48	115	4,5	39,4	86,6
FBRP84A143	14,3	9/16	1,605	21,0	100	30,48	130	5,1	49,4	108,8
FBRP84A159	15,9	6/8	1,985	22,5	100	30,48	150	5,9	64,2	141,2
FBRP84A190	19,0	3/4	2,83	31,0	100	30,48	170	6,7	91,0	200,1

approx. 84° Shore A

Recommended pretension

4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU80A orange smooth, reinforced Polyester



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			ft	(m)	mm	inch	kg	lbs	kg	lbs
FBRJ0600GA	6,0	7/32	0,283	3,4	100	30,48	55	2,2	9,0	19,8	18,9	41,6
FBRJ0630GA	6,3	1/4	0,310	3,8	100	30,48	60	2,4	10,1	22,1	21,2	46,5
FBRJ0700GA	7,0	9/32	0,385	4,7	100	30,48	65	2,6	12,4	27,3	25,4	55,9
FBRJ0800GA	8,0	5/16	0,500	6,0	100	30,48	80	3,2	16,1	35,3	33,8	74,3
FBRJ0950GA	9,5	3/8	0,710	8,5	100	30,48	90	3,6	22,7	49,9	47,7	104,9
FBRJ1000GA	10,0	7/16	0,785	9,4	100	30,48	100	4	25,3	55,6	53,1	116,8
FBRJ1200GA	12,0	15/32	1,130	13,5	100	30,48	110	4,4	36,4	80,0	76,5	168,3
FBRJ1250GA	12,5	1/2	1,230	14,8	100	30,48	115	4,6	39,4	86,6	82,8	182,2
FBRJ1430GA	14,3	9/16	1,605	21,0	100	30,48	130	5,2	49,4	108,8	104,0	228,7
FBRJ1900GA	19,0	3/4	2,83	31,0	100	30,48	170	6,8	91,0	200,1	191,3	420,8
FBRJ2000GA	20,0	25/32	3,14	40,0	100	30,48	190	7,6	100,6	221,3	211,5	465,3

approx. 84° Shore A

Recommended pretension

0,5...2 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU80A **safe** capri blue smooth



Metal and X-ray
detectable belt

approx. 84° Shore A

Recommended pretension
3...6 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRJ020LGM	2,0	5/64	0,032	0,5	200	656	15	0,6	0,6	1,3
FBRJ030LGM	3,0	1/8	0,071	0,9	200	656	25	1,0	1,6	3,5
FBRJ032LGM	3,2	1/8	0,071	0,9	30,48	100	25	1,0	1,7	3,7
FBRJ040LGM	4,0	5/32	0,126	1,6	200	656	30	1,2	2,9	6,4
FBRJ048LGM	4,8	3/16	0,181	2,2	30,48	100	40	1,6	4,0	8,8
FBRJ050LGM	5,0	1/5	0,197	2,4	100	328	45	1,8	5,6	12,3
FBRJ060LGM	6,0	7/32	0,283	3,4	100	328	55	2,2	6,4	14,1
FBRJ063LGM	6,3	1/4	0,310	3,8	30,48	100	60	2,4	6,9	15,2
FBRJ070LGM	7,0	9/32	0,385	4,7	100	328	65	2,6	9,3	20,5
FBRJ079LGM	7,9	5/16	0,500	6,0	30,48	100	75	3,0	12,0	26,4
FBRJ080LGM	8,0	5/16	0,500	6,0	100	328	75	3,0	12,0	26,4
FBRJ095LGM	9,5	3/8	0,710	8,5	30,48	100	90	3,5	17,0	37,4
FBRJ100LGM	10,0	7/16	0,785	9,4	50	164	95	3,7	18,9	41,6
FBRJ120LGM	12,0	15/32	1,130	13,5	50	164	110	4,3	27,2	59,9
FBRJ125LGM	12,5	1/2	1,230	14,8	30,48	100	115	4,5	29,4	64,7
FBRJ143LGM	14,3	9/16	1,605	21,0	30,48	100	130	5,1	37,0	81,4
FBRJ150LGM	15,0	19/32	1,770	21,5	50	164	140	5,5	42,4	93,3

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A sapphire blue smooth



approx. 88° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRK020LGAAA	2,0	5/64	0,032	0,5	200	656	15	0,6	1,0	2,2
FBRK030LGAAA	3,0	1/8	0,071	0,9	200	656	25	1	2,4	5,3
FBRK040LGAAA	4,0	5/32	0,126	1,6	200	656	35	1,4	4,2	9,3
FBRK048LGAAA	4,8	3/16	0,181	2,2	200	656	45	1,8	6,3	13,8
FBRK050LGAAA	5,0	1/5	0,197	2,4	100	328	50	2	6,7	14,7
FBRK060LGAAA	6,0	7/32	0,283	3,4	100	328	60	2,4	9,7	21,3
FBRK063LGAAA	6,3	1/4	0,310	3,8	100	328	65	2,6	10,7	23,6
FBRK070LGAAA	7,0	9/32	0,385	4,7	100	328	70	2,8	13,1	28,9
FBRK080LGAAA	8,0	5/16	0,500	6,0	100	328	80	3,2	17,2	37,8
FBRK095LGAAA	9,5	3/8	0,710	8,5	100	328	95	3,8	24,4	53,8
FBRK100LGAAA	10,0	7/16	0,785	9,4	50	164	100	4	26,9	59,1
FBRK120LGAAA	12,0	15/32	1,130	13,5	50	164	120	4,8	38,8	85,3
FBRK125LGAAA	12,5	1/2	1,230	14,8	50	164	125	5	42,2	92,9
FBRK150LGAAA	15,0	19/32	1,770	21,5	50	164	150	6	60,8	133,8

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A sapphire blue smooth, reinforced Polyester



approx. 88° Shore A

Recommended pretension
0,5...2 %

Order No.	Diameter Ø		Cross section cm²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			m	ft	mm	inch	kg	lbs	kg	lbs
FBRK060LGAAC	6,0	7/32	0,283	3,4	100	328	60	2,4	9,7	21,3	21,6	47,5
FBRK063LGA	6,3	1/4	0,310	3,8	100	328	65	2,6	10,7	23,6	23,9	52,5
FBRK070LGA	7,0	9/32	0,385	4,7	100	328	70	2,8	13,1	28,9	29,3	64,4
FBRK080LGA	8,0	5/16	0,500	6,0	100	328	80	3,2	17,2	37,8	38,3	84,2
FBRK095LGA	9,5	3/8	0,710	8,5	100	328	95	3,7	24,4	53,8	54,5	119,8
FBRK100LGA	10,0	7/16	0,785	9,4	50	164	100	3,9	26,9	59,1	59,9	131,7
FBRK120LGA	12,0	15/32	1,130	13,5	50	164	120	4,7	38,8	85,3	86,4	190,1
FBRK125LGA	12,5	1/2	1,230	14,8	50	164	125	4,9	42,2	92,9	94,1	206,9
FBRK150LGA	15,0	19/32	1,770	21,5	50	164	150	5,9	60,8	133,8	135,5	298,0

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A green smooth



approx. 88° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP85A020	2,0	5/64	0,032	0,5	200	656	15	0,6	1,2	2,7
FBRP85A030	3,0	1/8	0,071	0,9	200	656	25	1	2,7	5,8
FBRP85A040	4,0	5/32	0,126	1,6	200	656	35	1,4	4,7	10,3
FBRP85A048	4,8	3/16	0,181	2,2	200	656	45	1,8	6,7	14,8
FBRP85A050	5,0	1/5	0,197	2,4	100	328	50	2	7,1	15,7
FBRP85A060	6,0	7/32	0,283	3,4	100	328	60	2,4	10,4	22,9
FBRP85A063	6,3	1/4	0,310	3,8	100	328	65	2,6	11,4	25,1
FBRP85A070	7,0	9/32	0,385	4,7	100	328	70	2,8	14,1	31,0
FBRP85A080	8,0	5/16	0,500	6,0	100	328	80	3,2	18,4	40,4
FBRP85A095	9,5	3/8	0,710	8,5	100	328	95	3,8	25,9	57,0
FBRP85A100	10,0	7/16	0,785	9,4	50	164	100	4	28,6	62,8
FBRP85A120	12,0	15/32	1,130	13,5	50	164	120	4,8	40,8	89,8
FBRP85A125	12,5	1/2	1,230	14,8	50	164	125	5	44,9	98,7
FBRP85A15	15,0	19/32	1,770	21,5	50	164	150	6	64,9	142,7
FBRP85A18	18,0	3/4	2,54	31,0	50	164	180	7,2	92,8	204,2
FBRP85A20	20,0	25/32	3,14	40,0	50	164	220	8,8	115,3	253,6

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green rough



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP85A020R	2,0	5/64	0,032	0,5	200	656	15	0,6	1,2	2,7
FBRP85A030R	3,0	1/8	0,071	0,9	200	656	25	1	2,7	5,8
FBRP85A040R	4,0	5/32	0,126	1,6	200	656	35	1,4	4,7	10,3
FBRP85A048R	4,8	3/16	0,181	2,2	200	656	45	1,8	6,7	14,8
FBRP85A050R	5,0	1/5	0,197	2,4	100	328	50	2	7,1	15,7
FBRP85A060R	6,0	7/32	0,283	3,4	100	328	60	2,4	10,4	22,9
FBRP85A063R	6,3	1/4	0,310	3,8	100	328	65	2,6	11,4	25,1
FBRP85A070R	7,0	9/32	0,385	4,7	100	328	70	2,8	14,1	31,0
FBRP85A080R	8,0	5/16	0,500	6,0	100	328	80	3,2	18,4	40,4
FBRP85A095R	9,5	3/8	0,710	8,5	100	328	95	3,8	25,9	57,0
FBRP85A100R	10,0	7/16	0,785	9,4	50	164	100	4	28,6	62,8
FBRP85A120R	12,0	15/32	1,130	13,5	50	164	120	4,8	40,8	89,8
FBRP85A125R	12,5	1/2	1,230	14,8	50	164	125	5	44,9	98,7
FBRP85A15R	15,0	19/32	1,770	21,5	50	164	150	6	64,9	142,7
FBRP85A18R	18,0	3/4	2,54	31,0	50	164	180	7,2	92,8	204,2
FBRP85A20R	20,0	25/32	3,14	40,0	50	164	220	8,8	115,3	253,6

approx. 88° Shore A

Recommended pretension

4...8 %

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,30 | HDPE: approx. 0,25

PU85A green smooth, reinforced Aramid



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			m	ft	mm	inch	kg	lbs	kg	lbs
FBZRP85A050A	5,0	1/5	0,197	2,4	100	328	55	2,2	7,1	15,7	-	-
FBZRP85A060A	6,0	7/32	0,283	3,4	100	328	60	2,3	10,4	22,9	23,0	50,5
FBZRP85A063A	6,3	1/4	0,310	3,8	100	328	65	2,5	11,4	25,1	25,2	55,4
FBZRP85A070A	7,0	9/32	0,385	4,7	100	328	70	2,8	14,1	31,0	31,1	68,3
FBZRP85A080A	8,0	5/16	0,500	6,0	100	328	80	3,2	18,4	40,4	40,5	89,1
FBZRP85A095A	9,5	3/8	0,710	8,5	100	328	95	3,7	25,9	57,0	57,2	125,7
FBZRP85A100A	10,0	7/16	0,785	9,4	50	164	100	3,9	28,6	62,8	63,0	138,6
FBZRP85A120A	12,0	15/32	1,130	13,5	50	164	120	4,7	40,8	89,8	90,0	198,0
FBZRP85A125A	12,5	1/2	1,230	14,8	50	164	125	4,9	44,9	98,7	99,0	217,8
FBZRP85A143A	14,3	9/16	1,616	19,3	50	164	145	5,7	59,0	129,7	130,1	286,1
FBZRP85A150A	15,0	19/32	1,77	21,5	50	164	150	5,9	64,9	142,7	143,1	314,8
FBZRP85A180A	18,0	3/4	2,54	31,0	50	164	190	7,5	92,8	204,2	204,8	450,5
FBZRP85A200A	20,0	25/32	3,14	40,0	50	164	200	7,9	115,3	253,6	254,3	559,4

approx. 88° Shore A

Recommended pretension

0,5...2 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green rough, reinforced Aramid



Order No.	Diameter Ø		Cross section cm²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			m	ft	mm	inch	kg	lbs	kg	lbs
FBZR85A050RA	5,0	1/5	0,197	2,4	100	328	55	2,2	7,1	15,7	-	-
FBZR85A060RA	6,0	7/32	0,283	3,4	100	328	60	2,3	10,4	22,9	23,0	50,5
FBZR85A063RA	6,3	1/4	0,310	3,8	100	328	65	2,5	11,4	25,1	25,2	55,4
FBZR85A070RA	7,0	9/32	0,385	4,7	100	328	70	2,8	14,1	31,0	31,1	68,3
FBZR85A080RA	8,0	5/16	0,500	6,0	100	328	80	3,2	18,4	40,4	40,5	89,1
FBZR85A095RA	9,5	3/8	0,710	8,5	100	328	95	3,7	25,9	57,0	57,2	125,7
FBZR85A100RA	10,0	7/16	0,785	9,4	50	164	100	3,9	28,6	62,8	63,0	138,6
FBZR85A120RA	12,0	15/32	1,130	13,5	50	164	120	4,7	40,8	89,8	90,0	198,0
FBZR85A127RA	12,5	1/2	1,230	14,8	50	164	125	4,9	44,9	98,7	99,0	217,8
FBZR85A143RA	14,3	9/16	1,616	19,3	50	164	145	5,7	59,0	129,7	130,1	286,1
FBZR85A150RA	15,0	19/32	1,77	21,5	50	164	150	5,9	64,9	142,7	143,1	314,8
FBZR85A180RA	18,0	3/4	2,54	31,0	50	164	190	7,5	92,8	204,2	204,8	450,5
FBZR85A200RA	20,0	25/32	3,14	40,0	50	164	200	7,9	115,3	253,6	254,3	559,4

approx. 88° Shore A

Recommended pretension

0,5...2 %

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,30 | HDPE: approx. 0,25

PU85A plus ultramarine blue rough



Order No.	Diameter Ø		Cross section cm²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRK020LR	2,0	5/64	0,032	0,5	200	656	15	0,6	1,3	2,9
FBRK030LR	3,0	1/8	0,071	0,9	200	656	25	1	3,0	6,6
FBRK040LR	4,0	5/32	0,126	1,6	200	656	35	1,4	5,3	11,6
FBRK048LR	4,8	3/16	0,181	2,2	200	656	45	1,8	7,5	16,5
FBRK050LR	5,0	1/5	0,197	2,4	100	328	50	2	8,1	17,8
FBRK060LR	6,0	7/32	0,283	3,4	100	328	60	2,4	11,7	25,6
FBRK063LR	6,3	1/4	0,310	3,8	100	328	65	2,6	12,8	28,1
FBRK070LR	7,0	9/32	0,385	4,7	100	328	70	2,8	16,0	35,2
FBRK080LR	8,0	5/16	0,500	6,0	100	328	80	3,2	20,7	45,5
FBRK095LR	9,5	3/8	0,710	8,5	100	328	95	3,8	29,3	64,5
FBRK100LR	10,0	7/16	0,785	9,4	50	164	100	4	32,5	71,6
FBRK120LR	12,0	15/32	1,130	13,5	50	164	n/a	n/a	n/a	n/a
FBRK125LR	12,5	1/2	1,230	14,8	50	164	n/a	n/a	n/a	n/a
FBRK150LR	15,0	19/32	1,770	21,5	50	164	n/a	n/a	n/a	n/a

approx. 88° Shore A

Recommended pretension

3...6 %

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,30 | HDPE: approx. 0,25

PU85A ultramarine blue smooth, reinforced glass fibre PU



approx. 88° Shore A

Recommended pretension
0,5...2 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBZRP85A080	8,0	5/16	0,500	6,0	100	328	85	3,4	19,8	43,5
FBZRP85A095	9,5	3/8	0,71	8,5	100	328	100	4,0	28,1	61,9
FBZRP85A100	10,0	7/16	0,785	9,4	50	164	105	4,2	31,0	68,2
FBZRP85A120	12,0	15/32	1,130	13,5	50	164	125	5,0	44,7	98,3
FBZRP85A125	12,5	1/2	1,23	14,8	50	164	130	5,2	48,6	107,0
FBZRP85A143	14,3	9/16	1,605	21,0	50	164	150	6,0	63,4	139,4
FBZRP85A150	15,0	19/32	1,77	21,5	50	164	155	6,2	69,9	153,8

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A ultramarine blue rough, reinforced glass fibre PU



approx. 88° Shore A

Recommended pretension
0,5...2 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBZRP85A080R	8,0	5/16	0,500	6,0	100	328	85	3,2	19,8	43,5
FBZRP85A095R	9,5	3/8	0,710	8,5	100	328	100	3,7	28,1	61,9
FBZRP85A100R	10,0	7/16	0,785	9,4	50	164	105	3,9	31,0	68,2
FBZRP85A120R	12,0	15/32	1,130	13,5	50	164	125	4,7	44,7	98,3
FBZRP85A125R	12,5	1/2	1,230	14,8	50	164	130	4,9	48,6	107,0
FBZRP85A143R	14,3	9/16	1,605	21,0	50	164	150	5,7	63,4	139,4
FBZRP85A150R	15,0	19/32	1,770	21,5	50	164	155	5,9	69,9	153,8
FBZRP85A180R	18,0	3/4	2,54	31,0	50	164	195	7,5	-	-
FBZRP85A200R	20,0	25/32	3,14	40,0	50	164	205	7,9	-	-

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,30 | HDPE: approx. 0,25

PU85A emerald green smooth, antistatic dissipative



Belt for electrostatic
discharge.

approx. 88° Shore A

Recommended pretension
4...8 %

Conductivity approx. $10^9 \Omega$

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRK020GGAAA	2,0	5/64	0,032	0,5	200	656	15	0,6	1,2	2,7
FBRK030GGAAA	3,0	1/8	0,071	0,9	200	656	25	1	2,7	5,8
FBRK040GGAAA	4,0	5/32	0,126	1,6	200	656	35	1,4	4,7	10,3
FBRK048GGAAA	4,8	3/16	0,181	2,2	200	656	45	1,8	6,7	14,8
FBRK050GGAAA	5,0	1/5	0,197	2,4	100	328	50	2	7,1	15,7
FBRK060GGAAA	6,0	7/32	0,283	3,4	100	328	60	2,4	10,4	22,9
FBRK063GGAAA	6,3	1/4	0,310	3,8	100	328	65	2,6	11,4	25,1
FBRK070GGAAA	7,0	9/32	0,385	4,7	100	328	70	2,8	14,1	31,0
FBRK080GGAAA	8,0	5/16	0,500	6,0	100	328	80	3,2	18,4	40,4
FBRK095GGAAA	9,5	3/8	0,710	8,5	100	328	95	3,8	25,9	57,0
FBRK100GGAAA	10,0	7/16	0,785	9,4	50	164	100	4	28,6	62,8
FBRK120GGAAA	12,0	15/32	1,130	13,5	50	164	120	4,8	40,8	89,8
FBRK125GGAAA	12,5	1/2	1,230	14,8	50	164	125	5	44,9	98,7
FBRK150GGAAA	15,0	19/32	1,770	21,5	50	164	150	6	64,9	142,7

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A black smooth, antistatic conductive



