

## Preliminary Technical Information

### SMV SmartLine Multivariable Transmitter Specification 34-SM-03-92, December 2015



#### Introduction

The SMV 800 combines sensor technologies for differential pressure, static pressure and temperature with the latest microprocessor technology to provide highly accurate compensated flow measurement. When paired with the other SmartLine unique features the SMV 800 delivers the highest levels of safety, reliability and efficiency available. The SmartLine family is also fully tested and compliant with Experion<sup>®</sup> PKS providing the highest level of compatibility assurance and integration capabilities.

#### Best in Class Features:

- Accuracy up to 0.0400% for Differential pressure
- Accuracy up to 0.0375% for Static pressure
- Accuracy up to 0.1 Deg C for Temperature
- Mass Flow Reference Accuracy: up to 0.6%
- Automatic static pressure & temperature compensation
- Rangeability up to 400:1
- Compensated flow response time of up to 2x per second
- Multiple local display capabilities
- External zero, span, & configuration capability
- Polarity insensitive electrical connections
- Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Modular design characteristics

#### Span & Range Limits:

Model	URL	LRL	Max Span	Min Span
PV1 - DP	"H <sub>2</sub> O (mbar)	"H <sub>2</sub> O (mbar)	"H <sub>2</sub> O (mbar)	"H <sub>2</sub> O (mbar)
SMA810	25 (62.50)	-25 (-62.5)	25 (62.50)	1.0 (2.5)
SMA845	400 (1000)	-400 (-1000)	400 (1000)	1.0 (2.5)
SMG870	400 (1000)	-400 (-1000)	400 (1000)	1.0 (2.5)
PV2 - SP	psiA (bara)	psiA (bara)	psiA (bara)	psiA (bar)
SMA810	100 (7.0)	0 (0)	100 (7.0)	5 (0.35)
SMA845	1500 (104)	0 (0)	1500 (104)	30 (2.1)
PV2 - SP	psig (barg)	psig (barg)	psig (barg)	psig (barg)
SMG870	4500 (310)	-14.7 (-1)	4500 (310)	60 (4.2)



**Figure 1 – SMV 800 Multivariable Transmitters feature field-proven piezoresistive sensor technology**

#### Communications/Output Options:

- 4-20mA DC (Analog)
- Honeywell Digitally Enhanced (DE) Single or Multivariable
- HART<sup>®</sup> (version 7.0)

All transmitters are available with the above listed communication protocols.

## Description

Honeywell's SMV 800 Smart Multivariable Flow Transmitter extends our proven "smart" technology to the measurement of three separate process variables with the ability to calculate compensated mass or volume flow rate as a fourth process variable according to industry standard methods for air, gases, steam and liquids.

## Unique Indication/Display

### Advanced Graphics LCD Display Features

- Modular (may be replaced in the field)
- 0, 90, 180, & 270 degree position adjustments
- Standard and custom measurement units available.
- Up to eight display screens with 3 formats are possible (Large PV with Bar Graph or PV with Trend Graph)
- Configurable screen rotation timing (3 to 30 sec)
- Display Square Root capabilities may be set separately from the 4-20mA dc output signal
- Multiple language capability. (EN, DE, FR, IT, ES, RU, TU, CH, & JP)

## Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing lower overall operational costs

## Configuration Tools

### Integral Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offers the ability to configure the transmitter and display via three externally accessible buttons except for the flow related parameters. Zero/span capabilities are also optionally available via these buttons with or without selection of a display option.

### Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT404).

The MCT404 is capable of field configuring HART SMV devices, for all parameters other than flow configuration, can be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

## Measurement Types:

SMV is capable of mass flow measurements for liquids, gases, and superheated and saturated steam.

## Personal Computer Configuration

Honeywell's PC Based configuration Toolkit SCT3000 provides an easy way to configure the SMV800 DE devices. SMV800 HART Device can be configured using Device Description based DCS Hosts and Asset Management Systems. HART device can also be configured using PC based DTMs. DTMs provide enhanced features like:

- Easy to use Flow Configuration
- Units Preference: Configurable Engineering units
- Auto Calculation of Viscosity and Density Coefficients, Auto Calculation of K User, Beta Factor
- Export and Import Configurations to/from external file with predefine schema/format
- Summary Page

## Primary Element Compatibility

**Flow:** The SMV is compatible with and provides dynamic calculation capabilities for the following primary flow elements:

- Orifice Plates (ASME MFC-3M & AGA No 3/ISO 5167/GOST 8.586).
- Integral Orifice
- Small Bore Orifice (ASME MFC -14M)
- Conditional Orifice (ISO5167-2003)
- Nozzles (ASME MFC-3M/ISO 5167/GOST 8.586).
- Venturi Tubes (ASME MFC-3M/ISO 5167/GOST).
- Averaging Pitot Tubes
- V-Cone®, Wafer Cone, Wedge

**Fixed Parameters:** Fixed Cd, Y1, Viscosity, Density are supported for user to customize the flow calculation

**Temperature:** The SMV also has the following temperature input options:

- **RTD** (2,3,4 wires): PT25, PT100\*, PT200, PT500, PT1000 (\*DE models use only PT100 RTD)
- **Universal Input:** RTD PT25, PT100, PT200, PT500, PT1000 and **Thermocouple:** Type B, E, J, K, N, R, S, T

## Mass Flow Calculation

Mass Flow Compensation can be selected for Standard Compensations by user for Gas, Liquid and Steam without limitation on primary elements.

Mass Flow Compensation can be selected for Dynamic Compensation by the user from: ASME-MFC-3M, ISO5167, Gost-8.586, for Orifice Plate, Nozzle and Venturri, AGA3 for Orifice, and Calculation Support for Averaging Pitot Tube, VCone, Wafer Cone, Wedge and Integral Orifice and Conditional Orifice are also available. Mass Flow Calculations also support user Fixed Input Parameters for Customizing the Calculations.

### System Integration

- SmartLine communications protocols all meet the most current published standards for HART/DE
- Integration with Honeywell's Experion PKS offers the following unique advantages.
  - Messaging & Maintenance Mode Indication
  - Tamper reporting
  - FDM Plant Area Views with Health summaries
  - All SMV 800 units are Experion tested to provide the highest level of compatibility assurance

### Automatic Density Compensation

Using the configuration software, the SMV can be configured with the primary element type and the physical parameters of the fluid measured. This method dynamically compensates for fluid characteristics such as discharge coefficients, gas expansion factors, density, and viscosity as well as installation issues like upstream pipe size using the above referenced algorithms.

### Basic Flow Density Compensation

This conventional calculation method is based on flow factors being manually entered

### Modular Design

To help contain maintenance & inventory costs, all SMV 800 transmitters are modular in design supporting the user's ability to replace meter bodies, indicators or change electronic modules without affecting overall performance or approval body certifications. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure and due to the Honeywell advanced interface, electronic modules may be swapped without losing in-tolerance performance characteristics.

### Modular Features

- Meter body replacement
- Replaceable electronics/comm modules\*
- Add or remove integral indicators\*
- Add or remove lightning protection (terminal connection)\*

\* Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals. With no performance effects, Honeywell's unique modularity results in lower inventory needs and lower overall operating costs.

