Product information

OPTOELECTRONIC
SAFETY GUARDS

SCHMERSAL
THE DNA OF SAFETY

INTRODUCTION

Heinz and Philip Schmersal,
Managing Directors of the Schmersal Group

New solutions to improve production efficiency and machine safety

Safety in system – Protection for man and machine

Often, it is unavoidable that people have to intervene with the workings of a machine. When this is done, the safety of the operator is imperative.
This demands the responsibility of the machine operator, which is also required by the world's standards and guidelines for machine safety.

The Schmersal Group has concentrated for many years on safety at work with our products and solutions; today we can offer the industry the world's largest range of safety switchgear and systems for the protection of man and machine.

Under the guiding principle "Safety with system – protection for man and machine" we develop and produce products that carry the system concept and can be optimally integrated into the work processes. Because we are convinced that safety does not contradict higher productivity.

In our fields of activity we have a leading position due to our expertise, our innovative power and our comprehensive range of products.
With this we follow a central theme: Together with you, we want to make the world safer.

Talk to us – we look forward to working with you.

CONTENT

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OPTOELECTRONIC SAFETY DEVICES
DESCRIPTION

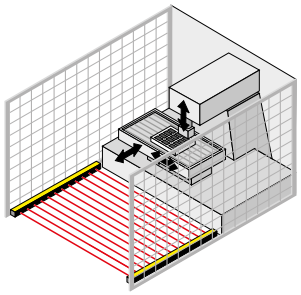
USAGE / SELECTION OF AOPD

In order to choose the appropriate active optoelectronic protective device (AOPD) such as light barriers or light curtains/grids to use them correctly, both the requirements of the standards (EN ISO 13849-1, EN ISO 13855, C standards etc.) and product-specific features (detection sensitivity, range, etc.) must be taken into account.

AOPD's can be used, provided that:
- The dangerous movement can be stopped at all times and that it is ensured that the dangerous area can only be reached after the movement has come to a standstill.
- The stopping time for the machine and all safety components used are known.
- No objects (work pieces, liquids, etc.) can be ejected.
- The AOPD meet the requirements of Type 2 or Type 4 acc. to EN 61496.
- The dangerous area can only be reached by passing through the protected field of the AOPD.
- Reaching over, under or through the protected field is impossible.
- The start or restart command devices are fitted in such a way that the entire hazardous area is completely visible from the outside and it cannot be activated from within the hazardous area.
- The safety distance is calculated and constructively applied in accordance with EN ISO 13855.

The effectiveness of the protection equipment is only as good as the risk analysis carried out when designing the system, which took into consideration all the marginal conditions such as surroundings, machine and functional sequences.

SAFETY LIGHT GRIDS / LIGHT CURTAINS



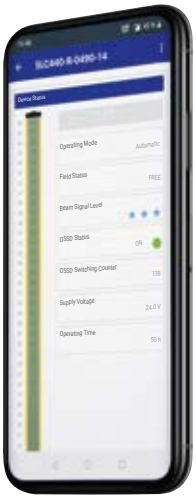
The safety light curtains and safety light grids of the SLC and SLG range meet the requirements of Category type 2 and type 4 according to EN 61496. Typical applications for safety light barriers are on robots, automatic-processing plants, transfer lines, rack storage and pallet loaders. If the light beam is interrupted by an object or a person, a stop signal is emitted to bring the machine to standstill.

The protection field is defined by the height and width of the protection field. The protected height is the range between the first and last infrared light beam of a light curtain. The protected width or operating range is the distance between the emitter and receiver unit. If the light beam is interrupted, a signal is emitted to bring the dangerous movement of the machine to a standstill.

For the detection of body parts, a distinction is made between finger, hand and body protection. EN ISO 13855 sets the biometric data for finger protection to 14 mm, for hand detection to 30 mm, for leg detection up to 70 mm and for body detection to over 70 mm. Safety light grids are generally used to detect the penetration of the entire human body.

The safety light grids and light curtains can be smoothly connected through a M12 connector; they are equipped with a diagnostic interface as well as an LED for status indication. The safety light curtains or light grids feature an integrated safety-monitoring module with start/restart interlock and contactor control. Additional functions such as blanking, muting and a synchronisation function for the light curtains are also available.
Today with Bluetooth® LE an innovative communication interface is available for the diagnosis and inspection of AOPD. The current AOPD data of the SLC440 and SLC440COM series are displayed in real time.