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRK030SGA	3,0	1/8	0,071	0,9	200	656	25	1,0	2,3	5,1
FBRK040SGA	4,0	5/32	0,126	1,6	200	656	35	1,4	4,1	9,2
FBRK050SGA	5,0	1/5	0,197	2,4	100	328	50	2,0	6,2	13,6
FBRK060SGA	6,0	7/32	0,283	3,4	100	328	60	2,4	9,1	20,0

approx. 88° Shore A

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

Belt for electrostatic discharge, **Conductivity approx. 10⁶ Ω , ESD suitable**

PU90A white smooth



● red upon request

approx. 92° Shore A

Recommended pretension 3...5 %

Coeff. of friction μ

Steel approx. 0,50

PE approx. 0,30

HDPE approx. 0,25

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRP90A020	2,0	5/64	0,032	0,5	200	656	20	0,8	1,9	4,1
FBRP90A030	3,0	1/8	0,071	0,9	200	656	30	1,2	3,4	7,4
FBRP90A040	4,0	5/32	0,126	1,6	200	656	40	1,6	5,9	12,9
FBRP90A048	4,8	3/16	0,181	2,2	200	656	50	2	8,5	18,7
FBRP90A050	5,0	1/5	0,197	2,4	100	328	55	2,2	9,3	20,4
FBRP90A060	6,0	7/32	0,283	3,4	100	328	65	2,6	13,3	29,2
FBRP90A063	6,3	1/4	0,310	3,8	100	328	70	2,8	14,6	32,2
FBRP90A070	7,0	9/32	0,385	4,7	100	328	75	3	18,3	40,2
FBRP90A080	8,0	5/16	0,500	6,0	100	328	85	3,4	23,8	52,3
FBRP90A095	9,5	3/8	0,710	8,5	100	328	95	3,8	33,3	73,2
FBRP90A100	10,0	7/16	0,785	9,4	50	164	105	4,2	37,3	82,0
FBRP90A120	12,0	15/32	1,130	13,5	50	164	120	4,8	53,3	117,2
FBRP90A125	12,5	1/2	1,23	14,8	50	164	125	5	58,0	127,6
FBRP90A15	15,0	19/32	1,770	21,5	50	164	150	6	83,6	184,0
FBRP90A18	18,0	3/4	2,54	31,0	50	164	185	7,4	119,8	263,5
FBRP90A20	20,0	25/32	3,14	40,0	50	164	200	8	148,3	326,2

PU90A white smooth, reinforced Polyester



approx. 92° Shore A

Recommended pretension 0,5...2 %

Coeff. of friction μ

Steel approx. 0,50

PE approx. 0,30

HDPE approx. 0,25

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			m	ft	mm	inch	kg	lbs	kg	lbs
FBZRP90A060P	6,0	7/32	0,283	3,4	100	328	70	2,8	13,4	29,6	22,5	49,5
FBZRP90A063P	6,3	1/4	0,310	3,8	100	328	75	3	14,8	32,5	26,3	57,8
FBZRP90A070P	7,0	9/32	0,385	4,7	100	328	80	3,2	18,4	40,6	37,5	82,5
FBZRP90A080P	8,0	5/16	0,500	6,0	100	328	90	3,6	24,0	52,8	48,8	107,3
FBZRP90A095P	9,5	3/8	0,710	8,5	100	328	105	4,2	33,6	73,9	56,3	123,8
FBZRP90A100P	10,0	7/16	0,785	9,4	50	164	110	4,4	37,6	82,8	60,0	132,0
FBZRP90A120P	12,0	15/32	1,130	13,5	50	164	125	5	53,8	118,3	101,3	222,8
FBZRP90A125P	12,5	1/2	1,230	14,8	50	164	130	5,2	58,6	128,8	108,8	239,3
FBZRP90A150P	15,0	19/32	1,770	21,5	50	164	155	6,2	84,5	185,9	172,5	379,5
FBZRP90A180P	18,0	3/4	2,54	31,0	50	164	190	7,6	121,0	266,1	225,0	495,0
FBZRP90A200P	20,0	25/32	3,14	40,0	50	164	210	8,4	-	-	-	-

TPE40D beige smooth



- TPE 40D beige smooth with reinforcement on request

approx. 40° Shore D / 95° Shore A

Recommended pretension

2...4 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRKO40D020	2,0	5/64	0,032	0,5	200	656	20	0,8	1,9	4,2
FBRKO40D030	3,0	1/8	0,071	0,9	200	656	30	1,2	4,1	9,1
FBRKO40D040	4,0	5/32	0,126	1,6	200	656	40	1,6	7,6	16,6
FBRKO40D048	4,8	3/16	0,181	2,2	200	656	50	2	10,8	23,8
FBRKO40D050	5,0	1/5	0,197	2,4	100	328	55	2,2	11,7	25,7
FBRKO40D060	6,0	7/32	0,283	3,4	100	328	65	2,6	17,0	37,5
FBRKO40D063	6,3	1/4	0,310	3,8	100	328	70	2,8	18,7	41,2
FBRKO40D070	7,0	9/32	0,385	4,7	100	328	75	3	23,0	50,7
FBRKO40D080	8,0	5/16	0,500	6,0	100	328	85	3,4	30,1	66,2
FBRKO40D095	9,5	3/8	0,710	8,5	100	328	95	3,8	42,8	94,2
FBRKO40D100	10,0	7/16	0,785	9,4	50	164	105	4,2	47,1	103,7
FBRKO40D120	12,0	15/32	1,130	13,5	50	164	120	4,8	67,9	149,5
FBRKO40D125	12,5	1/2	1,230	14,8	50	164	125	5	74,0	162,7
FBRKO40D150	15,0	19/32	1,770	21,5	50	164	150	6	106,5	234,2
FBRKO40D180	18,0	3/4	2,54	31,0	50	164	185	7,4	151,4	333,0
FBRKO40D200	20,0	25/32	3,14	40,0	50	164	200	8	188,2	414,0

Coeff. of friction μ : Steel: approx. 0,50 | PE: approx. 0,30 | HDPE: approx. 0,25 | FDA/EC/USDA compliant

TPE55D beige smooth



- Further colours on request

approx. 55° Shore D / 100° Shore A

Recommended pretension

2...4 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	inch			m	ft	mm	inch	kg	lbs
FBRH55D020B	2,0	5/64	0,032	0,5	200	656	30	1,2	2,4	5,3
FBRH55D030B	3,0	1/8	0,071	0,9	200	656	35	1,4	5,6	12,3
FBRH55D040B	4,0	5/32	0,126	1,6	200	656	50	2	9,9	21,8
FBRH55D048B	4,8	3/16	0,181	2,2	200	656	60	2,4	14,4	31,7
FBRH55D050B	5,0	1/5	0,197	2,4	100	328	65	2,6	15,7	34,5
FBRH55D060B	6,0	7/32	0,283	3,4	100	328	75	3	22,4	49,3
FBRH55D063B	6,3	1/4	0,310	3,8	100	328	80	3,2	24,8	54,6
FBRH55D070B	7,0	9/32	0,385	4,7	100	328	90	3,6	30,4	66,9
FBRH55D080B	8,0	5/16	0,500	6,0	100	328	100	4	40,0	88,0
FBRH55D095B	9,5	3/8	0,710	8,5	100	328	120	4,8	56,0	123,2
FBRH55D100B	10,0	7/16	0,785	9,4	50	164	125	5	62,9	138,3
FBRH55D120B	12,0	15/32	1,130	13,5	50	164	150	6	90,6	199,2
FBRH55D125B	12,5	1/2	1,230	14,8	50	164	160	6,4	97,6	214,7
FBRH55D150B	15,0	19/32	1,770	21,5	50	164	180	7,2	140,8	309,8
FBRH55D180B	18,0	3/4	2,54	31,0	50	164	240	9,6	203,2	447,0
FBRH55D200B	20,0	25/32	3,14	40,0	50	164	300	12	251,2	552,6

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

TPE55D beige smooth, reinforced Polyester



FDA
EC
USDA

55° Shore D · approx. 100° Shore A

Recommended pretension 0,5...2 %

Coeff. of friction μ

Steel approx. 0,35

PE approx. 0,20

HDPE approx. 0,15

FDA/EC/USDA compliant

Order No.	Diameter $\varnothing$		Cross section cm^2	approx. weight $\text{kg}/100\text{m}$	Standard Roll		Recommended Min. pulley $\varnothing$		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			m	ft	mm	inch	kg	lbs	kg	lbs
FBZRH55D060B	6,0	7/32	0,283	3,4	100	328	75	3,0	22,4	49,3	45,0	99,0
FBZRH55D063B	6,3	1/4	0,310	3,8	100	328	80	3,2	24,8	54,6	48,8	107,3
FBZRH55D070B	7,0	9/32	0,385	4,7	100	328	90	3,5	30,4	66,9	60,0	132,0
FBZRH55D080B	8,0	5/16	0,500	6,0	100	328	100	3,9	40,0	88,0	71,3	156,8
FBZRH55D095B	9,5	3/8	0,771	8,5	100	328	120	4,7	56,0	123,2	90,0	198,0
FBZRH55D100B	10,0	7/16	0,785	9,4	50	164	125	4,9	62,9	138,3	97,5	214,5
FBZRH55D120B	12,0	15/32	1,130	13,5	50	164	150	5,9	90,6	199,2	127,5	280,5
FBZRH55D125B	12,5	1/2	1,230	14,8	50	164	160	6,3	97,6	214,7	135,0	297,0
FBZRH55D150B	15,0	19/32	1,770	21,5	50	164	180	7,1	140,8	309,8	206,3	453,8
FBZRH55D180B	18,0	3/4	2,54	31,0	50	164	240	9,5	203,2	447,0	243,8	536,3
FBZRH55D200B	20,0	25/32	3,14	40,0	50	164	300	11,8	-	-	-	-



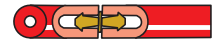
Hollow round belt with nipple connection

Hollow round belts generally offer two advantages:

The flexibility of the belts allows them to be used for small pulley diameters and in the event of belt breakage, the downtime can be bridged immediately with a nipple connection.

However, hollow round belts should always be welded.

PU75A red smooth hollow round belt



approx. 80° Shore A

Recommended pretension
4...8 %

Order No.	Diameter $\varnothing$		Cross section cm^2	approx. weight $\text{kg}/100\text{m}$	Standard Roll		Recommended Min. pulley $\varnothing$		Fmax/belt (Standard)	
	Outside	Inside			m	ft	mm	inch	kg	lbs
FBHP75A048	4,8	1,8	0,147	1,8	200	656	30	1,2	3,7	8,1
FBHP75A063	6,3	2,5	0,261	3,2	100	328	45	1,8	6,7	14,7
FBHP75A080	8,0	3,2	0,420	5,1	100	328	55	2,2	10,8	23,8
FBHP75A095	9,5	3,8	0,600	7,2	100	328	65	2,6	15,3	33,7
FBHP75A125	12,5	5,2	1,020	12,4	50	164	85	3,4	26,1	57,4
FBHP75A150	15,0	5,2	1,560	19,0	50	164	100	4,0	39,6	87,1

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU75A sky blue smooth hollow round belt



FDA
EC
USDA

-30°C

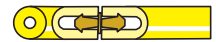
approx. 80° Shore A

Recommended pretension
4...8 %

Order No.	Diameter $\varnothing$		Cross section cm^2	approx. weight $\text{kg}/100\text{m}$	Standard Roll		Recommended Min. pulley $\varnothing$		Fmax/belt (Standard)	
	Outside	Inside			m	ft	mm	inch	kg	lbs
FBHP75A048HI	4,8	1,8	0,147	1,8	200	656	30	1,2	3,6	7,9
FBHP75A063HI	6,3	2,5	0,261	3,2	100	328	45	1,8	6,2	13,6
FBHP75A080HI	8,0	3,2	0,420	5,1	100	328	55	2,2	10,0	22,2
FBHP75A095HI	9,5	3,8	0,600	7,2	100	328	65	2,6	14,4	31,7
FBHP75A125HI	12,5	5,2	1,020	12,4	50	164	85	3,4	24,4	53,7
FBHP75A150HI	15,0	5,2	1,560	19,0	50	164	100	4,0	37,4	82,3

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35 | **FDA/EC/USDA compliant**

PU85A yellow smooth hollow round belt



approx. 88° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	Außen	Innen			m	ft	mm	inch	kg	lbs
FBHP85A048GE	4,8	1,8	0,147	1,8	200	656	35	1,4	5,3	11,7
FBHP85A063GE	6,3	2,5	0,261	3,2	100	328	55	2,2	9,4	20,6
FBHP85A080GE	8,0	3,2	0,420	5,1	100	328	65	2,6	15,3	33,7
FBHP85A095GE	9,5	3,8	0,600	7,2	100	328	75	3,0	20,4	44,9
FBHP85A125GE	12,5	5,2	1,020	12,4	50	164	100	3,9	36,7	80,8
FBHP85A150GE	15,0	5,2	1,560	19,0	50	164	120	4,7	57,1	125,7

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green rough hollow round belt



approx. 88° Shore A

Recommended pretension
4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	Außen	Innen			m	ft	mm	inch	kg	lbs
FBHP85A048R	4,8	1,8	0,147	1,8	200	656	35	1,4	5,3	11,7
FBHP85A063R	6,3	2,5	0,261	3,2	100	328	55	2,2	9,4	20,6
FBHP85A080R	8,0	3,2	0,420	5,1	100	328	65	2,6	15,3	33,7
FBHP85A095R	9,5	3,8	0,600	7,2	100	328	75	3,0	20,4	44,9
FBHP85A125R	12,5	5,2	1,020	12,4	50	164	100	3,9	36,7	80,8
FBHP85A150R	15,0	5,2	1,560	19,0	50	164	120	4,7	57,1	125,7

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A sapphire blue smooth hollow round belt



FDA
EC
USDA

approx. 88° Shore A

Recommended pretension 4...8 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	Außen	inch			m	ft	mm	inch	kg	lbs
FBHK048LG	4,8	1,8	0,147	1,8	200	656	35	1,4	5,1	11,1
FBHK063LG	6,3	2,5	0,261	3,2	100	328	55	2,2	9,0	19,8
FBHK080LG	8,0	3,2	0,420	5,1	100	328	65	2,6	14,4	31,8
FBHK095LG	9,5	3,8	0,600	7,2	100	328	75	3,0	20,6	45,3
FBHK125LG	12,5	5,2	1,020	12,4	50	164	100	3,9	35,0	77,1
FBHK150LG	15,0	5,2	1,560	19,0	50	164	120	4,7	53,5	117,8

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU90A white smooth hollow round belt



approx. 92° Shore A

Recommended pretension
3...5 %

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	Außen	Innen			m	ft	mm	inch	kg	lbs
FBHP90A048	4,8	1,8	0,147	1,8	200	656	45	1,8	8,6	19,0
FBHP90A063	6,3	2,5	0,261	3,2	100	328	60	2,4	12,4	27,2
FBHP90A080	8,0	3,2	0,420	5,1	100	328	75	3,0	19,0	41,8
FBHP90A095	9,5	3,8	0,600	7,2	100	328	85	3,4	28,5	62,7
FBHP90A125	12,5	5,2	1,020	12,4	50	164	115	4,5	47,5	104,5
FBHP90A150	15,0	5,2	1,560	19,0	50	164	140	5,5	72,3	159,0

Coeff. of friction μ : Steel: approx. 0,50 | PE: approx. 0,30 | HDPE: approx. 0,25



Can Cables

The following round belts are specially designed for the transport of empty or filled cans on short or very long conveying distances. Our professional welding technology ensures safe and durable joinings. A special feature is the CRIMP connection for steel tension members (p. 100).

PU95A red smooth, reinforced Aramid



approx. 95° Shore A

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø**		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			ft	(m)	mm	inch	kg	lbs	kg	lbs
FBRN095RM	9,5	3/8	0,71	8,5	500	152,4	120	4,7	35,5	78,1	210	462
FBRN100RM	10,0	7/16	0,785	9,4	500	152,4	125	5,0	39,3	86,5	210	462
FBRN120RM	12,0	15/32	1,13	13,5	500	152,4	150	6,2	56,6	124,5	210	462
FBRN125RM	12,5	1/2	1,23	14,8	500	152,4	160	6,5	61,6	136	210	462

Recommended pretension 0,5...2 %, **Coeff. of friction μ**: Steel: approx. 0,40 | PE: approx. 0,25 | HDPE: approx. 0,20

PU95A red slightly rough, reinforced Aramid



approx. 95° Shore A

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø**		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			ft	(m)	mm	inch	kg	lbs	kg	lbs
FBRN095RMA	9,5	3/8	0,71	8,5	500	152,4	125	4,7	35,5	78,1	210	462

Recommended pretension 0,5...2 %, **Coeff. of friction μ**: Steel: approx. 0,40 | PE: approx. 0,25 | HDPE: approx. 0,20

PU95A red smooth, reinforced steel



approx. 95° Shore A

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (CRIMP) ★	
	mm	inch			m	(ft)	mm	inch	kg	lbs
FBRM095RG	9,5	3/8	0,71	8,5	500	1640	380	15	225	495

Recommended pretension 0,5...2 %, **Coeff. of friction μ**: Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15

TPE55D beige smooth, reinforced steel



55° Shore D - approx. 100° Shore A

Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (CRIMP) ★	
	mm	inch			m	ft	mm	inch	kg	lbs
FBR095BGB	9,5	3/8	0,710	8,5	500	1640	380	15,0	225,0	495,0
FBR100BGB	10,0	7/16	0,785	9,4	500	1640	380	15,0	225,0	495,0
FBR120BGB	12,0	15/32	1,082	13,0	500	1640	380	15,0	225,0	495,0
FBR125BGB	12,5	1/2	1,230	14,8	500	1640	380	15,0	225,0	495,0

Recommended pretension max. 0,5 %, **Coeff. of friction μ** (approx.): Steel: 0,35 | PE: 0,20 | HDPE: 0,15 | **FDA/EC/USDA compliant**

TPE55D sky blue smooth, reinforced Aramid



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø**		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			m	ft	mm	inch	kg	lbs	kg	lbs
FBRS095LGA	9,5	3/8	0,71	8,5	152,4	500	120	4,7	56	123,2	225	495
FBRS100LGA	10,0	7/16	0,785	9,4	152,4	500	125	5,0	62,9	138,3	225	495
FBRS120LGA	12,0	15/32	1,13	13,5	152,4	500	150	6,0	90,6	199,2	225	495
FBRS125LGA	12,5	1/2	1,23	14,8	152,4	500	160	6,3	97,6	214,7	225	495

Recommended pretension 0,5...2 %

55° Shore D · approx. 100° Shore A

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

TPE63D silver smooth, reinforced Polyester



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø**		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			ft	(m)	mm	inch	kg	lbs	kg	lbs
FBRT095IGA	9,5	3/8	0,710	8,5	500	152,4	140	5,5	59,4	130,6	190	418
FBRT100IGA	10,0	7/16	0,785	9,4	500	152,4	150	5,9	67,0	147,4	190	418
FBRT120IGA	12,0	15/32	1,130	13,5	500	152,4	190	7,5	96,0	211,2	190	418
FBRT125IGA	12,5	1/2	1,230	14,8	500	152,4	200	7,9	102,8	226,2	190	418

Recommended pretension 0,5...2 %

63° Shore D · approx. >100° Shore A

Coeff. of friction μ : Steel: approx. 0,30 | PE: approx. 0,15 | HDPE: approx. 0,10 | FDA/EC/USDA compliant

TPE63D beige smooth, reinforced Polyester



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			ft	(m)	mm	inch	kg	lbs	kg	lbs
FBRT095NGA	9,5	3/8	0,710	8,5	500	152,4	150	5,9	59,4	130,6	190	418
FBRT100NGA	10,0	7/16	0,785	9,4	500	152,4	150	5,9	67,0	147,4	190	418
FBRT120NGA	12,0	15/32	1,130	13,5	500	152,4	190	7,5	96,0	211,2	190	418
FBRT125NGA	12,5	1/2	1,230	14,8	500	152,4	200	7,8	102,8	226,2	190	418

Recommended pretension 0,5...2 %

63° Shore D · approx. >100° Shore A

Coeff. of friction μ : Steel: approx. 0,30 | PE: approx. 0,15 | HDPE: approx. 0,10 | FDA/EC/USDA compliant

TPE63D beige smooth, reinforced Aramid



Order No.	Diameter Ø		Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	inch			ft	(m)	mm	inch	kg	lbs	kg	lbs
FBRT095NGC	9,5	3/8	0,710	8,5	500	152,4	150	5,9	59,4	130,6	225	495
FBRT100NGC	10,0	7/16	0,785	9,4	500	152,4	150	5,9	67,0	147,4	225	495
FBRT120NGC	12,0	15/32	1,130	13,5	500	152,4	190	7,5	96,0	211,2	225	495
FBRT125NGC	12,5	1/2	1,230	14,8	500	152,4	200	7,8	102,8	226,2	225	495

Recommended pretension 0,5...2 %, Coeff. of friction μ (approx.): Steel: 0,30 | PE: 0,15 | HDPE: 0,10 | FDA/EC/USDA compliant

**Overlap +30%; ★CRIMP Joining Set on page 100

Twisted round belts / Hook belts



Twisted round belts / Hook belts

Twisted round belts are the ideal solution for drive or transport systems in which several belts run on one shaft.

These belts are connected quickly, safely and easily by two hooks. The second hook is simply closed with a pair of pliers.