## Performance Specifications

### Digital Reference Accuracy <sup>2</sup> (conformance to +/-3 Sigma)

TABLE I

	Model	URL	LRL	Min Span	Maximum Turndown Ratio	Stability (% URL/Year)	Reference Accuracy <sup>1</sup> (% Span)
PV1 Differential	SMA810	25 in H <sub>2</sub> O/62.5mbar	-25 in H <sub>2</sub> O/-62.5mbar	1 in H <sub>2</sub> O/2.5mbar	25:1	1.0	0.0400
	SMA845	400 in H <sub>2</sub> O/1000mbar	-400 in H <sub>2</sub> O/-1000mbar	1 in H <sub>2</sub> O/2.5mbar	400:1	0.0625	
	SMG870						
PV2 Static	SMA810	100 psiA/7 bara	0 psiA/0 bara	5 psiA/0.35 bara	20:1	0.125	0.0375
	SMA845	1500 psiA/104 bara	0 psiA/0 bara	30 psiA/2.1 bara	50:1	0.008	
	SMG870	4500 psig/310 barg	-14.7 psig/-1.0 barg	60 psig/4.2 barg	75:1	0.025	

Zero and span may be set anywhere within the listed (URL/LRL) range limits

% Span per 28°C (50°F)

### Digital Accuracy at Specified Span, Temperature and Static Pressure

(Combined Zero & Span, conformance to +/-3 Sigma)

TABLE II

	Model	URL	Accuracy <sup>1</sup> (% of Span)			Temperature Effect % Span per 28oC (50oF)		Static Line Pressure Effect (% Span/1000psi) <sup>3</sup>		
			For Spans Below	A	B	C	D	E	F	G
PV1 Differential	SMA810	25 in H <sub>2</sub> O	1:1	0.015	0.025	25	0.100	0.1000	0.180	0.080
	SMA845	400 in H <sub>2</sub> O	16:1				0.075	0.0250	0.200	0.025
	SMG870	400 in H <sub>2</sub> O	16:1							
PV2 Static	SMA810	100psiA	2:1	0.0125	0.025	50	0.05	0.0500	n/a	
	SMA845	1500psiA	10:1			150	0.055	0.0200		
	SMG870	4500psig	10:1			450				
			Turn Down Effect			Temp Effect		Static Effect <sup>3</sup>		
			± $\left[ A + B \left( \frac{C}{\text{Span}} \right) \right]$			± $\left[ D + E \left( \frac{\text{URL}}{\text{Span}} \right) \right]$		± $\left[ F + G \left( \frac{\text{URL}}{\text{Span}} \right) \right]$		

### Typical Calibration Frequency:

PV1 and PV2 calibration verification is recommended every four (4) years

#### Notes:

<sup>1</sup> Digital terminal based accuracy – Includes the combined effects of linearity, hysteresis and repeatability. Analog output adds 0.005% of span error.

<sup>2</sup> For zero based spans and reference conditions of 25°C (77°F), 0 static pressure, 10 to 55% RH and 316SS barrier diaphragm.

<sup>3</sup> Static Line Pressure effect for SMA810 is % span/25 psi

## Performance Specifications

### Digital PV3 Temperature Reference Accuracy <sup>2</sup> (conformance to +/-3 Sigma)

Table III

Input Type	Maximum Range Limits	Digital Accuracy (+/-) <sup>1</sup>	Min Span	Stability (% ULR/year)	Standards
<b>RTD (2,3,4 wire)</b>	° C      ° F	° C	° C	%	
Pt25 <sup>4</sup>	-200 to 850   -328 to 1562	0.50	1.0	0.01	IEC751:1990 ( $\alpha=0.00385$ )
Pt100	-200 to 850   -328 to 1562	0.10	1.0	0.01	IEC751:1990 ( $\alpha=0.00385$ )
Pt200 <sup>4</sup>	-200 to 850   -328 to 1562	0.20	1.0	0.01	IEC751:1990 ( $\alpha=0.00385$ )
Pt500 <sup>4</sup>	-200 to 850   -328 to 1562	0.12	1.0	0.01	IEC751:1990 ( $\alpha=0.00385$ )
Pt1000 <sup>4</sup>	-200 to 500   -328 to 932	0.10	1.0	0.01	IEC751:1990 ( $\alpha=0.00385$ )
<b>Thermocouples<sup>3</sup></b>	° C      ° F	° C	° C	%	
B	200 to 1820   392 to 3308	0.60	1.0	0.01	IEC 584-1 (ITS-90)
E	-200 to 1000   -328 to 1832	0.20	1.0	0.01	IEC 584-1 (ITS-90)
J	-200 to 1200   -328 to 2192	0.25	1.0	0.01	IEC 584-1 (ITS-90)
K	-200 to 1370   -328 to 2498	0.25	1.0	0.01	IEC 584-1 (ITS-90)
N	-200 to 1300   -328 to 2372	0.40	1.0	0.01	IEC 584-1 (ITS-90)
R	-50 to 1760   -58 to 3200	0.50	1.0	0.01	IEC 584-1 (ITS-90)
S	-50 to 1760   -58 to 3200	0.50	1.0	0.01	IEC 584-1 (ITS-90)
T	-250 to 400   -418 to 752	0.20	1.0	0.01	IEC 584-1 (ITS-90)

#### Notes:

1. Digital Accuracy is accuracy of the digital value accessed by the Host system and the handheld communicator
2. Analog Output Accuracy is applicable to the 4 to 20 mA Signal output
3. For TC inputs, CJ accuracy of 0.25°C shall be added to digital accuracy to calculate the total digital accuracy
4. These input types are not available on DE units

Total analog accuracy is the sum of digital accuracy and 0.005% of span.

Ambient Temperature Effect Digital Accuracy: For RTD Inputs, 0.0015°C/°C/. For T/C Inputs: 0.005°C/°C

Analog Output: 0.0005% of span/°C

**PV4 Mass Flow Reference Accuracy:** 0.6% over 20:1 flow range, calculated every 500ms<sup>1,2</sup>

<sup>1</sup> Flow performance specifications assume dynamic compensation and is applicable for SMA845 and SMG870

<sup>2</sup> Applicable standards and installations per ASME MFC 3M or ISO 5167-1 for un-calibrated orifice; Bigger than 2.8 inch Pipe Diameter; (0.2 < beta < 0.6 Orifice). DP Turn down 16:1; Reference accuracy does not include RTD sensor accuracy.