SAFETY LIGHT CURTAINS WITH BLUETOOTH® INTERFACE BLE



"SLC Assist" for iOS

"SLC Assist" for Android

The App "SLC Assist"
The App gives information about
- Operating mode
- Beam signal level
- OSSD status
- Status of the protective field
- Number of OSSD switches
- Supply voltage
- Operating time

Beam signal level:
★★★ = perfect alignment
☆☆☆ = optimisation required

You will define the service cycles for the safety relay module via the OSSD switching counter. The information of the total operating time is the basis for planning the periodic inspection.

Innovative Technology
The light curtain with Bluetooth® interface and the SCHMERSAL App gives optimal support for
- Condition monitoring
- Optimal alignment
- Preventive maintenance
- Documentation according to industrial safety regulations

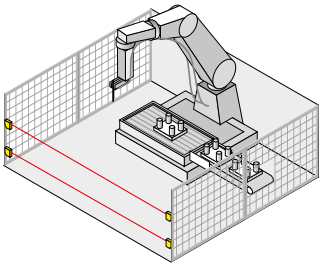
The SCHMERSAL App **"SLC Assist"** is available for Android and iOS devices.

More information can be found in the product video.

Product video:

OPTOELECTRONIC SAFETY DEVICES
MODES OF OPERATION AND FUNCTIONS

SAFETY LIGHT BARRIERS

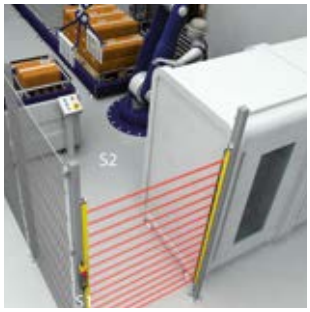


All SLB photoelectric barriers have fail-safe integrated semi-conductor outputs (2 x PNP) and can be incorporated directly in the safety circuit without external safety monitoring.
The new product family meets the requirements of all type 2 or type 4 applications in accordance with EN 61496. The safety photoelectric barriers are distinguished by extremely small dimensions which means that they can be well placed in the surrounding structure and can also be mounted easily and quickly even in tight spaces. Both models have a range of 15 metres. The SLB 440...-H model features a range of up to 75 metres and, as an option, has integrated heating for use in minus temperatures.

Single beam photoelectric barriers are particularly suitable for safeguarding smaller hazardous areas – such as machines with small openings or slots.

With this set of features, the new photoelectric barriers can be deployed in numerous ways – for example in work areas where assembly and material handling technology is used as well as in the wood, paper and print industry. Other areas of application are (semi) automated shelving and commissioning systems, high shelf warehouses and packaging machines as well as for confining work areas of man and machine. It can also be used in outside areas, for example in the wood and cement industry, in gravel pits or in harbours/ports.

OPERATING MODES



Double reset

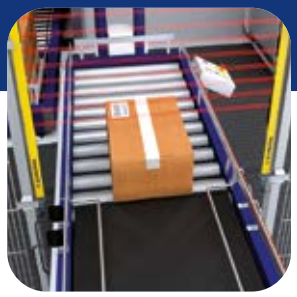
The operating modes of an AOPD must be defined according to the risk analysis of a machine.

Automatic / Protective mode
The protective mode switches the AOPD outputs to an ON state (protection field not interrupted), without external release of a switching device. This mode of operation creates an automatic machine restart if the protection field is not interrupted and should only be selected with the restart interlock of the machine.

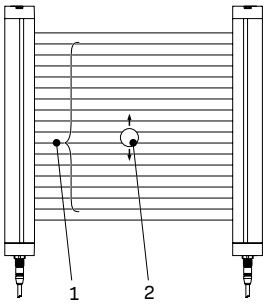
Restart interlock (manual reset)
The restart interlock (manual reset) prevents an automatic enabling of the outputs (OSSD's ON state) after switch-on of the operating voltage or an interruption of the protection field. The system switches the outputs only to an ON state, when an external command device generates an enabling signal at the restart input (receiver).

Restart interlock with double acknowledgement/reset
In applications with access monitoring, a complete overview of the hazardous areas is often not possible; despite that, a reset of the command device for the restart interlock outside of the hazardous area by third parties is enabled at all times. This hazardous situation of an unexpected start-up can be avoided by means of a double reset, i.e. integration of one command device inside and one outside the hazardous area.

Setting mode
Before commissioning an AOPD, the best possible alignment of the sensors should be determined. The set-up mode visualises the set-up quality during the installation of the sensors. Visualisation is via a 7-segment display, a status display or optionally via a smartphone with the "SLC Assist" app.