PU70A twisted round belts sky blue smooth



FDA
EC
USDA

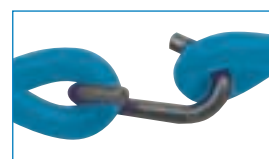
approx. 76° Shore A

Recommended pretension

8...10 %

Order No.	Diameter $\varnothing$		Recommended Min. pulley $\varnothing$		Fmax/belt (Standard)	
	mm	inch	mm	inch	kg	lbs
FBXH3X250LG FBXH3X710LG	5,0	1/5	40	1,6	2,6	5,8

Available standard lengths of 250...710 mm



Coeff. of friction μ : Steel: approx. 0,75 | FDA/EC/USDA compliant (Limited suitability EC)

PU75A plus twisted round belts orange smooth (matt)



LOW

approx. 80° Shore A

Recommended pretension

6...8 %

Order No.	Diameter $\varnothing$		Recommended Min. pulley $\varnothing$		Fmax/belt (Standard)	
	mm	inch	mm	inch	kg	lbs
FBXI3X2500G FBXI3X4500G	5,0	1/5	40	1,6	5,9	13,0

Available standard lengths of 250...710 mm



Coeff. of friction μ : Steel: approx. 0,70



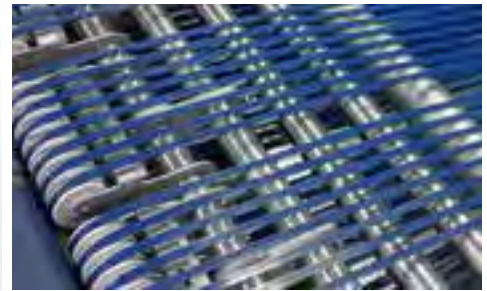
Measure the correct belt length tip to tip (production length Lf), without the hook.

Construction: 2 x $\varnothing$ 3 mm ($\varnothing$ 5 mm)



Customized hook belts

On request, we are happy to manufacture twisted round belts in other colours or surface structures.



V-belts

Weldable V-belts made of PU and TPE are available in various Shore hardnesses and diameters for conveying and power-transmission applications. Many belts are food-approved and have various special properties for particularly demanding applications.

Typical industries are: Food, logistics, printing & paper, packaging, building materials and much more.

PU75A red smooth

notched version possible



approx. 80° Shore A

Recommended pretension

4...8 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKP75A06	6 x 4 (Y)	0,19	2,3	100	328	35	1,4	4,9	10,8
FBKP75A08	8 x 5 (M)	0,32	4,0	100	328	40	1,6	8,2	18,1
FBKP75A10	10 x 6 (Z)	0,48	6,0	50	164	50	2,0	12,2	26,7
FBKP75A13	13 x 8 (A)	0,82	10,0	50	164	80	3,2	20,6	45,3
FBKP75A17	17 x 11 (B)	1,46	18,0	50	164	100	3,9	37,2	81,9
FBKP75A22	22 x 14 (C)	2,40	29,0	50	164	145	5,7	60,8	133,7
FBKP75A32	32 x 20 (D)	5,00	62,0	25	82	210	8,3	127,4	280,3

 Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU75A sky blue smooth

notched version possible


 FDA
EC
USDA

approx. 80° Shore A

Recommended pretension

4...8 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKI6YLGA	6 x 4 (Y)	0,19	2,3	100	328	35	1,4	4,6	10,1
FBKI8MLGA	8 x 5 (M)	0,32	4,0	100	328	40	1,6	7,6	15,8
FBKI10ZLGA	10 x 6 (Z)	0,48	6,0	50	164	50	2,0	11,6	25,5
FBKI13ALGA	13 x 8 (A)	0,82	10,0	50	164	80	3,2	19,6	43,1
FBKI17BLGA	17 x 11 (B)	1,46	18,0	50	164	100	3,9	35,0	77,0

 Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35 | FDA/EC/USDA compliant

PU75A light grey, reinforced Polyester

notched version possible



Order No.	Profile dimension	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm			m	ft	mm	inch	kg	lbs	kg	lbs
FBKI13AHGA	13 x 8 (A)	0,82	10,0	50	164	90	3,5	20,6	45,3	41,2	90,4
FBKI17BHGA	17 x 11 (B)	1,46	18,0	50	164	120	4,7	37,2	81,9	83,8	184,4
FBKI22CHGA	22 x 14 (C)	2,40	29,0	50	164	160	6,3	60,8	133,7	127,5	280,5

approx. 80° Shore A

Recommended pretension 0,5...2 %, **Coeff. of friction μ :** Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU75A orange, reinforced glass fibre PU

notched version possible



Order No.	Profile dimension	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm			m	ft	mm	inch	kg	lbs
FBZKP75A13GL	13 x 8 (A)	0,82	10,0	50	164	110	4,4	25,3	55,6
FBZKP75A17GL	17 x 11 (B)	1,46	18,0	50	164	140	5,5	45,0	98,9
FBZKP75A22GL	22 x 14 (C)	2,40	29,0	50	164	180	7,1	66,2	145,7

approx. 80° Shore A

Recommended pretension 0,5...2 %, **Coeff. of friction μ :** Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU80A orange smooth

notched version possible



Order No.	Profile dimension	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm			ft	(m)	mm	inch	kg	lbs
FBJ6YOG	6 x 4 (Y)	0,19	2,3	100	30,48	40	1,6	6,2	13,7
FBJ8MOG	8 x 5 (M)	0,32	4,0	100	30,48	45	1,8	10,3	22,6
FBJ10ZOG	10 x 6 (Z)	0,48	6,0	100	30,48	55	2,2	15,4	33,9
FBJ13AOG	13 x 8 (A)	0,82	10,0	100	30,48	85	3,3	26,3	57,9
FBJ17BOG	17 x 11 (B)	1,46	18,0	100	30,48	110	4,3	46,9	103,1
FBJ22COG	22 x 14 (C)	2,40	29,0	100	30,48	150	5,9	77,0	169,5
FBJ32DOG	32 x 20 (D)	5,00	62,0	100	30,48	220	8,7	160,5	353,1

approx. 84° Shore A

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | **FDA/EC/USDA compliant**

PU80A orange smooth, reinforced Polyester

notched version possible



Order No.	Profile dimension	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm			ft	m	mm	inch	kg	lbs	kg	lbs
FBJ8MOGA	8 x 5 (M)	0,32	4,0	100	(30,48)	50	2,0	10,3	22,6	21,6	47,5
FBJ10ZOGA	10 x 6 (Z)	0,48	6,0	100	(30,48)	60	2,4	15,4	33,9	32,4	71,3
FBJ13AOGA	13 x 8 (A)	0,82	10,0	100	(30,48)	90	3,5	25,9	57,0	54,5	119,8
FBJ13AOGA001	13 x 8 (A)	0,82	10,0	(164)	50	90	3,5	25,9	57,0	54,5	119,8
FBJ17BOGA	17 x 11 (B)	1,46	18,0	100	(30,48)	120	4,7	46,9	103,1	98,6	216,8
FBJ17BOGC	17 x 11 (B)	1,46	18,0	(328)	100	120	4,7	46,9	103,1	98,6	216,8
FBJ22COGA	22 x 14 (C)	2,40	29,0	100	(30,48)	160	6,3	77,0	169,5	150,0	330,0
FBJ32DOGA	32 x 20 (D)	5,0	62,0	100	(30,48)	260	10,2	154	338,8	n/a	n/a

approx. 84° Shore A

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | **FDA/EC/USDA compliant**

PU80A transparent smooth

notched version possible 
 FDA
EC
USDA

approx. 84° Shore A

 Recommended pretension
4...8 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKP80A06TR	6 x 4 (Y)	0,19	2,3	100	328	40	1,6	6,2	13,7
FBKP80A08TR	8 x 5 (M)	0,32	4,0	100	328	45	1,8	10,3	22,6
FBKP80A10TR	10 x 6 (Z)	0,48	6,0	50	164	55	2,2	15,4	33,9
FBKP80A13TR	13 x 8 (A)	0,82	10,0	50	164	85	3,3	26,3	57,9
FBKP80A17TR	17 x 11 (B)	1,46	18,0	50	164	110	4,3	46,9	103,1
FBKP80A22TR	22 x 14 (C)	2,40	29,0	50	164	150	5,9	77,0	169,5
FBKP80A32TR	32 x 20 (D)	5,00	62,0	25	82	220	8,7	160,5	353,1

 Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU80A safe capri blue smooth

notched version possible 
 FDA
EC
USDA


approx. 84° Shore A

Recommended pretension 3...6 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKJ6YLGM	6 x 4 (Y)	0,19	2,3	100	328	40	1,6	4,6	10,2
FBKJ8MLGM	8 x 5 (M)	0,32	4,0	100	328	45	1,8	7,7	16,9
FBKJ10ZLGM	10 x 6 (Z)	0,48	6,0	50	164	55	2,2	11,5	25,3
FBKJ13ALGM	13 x 8 (A)	0,82	10,0	50	164	85	3,3	19,7	43,3
FBKJ17BLGM	17 x 11 (B)	1,46	18,0	50	164	110	4,3	35,0	77,1
FBKJ22CLGM	22 x 14 (C)	2,40	29,0	50	164	150	6,0	57,6	126,7

 Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A sapphire blue smooth

notched version possible 
 FDA
EC
USDA

approx. 88° Shore A

Recommended pretension 4...8 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKK06MLGAAA	6 x 4 (Y)	0,19	2,3	100	328	45	1,8	6,5	14,2
FBKK08MLGAAA	8 x 5 (M)	0,32	4,0	100	328	50	2,0	10,9	24,0
FBKK10ZLGAAA	10 x 6 (Z)	0,48	6,0	50	164	65	2,6	16,6	36,4
FBKK13ALGAAA	13 x 8 (A)	0,82	10,0	50	164	95	3,8	28,1	61,8
FBKK17BLGAAA	17 x 11 (B)	1,46	18,0	50	164	120	4,7	50,1	110,2
FBKK22CLGAAA	22 x 14 (C)	2,40	29,0	50	164	160	6,3	82,4	181,3

 Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A sapphire blue smooth, reinforced Aramid

notched version possible 
 FDA
EC
USDA

approx. 88° Shore A

Recommended pretension 0,5...2 %

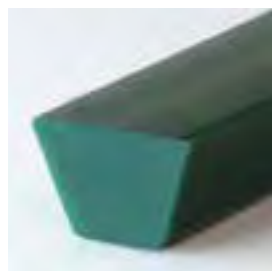
Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	ft	mm	inch	kg	lbs	kg	lbs
FBZKP85A13PS	13 x 8 (A)	0,82	10,0	50	164	95	3,8	28,1	61,8	60,1	132,2
FBZKP85A17PS	17 x 11 (B)	1,46	18,0	50	164	120	4,7	50,1	110,2	105,3	231,7
FBZKP85A22PS	22 x 14 (C)	2,40	29,0	50	164	160	6,3	82,4	181,3	175,1	385,2

 Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

V-belts Shore 88 A

PU85A green smooth

notched version possible



approx. 88° Shore A

Recommended pretension

4...8 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKP85A06	6 x 4 (Y)	0,19	2,3	100	328	45	1,8	6,9	15,3
FBKP85A08	8 x 5 (M)	0,32	4,0	100	328	50	2,0	11,6	25,6
FBKP85A10	10 x 6 (Z)	0,48	6,0	50	164	65	2,6	17,5	38,6
FBKP85A13	13 x 8 (A)	0,82	10,0	50	164	95	3,8	30,0	66,0
FBKP85A17	17 x 11 (B)	1,46	18,0	50	164	120	4,7	53,0	116,7
FBKP85A22	22 x 14 (C)	2,40	29,0	50	164	160	6,3	87,7	193,0
FBKP85A32	32 x 20 (D)	5,00	62,0	25	82	275	10,8	195,8	430,8

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green, reinforced Aramid

notched version possible



approx. 88° Shore A

Recommended pretension

0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	ft	mm	inch	kg	lbs	kg	lbs
FBZKP85A08A	8 x 5 (M)	0,32	4,0	100	328	60	2,4	11,6	25,6	25,7	56,4
FBZKP85A10A	10 x 6 (Z)	0,48	6,0	50	164	70	2,8	17,5	38,6	37,5	82,5
FBZKP85A13A	13 x 8 (A)	0,82	10,0	50	164	100	3,9	30,0	66,0	63,8	140,3
FBZKP85A17A	17 x 11 (B)	1,46	18,0	50	164	140	5,5	53,0	116,7	112,5	247,5
FBZKP85A22A	22 x 14 (C)	2,40	29,0	50	164	180	7,1	87,7	193,0	187,5	412,5
FBKK32DGGAA	32 x 20 (D)	5,00	62,0	40	131	275	10,8	193,8	430,8	n/a	n/a

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A plus blue matt

notched version possible



approx. 88° Shore A

Recommended pretension

3...6 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKP85A06BP	6 x 4 (Y)	0,19	2,3	100	328	45	1,8	7,9	17,4
FBKP85A08BP	8 x 5 (M)	0,32	4,0	100	328	50	2,0	13,2	29,0
FBKP85A10BP	10 x 6 (Z)	0,48	6,0	50	164	65	2,6	19,9	43,8
FBKP85A13BP	13 x 8 (A)	0,82	10,0	50	164	95	3,8	33,8	74,4
FBKP85A17BP	17 x 11 (B)	1,46	18,0	50	164	120	4,7	60,3	132,8
FBKP85A22BP	22 x 14 (C)	2,40	29,0	50	164	160	6,3	99,3	218,4
FBKP85A32BP	32 x 20 (D)	5,00	62,0	25	82	275	10,8	206,8	455,0

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A ultramarine blue, reinforced glass fibre PU



approx. 88° Shore A

Recommended pretension
0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBZKP85A13	13 x 8 (A)	0,82	10,0	50	164	125	4,9	32,8	72,2
FBZKP85A17 (groove)	17 x 11 (B)	1,46	18,0	50	164	180	7,1	55,4	122,0
FBZKP85A22 (groove)	22 x 14 (C)	2,40	29,0	50	164	220	8,7	92,4	203,3

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU90A white smooth

notched version possible 



approx. 92° Shore A

Recommended pretension
3...5 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKP90A08	8 x 5 (M)	0,32	4,0	100	328	60	2,4	15,4	33,8
FBKP90A10	10 x 6 (Z)	0,48	6,0	50	164	80	3,2	23,0	50,7
FBKP90A13	13 x 8 (A)	0,82	10,0	50	164	105	4,2	38,4	84,5
FBKP90A17	17 x 11 (B)	1,46	18,0	50	164	140	5,5	69,1	152,1
FBKP90A22	22 x 14 (C)	2,40	29,0	50	164	200	7,9	115,2	253,4
FBKP90A32 (natur)	32 x 20 (D)	5,00	62,0	25	82	320	12,6	240,0	528,0

Coeff. of friction μ : Steel: approx. 0,50 | PE: approx. 0,30 | HDPE: approx. 0,25

PU90A white, reinforced Polyester



approx. 92° Shore A

Recommended pretension
0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	ft	mm	inch	kg	lbs	kg	lbs
FBZKP90A08P	8 x 5 (M)	0,32	4,0	100	328	80	3,1	15,4	33,8	30,0	66,0
FBZKP90A10P	10 x 6 (Z)	0,48	6,0	50	164	100	3,9	23,0	50,7	45,0	99,0
FBZKP90A13P	13 x 8 (A)	0,82	10,0	50	164	120	4,7	38,4	84,5	67,5	148,5
FBZKP90A17P	17 x 11 (B)	1,46	18,0	50	164	160	6,3	69,1	152,1	120,0	264,0
FBZKP90A22P	22 x 14 (C)	2,40	29,0	50	164	230	9,0	115,2	253,4	202,5	445,5

Coeff. of friction μ : Steel: approx. 0,50 | PE: approx. 0,30 | HDPE: approx. 0,25

PU90A white, reinforced Polyester, with cogged bottom



approx. 92° Shore A

Recommended pretension 0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBZKP90A13PV	13 x 8 (A)	0,82	10,0	50	164	90	3,5	32,6	71,8
FBZKP90A17PV	17 x 11 (B)	1,46	18,0	50	164	120	4,7	58,8	129,3
FBZKP90A22PV	22 x 14 (C)	2,40	29,0	50	164	175	7,0	97,9	215,4

Coeff. of friction μ : Steel: approx. 0,50 | PE: approx. 0,30 | HDPE: approx. 0,25

PU95A beige, reinforced Polyester



approx. 95° Shore A

Recommended pretension 0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	ft	mm	inch	kg	lbs	kg	lbs
FBKM13ABGA	13 x 8 (A)	0,82	10,0	50	164	130	5,0	40,0	88,0	67,5	148,5
FBKM17BBGA	17 x 11 (B)	1,46	18,0	50	164	175	6,8	72,0	158,4	120,0	264,0
FBKM22CBGA	22 x 14 (C)	2,40	29,0	50	164	250	9,7	120,0	264,0	202,0	444,4

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,25 | HDPE: approx. 0,20

PU95A beige, reinforced Polyester, with cogged bottom



approx. 95° Shore A

Recommended pretension
0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBZKP95A13PV	13 x 8 (A)	0,82	10,0	50	164	100	3,9	34,0	74,8
FBZKP95A17PV	17 x 11 (B)	1,46	18,0	50	164	130	5,0	61,2	134,6
FBZKP95A22PV	22 x 14 (C)	2,40	29,0	50	164	190	7,4	102,0	224,4

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,25 | HDPE: approx. 0,20

TPE40D beige smooth

notched version possible



40° Shore D - approx. 95° Shore A

Recommended pretension
2...4 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKR08MBG	8 x 5 (M)	0,32	4,0	100	328	60	2,4	19,3	42,4
FBKR10ZBG	10 x 6 (Z)	0,48	6,0	50	164	80	3,2	28,9	63,6
FBKR13ABG	13 x 8 (A)	0,82	10,0	50	164	105	4,2	49,4	108,6
FBKR17BBG	17 x 11 (B)	1,46	18,0	50	164	140	5,5	87,7	193,0
FBKR22CBG	22 x 14 (C)	2,40	29,0	50	164	200	7,9	144,5	317,9

Coeff. of friction μ : Steel: approx. 0,50 | PE: approx. 0,25 | HDPE: approx. 0,20 | FDA/EC/USDA compliant

TPE55D beige smooth

notched version possible 
 FDA
EC
USDA

55° Shore D · approx. 100° Shore A

Recommended pretension 2...4 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKH55D08B (beige)	8 x 5 (M)	0,32	4,0	100	328	80	3,2	25,6	56,3
FBKH55D10B (beige)	10 x 6 (Z)	0,48	6,0	50	164	105	4,2	38,4	84,5
FBKH55D13B (beige)	13 x 8 (A)	0,82	10,0	50	164	125	5	64,0	140,8
FBKH55D17 (blue)	17 x 11 (B)	1,46	18,0	50	164	175	7	116,8	257,0
FBKH55D22B (beige)	22 x 14 (C)	2,40	29,0	50	164	235	9,4	192,0	422,4

 Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

TPE55D blue smooth

notched version possible 
 FDA
EC
USDA

55° Shore D · approx. 100° Shore A

Recommended pretension 2...4 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKH55D08B (beige)	8 x 5 (M)	0,32	4,0	100	328	80	3,2	25,6	56,3
FBKH55D10B (beige)	10 x 6 (Z)	0,48	6,0	50	164	105	4,2	38,4	84,5
FBKH55D13B (beige)	13 x 8 (A)	0,82	10,0	50	164	125	5	64,0	140,8
FBKH55D17 (blue)	17 x 11 (B)	1,46	18,0	50	164	175	7	116,8	257,0
FBKH55D22B (beige)	22 x 14 (C)	2,40	29,0	50	164	235	9,4	192,0	422,4

 Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

TPE55D beige, reinforced Polyester

notched version possible 
 FDA
EC
USDA

55° Shore D · approx. 100° Shore A

Recommended pretension 0,5...2 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	ft	mm	inch	kg	lbs	kg	lbs
FBKH55D10P	10 x 6 (Z)	0,48	6,0	50	164	110	4,4	48	105,6	70	154
FBKH55D13P	13 x 8 (A)	0,82	10,0	50	164	130	5,2	80	176	110	242
FBKH55D17P	17 x 11 (B)	1,46	18,0	50	164	180	7,2	146	321,2	180	396
FBKH55D22P	22 x 14 (C)	2,40	29,0	50	164	250	10	240	528	300	660

 Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

Coated V-belts



Coated V-belts

Coatings on V-belts allow to achieve target material properties, e.g. better grip, accumulation or release on a durable base belt. BEHA offers various coating materials, hence we can design belts with optimal features for your application. The "PUTex" coating is for example THE alternative to Linatex (rubber).