**Operating Conditions – All Models**

Parameter	Reference Condition		Rated Condition		Operative Limits		Transportation and Storage	
	°C	°F	°C	°F	°C	°F	°C	°F
<b>Ambient Temperature<sup>1</sup></b> SMA810, SMA845, SMG870	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
<b>Meter Body Temperature<sup>2</sup></b> SMA810, SMA845, SMG870	25±1	77±2	-40 to 110 <sup>1</sup>	-40 to 230 <sup>1</sup>	-40 to 125	-40 to 257	-55 to 120	-67 to 248
<b>Humidity</b> %RH	10 to 55		0 to 100		0 to 100		0 to 100	
<b>Vac. Region – Min. Pressure</b> <b>mmHg absolute</b> <b>inH<sub>2</sub>O absolute</b>	Atmospheric		25 13		2 (short term) <sup>3</sup> 1 (short term) <sup>3</sup>			
<b>Supply Voltage</b> <b>Load Resistance</b>	<b>HART Models:</b> 10.8 to 42.4 Vdc at terminals (IS version limited to 30v) 0 to 1440 ohm (as shown in Figure 2) <b>DE Models:</b> 15V to 42.4 Vdc at terminals (IS version limited to 30V, XP and Non Sparking/ Non Incentive, 42 Volts.) 0 to 900 ohm (as shown in Figure 2)							
<b>Maximum Allowable Working Pressure (MAWP)<sup>4,5</sup></b> (SMV 800 products are rated to Maximum Allowable Working Pressure. MAWP depends on Approval Agency and transmitter materials of construction.)	<b>Standard:</b> SMA810 = 100 psiA, 7.0 BarA <sup>6</sup> SMA845 = 3000 psiA, 207 BarA <sup>6</sup> SMG870 = 4500 psiG, 310 BarG <sup>6</sup>							

<sup>1</sup> LCD Display operating temperature -20 °C to +70 °C (-4 °F to 158 °F) . Storage temperature -30 °C to 80 °C (-22 °F to 176 °F).

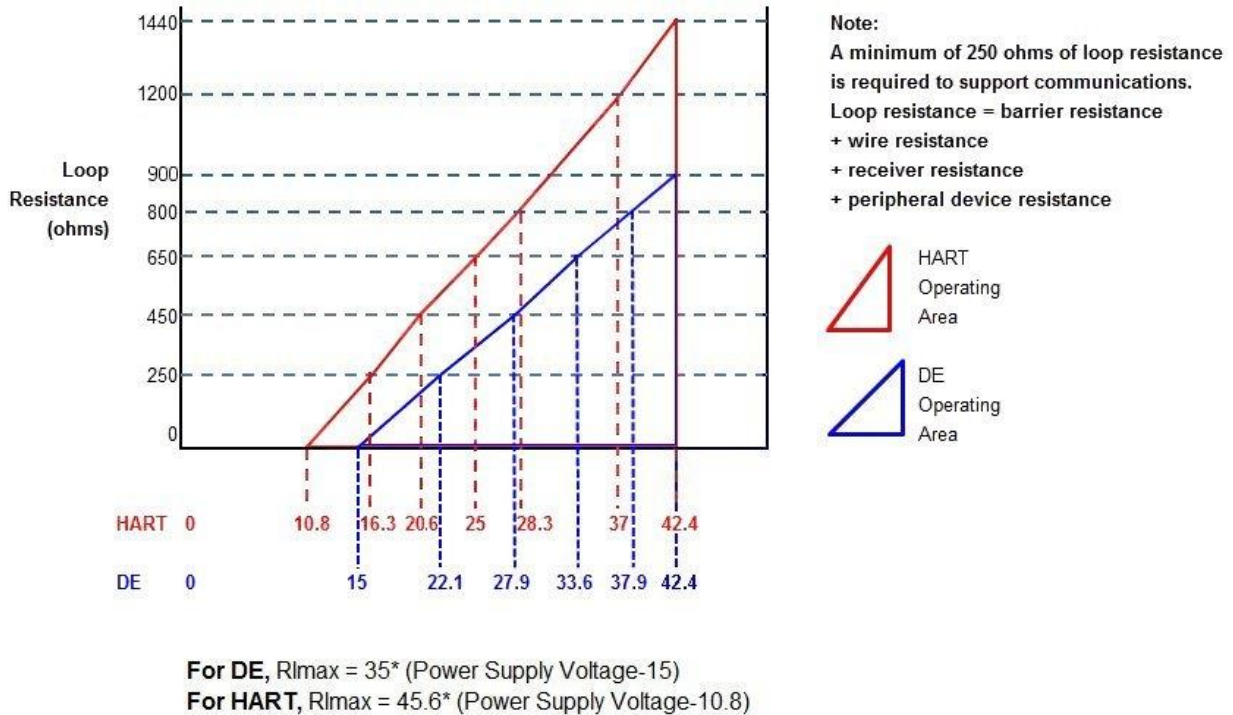
<sup>2</sup> For CTFE fill fluid, the rating is -15 to 110 °C (5 to 230 °F)

<sup>3</sup> Short term equals 2 hours at 70 °C (158°F)

<sup>4</sup> MAWP applies for temperatures -40 °C to 125 °C (-40 °F to 257 °F). Static Pressure Limit is de-rated to 3,000 psi (207 BarA) for -26°C to -40°C (-14.8 °F to -40 °F). Use of graphite o-rings de-rates transmitter to 3,625 psi. Use of ½" - process adaptors with graphite o-rings de-rates transmitter to 3,000 psi.

<sup>5</sup> Consult factory for MAWP of SMV 800 transmitters with CRN approval.

<sup>6</sup> The MAWP is intended as a pressure safety limit. Honeywell does not recommend use above the PV 2 Upper Range Limit.



