



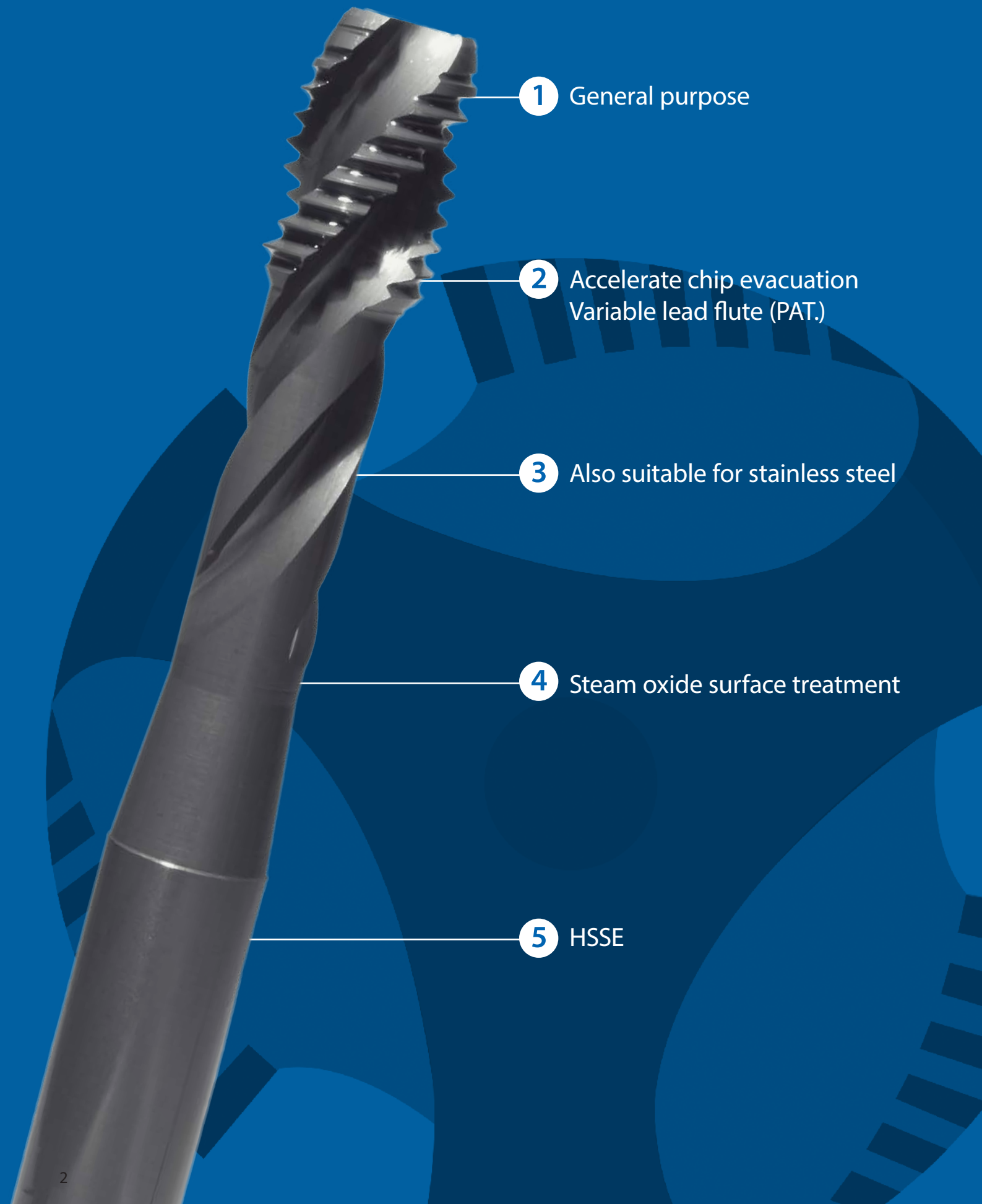
General purpose, also suitable for stainless steel