PUTex (Alternative for Linatex)
red
55° and 65° Shore A



PU transversal grooves (TGA)
ultramarine blue
84° Shore A
FDA



PU sawtooth (EST)
ultramarine blue
80° Shore A
FDA



PU ribbed (LGA)
transparent
72° Shore A
FDA



PU Supergrip (ESG)
ultramarine blue
80° Shore A
FDA



Supergrip rubber
blue
70° Shore A



Supergrip PVC
white
65° Shore A
FDA



Supergrip PVC
green
40° Shore A



Porol black
cell rubber



Linatex
red
38° Shore A



Fish bone coating PVC
white
approx. 60° Shore A
FDA



Sawtooth coating PVC
white
approx. 60° Shore A
FDA



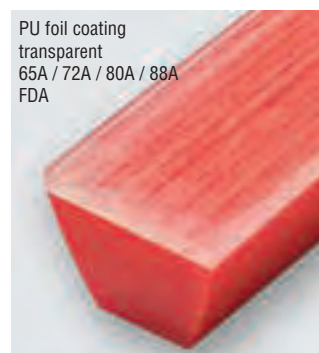
Knob coating PVC
white
40° Shore A
FDA



PU foam
Sylomer L
green



PA fabric



PU foil coating
transparent
65A / 72A / 80A / 88A
FDA



Twin-V-belts

Twin-V-belts are an optimal solution for stable conveying or spreading applications of product strands in the food industry. Our portfolio includes various design options, Shore hardness grades and reinforced products.

PU75A red smooth



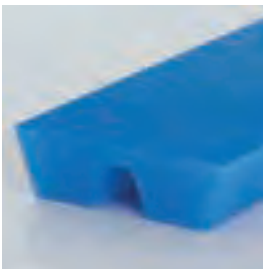
approx. 80° Shore A

Recommended pretension 3...6 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP75A21X8	21 x 8	1,2	13,9	30	98,4	60	2,3	23,0	50,6

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU75A sky blue smooth



approx. 80° Shore A

Recommended pretension 3...6 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSI30X8LG	30 x 8	1,9	22,4	50	164	60	2,3	45,5	100,1

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU80A orange smooth



approx. 84° Shore A

Recommended pretension 3...6 %

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBSJ23X68LGB	23 x 6,8	1,2	14,4	100	30,48	60	2,4	28,8	63,4
FBSJ24X68OGB	24 x 6,8	1,2	14,9	100	30,48	60	2,4	28,8	63,4
FBSP80A21X8	21 x 8	1,2	14,4	100	30,48	80	3,1	28,8	63,4
FBSJ30X8OG	30 x 8	1,9	22,4	100	30,48	80	3,1	45,6	100,3
FBSJ30X8OGC	30 x 8	1,9	22,4	100	30,48	80	3,1	45,6	100,3

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU80A orange smooth, reinforced Polyester



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	(ft)	mm	inch	kg	lbs	kg	lbs
FBSJ21X80GA	21 x 8	1,2	14,4	50	164	80	3,1	28,8	63,4	58,4	128,5
FBSJ30X80GD	30 x 8	1,9	22,4	50	164	80	3,1	45,6	100,3	90,6	199,3

approx. 84° Shore A

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A mint green smooth, reinforced Polyester



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	(ft)	mm	inch	kg	lbs	kg	lbs
FBSK30X8GGA	30 x 8	1,9	22,4	100	30,48	100	3,9	69,8	153,5	102,6	225,7

approx. 88° Shore A

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU95A (24 x 6,8 mm) beige 3L



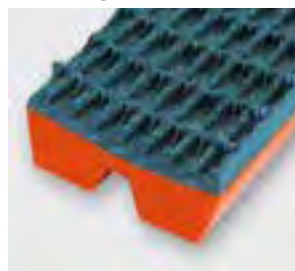
Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBSJ24X68BGB	24 x 6,8	1,26	15	100	30,48	100	3,9	62,1	136,6

approx. 95° Shore A

Recommended pretension 3...5 %

Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,25 | HDPE: approx. 0,20

PVC Supergrip coating



PU75A Twin-V-belt (24x6,8 mm) with PVC Supergrip coating.

Neoprene coating / unscrambler belt



PU85A Twin-V-belt (30x8 mm) with reinforcement Polyester and neoprene coating. Especially for PET bottle transport / guide.

Special designs Twin-V-belt



Further versions can be found on page 48.

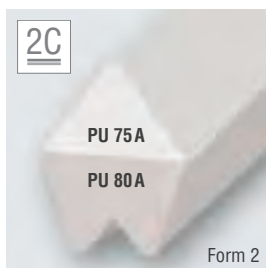


Ridge top V-belts for the building material and tile industry

Have a high wear resistance against heavy and abrasive building materials. Available in various Shore hardness grades for variable conveying distances. These BEHAbelt belts are made of 100% PU or TPE and are therefore easy and quick to weld.



2C, PU75A / PU80A white/transparent



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP85A17K2	17 x 19	2,0	24,4	30	98,4	160	6,4	48,0	105,6
FBSP85A22K2	22 x 25	3,5	42,3	30	98,4	200	8,0	84,0	184,8

approx. 80/84° Shore A

Recommended pretension 3...6 %, **Coeff. of friction μ** : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30

2C, PU75A / PU80A white/transparent, reinforced Aramid



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBZSP85A17K2	17 x 19	2,0	24,4	30	98,4	170	6,8	48,0	105,6
FBZSP85A22K2	22 x 25	3,5	42,3	30	98,4	210	8,4	84,0	184,8

approx. 80/84° Shore A

Recommended pretension 0,5...2 %, **Coeff. of friction μ** : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30

PU80A transparent



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBBJ22X25TG0	22 x 25	3,65	43,8	30	98,4	210	8,4	87,6	192,7

approx. 84° Shore A

Recommended pretension 3...6 %, **Coeff. of friction μ** : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30

PU80A transparent, reinforced Polyester



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBBJ22X25TGA	22 x 25	3,65	43,8	30	98,4	210	8,4	87,6	192,7

approx. 84° Shore A

Recommended pretension 0,5...2 %, **Coeff. of friction μ** : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP85A170N	17 x 19	1,95	23,6	30	98,4	180	7,2	53,8	118,4
FBSP85A220N	22 x 25	3,26	39,1	30	98,4	220	8,8	90,0	198,0

approx. 88° Shore A

Recommended pretension 3...6 %, **Coeff. of friction μ** : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBAK17X19GG	17 x 19	2,13	25,6	30	98,4	190	7,6	59,0	129,8
FBAK22X25GG	22 x 25	3,65	43,8	30	98,4	240	9,6	100,7	221,6

approx. 88° Shore A

Recommended pretension 3...6 %, **Coeff. of friction μ** : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A green, reinforced Polyester



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBBK17X19GGA	17 x 19	2,13	25,6	30	98,4	190	7,6	59,0	129,8
FBBK22X25GGA	22 x 25	3,65	43,8	30	(98,4)	240	9,6	100,7	221,6

approx. 88° Shore A

Recommended pretension 0,5...2 %, **Coeff. of friction μ** : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A blue, reinforced glass fibre PU



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBZSP85A17ON	17 x 19	1,95	23,63	30	98,4	240	9,6	78,0	171,6
FBZSP85A22ON	22 x 25	3,26	39,1	30	98,4	280	11,2	130,4	286,9

Recommended pretension 0,5...2 %, **Coeff. of friction μ :** Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU85A blue, reinforced glass fibre PU



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBBK17X19LGA	17 x 19	2,13	25,6	30	98,4	260	10,4	85,2	187,4
FBBK22X25LGA	22 x 25	3,65	43,8	30	98,4	300	12	146,0	321,2

Recommended pretension 0,5 - 2 %, **Coeff. of friction μ :** Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

PU95A beige



approx. 95° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBAM17X19BG	17 x 19	1,95	23,6	30	98,4	200	8	97,5	214,5
FBAM22X25BG	22 x 25	3,26	39,1	30	98,4	250	10	163,0	358,6

Recommended pretension 3...5 %, **Coeff. of friction μ :** Steel: approx. 0,45 | PE: approx. 0,25 | HDPE: approx. 0,20

PU95A beige



approx. 95° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBBM17X19BG	17 x 19	2,13	25,6	30	98,4	210	8,4	106,5	234,3
FBBM22X25BG	22 x 25	3,65	43,8	30	98,4	260	10,4	182,5	401,5

Recommended pretension 3...5 %, **Coeff. of friction μ :** Steel: approx. 0,45 | PE: approx. 0,25 | HDPE: approx. 0,20

T-Profiles | Shore 72 A, 76 A, 84 A, 88 A



T-Profiles

T-profiles are ideal solutions for conveying of light goods and foodstuffs, whereas usually several T-profile belts are running side by side. The integrated V-guide on the running side prevents the profiles from running sideways and thus guarantees precise straight running. The BEHAbelt portfolio includes T-profiles in various geometries, PU-shore hardnesses and colour combinations.

T-Profile PU70A ultramarine blue smooth (9 x 4 mm)



FDA
EC
USDA

approx. 76° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTH9X4GL	9 x 4	0,23	2,8	70	229,6	25	1,0	4,5	9,9

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35 | FDA/EC/USDA compliant

T-Profile PU65A ultramarine blue smooth (9,5 x 3,5 mm)



FDA
EC
USDA

approx. 72° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTG95X35LA	9,5 x 3,5	0,20	2,4	30	98,4	20	0,8	2,9	6,4

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

T-Profile PU80A ultramarine blue smooth (9,5 x 3,5 mm)



FDA
EC
USDA

approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTJ95X35L	9,5 x 3,5	0,20	2,4	30	98,4	30	1,2	5,2	11,4

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

T-Profile PU85A ultramarine blue smooth (9,5 x 3,5 mm)



FDA
EC
USDA

approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTK95X35L	9,5 x 3,5	0,20	2,4	30	98,4	50	2,0	6,0	13,2

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

T-Profile PU80A ultramarine blue smooth (10 x 4,5 mm)



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBT12X45X10L	10 x 4,5	0,27	3,3	30	98,4	40	1,6	8,1	17,8

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

T-Profile PU80A ultramarine blue smooth (15 x 5 mm)



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTJ15X5L	15 x 5	0,40	4,8	50	164	40	1,6	9,6	21,1

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

3L T-Top PU80A orange smooth (14,3 x 7,5 mm)



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBTJ142X750	14,3 x 7,5	0,72	8,7	100	30,48	80	3,1	17,3	38,1

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

Crown Top PU80A orange smooth (14,3 x 6,3 mm)



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBTJ143X630G	14,3 x 6,3	0,58	7,0	100	30,48	80	3,1	13,9	30,6

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

T-Profile PU80A half-round orange smooth (19,2 x 5,5 mm)



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTJ192X550G	19,2 x 5,5	0,65	7,8	30	98,4	40	1,6	15,6	34,3

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

T-Profile PU75A sky blue smooth (8 x 5 mm)



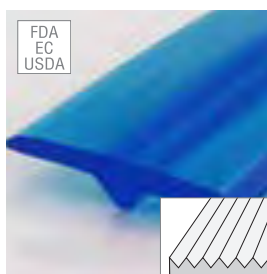
Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP75A8X5HI	8 x 5	0,25	3,1	40	131	30	1,2	6,0	13,2

Recommended pretension 4...8 %

approx. 80° Shore A

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35 | **FDA/EC/USDA compliant**

T-Profile PU85A sapphire blue smooth / ribbed (LGD)** (25 x 5 mm)



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP85A25X5B	25 x 5	0,59	7,3	30	98,4	50	2,0	15,2	33,4
FBTK25X5LGA (ribbed)	25 x 5	0,59	7,3	30	98,4	50	2,0	15,2	33,4

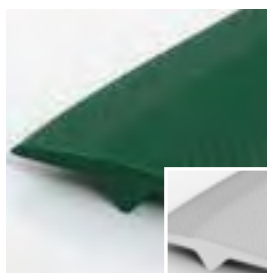
**Longitudinal grooves (LGD)

Recommended pretension 3...6 %

approx. 88° Shore A

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | **FDA/EC/USDA compliant**

T-Profile PU85A green or white embossed (EFI) / smooth (25 x 5 mm)



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBTK25X5GW01 (green, embossed)	25 x 5	0,58	7,0	50	164	50	2,0	16,0	35,2
FBSP85A25X5 (green, smooth)	25 x 5	0,58	7,0	50	164	50	2,0	16,0	35,2
FBTK25X5WW01 (white, embossed)	25 x 5	0,58	7,0	50	164	50	2,0	16,0	35,2
FBSP85A25X5A (white, smooth)	25 x 5	0,58	7,0	50	164	50	2,0	16,0	35,2

● ○ also available: smooth

approx. 88° Shore A

Recommended pretension 3...6 %, **Coeff. of friction μ :** Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

T-Profile PU85A white or sapphire blue (20 x 8 mm)



Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP85A20X8W (white)	20x8	0,83	10,0	30	98,4	100	4,0	21,4	47,1
FBSP85A20X8 (sapphire blue)	20x8	0,83	10,0	30	98,4	100	4,0	21,4	47,1

Recommended pretension 3...6 %

approx. 88° Shore A

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | **FDA/EC/USDA compliant**



Profiles for French fries / potato strips

Profiles to support the automatic elimination of defects in potato strips (French fries). Made of special hydrolysis resistant PU that ensures longer life and less bacterial growth in wet environment. The dirt-repellent material reduces discoloration and improves the visual appearance of the profiles.

High-quality PU ensures strong welding seams.

U-Profile PU85A milky smooth



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft		mm	inch	kg	lbs
FBSP85A180S1	18 x 11,8	1,70	20,0	1 x 30`5`` / pcs.		120	4,7	43,9	96,6
FBSP85A180S6	18 x 11,8	1,70	20,0	6 x 30`5`` / pcs.		120	4,7	43,9	96,6

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

Square Profile PU85A milky smooth



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft		mm	inch	kg	lbs
FBSP85A118S1	11,8 x 11,8	1,39	16,7	1 x 30`5`` / pcs.		120	4,7	35,9	79,0
FBSP85A118S6	11,8 x 11,8	1,39	16,7	6 x 30`5`` / pcs.		120	4,7	35,9	79,0

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant



Profile for Corn and similar goods

Special profile for peeling machines. The central recess in the profile ensures that the conveyed products are precisely positioned and transferred to the next processing step.

Corn belt PU80A orange smooth with / without serrations



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBSJ8X330G**	33 x 8	1,9	22,8	100	30,48	50	2,0	45,6	100,3
FBSJ8X330GA	33 x 8	1,9	22,8	100	30,48	50	2,0	45,6	100,3

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

Special V-belts



Spreading applications

In spreading applications, these profiles allow product strands to be pulled apart, e.g. in the confectionery industry. The dedicated selection of material and Shore hardness can improve the release properties of sticky products.

PU80A orange 3-ribbed



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBSI17BOGR3	17 x 11 (B)	1,46	18,0	100	30,48	110	4,3	43,8	96,4
FBSI22COGR3	22 x 14 (C)	2,40	29,0	100	30,48	150	5,9	72,0	158,4

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A (15 x 10 mm) sapphire blue



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBSK15X10LG	15 x 10	1,2	14	100	30,48	100	3,9	41,0	90,2

Recommended pretension 4...8 %, Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30

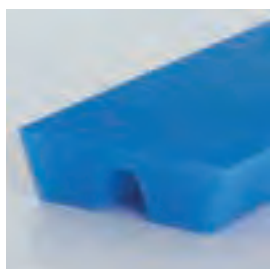
PU95A (12 x 8 mm) beige



approx. 95° Shore A

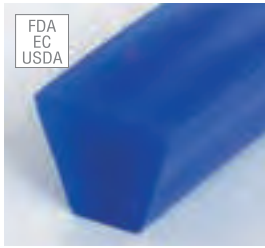
Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	(ft)	mm	inch	kg	lbs
FBSM12X8BG	12 x 8	0,67	7,9	50	164	120	4,7	32,7	71,9

Recommended pretension 3...5 %, Coeff. of friction μ : Steel: approx. 0,45 | PE: approx. 0,25 | HDPE: approx. 0,20



Please also note other parallel V-belts on page 39.

PU80A V-belt ultramarine blue (10 x 8 mm)



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKJ10X8BGA	10 x 8	0,58	6,9	100	328	80	3,1	18,6	40,9

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A V-belt ultramarine blue (10 x 8 mm), reinforced Aramid



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKK10X8LGA	10 x 8	0,58	6,9	50	164	85	3,3	19,9	43,8

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant



Sorting of fruit and vegetables

This is just one example for the use of special profiles from the BEHAbelt product portfolio. Thanks to many years of experience and our own tool shop we can realize customer and application specific profiles within very short time.

PU80A Pear Profile (28 x 29 mm) white reinforced Polyester



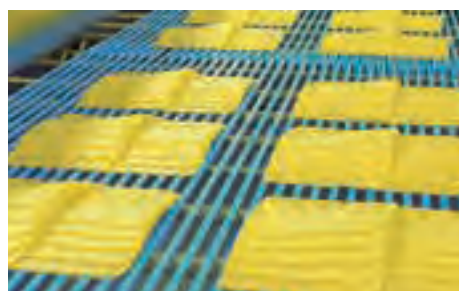
approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSJ28X29WG	28 x 29	5,1	61	30,48	100	350	13,8	163,6	360

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

Special V-belts



Slicer

For slicer applications and the downstream feeding lines BEHAbelt has different product options in its product range. Depending on the conveyed goods, extruded round belts, V-belts or T-profiles with special material properties and surface structures can be used.

V-belts with a curved surface are proven to be particularly suitable for Transport of sliced cheese proven.

PU75A ultramarine blue smooth with vaulted top



approx. 80° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP75A0865U	8 x 6,5 (M)	0,39	4,6	50	164	40	1,6	10,0	22,0

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35 | FDA/EC/USDA compliant

PU80A ultramarine blue smooth with vaulted top



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP80A0865U	8 x 6,5 (M)	0,39	4,6	50	164	50	2,0	11,0	24,2

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | FDA/EC/USDA compliant

PU85A ultramarine blue smooth with vaulted top



approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSP85A0865U	8 x 6,5 (M)	0,39	4,6	50	164	55	2,2	13,2	29,0

Recommended pretension 4...8 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,30 | HDPE: approx. 0,25 | FDA/EC/USDA compliant



Building materials

For the transport of heavy and abrasive building materials our V-belts guarantee longevity and high wear resistance. In addition to the good temperature resistance, these belts, like all BEHAbelt products, can be quickly and easily welded and are available with or without tension members. In addition we offer many coatings (see page 38) for different applications.

PU90A T-V-belt red, reinforced Aramid

notched version possible 



approx. 92° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSL17X13X25	17 x 13 x 25	1,88	23	50	164	210	8,3	90,2	198,4
FBSL22X16X25	22 x 16 x 25	2,82	34	30	98,4	280	11,0	135,4	297,9

Recommended pretension 0,5...2 %, **Coeff. of friction μ :** Steel: approx. 0,50 | PE: approx. 0,30 | HDPE: approx. 0,25

TPE55D V-belt additional height (22 x 16 mm) beige



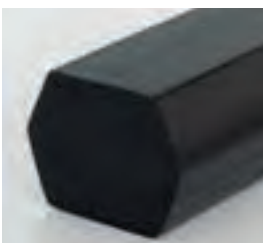
55° Shore D - approx. 100° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSR22X16BG	22 x 16	3,12	37	50	164	280	11,0	299,5	659,9

Recommended pretension 2...4 %

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | **FDA/EC/USDA compliant**

PU80A and PU85A Double V-belt black (17 x 13,5 mm)



approx. 84° Shore A

approx. 88° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBSJ17X13SG	17 x 13,5	1,92	2,3	50	164	150	5,9	61,6	135,5
FBSK17X13SG	17 x 13,5	1,92	2,3	50	164	160	6,3	69,7	153,3

Recommended pretension 3...6 %, **Coeff. of friction μ :** Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30

Recommended pretension 3...6 %, **Coeff. of friction μ :** Steel: approx. 0,60 | PE: approx. 0,30 | HDPE: approx. 0,25

Special V-belts



Logistic - Roller conveyors

These special profiles have optimised material properties for reliable use in roller conveyors, whether as tangential drive, roller-to-roller drive or crossed drive.

Please also look at our round belt range page 14 and following.