OBJECT BLANKING

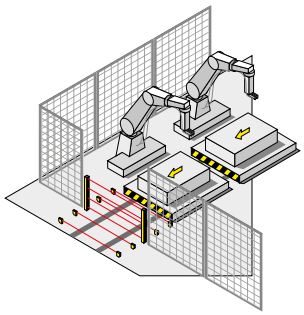


1 Object blanking area
2 Movable object

For safe production, object blanking can be used to blank just part of the protection field. This makes it possible to add objects, e.g. workpieces, or position a conveyor belt with a fixed position in the protection field.
With integrated movable object blanking (floating blanking) of the SLC440/445 light curtains, up to 2 light beams of the light curtain can be blanked flexibly. This function is required if there is a need to be able to interrupt light beams in the protection field at a position that is not specifically defined.

Different blanking functions are available. The distinguishing feature of the different modes is the number of light beams that can be interrupted by an object. In addition to that, it can be defined whether the object may be in the protection field permanently or only temporarily. The interrupted light beams can be at any position in the protection field.

MUTING



If goods or objects need to be transported in or out of the hazardous area without stopping the machine, the safety light curtain must be automatically and temporarily suspended. Two or four muting signals are used to detect whether a person is approaching the hazardous area or a transport system is entering or leaving the hazardous area. Suitable muting inputs are light barriers, proximity switches or position switches.

The integrated safety-muting controller of the safety light curtain or light grid monitors and controls the muting process. The safety outputs are not disabled. Depending on the application, different light barriers with integrated muting functions are available.

SAFETY DISTANCE

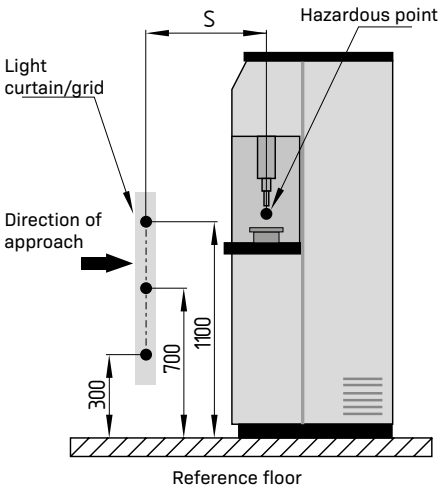
The stopping time for the complete system and the resolution capacity of the AOPD essentially determines the required safety distance of the AOPD to the dangerous area. The safety light grid or light curtain must be sized and installed so that a stop signal would be transmitted and the hazard ceased prior to a person or a body part accessing the danger zone.

The standard ISO 13855 provides the user with detailed information about the calculation of the minimum safety distances. These include the following important influencing factors:

- Stopping time of the entire system, taking the different reaction times of the individual systems into account (e.g. machine, safety relay module, AOPD etc.)
- Detection capability of the AOPD to detect body parts (finger, hand and whole body)
- Arrangement of each protection device in the normal position (vertical mounting), parallel orientation (horizontal mounting) or at any angle in front of the guard system
- Approach speed to the protection field

For the calculation of the minimum safety distance S to the hazardous area, EN ISO 13855 presents the following general formula:

$$S = K \times T + C$$



Key:

S the safety distance to the hazardous area (mm)

K the approach speed of the body or the body part (mm/s)

T total reaction time of the system (s)
(inc. machine run-on time, reaction time of the safety guard and the safety relay module, etc.)

C additional distance (mm) before the safety guard

If access to the hazardous area (by passing across the protection field) cannot be excluded by using vertically mounted contactless protective equipment such as a light grid, an additional minimum distance CRO should be considered.
This distance is dependent on the protection field height above the ground and the position of the hazardous area (EN ISO 13855).

OPTOELECTRONIC SAFETY DEVICES
OVERVIEW

Selection	Type to EN 61496	Special features	Series	refer to
Safety light barriers SLB	Type 2	Range to 15 m	SLB240	**Page 10**
	Type 4	Range to 15 m	SLB440	
			SLB440 IP69	
		Range to 75 m	SLB440-H	
			SLB440-H IP69	
Safety light curtains SLC	Type 2	Compact	SLC240COM	**Page 14**
	Type 4	Compact	SLC440COM	**Page 18**
		High degree of protection	SLC440COM – PH enclosure	
		Included in standard version	SLC440	
		High degree of protection	SLC440 – SH/PH enclosure	
		Multifunctional	SLC445	
		Ex-Zone 1 and 21	EX-SLC440	**Page 22**
Safety light grids SLG	Type 2	Compact	SLG240COM	**Page 14**
	Type 4	Included in standard version	SLG420	**Page 16**
		Compact	SLG440COM	**Page 18**
		High degree of protection	SLG440COM – PH enclosure	
		Included in standard version	SLG440	
		High degree of protection	SLG440 – SH/PH enclosure	
		Multifunctional	SLG445	
		Ex-Zone 1 and 21	EX-SLG440	**Page 22**