**Figure 2 - Supply voltage and loop resistance chart & calculations (HART/DE Protocols)**

**Performance Under Rated Conditions – All Models**

Parameter	Description												
<b>Analog Output</b> <b>Digital Communications:</b>	Two-wire, 4 to 20 mA (HART & DE Transmitters only) Honeywell DE, HART 7 protocol or FOUNDATION Fieldbus ITK 6.0.1 compliant All transmitters, irrespective of protocol have polarity insensitive connection.												
<b>Output Failure Modes</b>	<table> <thead> <tr> <th></th> <th>Honeywell Standard:</th> <th>NAMUR NE 43</th> </tr> </thead> <tbody> <tr> <td><b>Compliance:</b></td> <td></td> <td></td> </tr> <tr> <td><b>Normal Limits:</b></td> <td>3.8 – 20.8 mA</td> <td>3.8 – 20.5 mA</td> </tr> <tr> <td><b>Failure Mode:</b></td> <td>≤ 3.6 mA and ≥ 21.0 mA</td> <td>≤ 3.6 mA and ≥ 21.0 mA</td> </tr> </tbody> </table>		Honeywell Standard:	NAMUR NE 43	<b>Compliance:</b>			<b>Normal Limits:</b>	3.8 – 20.8 mA	3.8 – 20.5 mA	<b>Failure Mode:</b>	≤ 3.6 mA and ≥ 21.0 mA	≤ 3.6 mA and ≥ 21.0 mA
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<b>Normal Limits:</b>	3.8 – 20.8 mA	3.8 – 20.5 mA											
<b>Failure Mode:</b>	≤ 3.6 mA and ≥ 21.0 mA	≤ 3.6 mA and ≥ 21.0 mA											
<b>Supply Voltage Effect</b>	0.005% span per volt.												
<b>Transmitter Turn on Time</b> (includes power up & test algorithms)	HART or DE: 5.0 sec.												
<b>Response Time (DP)</b> (delay + time constant)	<b>DE/HART Analog Output:</b> 144mS												
<b>Damping Time Constant</b>	<b>HART DP/SP:</b> Adjustable from 0 to 32 seconds in 0.1 increments. <b>Default:</b> 0.50 seconds <b>HART Temperature:</b> Damping limit is 0 to 102 <b>HART FLOW:</b> Damping limit is 0 to 100 <b>DE DP/SP:</b> 0, 0.16, 0.32, 0.48, 1, 2, 4, 8, 16, 32 seconds. <b>Default:</b> 0.48 seconds <b>DE for Temperature PV:</b> Damping time 0, 0.3, 0.7, 1.5, 3.1, 6.3, 12.7, 25.5, 51.1, 102.3 <b>DE for Flow PV:</b> Damping time 0, 0.50, 1, 2, 3, 4, 5, 10, 50, 100												
<b>Vibration Effect</b> SMA845, SMG870	Less than +/- 0.1% of URL w/o damping Per IEC60770-1 field or pipeline, high vibration level (10-2000Hz: 0.21 displacement/3g max acceleration)												
<b>Electromagnetic Compatibility</b>	EN 61326-1												
<b>Isolation</b>	2000 Vdc (1400Vrms) Galvanic Isolation between inputs and outputs												
<b>Maximum Lead Wire Resistance</b>	Thermocouples: 50 ohms/leg Pt100, Pt200, Pt500 and Pt1000 RTDs: 50 ohms/leg Pt25 RTD: 10 ohms per leg												
<b>Ambient Temperature Effect</b>	<b>Digital Accuracy:</b> For RTD Inputs, 0.0015°C/°C For T/C Inputs: 0.005°C/°C												
<b>Temperature Sensor Burnout</b>	Burnout detection is user selectable. Upscale or down scale with critical status message. For RTD type inputs; broken wire/wires will be indicated												
<b>Lightning Protection Option</b>	<b>Leakage Current:</b> 10uA max @ 42.4VDC 93C <b>Impulse rating:</b> <table> <tbody> <tr> <td>8/20uS</td> <td>5000A (&gt;10 strikes)</td> <td>10000A (1 strike min.)</td> </tr> <tr> <td>10/1000uS</td> <td>200A (&gt; 300 strikes)</td> <td></td> </tr> </tbody> </table>	8/20uS	5000A (>10 strikes)	10000A (1 strike min.)	10/1000uS	200A (> 300 strikes)							
8/20uS	5000A (>10 strikes)	10000A (1 strike min.)											
10/1000uS	200A (> 300 strikes)												

## Materials Specifications

(See model selection guide for availability/restrictions with various models)

Parameter	Description
<b>Barrier Diaphragms Material</b>	316L SS, Hastelloy® C-276 <sup>2</sup> , Monel® 400 <sup>3</sup> , Tantalum, Gold-plated 316L SS, Gold-plated Hastelloy® C-276, Gold-plated Monel® 400
<b>Process Head Material</b>	316 SS <sup>4</sup> , Carbon Steel (Zinc-plated) <sup>5</sup> , Hastelloy C-276 <sup>6</sup> , Monel 400 <sup>7</sup>
<b>Vent/Drain Valves &amp; Plugs</b> <sup>1</sup>	316 SS <sup>4</sup> , Hastelloy C-276 <sup>2</sup> , Monel 400 <sup>7</sup>
<b>Head Gaskets</b>	Glass-filled PTFE standard. Viton® and graphite are optional.
<b>Meter Body Bolting</b>	Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts, Monel K500, Super Duplex and B7M.
<b>Optional Adapter Flange and Bolts</b>	Adapter Flange materials include 316 SS, Hastelloy C-276 and Monel 400. Bolt material for flanges is dependent on process head bolts material chosen. Standard adaptor o-ring material is glass-filled PTFE. Viton and graphite are optional.
<b>Mounting Bracket</b>	Carbon Steel (Zinc-plated), 304 Stainless Steel or 316 Stainless Steel
<b>Fill Fluid</b>	Silicone Oil DC200, Silicone Oil 704, NEOBEE® M-20 or CTFE (Chlorotrifluoroethylene).
<b>Electronic Housing</b>	Pure Polyester Powder Coated Low Copper (<0.4%)-Aluminum. Meets Type 4X, IP66, & IP67. All stainless steel housing is optional.
<b>Mounting</b>	Can be mounted in virtually any position using the standard mounting bracket. Bracket is designed to mount on 2-inch (50 mm) vertical or horizontal pipe. See <a href="#">Figure 4</a> .
<b>Process Connections</b>	1/4" - NPT or 1/2" - NPT with adapter (meets DIN requirements)
<b>Wiring</b>	Accepts up to 16 AWG (1.5 mm diameter).
<b>Dimensions</b>	See <a href="#">Figure 5</a> .
<b>Net Weight</b>	8.3 pounds (3.8 Kg). With Aluminum Housing

<sup>1</sup> Vent/Drains are sealed with Teflon®

<sup>2</sup> Hastelloy C-276 or UNS N10276

<sup>3</sup> Monel 400 or UNS N04400

<sup>4</sup> Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.

<sup>5</sup> Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.

<sup>6</sup> Hastelloy C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy C-276

<sup>7</sup> Monel 400 or UNS N04400. Supplied as indicated or as Grade M30C, the casting equivalent of Monel 400



## Communications Protocols & Diagnostics

### HART Protocol

**Version:**

HART 7

**Power Supply**

Voltage: 10.8 Vdc to 42.4 Vdc at terminals

Load: Maximum 1440 ohms See [Figure 2](#).

Minimum Load: 0 ohms. (For handheld communications a minimum load of 250 ohms is required)

### Standard Diagnostics

SMV 800 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics	
HART DD/DTM Tools	Display
<ul style="list-style-type: none"> <li>• Sensor Critical Fault</li> </ul>	<ul style="list-style-type: none"> <li>• Meter Body and/or</li> <li>• Meter Body Comm and/or</li> <li>• Temp Sense Board and/or</li> <li>• Temp Input and/or</li> <li>• Temp Sensor Comm</li> </ul>
<ul style="list-style-type: none"> <li>• SIL Diag Failure or</li> <li>• msp vcc fault and/or</li> <li>• Config Data Corrupt</li> <li>• DAC Failure</li> </ul>	<ul style="list-style-type: none"> <li>• Comm Module</li> </ul>
<ul style="list-style-type: none"> <li>• DAC Failure</li> </ul>	<ul style="list-style-type: none"> <li>• Comm Module Temp</li> </ul>
<ul style="list-style-type: none"> <li>• msp vcc fault</li> </ul>	<ul style="list-style-type: none"> <li>• msp vcc fault</li> </ul>

### Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides multivariable DE communications between Honeywell DE enabled field devices and Hosts.

**Power Supply**

Voltage: 15 Vdc to 42.4 Vdc at terminals

Load: Maximum 900 ohms See [Figure 2](#).