PU75A **plus** V-ribbed belt, orange



approx. 80° Shore A

Order No.	Description	Profile dimension	Cross section	approx. weight	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
		mm	cm ²	kg/100 m	m	ft	mm	inch	kg	lbs
FBPVIPJ20	PJ2	4,8 x 4	0,16	1,96	200	656	30	1,2	7,2	15,8
FBPVIPJ30	PJ3	7 x 4	0,24	2,93	200	656	30	1,2	10,5	23,1
FBPVIPJ40	PJ4	9,3 x 4	0,32	3,92	200	656	30	1,2	14,4	31,7

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,70 | PE: approx. 0,40 | HDPE: approx. 0,35

PU85A **plus** V-ribbed belt ultramarine blue



approx. 88° Shore A

Order No.	Description	Profile dimension	Cross section	approx. weight	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
		mm	cm ²	kg/100 m	m	ft	mm	inch	kg	lbs
FBPVKPJ2L	PJ2	4,8 x 4	0,16	1,96	200	656	40	1,6	10,3	22,7
FBPVKPJ3L	PJ3	7 x 4	0,24	2,93	200	656	40	1,6	15,0	33,1
FBPVKPJ4L	PJ4	9,3 x 4	0,32	3,92	200	656	40	1,2	20,6	45,4

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,60 | PE: approx. 0,30 | HDPE: approx. 0,25

TPE55D *bluepower* smooth



55° Shore D - approx. 100° Shore A

Order No.	Profile dimension	Cross section	approx. weight	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
	mm	cm ²	kg/100 m	m	ft	mm	inch	kg	lbs
FBKBLP17113W	17 x 11,3	1,49	18,0	50	164	175	7,0	119,2	262,2
FBKBLP1711W2	17 x 11,3	1,49	18,0	100	328	175	7,0	119,2	262,2

Recommended pretension 2...4 %

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

TPE55D *bluepower* smooth, reinforced Polyester



55° Shore D - approx. 100° Shore A

Order No.	Profile dimension	Cross section	approx. weight	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
	mm	cm ²	kg/100 m	m	ft	mm	inch	kg	lbs	kg	lbs
FBKBLP1711W3	17 x 11,3	1,49	18,0	100	328	180	7,1	119,2	262,2	150,0	330,0

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | FDA/EC/USDA compliant

TPE55D beige smooth with chamfer



55° Shore D · approx. 100° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				m	ft	mm	inch	kg	lbs
FBKH55D17115	17 x 11,4	1,45	18,0	100	328	175	7,0	116,0	255,2

Recommended pretension 2...4 %

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | **FDA/EC/USDA compliant**

TPE55D beige smooth with chamfer, reinforced Polyester

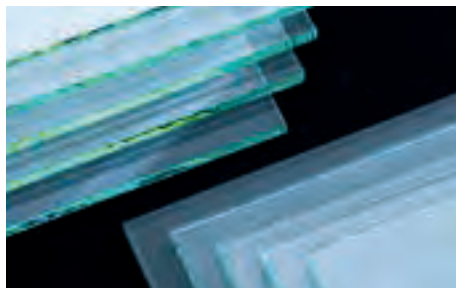


55° Shore D · approx. 100° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)		Fmax/belt (overlap)	
				m	ft	mm	inch	kg	lbs	kg	lbs
FBKS17115BGA	17 x 11,4	1,45	18,0	100	328	180	7,1	116,0	255,2	150,0	330,0

Recommended pretension 0,5...2 %

Coeff. of friction μ : Steel: approx. 0,35 | PE: approx. 0,20 | HDPE: approx. 0,15 | **FDA/EC/USDA compliant**



Glass industry

The special „Wing Top“ profile is ideal for the gentle transport of flat glass or similar sheet products.

Wing Top PU80A orange smooth



approx. 84° Shore A

Order No.	Profile dimension mm	Cross section cm ²	approx. weight kg/100 m	Standard Roll		Recommended Min. pulley Ø		Fmax/belt (Standard)	
				ft	(m)	mm	inch	kg	lbs
FBSI17X100G	17 x 11 x 16,5	1,56	18,7	100	30,48	125	4,9	35,1	77,2

Recommended pretension 3...6 %

Coeff. of friction μ : Steel: approx. 0,65 | PE: approx. 0,35 | HDPE: approx. 0,30 | **FDA/EC/USDA compliant**

Didn't find your belt?



no minimum order quantities

according to your specifications

in only 4-8 weeks

BEHAbelt offers you the exclusive and fast delivery of your desired profile or conveyor belt!

If a standard profile does not meet the requirements of your application, BEHAbelt offers you the unique opportunity to develop a customer-specific product. According to your specifications and your design!

Tell us about your application!

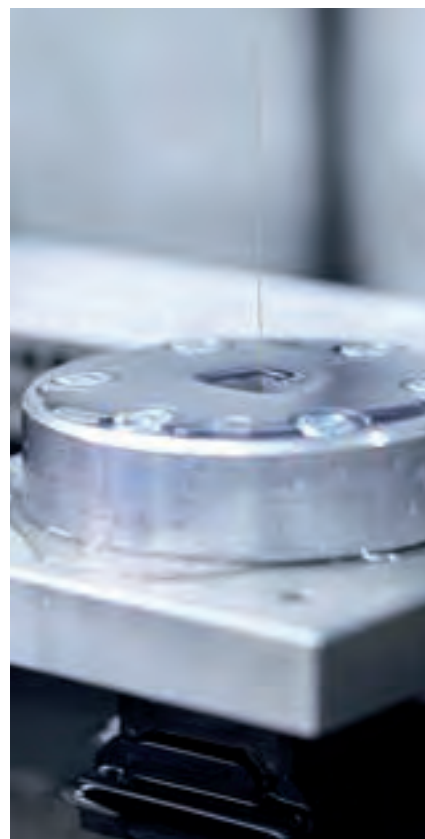
Thanks to our modern in-house tool shop, we are able to produce special profiles for you in the shortest possible time. On page 124 you will find the technical inquiry template; it helps to gather the most important information to fulfil your request.

FAST DELIVERY (4-8 WEEKS)

- Many years of experience, in-house manufacturing of tooling, individual consulting
- Development of customised profiles and conveyor belts
- Designed specifically for your application
- According to your design

ECONOMIC ADVANTAGES

- Exclusivity / securing the After Sales Market
- Material combination
- Optimization of your application through the perfect profile
- Improved service life and functionality
- Appropriate welding technology





FABRICATION/ ENDLESS BELTS

Fabrication	84
Connection methods for profiles	85
Connection methods for monolithic flat belts	86
Fitting connectors for hollow round belts	87
Twisted round belts PU with hook connection	87

Fabrication

Our customers not only require belts by roll but also endless joined belts. This is why BEHAbelt offers “Express Confectioning Service”. Note: information on how to calculate a belt length for tailoring please refer to page 119.



Versatile

V- and Round and custom belt profiles in a variety of lengths and diameters and different shore hardnesses.

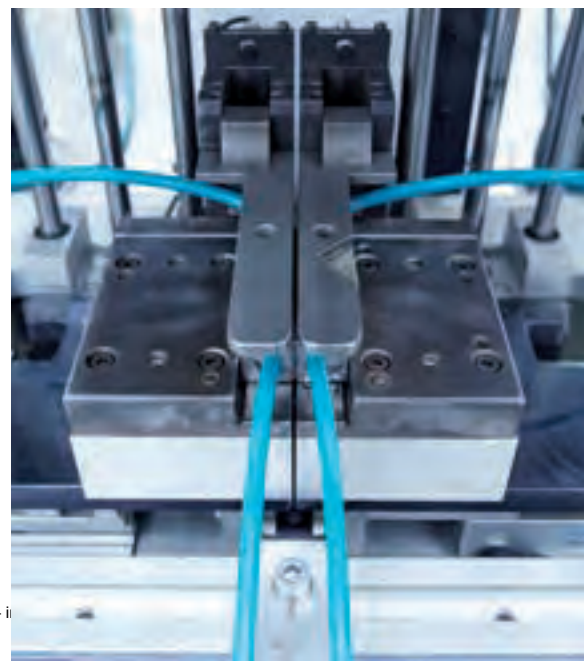
Welding of all belt geometries and coated belts!

Flexible

When we designed the machines of our tailoring shop our goal was to being able to fabricate both, small and big quantities, at attractive cost and to ensure delivery of orders within a couple of days only - therefore we optimized machine set-up times and lead times.

Automated

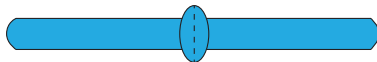
An automated welding process ensures consistent quality.



Connection methods for profiles

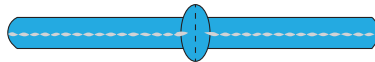
Regardless of whether you are using unreinforced belts or reinforced belts, we distinguish the following connection methods: butt and overlap welding.

Two connection methods can be used on profiles with reinforcement. Butt welding to reduce elongation without changing the belt strength. Overlap welding to reduce elongation and increase the belt strength.



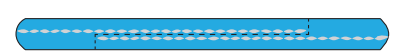
Butt welding without reinforcement

(Standard)



Butt welding with reinforcement

Butt welding to reduce elongation
without changing the belt tensile force.



Overlap welding with reinforcement

Overlap welding to reduce elongation
and increase the belt tensile force.

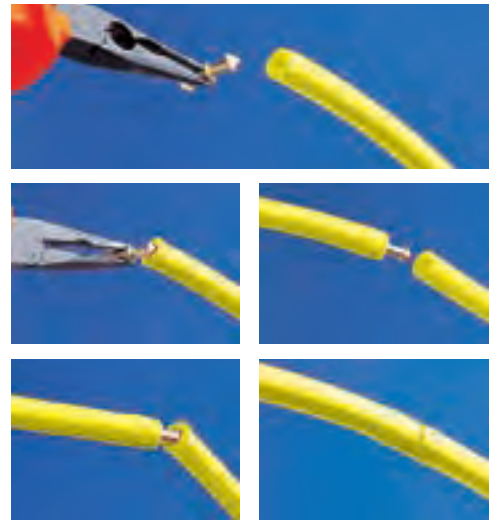


Fitting connectors for hollow round belts

Fitting connectors for quick repairs

Hollow round belts should be welded just like solid belts. In the case of a breakdown, fitting connectors can be used for a quick repair, until the belt can be welded once again. Another advantage is the flexibility of the belt for small pulley diameters. The hollow round belts can be connected via metal connectors, as shown in the picture. For the insertion of the metal nipples it is recommended to use a pliers.

ATTENTION: Be sure to wear gloves to press fit the metal fitting connector. **Risk of injury!**

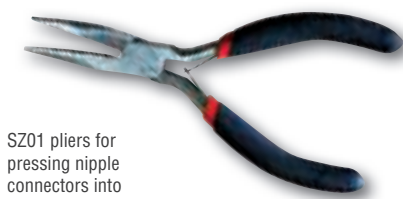


Description
Pliers SZ01

Order No.
FBWSZ01

Nipple for hollow round belts
(Outer diameter)
4,8 mm / 3/16"
6,3 mm / 3/16"
8,0 mm / 3/16"
9,5 mm / 3/16"
12,5 mm / 3/16"
15,0 mm / 3/16"

FBN048
FBN063
FBN080N
FBN095
FBN125
FBN150



SZ01 pliers for pressing nipple connectors into hollow round belts.



Brass nipples

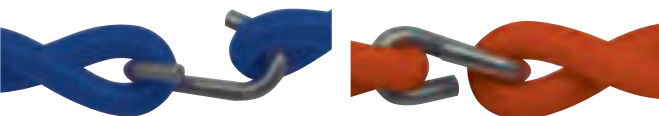
Twisted round belts

Twisted PU round belts, also called "quick connect belts", are the perfect solution for roller conveyor systems where more than one belt is sitting on a shaft (called vertical drive). Twisted belts are mounted with the hook open, which then is being closed with pliers once the belt is sitting in the right place.

Other material combinations on request.

Advantage

No costly and time consuming dismantling of shafts needed when installing or replacing a belt (short breakdown times).



Construction: 2 x Ø 3 mm (Ø5 mm)

You can find all product information on page 30



WELDING TOOLS

PROFILES

Friction welding machines 89

Paddle welding tools..... 92

Guiding clamps..... 96

Overlap welding with hot press..... 98

Overlap welding set with Z-paddle 102

FLAT BELTS

Heating paddle with joining table..... 104

MISCELLANEOUS

Spare Parts & Accessories..... 106

Temperature control units..... 109

LubeSite® Lubricators..... 110

RS02

The unique friction welding machine RS02 for polyurethane profiles eliminates downtime with a perfect weld on each application!

Features at a glance

- No long heating-up and set-up times, spliced within seconds.
- Precise pressure and automatical O-positioning prevents uneven welds and premature failure.
- Automatic alignment ensures that the belt ends are aligned perfectly.
- Temperature variation is never a concern (no guess-work).
- Without the risk of injury or fire due to hot metal.
- Due to its small size the RS02 press can be used in confined spaces.
- Thanks to its exchangeable jaws the RS02 is suitable for splicing many different profiles from Ø 6 mm made of polyurethane.



Scope of delivery:

- 1 pc. Friction welding machine RS02
- 1 set standard profile jaws at your choice
- 1 pc. Torque wrench
- 1 pc. Scissors AS02
- 1 pc. Edge cutter SE02
- 1 pc. Carrying case with durable and predective foam inlay

Dimensions (HxWxD): 390x105x123 mm
Weight: approx. 2450 g, Power: 500 W

Description
230 Volt

Order No.
FBWRS022230V

RS02 CORDLESS

Battery-operated friction welding machine for polyurethane profiles for improved high-mobility maintenance.

Features at a glance

Same characteristics as RS02,
but with the following distinguishing features:

- Cordless; battery-operated
- Larger scope of delivery



Scope of delivery:

- 1 pc. Friction welding machine RS02 AKKU
- 1 set standard profile jaws at your choice
- 1 pc. Torque wrench
- 1 pc. Scissors AS02
- 1 pc. Scissors AS04
- 1 pc. Edge cutter SE02
- 2 pcs. Battery pack
- 1 pc. Charger
- 1 pc. Assortment box
- 1 pc. Carrying case with durable and predective foam inlay

Dimensions (HxWxD): 390x105x123 mm
Weight approx. 2780 g, Power: 18V 4Ah (72Wh)

Description
230 Volt

Order No.
FBWRS02A230



Charger



Battery pack

Friction welding machines

Our clamping jaw range

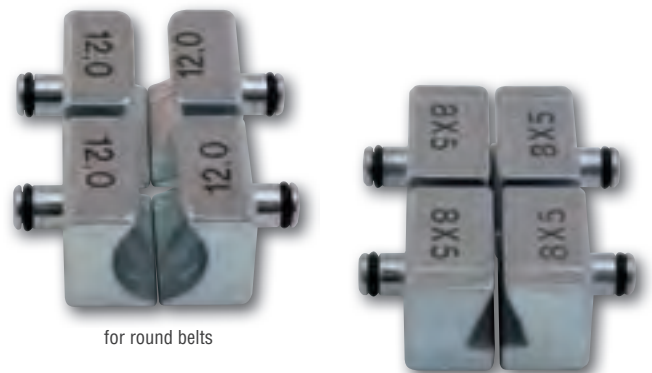
1 set of jaws consists of 4 parts

Features at a glance

- Please note each belt profile requires a matching set of jaws.
- Therefore, please select the appropriate clamping jaws for the required profile geometry.
- **On request, we also manufacture clamping jaws for PU special profiles.**

Round belts

RS Clamping jaws round belt Ø 6,0mm	FBWSBR060
RS Clamping jaws round belt Ø 6,3mm	FBWSBR063
RS Clamping jaws round belt Ø 7,0mm	FBWSBR070
RS Clamping jaws round belt Ø 7,9mm	FBWSBR079
RS Clamping jaws round belt Ø 8,0mm	FBWSBR080
RS Clamping jaws round belt Ø 9mm	FBWSBR090
RS Clamping jaws round belt Ø 9,5mm	FBWSBR095
RS Clamping jaws round belt Ø10,0mm	FBWSBR100
RS Clamping jaws round belt Ø12,0mm	FBWSBR120
RS Clamping jaws round belt Ø12,5mm	FBWSBR125
RS Clamping jaws round belt Ø 12,7mm	FBWSBR127
RS Clamping jaws round belt Ø13,0mm	FBWSBR130
RS Clamping jaws round belt Ø14,0mm	FBWSBR140
RS Clamping jaws round belt Ø 14,3mm	FBWSBR143
RS Clamping jaws round belt Ø15,0mm	FBWSBR150
RS Clamping jaws round belt Ø 15,9mm	FBWSBR159
RS Clamping jaws round belt Ø17,0mm	FBWSBR170
RS Clamping jaws round belt Ø18,0mm	FBWSBR180
RS Clamping jaws round belt Ø 19,0mm	FBWSBR190
RS Clamping jaws round belt Ø20,0mm	FBWSBR200



for round belts

for V-belts

V-belts

RS Clamping jaws V-belt (Y) 6X4mm	FBWSBK06
RS Clamping jaws V-belt (M) 8X5mm	FBWSBK08
RS Clamping jaws V-belt (Z) 10X6mm	FBWSBK10
RS Clamping jaws V-belt (A) 13X8mm	FBWSBK13
RS Clamping jaws V-belt (B) 17X11mm	FBWSBK17
RS Clamping jaws V-belt (C) 22X14mm	FBWSBK22

V-belts special versions

RS Clamping jaws V-belt 8X6,5mm	FBWSBK8X65
RS Clamping jaws V-belt 10X8mm	FBWSBK10X8
RS Clamping jaws Supergrip (Z) 10X6mm	FBWSBK10G
RS Clamping jaws Supergrip (A) 13X8mm	FBWSBK13G
RS Clamping jaws Supergrip (B) 17X11mm	FBWSBK17G
RS Clamping jaws Supergrip (C) 22X14mm	FBWSBK22G
RS Clamping jaws (B) 17X11 for brush 90°	FBWSBK17B
RS Clamping jaws (C) 22X14 for brush 90°	FBWSBK22B

Rigde top V-belts

RS Clamping jaws SK1 (B) 17X19mm	FBWSBK17X19
RS Clamping jaws SK1 (C) 22X24mm	FBWSBK22X24

Twin V-belts

RS Clamping jaws Twin V-belt 21X8mm	FBWSBK21X8
RS Clamping jaws Twin V-belt (Z) 24X6,8mm	FBWSBK24X68
RS Clamping jaws Twin V-belt 30X8mm	FBWSBK30X8

T-Profiles

RS Clamping jaws T-Profile 15X5mm	FBWSBST15X5
RS Clamping jaws T-Profile 5X5X25mm	FBWSBST5525

Special profiles

RS Clamping jaws square profile 11,8X11,8mm	FBWSBSQ118
RS Clamping jaws U-Profile 18X11,8mm	FBWSBSU180
RS Clamping jaws prism V-belt 33X8mm	FBWSBS33X8
RS Clamping jaws peach profile 28X29mm	FBWSBS28X29

FRICTION WELDING TECHNOLOGY FOR PU

The unique friction welding machine RS02 is the professional tool for the maintenance operator and also the fastest and most reliable way of welding belt profiles. Constantly good quality connections are produced in a few seconds with repeatable accuracy due to fixed welding parameters.

Welding clamping jaws tuned to the respective profile ensure reliable clamping and perfect alignment of the profile.

Thanks to its handy type of construction, the friction welding machine can even be used in narrow space conditions for comfortable welding. The recently developed battery version is now available to ensure unlimited freedom of motion.



USE

Which profiles can be welded?

The RS02 friction welding machine can be used for butt welding of PU round belts with/without reinforcement from 6 to 20 mm and PU V-belts with/without reinforcement from 6 x 4 mm to 22 x 14 mm.

Still many other geometrical shapes and special profiles can be joined by means of special clamping jaws using this welding technology.

How does friction welding work?

Basically this welding technology uses the reciprocal coefficients of friction of the profile materials and thus effect fusion of the material in the joint under pressure and in executing a rotational movement. It is up to the user to decide when the process can be terminated when a welding bead has been produced all over the joint.

What has to be observed to produce a proper weld?

Clamping jaws tuned to the respective geometry are required for reliable clamping of the profiles during this procedure.

Flat and angularly cut belt ends are an important prerequisite for this welding procedure to create optimum welding conditions and produce friction over the entire joint surface. For belt profiles with reinforcement it is required before welding, as usual, to drill out the reinforcement at the joint surfaces by some millimetres to prevent the reinforcement from crossing in the joint and consequently deterioration of the welded connection.