SAFETY LIGHT BARRIERS
RANGE SLB – OVERVIEW

	■ SLB240	■ SLB440
Key Features		
	▪ Safety light barrier type 2 ▪ 4-stage coding ▪ Integr. evaluation	▪ Safety light barrier type 4 ▪ 4-stage coding ▪ Integr. evaluation
Technical features		
Range of the protection field	15 m	15 m
Min. object size	Ø 10 mm	Ø 10 mm
Wave length of the sensors	880 nm	880 nm
Electrical characteristics		
Response time	7 ... 22 ms	7 ... 22 ms
Automatic/restart interlock	■	■
Rated operating voltage Ue	24 VDC ± 10%	24 VDC ± 10%
Safety outputs	2 x OSSD	2 x OSSD
Mechanical data		
Material of the housings	Aluminium	Aluminium
Termination	ST: Connector plug M12 LST: 20 cm Cable with connector M12	ST: Connector plug M12 LST: 20 cm Cable with connector M12
Connector plug (transmitter/receiver)	4-pole / 5-pole	4-pole / 5-pole
Cable length	Max. 100 m	Max. 100 m
Dimensions (H x W x L)	ST: 28 x 91 x 33 mm LST: 28 x 72 x 33 mm	ST: 28 x 91 x 33 mm LST: 28 x 72 x 33 mm
Ambient conditions		
Ambient temperature	–30 °C ... +50 °C	–30 °C ... +50 °C
Degree of protection	IP67	IP67
Recommended safety-monitoring module for the series wiring	SRB-E-204ST	SRB-E-204ST
Safety classification		
Standards	EN ISO 13849-1 EN 62061	EN ISO 13849-1 EN 62061
PL/SIL	c/2	e/3
Control category	2	4
PFH	1.5 x 10^{-8} /h	1.5 x 10^{-8} /h
Certificates	TÜV, UL	TÜV, UL

To get detailed information about the products and certificates, visit **products.schmersal.com**.

■ SLB440-H	■ SLB440(-H) IP69
▪ Safety light barrier type 4 ▪ 4-stage coding ▪ Integr. evaluation ▪ Optional heater	▪ Safety light barrier type 4 ▪ Hygiene-compliant protective enclosure ▪ 4-stage coding ▪ Integr. evaluation
75 m	15 / 75 m
Ø 70 mm	Ø 10 / 70 mm
880 nm	880 nm
7 ... 22 ms	7 ... 22 ms
■	■
24 VDC ± 10%	24 VDC ± 10%
2 x OSSD	2 x OSSD
Aluminium	Polycarbonate / Stainless steel
ST: Connector plug M12 LST: 20 cm Cable with connector M12	LST: 20 cm Cable with connector M12
4-pole / 5-pole	4-pole / 5-pole
Max. 100 m	Max. 100 m
ST: 28 x 131 x 33 mm LST: 28 x 111 x 33 mm	62 x 115 mm 62 x 155 mm (-H)
–30 °C ... +50 °C	–30 °C ... +50 °C
IP67	IP69
SRB-E-204ST	SRB-E-204ST

EN ISO 13849-1 EN 62061	EN ISO 13849-1 EN 62061
e/3	e/3
4	4
1.5 x 10^{-8} /h	1.5 x 10^{-8} /h
TÜV, UL	TÜV, UL

SAFETY LIGHT BARRIERS

RANGE SLB – PREFERRED TYPES AND ACCESSORIES

Type	Range	Type	Termination	Type	Material number
Safety light barriers	SLB240 	Coding 1*	Connector plug	**SLB240-ER-1-ST**	**103013801**
			Cable with connector	**SLB240-ER-1-LST**	**103013529**
	SLB440 	Coding 1*	Connector plug	**SLB440-ER-1-ST**	**103019521**
			Cable with connector	**SLB440-ER-1-LST**	**103013525**
	SLB440-H 	Coding 1*	Connector plug	**SLB440-ER-1-ST-H**	**103015483**
			Cable with connector	**SLB440-ER-1-LST-H**	**103015487**
			Connector plug	**SLB440-ER-1-ST-H-EH**	**103015491**
			Cable with connector	**SLB440-ER-1-LST-H-EH**	**103015497**
	SLB440(-H) IP69 	Coding 1*	Cable with connector	**SLB440-ER-1-LST-1047**	**103041245**
			Cable with connector	**SLB440-ER-1-LST-H-1047**	**103041248**

*Other coding available.