Non-critical Diagnostics	
HART DD/DTM Tools	Display
<ul style="list-style-type: none"> <li>• Local Display</li> </ul>	<ul style="list-style-type: none"> <li>• Display Setup</li> </ul>
<ul style="list-style-type: none"> <li>• Fixed Current Mode</li> </ul>	<ul style="list-style-type: none"> <li>• Analog Out Mode</li> </ul>
<ul style="list-style-type: none"> <li>• Comm Sec NC Fault</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• Sensing Sec NC Fault</li> </ul>	<ul style="list-style-type: none"> <li>• Temp cal Correct</li> <li>• DP Zero Correct and/or</li> <li>• DP Span Correct and/or</li> <li>• Meter Body Input</li> </ul>
<ul style="list-style-type: none"> <li>• Sensor Over Temperature</li> </ul>	<ul style="list-style-type: none"> <li>• Temp Module Temp and/or</li> <li>• Meter Body Temp</li> </ul>
<ul style="list-style-type: none"> <li>• PV Out Of Range</li> </ul>	<ul style="list-style-type: none"> <li>• PV Out Of Range</li> </ul>
<ul style="list-style-type: none"> <li>• No Fact Calib</li> </ul>	<ul style="list-style-type: none"> <li>• Pressure Fac Cal and/or</li> <li>• Temp Fac Cal</li> </ul>
<ul style="list-style-type: none"> <li>• No DAC Compensation</li> </ul>	<ul style="list-style-type: none"> <li>• DAC Temp Comp</li> </ul>
<ul style="list-style-type: none"> <li>• N/A</li> </ul>	<ul style="list-style-type: none"> <li>• Temp Cal Correct</li> </ul>
<ul style="list-style-type: none"> <li>• LRV Set Err. Zero Config Button</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• URV Set Err. Span Config Button</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• CJ Out of Limit</li> </ul>	<ul style="list-style-type: none"> <li>• CJ Range</li> </ul>
<ul style="list-style-type: none"> <li>• AO Out of Range</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• Sensor Input Open</li> </ul>	<ul style="list-style-type: none"> <li>• Temp Input and/or</li> <li>• Temp Input TB6</li> </ul>
<ul style="list-style-type: none"> <li>• Loop Current Noise</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• Sensor Unreliable Comm</li> </ul>	<ul style="list-style-type: none"> <li>• Meter Body Comm and/or</li> <li>• Temp Comm</li> </ul>
<ul style="list-style-type: none"> <li>• Tamper Alarm</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• No DAC Calibration</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• Low Supply Voltage</li> </ul>	<ul style="list-style-type: none"> <li>• Supply Voltage</li> </ul>
<ul style="list-style-type: none"> <li>• Flow Calculation Details</li> </ul>	<ul style="list-style-type: none"> <li>• Flow Divide by 0 and/or</li> <li>• Flow Sqrt of Neg and/or</li> <li>• Flow Direction and/or</li> <li>• Flow SP/PT Comp</li> </ul>
<ul style="list-style-type: none"> <li>• DP/SP/PT/FLOW Simulation Mode</li> </ul>	<ul style="list-style-type: none"> <li>• DP Simulation and/or</li> <li>• SP Simulation and/or</li> <li>• PT Simulation and/or</li> <li>• Flow Simulation</li> </ul>
<ul style="list-style-type: none"> <li>• Sensor health Warning</li> </ul>	N/A
<ul style="list-style-type: none"> <li>• Sensor In Low Power Mode</li> </ul>	N/A

### Other Certification Options

**Materials**

- NACE MRO175, MRO103, ISO15156

**Approval Certifications:**

MSG CODE	AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
A	FM Approvals™	<b>Explosionproof:</b> Class I, Division 1, Groups A, B, C, D; <b>Dust Ignition Proof:</b> Class II, III, Division 1, Groups E, F, G; T4  Class I, Zone 1/2, AEx d IIC T4 Class II, Zone 21, AEx tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
		<b>Intrinsically Safe:</b> Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4  Class 1, Zone 0, AEx ia IIC T4	4-20 mA/ DE/ HART	Note 2	-50 °C to 70°C
		<b>Nonincendive:</b> Class I, Division 2, Groups A, B, C, D locations,  Class 1, Zone 2, AEx nA IIC T4	4-20 mA/ DE/ HART	Note 1	-50 °C to 85°C
		<b>Enclosure:</b> Type 4X/ IP66/ IP67	All	All	-
B	Canadian Standards Association (CSA)	<b>Explosion Proof:</b> Certificate: 70007689 Class I, Division 1, Groups A, B, C, D; <b>Dust Ignition Proof:</b> Class II, III, Division 1, Groups E, F, G; T4  Ex d IIC T4 Ex tD A21 T 95°C IP 66	All	Note 1	-50 °C to 85°C
		<b>Intrinsically Safe:</b> Certificate: 70007689 Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4  Ex nA IIC T4	4-20 mA/ DE/ HART	Note 2	-50 °C to 70°C
		<b>Nonincendive:</b> Certificate: 70007689 Class I, Division 2, Groups A, B, C, D; T4  Ex nA IIC T4	4-20 mA/ DE/ HART	Note 1	-50 °C to 85°C
		<b>Enclosure:</b> Type 4X/ IP66/ IP67	All	All	-
		<b>Canadian Registration Number (CRN):</b>	All models except and have been registered in all provinces and territories in Canada and are marked CRN: 0F8914.5C.		

MSG CODE	AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
C	ATEX	<b>Flameproof:</b> Certificate : SIRA 15ATEX2039X II 1/2 G Ex d IIC T4 II 2 D Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
		<b>Intrinsically Safe:</b> Certificate : SIRA 15ATEX2039X II 1 G Ex ia IIC T4	4-20 mA/ DE/ HART	Note 2	-50 °C to 70°C
		<b>Nonincendive:</b> Certificate : SIRA 15ATEX4040X II 3 G Ex nA IIC T4	4-20 mA/ DE/ HART	Note 1	-50 °C to 85°C
		<b>Enclosure:</b> IP66/ IP67	All	All	All
D	IECEX (World)	<b>Flameproof :</b> Certificate : SIR 15.0022X Ga/Gb Ex d IIC T4 Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
		<b>Intrinsically Safe:</b> Certificate : SIR 15.0022X Ex ia IIC T4	4-20 mA/ DE/ HART	Note 2	-50 °C to 70°C
		<b>Nonincendive:</b> Certificate : SIR 15.0022X Ex nA IIC T4	4-20 mA/ DE/ HART	Note 1	-50 °C to 85°C
		<b>Enclosure:</b> IP66/ IP67	All	All	All

Notes:

1. Operating Parameters:

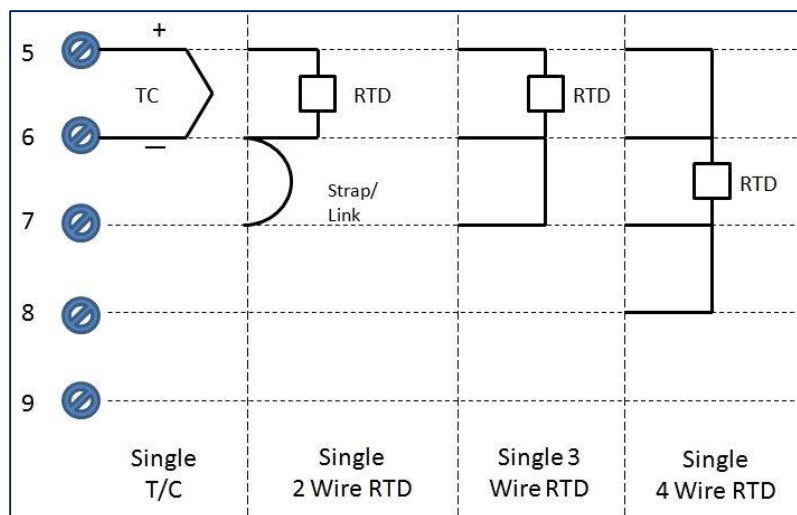
Voltage= 11 to 42 V DC      Current= 4-20 mA Normal (3.8 – 23 mA Faults)

2. Intrinsically Safe Entity Parameters

Analog/ DE/ HART Entity Values:

Vmax= Ui = 30V      I<sub>max</sub>= I<sub>i</sub>= 225 mA      Ci = 4.2nF      Li = 0uH      Pi =0.9W

**Temperature Sensor Wiring Diagram**



**Figure 3 – Temperature sensor Wiring Diagram**

## Mounting & Dimensional Drawings

Reference Dimensions:  $\frac{\text{millimeters}}{\text{inches}}$

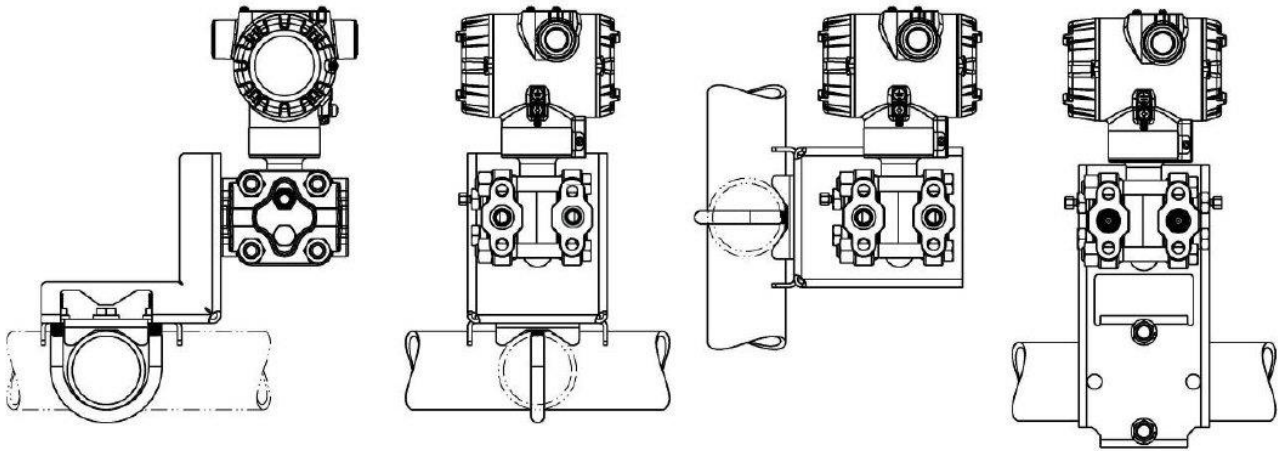


Figure 4 – Mounting Configurations

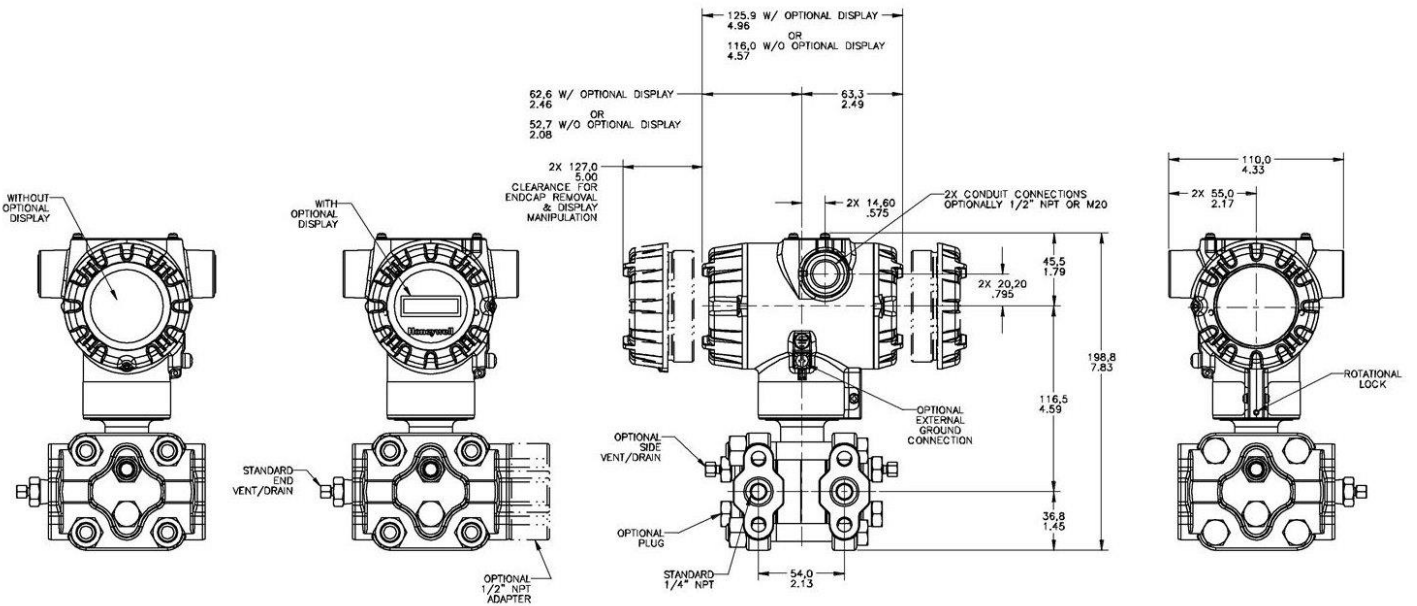


Figure 5 – Typical mounting dimensions for reference

Model Selection Guides are subject to change and are inserted into the specifications as guidance only. Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at: [www.honeywellprocess.com/en-US/pages/default.aspx](http://www.honeywellprocess.com/en-US/pages/default.aspx)

**Model Selection Guide**

**Model SMV800  
Multivariable Pressure Transmitter**

Model Selection Guide:  
34-SM-16-92 Issue 2

**Instructions:** Make selections from all Tables Key through IX using column below the proper arrow. Asterisk indicates availability. Letter (a) refer to restrictions highlighted in the restrictions table. Tables delimited with dashes.  
**List Price:** Price equals the sum of prices for all selections made.