An exception is the patented weldable glass fibre reinforcement of BEHAbelt where this working step is unnecessary.

HIGHLIGHTS

- **Mobile use** thanks to small design.
- Welding parameters defined by the speed and pressure.
- **TOP welding quality** thanks to welding results with repeatable accuracy.
- **Machine is immediately ready for use; no heating time required.**
- **High process mastery** with excellent repeat accuracy.
- **Reduction of the risk of accidents**, as no hot parts are involved.

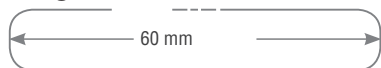


Paddle welding tools

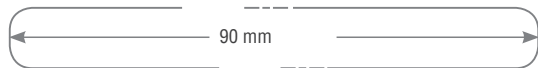


Paddle lengths

EERGO 60



EERGO 90



Scope of delivery:

- 1 pc. EERGO 60 or 90
- 1 pc. Carrying bag

EERGO 60

Dimensions: 185 x 210 x 55 mm (HxWxD)
Weight: approx. 380 g, Leistung: 120 W

EERGO 90

Dimensions: 185 x 240 x 55 mm (HxWxD)
Weight: approx. 420 g, Leistung: 120 W

Description

EERGO 60, 230 V/60mm
EERGO 90, 230 V/90mm

Order No.

FBWEE001
FBWEE019

EERGO 60 & 90

The BEHAbelt EERgo paddle welding tools were specially developed for the connection of PU and TPE profiles or flat belt strips.

Features at a glance

- Strong, fiberglass-reinforced ergonomic housing.
- Unique control panel for one-handed operation.
- No adhesion of PU and TPE materials, thanks to Teflon-coated welding paddle.
- Easy cleaning with cloth.

Highlights



Heating-up time: approx. 5 minutes.



Innovative safety rest for safe placement on the work surface.



Ergonomic design for a natural working position.



Easy to use temperature selector regulates correct temperature to weld PU or TPE profiles.



Constant welding temperature at different ambient temperatures.



Spare parts

Spare paddle EERGO 60

Order No. **FBWEE002**

Dimensions (HxWxD): 43 x 65 x 6 mm



Spare paddle EERGO 90

Order No. **FBWEE025**

Dimensions (HxWxD): 43 x 95 x 6 mm



EERGO-Set „small“ 60

Professional welding set for small profiles:
Round belts up to 10mm and V-belts up to profile 10x6 (Z)

- 1 pc. EErgo paddle welding tool
- 2 pcs. Guide clamps FZ01
- 1 pc. Edge cutter SE02
- 1 pc. Scissors AS02 with stop
- 1 pc. Carrying bag small

EERGO-Set Vario „small“ 60

Professional welding set for small profiles:
Round belts up to 10mm and V-belts up to profile 10x6 (Z)

- 1 pc. EErgo paddle welding tool
- 1 pc. Guide clamp FZ01 Vario
- 1 pc. Edge cutter SE02
- 1 pc. Scissors AS02 with prism
- 1 pc. Carrying bag small



FZ01 Vario



Description

EErgo-Set „small“ 230 V / 60 mm
EErgo-Set Vario „small“ 230 V / 90 mm

Order No.

FBWEE003
FBWEE011

EERGO-Set „universal“ 60

Professional welding set for small and big profiles:
round belts all sizes an V-belts up to profile 32 (D)

- 1 pc. EErgo paddle welding tool
- 2 pcs. Guide clamps FZ01
- 1 pc. Edge cutter SE02
- 1 pc. Scissors AS04 with stop
- 1 pc. Guide clamp FZ02/3
- 1 pc. Carrying bag big



EERGO-Set Vario „universal“ 60

Professional welding set for small and big profiles:
round belts all sizes an V-belts up to profile 32 (D)

- 1 pc. EErgo paddle welding tool
- 1 pc. Guide clamp FZ01 Vario
- 1 pc. Edge cutter SE02
- 1 pc. Guide clamp FZ02/3
- 1 pc. Scissors AS04 with stop
- 1 pc. Carrying bag big



FZ01 Vario

Description

EErgo-Set „universal“ 230 V / 60 mm
EErgo-Set Vario „universal“ 230 V / 60 mm

Order No.

FBWEE004
FBWEE014

Paddle welding tools



Polyurethane PU 290 °C
Polyester TPE 240 °C

**Continuously
temperature control**

Multi TC

BEHAbelt Multi TC is the proven continuously adjustable paddle welding tool for polyurethane and polyester.

Features at a glance

- Easy and safe handling.
- Very fast heating-up period.
- Variable temperature setting through adjusting wheel.
- Continuous welding temperature through temperature control even at long-term operation.
- LED display for signal of optimum welding temperature.
- Teflon coated welding paddle.
- Easy cleaning with cloth.

Scope of delivery:

1 pc. Multi TC welding toolt
Temperature-controlled welding tool for two
temperature ranges: PU 290 °C / Polyester 240 °C

Dimensions: 295 x 35 x 25 mm (HxWxD)
Weight: approx. 250g
Heating time: approx. 5 Minuten
Temperature range: continuously 200...300 °C
Power: 75 W

Description
Multi TC 230 V

Order No.
FBWMTC230



Spare parts

Spare paddle Multi TC

Order No. **FBWMTC1**

Dimensions (HxWxD): 35 x 35 x 2 mm



Spare paddle Multi TC for flat belts

Order No. **FBWMTC2**

Dimensions (HxWxD): 25 x 70 x 2 mm



SG02 / SG03

The cost-effective welding technology.

SG02 for PU

SG03 for TPE

Features at a glance

- Easy and safe operation.
- Fixed, unregulated temperature setting.
- Reaches the welding temperature after approx. 10 min.
- Small, convenient and tough welding tool.
- No adhesion of PU and TPE materials, thanks to Teflon-coated welding paddle.
- Easy to clean with a cotton cloth.
- **Caution!** Not suitable for continuous use.



Scope of delivery:

1 pc. SG02 welding tool
for Polyurethane (PU) 280 °C - 290 °C

or

1 pc. SG03 welding tool
for Polyester (TPE) 225 °C - 240 °C

Dimensions: 280 x 33 x 33 mm (HxWxD)

Weight: approx. 227 g

Heating time: approx. 10 min.

Power: 80W (SG02); 40W (SG03)

Description

SG02 PU - 230 V

SG03 TPE - 230 V

Order No.

FBWSG02

FBWSG03

Spare parts

Spare paddle SG02 or SG03

Order No. **FBWTC72**

Dimensions (HxWxD): 35 x 35 x 2 mm



Spare paddle SG02 or SG03 for flat belts

Order No. **FBWTC76**

Dimensions (HxWxD): 22,5 x 75 x 2 mm



Guiding clamps



Dimensions (HxWxD): 205 x 90 x 100 mm
Weight: approx. 617 g

Description

Guiding clamp FZ02/3
Guiding clamp FZ02/2S

Order No.

FBWFZ02/3
FBWFZ02/2

FZ02/3 and FZ02/2S

Guiding clamp FZ02/3 Standard

Robust and accurate for V-belts up to profile 32 (D) and round belts from $\varnothing$ 8 mm.

Guiding clamp FZ02/2S customized adapter

Customized adapter for the guiding clamp FZ02/3 for custom profile geometries according to your specifications. Existing geometries in mm: 12,5x5, 15x5, 16x8, 18x6, 24x6,8, 25x5, 30x8, 38x2, 6x4x9, 21x8, 28x10, flat profile, square profile, U-profile, T-profile 10x6, 28x10



Recommended for use in combination with EErgo 60



Dimensions: 205 x 90 x 100 mm (HxWxD)
Weight: approx. 617 g

Description

Guiding clamp FZ02/3F

Order No.

FBWFZ02/3F

FZ02/3F

Guiding clamp FZ02/3F for flat belts

Robust and accurate for flat profiles.
Width max. 80 mm and Height 1,6 - 5 mm.



Recommended for use in combination with EErgo 90

FZ01 Vario

Guiding clamp FZ01 Vario metal can be assembled in two operating modes. With and without handle!

Convenient and tough for round belts up to $\varnothing$ 10 mm and V-belts up to profile 10 (Z).
Exchangeable profile jaws allow custom profiles to be spliced easily.

Highlights

- Fast, reliable and exceptionally precise connecting of PU and TPE profiles.
- Special inserts for: PJ2, PJ3 and PJ4 ribbed V-belts.
- Your choice for standard and customized profiles!



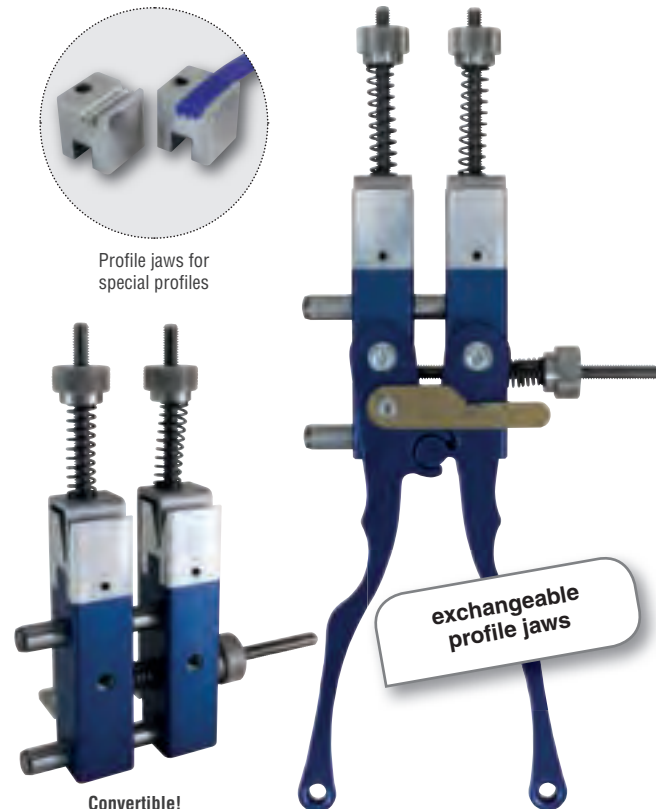
Quick clamp device for inserting the profiles.



Automatic unlocking starts off lateral pressure.



Precise welding thanks to constant pressure.



Convertible!
Can also be used without handle.

Dimensions: 240x125x50 mm
140x195x50 mm without handle
Weight: approx. 365 g
approx. 320 g without handle

Description
FZ01 Vario

Order No.
FBWFZ01V

FZ01

Handy and lightweight for round belts up to $\varnothing$ 10 mm and V-belts up to profile 10 (Z).

Highlights

- Fast, reliable and exceptionally precise connecting of PU and TPE profiles.
- Your choice for standard profiles!



Dimensions: 127x70x35 mm
Weight: approx. 140 g

Description
Guiding clamp FZ01

Order No.
FBWFZ01

Overlap welding with hot presses



Heating plate dimensions: 120 x 60 mm

Scope of delivery:

1 pc. hot press HP01 AIR, 1 pc. PPuls Controller Element,
1 pc. Edge cutter SE02, 1 pc. Screw driver,
1 pc. Scissors AS04, 1 pc. Aluminium case

Dimensions (HxWxD): 240x167x200 mm
Weight: approx. 4800 g

Description	Order No.
Standard Set HP01/Air cooling/230 V	FBWHP011L230

HP01 AIR

HP01 AIR is the air-cooled version of the hot press and offers mobility thanks to its compact design.

Features at a glance

- Very easy to use.
- Reduces operator errors through a fully automatic and controlled welding and vulcanization process.
- Thanks to its exchangeable moulds the HP01 is suitable for splicing many different profiles and flat belts made of PU and TPE as well as timing belts.
- User friendly operation through self-explanatory menu of controller (no expertise required).
- Perfect welding within minutes.
- Temperature variation is never a concern (no guesswork).
- Real time data logging & diagnostics function for quality assurance of the splice.
- Different types of welds possible (overlap welds, butt welds and angle welds).
- Due to its small size and the hook for hanging up the press during the welding process, the HP01 can be used in confined spaces "on-site".
- Best welding solution for reinforced profiles (aramid, polyester and steel) through overlap welding.



Description	Order No.
Standard Set HP01/water cooling/230 V	FBWHP011W230

Scope of delivery:

1 pc. hot press HP01 WATER, 1 pc. Cooling unit with pump
1 pc. PPuls Controller Element, 1 pc. Edge cutter SE02,
1 pc. Screw driver, 1 pc. Scissors AS04,
1 Set Connecting hoses, 1 pc. Aluminium case

HP01 WATER

HP01 WATER is the water cooled version of the hot press and offers higher cooling capacity.

Features at a glance

Same characteristics as HP01 AIR, but with the following distinguishing features:

- Higher cooling capacity
- Cooling drum included in scope of supply
- Could also be cooled with compressed air



Shaft for HP01 to use with torque wrench
available as accessory
FBWHPSD12

Standard moulds for HP01 Hotpress

Moulds for PU and TPE round- and V-belts.
Other dimensions on request.



Mould for timing belt

Round belts

Mould Ø 6,0 mm	FBWFS060
Mould Ø 6,3 mm	FBWFS063
Mould Ø 7,0 mm	FBWFS070
Mould Ø 8,0 mm	FBWFS080
Mould Ø 9,5 mm	FBWFS095
Mould Ø 10,0 mm	FBWFS100
Mould Ø 12,0 mm	FBWFS120
Mould Ø 12,5 mm	FBWFS125
Mould Ø 14,3 mm	FBWFS143
Mould Ø 15,0 mm	FBWFS150
Mould Ø 18,0 mm	FBWFS180
Mould Ø 20,0 mm	FBWFS200

Timing belts (width max. 50mm)

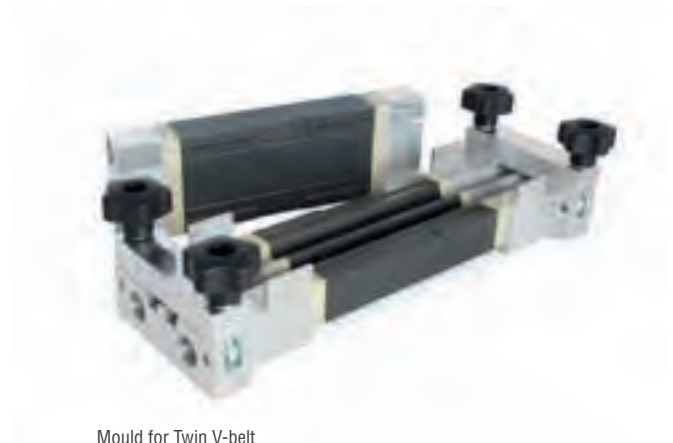
Mould for timing belt HTD5	FBWFZHTD5MN
Mould for timing belt HTD8	FBWFZHTD8MN
Mould for timing belt T5	FBWFZT5N
Mould for timing belt T10	FBWFZT10N
Mould for timing belt AT5	FBWFZAT5N
Mould for timing belt AT10	FBWFZAT10N
Mould for timing belt AT20	FBWFZAT20N
Mould for timing belt H (W:50,8mm/2")	FBWFZH0
Mould for timing belt L (W:50,8mm/2")	FBWFZL0
Mould for timing belt RPP 8M	FBWFZRPP8MN

V-belts

Mould (Z) 10X6 mm	FBWFS100X060
Mould (A) 13X8 mm	FBWFS130X080
Mould (B) 17X11 mm	FBWFS170X110
Mould (C) 22X14 mm	FBWFS220X140

V-belt special version

Mould 8X6,5 mm vaulted top	FBWFS080X065
Mould 10X8 mm	FBWFS100X080
Mould 16,35X11,3 mm (BLUEPOWER)	FBWFS163X113
Mould 17X11,3 mm (BLUEPOWER)	FBWFS170X113



Mould for Twin V-belt



Mould for round belt





Scope of delivery

1 pc. Belt cutter SH01, 1 pc. screwdriver,
1 pc. profile adapters at your choice,
1 pc. end wrench, 1 set washers

Adapters available for the following profiles:

- Round belts $\varnothing$ 6,0 - 20,0 mm
- V-belts 13x8 (A), 17x11 (B), 22x14 (C), bluepower

Dimensions (HxWxD): 200 x 80 x 45 mm

Weight: approx. 1,3 kg

Description

Belt cutter SH01
with 1 profile adapter at your choice

Order No.

FBWSH1



Profile adapter
for round belts

Profile adapter
for V-belts



Scope of delivery Joining-Set RH-2

1 pc. Nylon case
1 pc. crimping tool RH-2
3m respectively of polyester sleeves (outside/inside)
100 pc. CU crimps

Description

Crimp Joining Set RH-2 $\varnothing$ 9,5 mm
Crimp Joining Set RH-2 $\varnothing$ 10 mm
Crimp Joining Set RH-2 $\varnothing$ 12 mm
Crimp Joining Set RH-2 $\varnothing$ 12,5 mm

Order No.

FBWRH2SET095
FBWRH2SET100
FBWRH2SET120
FBWRH2SET125

SH01

Designed to accurately cut and prepare reinforced profiles
for overlap welding with the BEHbelt HP01 hot press.

Profile adapters for round belts

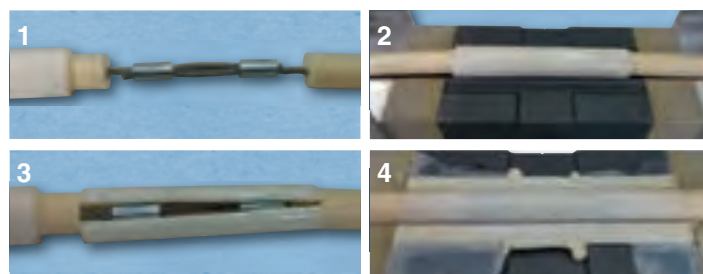
Order No.	Description	Dimension
FBWSH1R060	Profile adapters for round belts	$\varnothing$ 6,0mm
FBWSH1R063	Profile adapters for round belts	$\varnothing$ 6,3mm
FBWSH1R080	Profile adapters for round belts	$\varnothing$ 8,0mm
FBWSH1R095	Profile adapters for round belts	$\varnothing$ 9,5mm
FBWSH1R100	Profile adapters for round belts	$\varnothing$ 10,0mm
FBWSH1R120	Profile adapters for round belts	$\varnothing$ 12,0mm
FBWSH1R125	Profile adapters for round belts	$\varnothing$ 12,5mm
FBWSH1R150	Profile adapters for round belts	$\varnothing$ 15,0mm
FBWSH1R180	Profile adapters for round belts	$\varnothing$ 18,0mm
FBWSH1R200	Profile adapters for round belts	$\varnothing$ 20,0mm

Profile adapters for V-belts

Order No.	Description	Dimension
FBWSH1K10	Profile adapters for V-belts	10x6 (Z)
FBWSH1K13	Profile adapters for V-belts	13x8 (A)
FBWSH1K17	Profile adapters for V-belts	17x11 (B)
FBWSH1K22	Profile adapters for V-belts	22x14 (C)
FBWSH1K17BP	Profile adapters for V-belts bluepower	17 x 11,3
	Profile adapters for special profiles on request	

Joining Set CRIMP* - for steel reinforced profiles

The new and improved CRIMP connection supports you to
achieve perfect results when connecting belts with steel
reinforcement.



* Ferrules

GENERAL

This welding technology provides perfect process control with the BEHAbelt HP01 hot press especially developed for belt profiles and the associated PPuls Element temperature control for sophisticated industrial production of a welded connection.

Thanks to the small design and a number of smart design details this hot press is perfectly suitable for on-site use and in confined spaces. The unit can be made upon request of the customer as a water- or air-cooled version.

HP01 is the best choice for the best welding results in particular for the production of overlap welds of belt profiles.

USE

OVERLAP JOINTS

HP01 is particularly well suited for the production of butt and overlap welds for round and V-belts with a diameter from 6 to 20 mm and for V-belts from 6x4 to 22x14 mm. A suitable mould is used to press the splice under temperature and pressure influence thus producing a firm connection.