S-TAP

Volume 2



Key Features : S-TAP



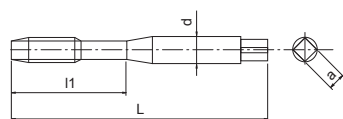
1 General purpose

2 Accelerate chip evacuation
Variable lead flute (PAT.)

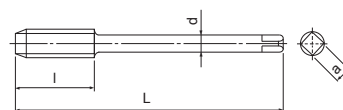
3 Also suitable for stainless steel

4 Steam oxide surface treatment

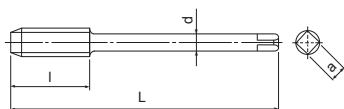
5 HSSE



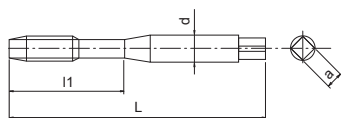
	EDP	M	P	L	l1	d	a	ZΔ	Price
NEW SIZES	48223115 *	1,4	0,3	40	-	2,5	2,1	2	
NEW SIZES	48223118	1,6	0,35	40	-	2,5	2,1	2	
NEW SIZES	48223119	1,7	0,35	40	-	2,5	2,1	2	
NEW SIZES	48223120	1,8	0,35	40	-	2,5	2,1	2	
NEW SIZES	48223125	2	0,4	45	10	2,8	2,1	2	
NEW SIZES	48223127	2,2	0,45	45	11	2,8	2,1	2	
NEW SIZES	48223128	2,3	0,4	45	12	2,8	2,1	2	
NEW SIZES	48223133	2,5	0,45	50	13	2,8	2,1	2	
NEW SIZES	48223136	2,6	0,45	50	13	2,8	2,1	2	
	48223138	3	0,5	56	18	3,5	2,7	3	
NEW SIZES	48223142	3,5	0,6	56	20	4	3	3	
	48223144	4	0,7	63	21	4,5	3,4	3	
NEW SIZES	48223147	4,5	0,75	70	25	6	4,9	3	
	48223149	5	0,8	70	25	6	4,9	3	
NEW SIZES	48223152	5,5	0,9	80	30	6	4,9	3	
	48223155	6	1	80	30	6	4,9	3	
NEW SIZES	48223158	7	1	80	30	7	5,5	3	
	48223161	8	1,25	90	35	8	6,2	3	
NEW SIZES	48223165	9	1,25	90	35	9	7	3	
	48223169	10	1,5	100	39	10	8	3	

[illegible]

Applications - Anwendungen - Applicazioni - Applications - Applikation - Applikation - Aplicaciones - Применение - Uygulama - Zastosowania												
C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	25~35 HRC	35~45 HRC	45~52 HRC	52~62 HRC	SUS	SKD	SC	GG	GGG
⊙ 15~24 m/min	⊙ 10~15 m/min	⊙ 8~13 m/min	⊙ 10~15 m/min					⊙ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
○ 12~17 m/min											○ 10~20 m/min	

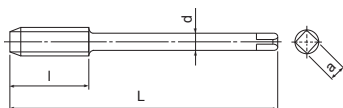


Taps



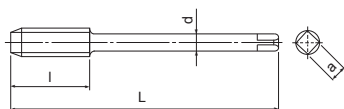
	EDP	M	P	L	l1	d	a	ZΔ	Price
NEW SIZES	48224115*	1,4	0,3	40	-	2,5	2,1	2	
NEW SIZES	48224118	1,6	0,35	40	-	2,5	2,1	2	
NEW SIZES	48224119	1,7	0,35	40	-	2,5	2,1	2	
NEW SIZES	48224120	1,8	0,35	40	-	2,5	2,1	2	
NEW SIZES	48224125	2	0,4	45	-	2,8	2,1	2	
NEW SIZES	48224127	2,2	0,45	45	-	2,8	2,1	2	
NEW SIZES	48224128	2,3	0,4	45	-	2,8	2,1	2	
NEW SIZES	48224133	2,5	0,45	50	-	2,8	2,1	2	
NEW SIZES	48224136	2,6	0,45	50	-	2,8	2,1	2	
	48224138	3	0,5	56	18	3,5	2,7	3	
NEW SIZES	48224142	3,5	0,6	56	20	4	3	3	
	48224144	4	0,7	63	21	4,5	3,4	3	
NEW SIZES	48224147	4,5	0,75	70	25	6	4,9	3	
	48224149	5	0,8	70	25	6	4,9	3	
NEW SIZES	48224152	5,5	0,9	80	30	6	4,9	3	
	48224155	6	1	80	30	6	4,9	3	
NEW SIZES	48224158	7	1	80	30	7	5,5	3	
	48224161	8	1,25	90	35	8	6,2	3	
NEW SIZES	48224165	9	1,25	90	35	9	7	3	
	48224169	10	1,5	100	39	10	8	3	

* EDP 48224115: Tolerance 5H

[illegible]

Z_{Δ} = Number of flutes - Anzahl Schneiden - Numero di denti - Nombre de lèvres - Liczba ostrzy -
Antal skær - Antal skär - Numero de ranuras - Число режущих кромок - Kanal sayısı

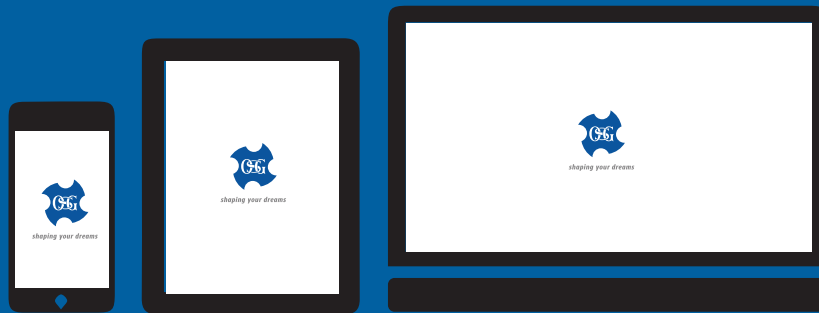
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C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	25~35 HRC	35~45 HRC	45~52 HRC	52~62 HRC	SUS	SKD	SC	GG	GGG
☉ 15~24 m/min	☉ 10~15 m/min	☉ 8~13 m/min	☉ 10~15 m/min					☉ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
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[illegible]

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⊙ 15~24 m/min	⊙ 10~15 m/min	⊙ 8~13 m/min	⊙ 10~15 m/min					⊙ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
○ 12~17 m/min											○ 10~20 m/min	

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