**Key Number** I II III IV V VI VII VIII IX X XI  
SM \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | \_ \_ \_ \_ \_ | 0 0 0 0

KEY NUMBER	Differential Pressure Range	Static Pressure Range
Measurement Range	-25 to +25 In H2O / -62.5 to +62.5 mbar	0 to 100 psia/0 to 7 bara
	-400 to +400 In H2O / -1000 to +1000 mbar	0 to 1500 psia/ 0 to 104 bara
	-400 to +400 In H2O / -1000 to +1000 mbar	-14.7 to 4500 psig/-1 to 310 barg

Selection	Availability
SMA810	↓ ↓ ↓
SMA845	↓ ↓ ↓
SMG870	↓ ↓ ↓

TABLE I	Input type
Temperature Sensor Input	Single Input - RTD (2/3/4 Wire) Single Input - Universal

S1	*	*	*
S2	*	*	*

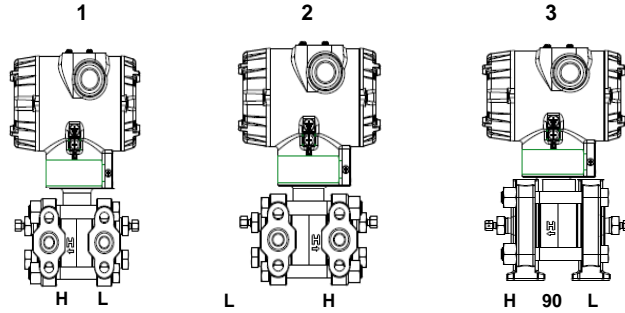
TABLE II	Digital Output
Digital Output	No

0	*	*	*
---	---	---	---

TABLE III	Process Head Material	Diaphragm Material	
a. Process Wetted Heads & Diaphragm Materials	Plated Carbon Steel	316L Stainless Steel Hastelloy® C-276 Monel® 400 Tantalum Gold Plated Stainless Steel Gold Plated Hastelloy C-276 Gold Plated Monel 400	
	316 Stainless Steel	316L Stainless Steel Hastelloy® C-276 Monel® 400 Tantalum Gold Plated Stainless Steel Gold Plated Hastelloy C-276 Gold Plated Monel 400	
	Hastelloy C-276	Hastelloy® C-276 Tantalum Gold Plated Hastelloy C-276	
	Monel 400	Monel 400 Gold Plated Monel 400	
b. Fill Fluid	Silicone Oil 200 Fluorinated Oil CTFE Silicone Oil 704 Neobee® M-20		
c. Process Connection	None 1/2" NPT female	None (1/4" NPTF female thread Std) Materials to Match Head & Head Bolt Materials Selections <sup>1</sup>	
d. Bolt/Nut Materials	Carbon Steel 316 SS Grade 660 (NACE A286) with NACE 304 SS Nuts Grade 660 (NACE A286) Bolts & Nuts Monel K500 Super Duplex B7M		
e. Vent/Drain Type/Location	<b>Head Type</b>	<b>Vent/Drain Location</b>	<b>Vent Material</b>
	Single Ended	None	None
	Single Ended	Side w/Vent	Matches Head Material <sup>1</sup>
	Single Ended	Side w/Center Vent	Stainless Steel Only
	Dual Ended	End w/Vent	Matches Head Material <sup>1</sup>
	Dual Ended	End w/Center Vent	Stainless Steel Only
Dual Ended	Side w/ Vent & End w/Plug	Matches Head Material <sup>1</sup>	
f. Gasket Material	Teflon® or PTFE (Glass Filled) Viton® or Fluorocarbon Elastomer Graphite		

A _ _ _ _	*	*	*
B _ _ _ _	*	*	*
C _ _ _ _	a	a	a
D _ _ _ _	a	a	a
1 _ _ _ _	*	*	*
2 _ _ _ _	*	*	*
3 _ _ _ _	a	a	a
E _ _ _ _	*	*	*
F _ _ _ _	*	*	*
G _ _ _ _	a	a	a
H _ _ _ _	a	a	a
4 _ _ _ _	*	*	*
5 _ _ _ _	*	*	*
6 _ _ _ _	a	a	a
J _ _ _ _	*	*	*
K _ _ _ _	a	a	a
7 _ _ _ _	*	*	*
L _ _ _ _	a	a	a
8 _ _ _ _	a	a	a
_ 1 _ _ _	*	*	*
_ 2 _ _ _	*	*	*
_ 3 _ _ _	*	*	*
_ 4 _ _ _	*	*	*
_ _ A _ _	*	*	*
_ _ H _ _	*	*	*
_ _ C _ _	*	*	*
_ _ S _ _	*	*	*
_ _ N _ _	*	*	*
_ _ K _ _	p	p	p
_ _ M _ _	p	p	p
_ _ D _ _	p	p	p
_ _ B _ _	*	*	*
_ _ _ 1 _	*	*	*
_ _ _ 2 _	*	*	*
_ _ _ 3 _	t	t	t
_ _ _ 4 _	*	*	*
_ _ _ 5 _	t	t	t
_ _ _ 6 _	*	*	*
_ _ _ A _	*	*	*
_ _ _ B _	*	*	*
_ _ _ C _	*	*	*

<sup>1</sup>Except Carbon Steel Heads shall use 316SS Vent/Drain, Plugs & Adapters w hen required



SMG870  
SMA845  
SMA810

TABLE IV Meter Body & Connection Orientation		
Head/Connect Orientation	Standard	High Side Left, Low Side Right <sup>2</sup> / Std Head Orientation
	Reversed	Low Side Left, High Side Right <sup>2</sup> / Std Head Orientation
	90/Standard	High Side Left, Low Side Right <sup>2</sup> / 90° Head Rotation

1	*	*	*
2	*	*	*
3	h	h	h

TABLE V Agency Approvals (see data sheet for Approval Code Details)	
Approvals	No Approvals Required
	FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof
	ATEX Explosion proof, Intrinsically Safe & Non-incendive
	IECEx Explosion proof, Intrinsically Safe & Non-incendive

0	*	*	*
A	*	*	*
B	*	*	*
C	*	*	*
D	*	*	*

TABLE VI TRANSMITTER ELECTRONICS SELECTIONS					
a. Electronic Housing Material & Connection Type	Material	Connection		Lightning Protection	
		Polyester Powder Coated Aluminum	1/2 NPT	M20	None
	1/2 NPT		M20	Yes	
	316 Stainless Steel (Grade CF8M)		1/2 NPT	M20	None
			1/2 NPT	M20	Yes
	b. Output/ Protocol	Analog Output		Digital Protocol	
4-20mA dc		4-20mA dc	HART Protocol		
c. Customer Interface Selections	Indicator	Ext Zero, Span & Config Buttons		Languages	
		None	None	None	
	None	Yes (Zero/Span Only)	None	None	
	Advanced	None	EN,DE,FR,IT,ES,RU,TU	EN,DE,FR,IT,ES,RU,TU	
	Advanced	Yes	EN,DE,FR,IT,ES,RU,TU	EN, CH, JP	
	Advanced	None	EN, CH, JP	EN, CH, JP	
Advanced	Yes	EN, CH, JP	EN, CH, JP		