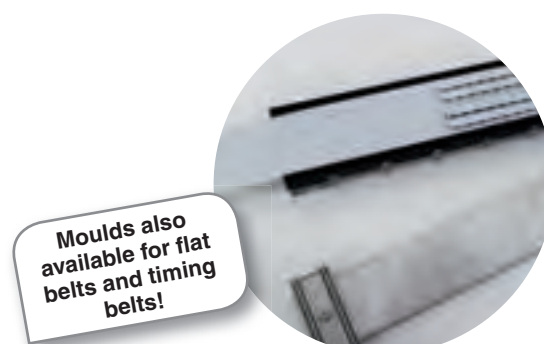
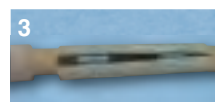
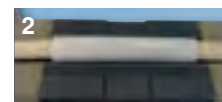
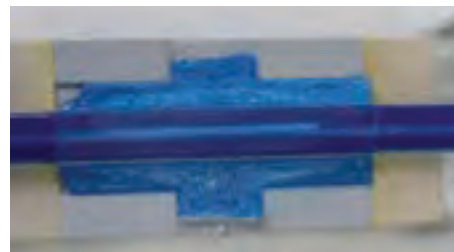
For overlap welding, a preparatory work step is required to prepare the welding point by cutting the belt to size. For this purpose the special cutting aid SH01 has been developed which ensures precise preparation for welding in repeatable accuracy. The overlap weld thus achieves the strength of approx. 50% of the reinforcement used. Overlap welding always results in a stiff welding area and therefore it is required to consider this fact when selecting the minimum pulley diameter.

CRIMP CONNECTION

A special design variant is the connection of belts with steel reinforcements. In this case the bare reinforcement is jointed by crimps and the resulting interspace at the joint is filled with material inlays, pressed using a mould and a hot press, and jointed with the remaining material. Our joining set RH-2 is available for this purpose and offers you the entire equipment and material for producing such a joint.

TIMING BELTS AND FLAT BELTS

Hot press HP01 also offers a further additional benefit with regard to the option of welding timing belts and flat belts up to the max. width of 50 mm in using appropriate moulds. The respective mould delivery program is available. Punching technology for preparation of the connection is not available.



Overlap welding set with EErgo Z



available July 2019

FZ03/1 & EErgo Z

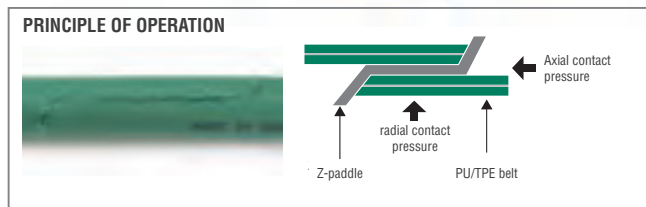
Overlap welding set consisting of guide unit and EErgo Z

Product features FZ03/1

- Professional and easy to use guide clamps for overlap welding of reinforced profiles.
- Completely tool-free adjustment of the welding position for welding with Z-paddle.
- Uniform contact pressure over the entire welding surface of the profile for perfect welding quality
- Application range for round belts from 6-20mm and for V-belts from 6x4mm to 32x20mm.
- Safe handling with high repeat accuracy of the welding position thanks to toggle lever.
- Scope of delivery includes assembly option with table mounting and vice.
- Unique contact pressure in radial and axial alignment!

Product features EErgo-Z

- Robust, fibreglass-reinforced and ergonomic handle.
- Special Z-paddle for overlap welding with guide clamp FZ03/1.
- Correct temperature setting thanks to predefined buttons per welding material (PU 280 °C / Polyester 240 °C).
- Precise and stable temperature control for avoidance of temperature fluctuations under different welding conditions
- No adhesion of PU and TPE material thanks to Teflon-coated welding paddle
- Matching magnetic storage stand for safe storage of the welding paddle even when welding in the system



Compact guide unit for overlap welding by means of Z-paddle with vertical and horizontal contact pressure



Paddle welding tool EErgo with Z-paddle

Scope of delivery:

1 pc. Set FZ03/1 (consisting of: FZ03/1, EErgo Z, Storage stand with magnetic base, AS04, SE02, 1 Clamping jaw set of your choice, table mounting, Carrying case, Instruction manual)

Description

FZ03/1-Set
8,0 kg, approx. 550 x 210 x 350 mm (WxDxH)

Order No.
FBWFZ03/1A

EErgo Z
450 g, approx. 210 x 210 x 55 mm (WxDxH)
Leistung: 240 W

FBWEE026

FZ03/1 guide unit
3,3 kg, approx. 210 x 250 x 70 mm (WxDxH)

MBWFZ03/1A

Spare parts

Spare paddle EERGO Z

Order No. FBWEE024

Dimensions (BxTxH):
approx. 100 x 65 x 6 mm



Clamping pieces for FZ03/1

1 set of clamping pieces consists of 2 parts

Features at a glance

- Please note each belt profile requires a matching set of clamping pieces.
- Therefore, please select the appropriate clamping pieces for the required profile geometry.
- **On request, we also manufacture clamping pieces for PU special profiles.**



for round belts



for V-belts

Round belts

Clamping piece for FZ03/1 Ø 6,0 mm	FBWKS1R060
Clamping piece for FZ03/1 Ø 6,3 mm	FBWKS1R063
Clamping piece for FZ03/1 Ø 7,0 mm	FBWKS1R070
Clamping piece for FZ03/1 Ø 7,9 mm	FBWKS1R079
Clamping piece for FZ03/1 Ø 8,0 mm	FBWKS1R080
Clamping piece for FZ03/1 Ø 9,5 mm	FBWKS1R095
Clamping piece for FZ03/1 Ø 10,0 mm	FBWKS1R100
Clamping piece for FZ03/1 Ø 12,0 mm	FBWKS1R120
Clamping piece for FZ03/1 Ø 12,5 mm	FBWKS1R125
Clamping piece for FZ03/1 Ø 12,7 mm	FBWKS1R127
Clamping piece for FZ03/1 Ø 13,0 mm	FBWKS1R130
Clamping piece for FZ03/1 Ø 14,0 mm	FBWKS1R140
Clamping piece for FZ03/1 Ø 14,3 mm	FBWKS1R143
Clamping piece for FZ03/1 Ø 15,0 mm	FBWKS1R150
Clamping piece for FZ03/1 Ø 15,9 mm	FBWKS1R159
Clamping piece for FZ03/1 Ø 17,0 mm	FBWKS1R170
Clamping piece for FZ03/1 Ø 18,0 mm	FBWKS1R180
Clamping piece for FZ03/1 Ø 19,0 mm	FBWKS1R190
Clamping piece for FZ03/1 Ø 20,0 mm	FBWKS1R200

V-belts

Clamping piece for FZ03/1 (M) 8x5 mm	FBWKS1K8
Clamping piece for FZ03/1 (Z) 10x6 mm	FBWKS1K10
Clamping piece for FZ03/1 (A) 13x8 mm	FBWKS1K13
Clamping piece for FZ03/1 (B) 17x11 mm	FBWKS1K17
Clamping piece for FZ03/1 (C) 22x14 mm	FBWKS1K22
Clamping piece for FZ03/1 (D) 32x20 mm	FBWKS1K32



In the upper part of the transport bag there is a generally usable space for the side cutter SE02 and free compartments for 9 optional clamping piece pairs.



Robust transport case for the overlap welding set FZ03/1.



Spare parts & Accessories



RS02-Adapter

Clamping jaw adapter plastic or aluminium for friction welding machines RS02 and RS02 CORDLESS

Description
RS02-Adapter plastic
RS02-Adapter Alu

Order No.
FBWAPRS02
FBWAPRS02A



O-Rings for RS02-Adapter & clamping jaws

O-rings for fixing the clamping jaws and adapters in RS02 and RS02 CORDLESS

black, rubber, suitable for all RS clamping jaws and adapters

Description
O-Rings for clamping jaws (10 pcs.)

Order No.
MNORING01



Assortment box

Assortment box for clamping jaws for RS02 / RS02 AKKU

with 9 pockets, transparent Box

Description
Assortment box

Order No.
FBWSORT9



RSH01 & RSH02

Belt tensioner for tensioning of round and V-belts



RSH01 450 mm (18") tensioning distance, suitable to >1m belt length.

RSH02 900 mm (35") tensioning distance, suitable to >2m belt length.

Description
RSH01 (450mm)
RSH02 (900mm)

Order No.
FBWRSH01
FBWRSH02



Torque wrench

RS Torque wrench
7 / 4Nm

Description
Torque wrench

Order No.
FBWSW7X85



Protective cap for clamping lever RS02

For external thread of clamping lever on RS02 and RS02 CORDLESS

Description
Protective cap for clamping lever

Order No.
MFKKB01



Battery for RS02 CORDLESS

Spare battery for friction welding machine RS02 CORDLESS 18V / 4Ah (72Wh)

Description
RS02 Battery

Order No.
FBWRS02AK18V



Charging unit for RS02 CORDLESS

Charging unit 4A / 230V for RS02 CORDLESS

Description
LG4A Charging unit

Order No.
FBWRS02LG4A2



EM01 Deburring knife set and spare blades

Knife for removing the welding bead from conveyor belts incl. various replacement blades

Description
Deburring knife set
Spare blades (10 pcs.)
W 12 mm

Order No.
FBWEM001
FBWEM001B12



SH01 Spare blade

Spare blade for belt cutter SH01

Description
SH01 spare blade

Order No.
MREKSH01



AS02

Scissors small with stop

90° cut for round belts up to
Ø 12 mm.

Description
AS02

Order No.
FBWAS02



AS03

Scissors big with stop

For 90° cut and angle cut.

Description
AS03

Order No.
FBWAS03



AS04

Scissors big with angular stop
(movable)

Scissors with movable angular stop
For 45°, 60°, 75°, 90°, 105°,
120° and 135° cuts.

Description
AS04

Order No.
FBWAS04



SE02

Edge cutter with special blade

to remove the welding bead
accurately.

Description
SE02

Order No.
FBWSE02



SZ01

Pliers for fitting connectors

Description
SZ01

Order No.
FBWSZ01



FZ01 knurled nut

Plastic or metal replacement nut
(M5)

Description
FZ01 nut plastic
FZ01 nut metal

Order No.
MDFZ01001
MDFZ01002





Paddle (MultiTC)

Spare paddle for welding tool „MultiTC“

Dimensions (HxWxD):
35 x 35 x 2 mm

Description	Order No.
Spare paddle MultiTC incl. assembly paste	FBWMTC1



Paddle (MultiTC)

Spare paddle for flat profiles for welding tool „MultiTC“

Dimensions (HxWxD):
25 x 70 x 2 mm

Description	Order No.
Spare paddle MultiTC incl. assembly paste	FBWMTC2



Paddle (SG02/03)

Spare paddle for welding tools „SG02/03“

Dimensions (HxWxD):
35 x 35 x 2 mm

Description	Order No.
Spare paddle SG02/03 incl. assembly paste	FBWTC72



Paddle (SG02/03)

Spare paddles for flat profiles for welding tools „SG02/03“

Dimensions (HxWxD):
22,5 x 75 x 2 mm

Description	Order No.
Spare paddle SG02/03 incl. assembly paste	FBWTC76



Paddle (EErgo 60)

Spare paddle for welding tool „EErgo 60“

Dimensions (HxWxD):
43 x 60 x 6 mm

Description	Order No.
Spare paddle EErgo 60 incl. assembly paste	FBWEE002



Paddle (EErgo 90)

Spare paddles for flat profiles for welding tools „EErgo 90“

Dimensions (HxWxD):
43 x 90 x 6 mm

Description	Order No.
Spare paddle EErgo 90 incl. assembly paste	FBWEE025



Paddle EErgo Z

Spare paddle Z for paddle welding tool „EErgo“

Dimensions (BxTxH):
approx. 100 x 65 x 6 mm

Description	Order No.
Spare paddle EErgo Z incl. assembly paste	FBWEE024



Carrying bags

„M“: 28 x 29 x 5 mm
„XL“: 30 x 24 x 11 mm

Description	Order No.
Carrying bag „M“	FCT000000002
Carrying bag „XL“	FCT000000003



KS75

Bench vise with ball joint for paddle welding tools

Mount your paddle welding tool on a flexible, ball bearing holder.

Description	Order No.
KS75	FBWKS75

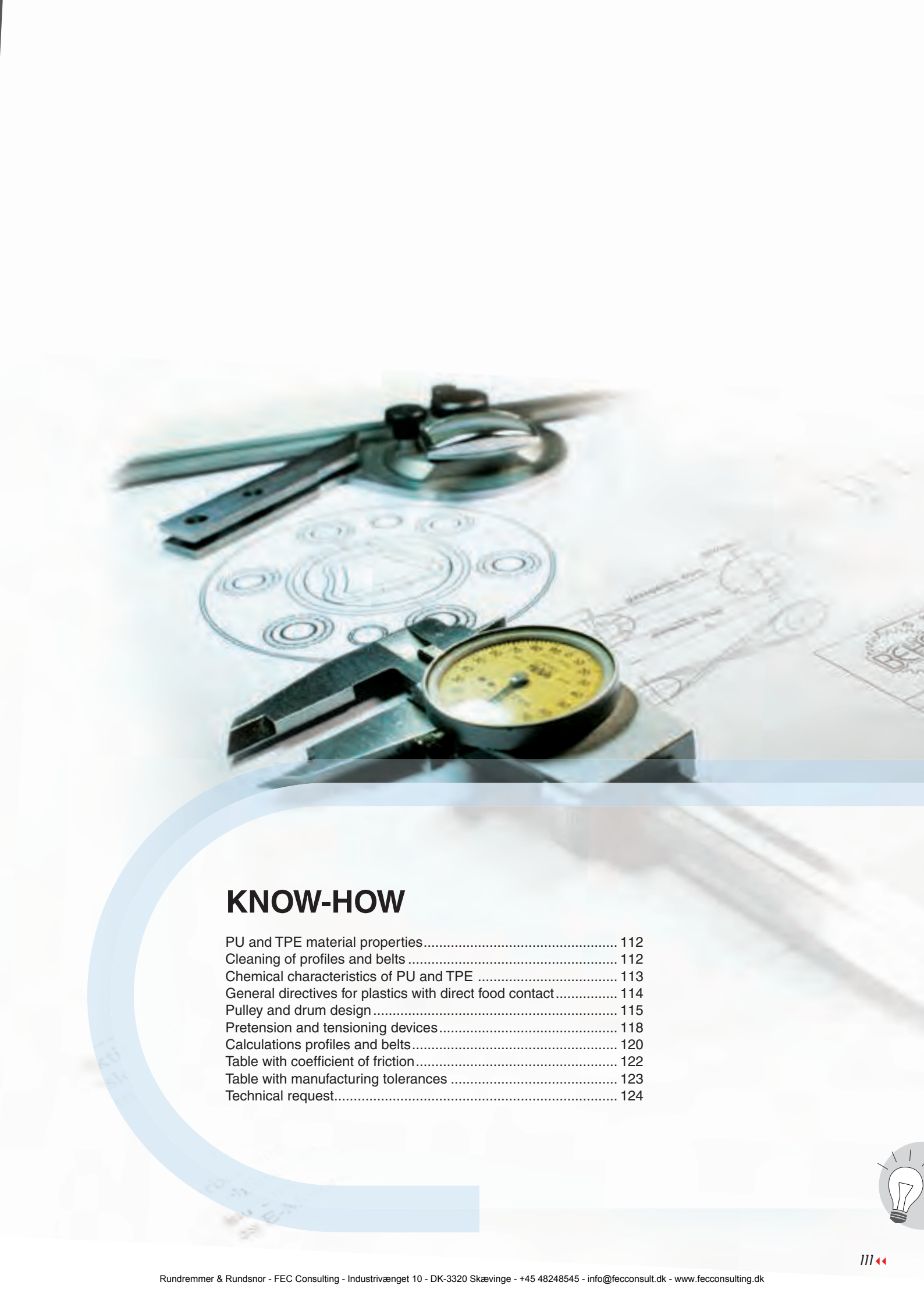


Storage Stand

Storage stand with magnetic base for placing of EErgo welding tool

Note: EErgo not included in scope of delivery

Description	Order No.
Storage stand with magnetic base	FBWEEZ003



KNOW-HOW

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Polyurethane and polyester conveyor profiles and belts

- High tensile strength
- Excellent wear and abrasion resistance
- High resilience, low level of belt stretching
- Resistance to oil, grease, dirt and most chemicals
- Temperature resistance from -30°C to +80°C (dynamic)
- High coefficient of friction
- Silent running
- Excellent weldability
- Hydrolysis resistant
- Hygienic and easy to clean
- FDA/EC compliant



Cleaning of profiles and belts

Cleaning agents and interaction with PU belts

In the food industry, four main groups of cleaning agents are used: neutral, alkaline, acidic and chlorinated. The food manufacturer is responsible for selecting the optimum cleaning method and detergent. We will be pleased to advise you on all questions concerning the selection and suitability of conveyor belts for your production process.

Detergent group	Application	Compatibility with PU conveyor belts and profiles
Neutral	Suitable for many applications, good release properties against fats and proteins	durable
Alkaline	Suitable for the removal of carbohydrate, fat and protein deposits	durable
Acidic	Removal of inorganic components such as salts, calcium and lime deposits	durable
Chlorinated	Removal of stubborn organic residues such as proteins, carbohydrates and discolorations	not recommended

The test results have been determined under laboratory conditions and therefore only provide an indication of the chemical resistance.

Typical cleaning steps

A successful cleaning depends on 4 factors, whose mechanism of action is described in the professional world under the name 'Sinner's Kreis':

- Mechanical energy (cleaning process or method)
- Chemical energy (detergents)
- Temperature (varies depending on contamination between cold and 60°, in exceptional cases food contact surfaces are rinsed with hotter water, but this is not the rule)
- Time (contact time of the detergents or disinfectants)

The cleaning of contact surfaces in contact with the product in the food industry comprises the following work steps:

1. pre-cleaning (removal of coarse impurities, often manually)
2. pre-rinse (to loosen stuck dirt if necessary)
3. cleaning (application and action of the cleaning agent)
4. rinse off
5. check cleaning result
6. disinfection
7. final rinsing



Chemical characteristics of PU and TPE



General

Thermoplastic material can be used in a variety of applications where there is interaction with various chemicals.

Chemical resistance depends on the period of exposure, the temperature, the quantity, the concentration and the type of the chemical substance. It is therefore difficult in any case to make a clear distinction between the effects described below. In the case of chemical degradation of polyurethane the chemical reaction results in cleavage of the molecular chains. In the course of degradation, polyurethane loses strength, and in extreme cases this can lead to disintegration of the part.

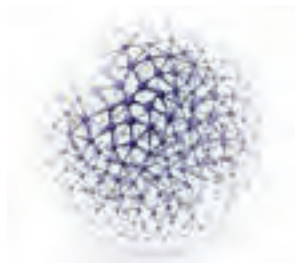
For critical applications, a detailed resistance test considering both swelling and the affect on mechanical properties is recommended.

Swelling

Swelling is the fundamental physical process of the absorption of liquid substances by a solid. In this process, the substance enters into the material without chemical interaction.

This results in an increase in volume and weight with a corresponding reduction in mechanical values. After evaporation a reduction in swelling occurs and the original properties of the product are almost completely restored.

Swelling is a reversible process. By using reinforcements in the polyurethane, for example polyester or aramid cords, you can almost avoid this mechanical impact on the material.



Hydrolysis resistance

If polyester-based polyurethanes are exposed for lengthy periods to hot water, moisture vapour or tropical climates, an irreversible break-down of the polyester chains occurs through hydrolysis. This results in a reduction in mechanical properties. This effect is more marked in flexible grades, where the polyester content is correspondingly higher than in the harder formulations.

Degradation of polyester-based polyurethanes is however rarely experienced at room temperature. Because of its chemical structure, polyester-based polyurethanes are much more resistant to hydrolytic degradation.

Microbiological resistance

When using polyester-based thermoplastic polyurethane under climatic conditions of high heat and humidity, parts can be damaged by microbiological attack. In particular, microorganisms producing enzymes are able to affect the molecule chains of polyester-based TPU.

The microbiological attack initially becomes visible as discoloration.

Subsequently, surface cracks occur which enable the microbes to penetrate deeper and to cause a complete destruction of the TPU.



General directives for plastics with direct food contact

There are several country-specific and global directives for the application of food contact materials. In general, all food contact materials have to be produced according to the principles of Good Manufacturing Practice (avoiding the occurrence of a health hazard or any other unacceptable change in the composition of the food during its intended use).



FDA Guideline "Title 21: Code of Federal Regulations"

The Food and Drug Administration of the Public Health Service of America is the world's best-known authority involved in consumer protection in respect of potential detrimental influences. The FDA has prepared a review "Title 21: Code of Federal Regulations" in respect of their approval of raw materials in a processed or finished state, and also specified the conditions under which the approval is valid.