A__	*	*	*
B__	*	*	*
C__	*	*	*
D__	*	*	*
E__	*	*	*
F__	*	*	*
G__	*	*	*
H__	*	*	*

_H_	*	*	*
_D_	u	u	u

__0	*	*	*
__A	*	*	*
__D	*	*	*
__E	*	*	*
__H	*	*	*
__J	*	*	*

TABLE VII CONFIGURATION SELECTIONS			
a. Application Software	Diagnostics		
	Standard Diagnostics		
b. Output Limit, Failsafe & Write Protect Settings	Write Protect	Fail Mode	High & Low Output Limits <sup>3</sup>
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)
	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)
	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)
	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)
c. General Configuration	Factory Standard		
	Custom Configuration (Unit Data Required from customer)		

1__	*	*	*
-----	---	---	---

_1_	*	*	*
_2_	*	*	*
_3_	*	*	*
_4_	*	*	*
__S	*	*	*
__C	*	*	*

<sup>2</sup> Left side/Right side as viewed from the customer connection perspective

<sup>3</sup> NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the customer or select custom configuration Table Vc

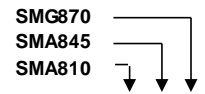


TABLE VIII PV1,PV2 & PV3 CALIBRATION & ACCURACY SELECTIONS				
a. Accuracy and Calibration	Accuracy	Calibrated Range	# of Calibrations	
	Standard	PV1,PV2&PV3 Factory Std		PV1,PV2&PV3 Single Calibration
		PV1,PV2&PV3 Custom (Unit Data Required)		PV1,PV2&PV3 Single Calibration
		PV1,PV2&PV3 Custom (Unit Data Required)		PV1&PV2 Dual Calibration PV1&PV2 Triple Calibration

A	*	*	*
B	*	*	*
C	*	*	*
D	*	*	*

TABLE IX ACCESSORY SELECTIONS		
a. Mounting Bracket	Bracket Type	Material
	None	None
	Angle Bracket	Carbon Steel
	Angle Bracket	304 SS
	Angle Bracket	316 SS
	Flat Bracket	Carbon Steel
	Flat Bracket	304 SS
	Flat Bracket	316 SS
b. Customer Tag	Customer Tag Type	
	No customer tag	
	One Wired Stainless Steel Tag (Up to 4 lines 26 char/line) Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line)	
c. Unassembled Conduit Plugs & Adapters	Unassembled Conduit Plugs & Adapters	
	No Conduit Plugs or Adapters Required	
	1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter	
	1/2 NPT 316 SS Certified Conduit Plug	
	M20 316 SS Certified Conduit Plug	
	Minifast® 4 pin (1/2 NPT) (not suitable for X-Proof applications) Minifast® 4 pin (M20) (not suitable for X-Proof applications)	

0	---	*	*	*
1	---	*	*	*
2	---	*	*	*
3	---	*	*	*
5	---	*	*	*
6	---	*	*	*
7	---	*	*	*

_	0	---	*	*	*
_	1	---	*	*	*
_	2	---	*	*	*

_	A0	*	*	*
_	A2	n	n	n
_	A6	n	n	n
_	A7	m	m	m
_	A8	n	n	n
_	A9	m	m	m

TABLE X OTHER Certifications & Options: (String in sequence comma delimited (XX, XX, XX,...))	
Certifications & Warranty	None - No additional options
	NACE MR0175; MR0103; ISO15156 (FC33338) Process wetted parts only
	NACE MR0175; MR0103; ISO15156 (FC33339) Process wetted and non-wetted parts
	EN10204 Type 3.1 Material Traceability (FC33341)
	Certificate of Conformance (F3391)
	Calibration Test Report & Certificate of Conformance (F3399)
	Certificate of Origin (F0195)
	Over-Pressure Leak Test Certificate (1.5X MAWP) (F3392)
	Cert Clean for O <sub>2</sub> or CL <sub>2</sub> service per ASTM G93
	Extended Warranty Additional 1 year
	Extended Warranty Additional 2 years
	Extended Warranty Additional 3 years
	Extended Warranty Additional 4 years
	Extended Warranty Additional 15 years

00	*	*	*
FG	*	*	*
F7	c	c	c
FX	*	*	*
F3	*	*	*
F1	*	*	*
F5	*	*	*
TP	*	*	*
OX	e	e	e
01	*	*	*
02	*	*	*
03	*	*	*
04	*	*	*
15	*	*	*

TABLE XI Manufacturing Specials	
Factory	Factory Identification

0000	*	*	*
------	---	---	---

MODEL RESTRICTIONS

Restriction Letter	Available Only with		Not Available with	
	Table	Selection(s)	Table	Selection(s)
a			X	F7, FG
c	IIId	___ N,K,D,B ___	IIIa	C,D,3,G,H,6,K,L,8 ___
e	IIIb	_ 2 _		
h			IIIe	4, 5, 6
			IXa	1,2,3,5,6,7 ___
m	Via	B, D, F, H __		
n	Via	A, C, E, G __		
p			V	B- No CRN number available
t			IIIa	J, K, 7, L, 8
u			VIIIa	C,D
b	Select only one option from this group			

## Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

### ASIA PACIFIC

Honeywell Process Solutions,  
(TAC) [hfs-tac-support@honeywell.com](mailto:hfs-tac-support@honeywell.com)

#### Australia

Honeywell Limited  
Phone: +(61) 7-3846 1255  
FAX: +(61) 7-3840 6481  
Toll Free 1300-36-39-36  
Toll Free Fax:  
1300-36-04-70

#### China – PRC - Shanghai

Honeywell China Inc.  
Phone: (86-21) 5257-4568  
Fax: (86-21) 6237-2826

#### Singapore

Honeywell Pte Ltd.  
Phone: +(65) 6580 3278  
Fax: +(65) 6445-3033

#### South Korea

Honeywell Korea Co Ltd  
Phone: +(822) 799 6114  
Fax: +(822) 792 9015

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Phone: + 80012026455 or  
+44 (0)1344 656000

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[FP-Sales-Apps@Honeywell.com](mailto:FP-Sales-Apps@Honeywell.com)

or

(TAC)

[hfs-tac-support@honeywell.com](mailto:hfs-tac-support@honeywell.com)

### AMERICA'S

Honeywell Process Solutions,  
Phone: (TAC) 1-800-423-9883 or  
215/641-3610  
(Sales) 1-800-343-0228

Email: (Sales)

[FP-Sales-Apps@Honeywell.com](mailto:FP-Sales-Apps@Honeywell.com)

or

(TAC)

[hfs-tac-support@honeywell.com](mailto:hfs-tac-support@honeywell.com)

*Specifications are subject to change without notice.*

### For more information

To learn more about SmartLine Transmitters,  
visit [www.honeywellprocess.com](http://www.honeywellprocess.com)  
Or contact your Honeywell Account Manager

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Honeywell House, Skimped Hill Lane  
Bracknell, England, RG12 1EB

Shanghai City Centre, 100 Jungi Road  
Shanghai, China 20061

[www.honeywellprocess.com](http://www.honeywellprocess.com)

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