EC Directive 1935/2004, EU Directive No. 10/2011

The framework Regulation EC 1935/2004 (EU Directive No. 10/2011) Food Contact and belonging specific Directive 2002/72/EC Monomers Additives of the European Parliament regulates plastics intended to come into contact with foodstuffs. The EU legislation for food contact materials is based on positive lists of the substances and maximum limits of migration into food. Only substance on these positive lists may be used for

manufacturing plastics that are designated to have food contact. Furthermore, you have to show the evidence of the global and specific migration. This can be requested and interpreted differently depending on the application.



Risiken erkennen – Gesundheit schützen

Federal Institute for Risk Assessment (BfR) recommendation „Plastics in the foodstuff chain“

The Federal Institute for Risk Assessment (previously the Federal Institute for Consumer Health Protection and Veterinary Medicine (BgVV)) was formed to increase the health protection of consumers and processes scientific recommendations and recognized orientation aids for possible health risks through materials that come into contact with foodstuff. These recommendations are listed in the „Recommendations within the framework of the German Food and Feed Code (LFGB)“.



USDA

The official United States Department of Agriculture is a part of the Federal Government of the United States of America. In addition to checking the use of raw materials in accordance with the FDA, the USDA also checks the suitability of the finished product (bowl/conveyor) with regard to the cleanability of the product constitution (surfaces). Conformity in accordance with the USDA is primarily required for equipment in the processing of meat, poultry and milk in the United States of America.

HACCP concept

The Hazard Analysis and Critical Control Points concept (abbreviated: HACCP concept or HCCP concept) is a tool clearly aligned for structured and preventive measures. It is used to prevent risks in conjunction with foodstuff that can result in the consumer becoming ill.

This concept was developed around 1960. In German law, the HACCP concept was initially anchored into the Foodstuff Hygiene Ordinance from 1998. The EC Ordinance 853/2004 also provides for mandatory application of the HACCP concept in all companies engaged in the production, processing and sales of foodstuff.

The hygiene package accepted by the EU in 2004 came into force on the 1st January 2006. Herein, it is decreed that only foodstuff conforming to the directives of the HACCP must be handled and introduced into the Union.

Principles of the HACCP:

1. Carrying out a risk analysis
2. Identification of the critical checking points that the foodstuff is safe
3. Determining the intervention limits at the respective critical checking points
4. Establishing applicable monitoring procedures on the critical checking points
5. Establishing corrective measures in the event of deviations
6. Establishing assessment measures for checking the efficiency of the HACCP system determined
7. Establishing documentation of the measures

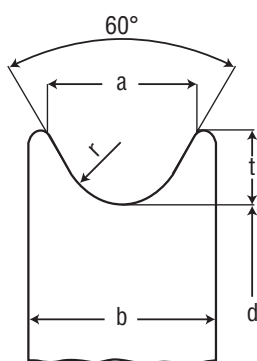
„What impact has the pulley diameter on the belt?“

The diameter of pulleys have an important influence on the lifetime of belts. The catalogue values for minimum pulley diameters should be considered. Diameters below recommendation, usually reduce the service life of the belt due to an increased number of bending cycles, that accelerates material fatigue. Our minimum pulley diameter indications are based on the neutral layer of the belt, at 180° wrap angle. This is the contact angle, on which the belt is guided around the pulley.

Our values are recommendations and may allow slight variation in specific circumstances. Durability and material fatigue are influenced by the conveyor design, bending frequency and the actual application/process environment.

Our recommendations are based on the assumption of a bending every 4 seconds on a conveyor with 2m center-distance and constant speed of 0.5m/s. For specific calculation support, please contact our application engineers or hand in a duly filled technical inquiry form.

Pulleys for round belts

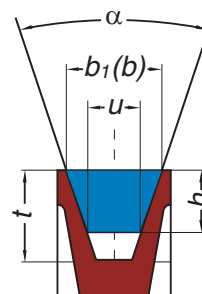


Belt Ø	2	3	4	4,8	5	6	6,3	7	8	9,5	10	12	12,5	15	18	20
a (mm)	4,5	5,5	7	8	8	10	10	11	12	14,5	15	18	18,5	23	28	30
b (mm)	6,5	8	10	12	12	14	14	15	16	19	19	22	23,0	27	32	36
t (mm)	2,5	3	3,5	4	4	5	5	5,5	6	7	7,5	9	9	12	14	15
r (mm)	1,4	1,9	2,5	3	3	3,5	3,5	4	4,5	5,5	5,5	6,5	7	8	9,5	11

Please select the appropriate minimum pulley diameter according to the different PU/Polyester qualities. The best qualified materials for pulleys are steel, high-alloyed steel, aluminium or Polyamid when it comes to plastic. Please keep in mind the low friction coefficient μ when using plastic material.

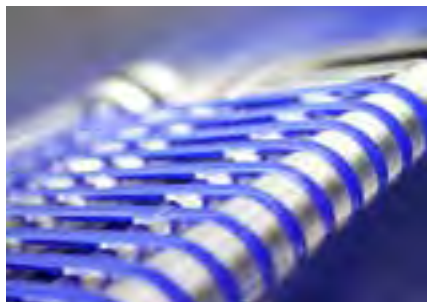
Recommended pulleys for V-belts

Profile acc. DIN 2215	6	8	10	13	17	22	32
Global standard acc. to ISO 4184	Y	M	Z	A	B	C	D
Upper width b (mm)	6	8	10	13	17	22	32
Height h (mm)	4	5	6	8	11	14	20
Lower width u (mm)	3,3	4,55	5,9	7,5	9,4	12,35	18,25
Pulley angle α	$\angle 34 - 38^\circ$						
groove width b1	6	8	10	13	17	22	32
	→ depending on how much the profile should stick out above the upper pulley edge						
Groove depth t (mm)	h + 2,0 mm						



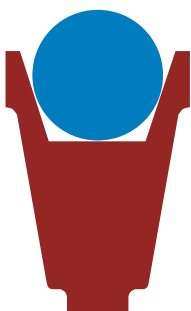
For BEHAbelt V-belts according to DIN 2215 / ISO 4184 pulleys for V-belts according to DIN 2217/ ISO 4183 have to be used.





Design of pulleys for belt profiles

Considering the pairing of belts and pulleys it is generally recommended to work with materials and/or surface that create sufficient friction to PU/TPE e.g. Aluminium or Steel. This is important to ensure proper power transmission. Beware that Aluminium can lead to discoloration (blackening) of belts. All other pulleys, guiding elements or slider beds should be made of low-friction materials for example PE or HDPE.



Grooved pulleys for round belts

For the sake of conveyor design simplicity these are often the same pulleys as used for V-belts. However, V-belt pulleys are not ideal as the dedicated grooves can literally clamp a round belt and lead to premature damages. Therefore, a special round belt pulley is recommended. Different to a V-belt, round belts need to contact the flank and the bottom of the groove, which must be considered when manufacturing respective pulleys.



Pulleys for T-Profiles

The power-transmission of such belts takes place on the flat area of the belt reverse side. This means the V-guide is not an element to transmit power but has guiding purpose only.

Hence, the guide should run free in the groove with little space and must never be clamped!



Pulleys for Twin V-belts

With parallel V-belts, a distinction is made between the use as a drive conveyor belt or as spreader belt.

In the case of a drive, the pulley design must be in such a way that the power is transmitted by the flanks.

In spreading table applications, it has proved to be a good idea to guide the belt exclusively by the central groove and drive it by the underside of the profile.

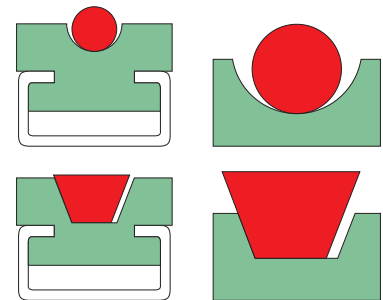


Guide rails and supporting rollers

Grooved pulleys, supporting rolls and guide rails are recommended to keep the belting in position to carry the load. When guiding V-belts, the V belt groove should be designed so that the belt is being supported on the bottom of the groove and is only allowed to touch one side of the groove at a time to avoid jamming.

The diameter and number of the required supporting rolls depends on the length of the conveyor as well as on the

weight and dimensions of the goods to be conveyed. Supporting guide rails with a smooth surface can be grooved to support transport belts. The dimensions of the groove are to be designed in a width that prevents the belt from jamming. The guiding rails should be made of materials with good sliding qualities (PE – HDPE). If you are looking for a supplier please contact us, we can give you a recommendation.



Drum design for conveyor belts

Crowned pulleys

To prevent the flat belts from slipping, at least one of the pulleys must be crowned, preferably the larger pulley or the one with the largest contact angle.

Commonly available pulleys are crowned in accordance with ISO 22. The larger the contact angle, the better the tracking effect for the belt.

In practice, the typical design of a crowned pulley is applied in three equal parts (conical/cylindrical/conical) based on the total drum length.

Pulley width

The width of the pulleys should be at least 1.05 to 1.1 times the belt width. In principle, we recommend that half of the belt width be cylindrical and conical towards the outside.

Drum surface

Clean and smooth running surfaces increase the efficiency and service life of conveyor belts.

The running surface of drive pulleys must not be too smooth or too rough (no knurled surfaces!) as this can lead to excessive belt wear, noise and premature belt failure.

We recommend to manufacture running surfaces with a roughness of $R_a = 1,6 \mu - 3,2 \mu - 6,3 \mu$.

Drive pulley design conveyor belt: Calculation

Length of cylindrical area b_c

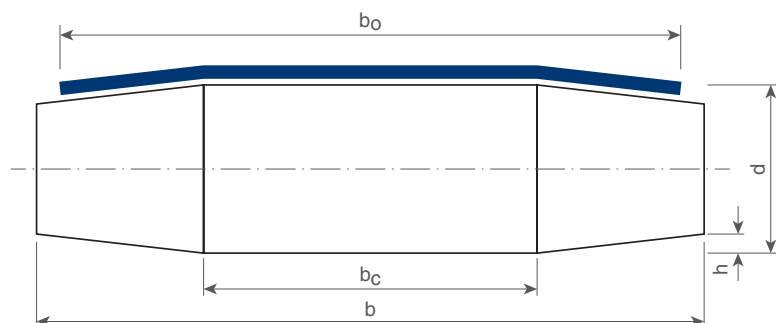
$$b_c = b_0 / 2$$

Pulley width b

$$b = b_0 \times 1,1$$

Crown bow h

$$h = (d + 100) / 450 \text{ mm}$$



Pretension and tensioning devices

How does the pretension of a belt impact its lifetime?

The proper pre-tensioning of the belt is just as critical for belt performance as selecting the right belt and the right splicing system. For the recommended pretension please refer to the product tables of each belt in this delivery program.

Effects of wrong pretension:

Too low pretension results in slippage of the belt which generates excessive heat. This causes belt deformation, heavy abrasion, breaking and jumping out of the pulley.

Too high pretension may cause damage to pulleys, shafts and bearings. The belt permanently is over-tensioned and will prematurely fail due to material fatigue and formation of cracks. Furthermore the belt loses its material resilience.

Tensioning devices

A variety of tensioning devices can be used to accommodate the different amounts of stretch in belts or to make the installation process easier. In addition, for reinforced belts or belts with little pretension required, we recommend the use of tensioning devices permanently installed on the conveyor system. Please follow our recommended pretension for each belt to reduce premature wear and failure on your bearings. Common ways to properly tension a belt are as follows:

- cut the belt to a shorter length than the measured length of the conveyor system
- use a take up pulley or a deflection pulley with a counter weight or a mechanical screw movement
- the drive motor is moved in slotted mounting holes via an adjustment screw
- tensioning sled (the drive motor is mounted on rails and is moved by its own weight or by a screw mechanism)

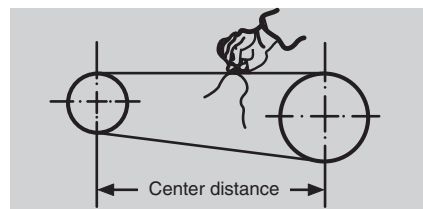
- tensioning jack (the motor with the drive pulley is mounted on a turnable rocker. If the drive motor is running in the specified direction the backwards engine torque tension the belt automatically)

The right positioning of tensioning pulleys is essential for the lifetime and functionality of a belt. The tensioning pulleys always should be located in the return strand right after the drive pulley.

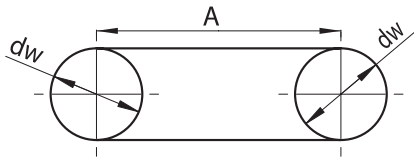
Working out the correct belt length

Use a string or steel tape to make measurements after reducing take-up (if installed) to the minimum. Distance between pulleys should remain fixed. To obtain good driving strength and good belt life, the belt pretension should be 0,5% to maximum 10%, based on hardness and length of the belt.

To verify pretension on an installed belt, apply two marks with a pen separated by 10 inches (or 100 mm) on the belt when it is free from tension. The increase of space between the marks after mounting the belt in tenths of an inch (or mm) provides a measure of the pretension in percent.



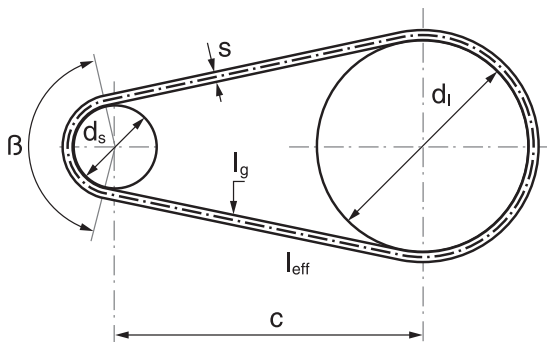
Calculation of belt length



$$L_{f1} = dw \times \pi + 2 \times A$$

dw = effective diameter (position of the neutral fiber of belt)
A = center distance
for round belts: dw = bottom of groove + diameter of belt

The recommended pretension has to be considered in addition!

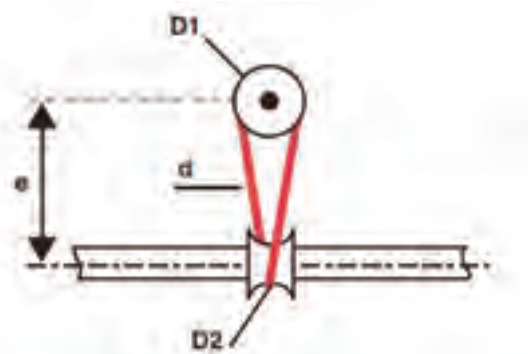


$$L_{eff} = 2c \cdot \sin\left(\frac{\beta}{2}\right) + \frac{\pi}{2} \left[d_s + d_1 + 2s + \frac{(d_1 - d_s)(180 - \beta)}{180} \right] \text{ [mm]}$$

$$\beta = 2 \arccos\left(\frac{d_1 - d_s}{2c}\right) [^\circ]$$

c = center distance [mm]
ds = Diameter of the small pulley [mm]
d1 = Diameter of the big pulley [mm]
β = Wrapping angle on small pulley

The recommended pretension has to be considered in addition!



Lineshaft conveyor belts (semi-crossed)

$$L_{f3} = [(D1 + d) + (D2 + d)] \times \pi / 2 + 2 \times \sqrt{[(D1 + d)^2 / 4 + e^2]}$$

recomm. center to center distance (e): 4 x D1

D1 : pulley diameter at bottom of groove
D2 : inner diameter of diablo roller
d : diameter of belt
e : center distance

The recommended pretension has to be considered in addition

Quick reference for V-belts

Profile according to DIN 2215		6	8	10	13	17	22	32
Profile according to ISO 4184		Y	M	Z	A	B	C	D
Upper width b (mm)		6	8	10	13	17	22	32
Height h (mm)		4	5	6	8	11	14	20
Calculation of the belt length La and Lw if Li is determined or known	La = Li +	25	31	38	50	69	88	126
	La = Lw +	10	12	16	20	29	30	51
La = outside length	Lw = Li +	15	19	22	30	40	58	75
Lw = effective length / cut length	Lw = La -	10	12	16	20	29	30	51

The recommended pretension has to be considered in addition



Coefficient of friction μ for smooth surfaces (G)

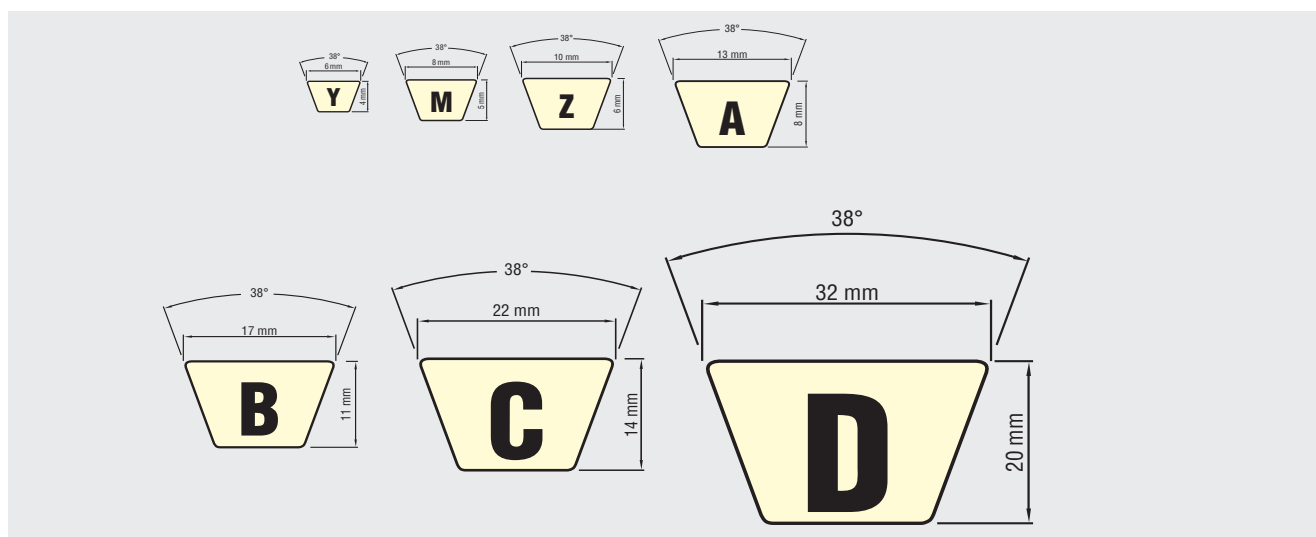
Quality	Alu	Steel	Glass	Wood (veneer)	PE	HDPE
PU60A	0,95	0,90	0,75	0,80	0,55	0,50
PU65A	0,90	0,85	0,65	0,70	0,50	0,45
PU70A	0,85	0,75	0,60	0,70	0,40	0,35
PU75A	0,85	0,70	0,50	0,65	0,40	0,35
PU80A	0,80	0,65	0,45	0,60	0,35	0,30
PU85A	0,75	0,60	0,40	0,50	0,35	0,30
PU85A rau	0,55	0,45	0,45	0,45	0,30	0,25
PU90A	0,70	0,50	0,30	0,50	0,30	0,25
PU95A	0,65	0,45	0,25	0,45	0,25	0,20
TPE40D	0,70	0,50	0,30	0,45	0,25	0,20
TPE55D	0,45	0,35	0,30	0,35	0,20	0,15
TPE63D	0,45	0,35	0,30	0,35	0,20	0,15

Coefficient of friction μ for flat belt surfaces on steel (dry)

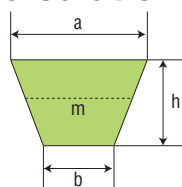
Quality	smooth gloss (SG)	smooth matt (SM)	fabric impression (FI)	Inverted diamond (ID)	Slightly rough (SR)
PU65A	0,85	0,80	0,70	0,65	0,70
PU75A	0,70	0,65	0,55	0,50	0,55
PU80A	0,65	0,60	0,50	0,45	0,50
PU95A	0,45	0,40	0,30	0,25	0,30
TPE55D	0,35	0,30	0,25	0,20	n/a

V-belt dimensions according to DIN 2215 and ISO 4184

All V-belts are produced with a small radius at the edges

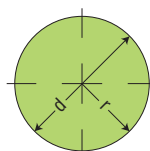


Calculation of round belt and V-belt cross section



$$A_{cm^2} = \frac{a+b}{2} \times h = m \times h$$

$$m = \frac{a+b}{2}$$



$$A_{cm^2} = \frac{\pi}{4} \times d^2 \approx 0,785 \times d^2$$

$$U = \pi \times d$$

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