Connector plug

- Connector plug M12, straight, 4-pole
  - 5 m **KA-0804**
  - 10 m **KA-0805**
  - 20 m **KA-0808**
- Connector plug M12, straight, 5-pole
  - 5 m **A-K5P-M12-S-G-5M-BK-2-X-A-4-69**
  - 10 m **A-K5P-M12-S-G-10M-BK-2-X-A-4-69**
  - 15 m **A-KSP-M12-S-G-15M-BK-2-X-A-4-69**

Parametrisation cable KA-0977 103013625

- Parametrisation cable for SLB series
- Y-splitter, M12, 5-pole with P-button

Mounting kits MS-...

- Assembly sets for SLB series
- For SLB240 / SLB440 **MS-1101**
  (qty. 2 brackets, qty. 4 screws)
- For SLB440-H **MS-1100**
  (qty. 4 brackets, qty. 8 screws)

Detailed information for the selection of accessories can be found at **products.schmersal.com**.

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SAFETY LIGHT GRIDS AND CURTAINS

TYPE 2 – RANGE 240COM – OVERVIEW

	■ SLC240COM	■ SLG240COM
Key Features		
	▪ Safety light curtain ▪ Compact	▪ Safety light grid ▪ Compact
Technical features		
Resolution	14, 30, 35 mm	300, 400 or 500 mm
Protection heights	330 mm ... 1930 mm	500, 800 or 900 mm
Number of Beams	11 ... 192	2, 3 or 4 beams
Range of the protection field	0.3 ... 12 m	0.3 ... 12 m
Operating modes		
- Protective mode / Automatic	■	■
- Restart interlock (manual reset)	■	■
- Parameter setting	KA-0896	KA-0896
Functions integrated		
- Contactor control	–	–
- Blanking of objects	■	■
- Muting	–	–
- Cyclic function	–	–
- Further functions (see key)	DM, RS	DM, RS
Electrical characteristics		
Operating voltage	24 VDC ± 10%	24 VDC ± 10%
Safety output OSSD, 24 VDC	2 x PNP (timing)	2 x PNP (timing)
Response time OSSD	10 ... 28 ms	10 ms
Switching capacity OSSD	500 mA	500 mA
LED status display, 7-segment display	Status indicator	Status indicator
Mechanical data		
Execution of the electrical connection	Connector	Connector
Connector plug (transmitter/receiver)	4-pole / 5-pole	4-pole / 5-pole
Dimensions [1)]	27.8 x 33 mm	27.8 x 33 mm
Ambient conditions		
Ambient temperature	–10 °C ... +50 °C	–10 °C ... +50 °C
Degree of protection	IP67	IP67
Safety classification		
Standards	EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061
PL/SIL	c/1	c/1
Control category	2	2
PFH	8.05 x 10^{-9} /h	8.05 x 10^{-9} /h
Certificates	TÜV, UL, EAC	TÜV, UL, EAC

Type to EN 61496	Type	Range	Resolution	Protection heights	Range	Type	Material number
Type 2	Safety light curtain SLC	SLC240COM	14 mm	330 ... 1930 mm	0.3 ... 7 m	**SLC240COM-ER-xxxx-14**	**---**
			30 mm	330 ... 1930 mm	0.3 ... 12 m	**SLC240COM-ER-xxxx-30**	**---**
			35 mm	330 ... 1930 mm	0.3 ... 7 m	**SLC240COM-ER-xxxx-35**	**---**
	Safety light grids SLG	SLG240COM	2 beams	500 mm	0.3 ... 12 m	**SLG240COM-ER-0500-02**	**103016120**
			3 beams	800 mm	0.3 ... 12 m	**SLG240COM-ER-0800-03**	**103016122**
			4 beams	900 mm	0.3 ... 12 m	**SLG240COM-ER-0900-04**	**103016127**

xxxx = For different heights and other combinations, see **products.schmersal.com**.
--- = The material number is dependent on the protective field heights.

[1] The height depends on the protection field height

Key
BC = Beam coding
DQ = Double acknowledgement/reset
MS = Multiple scan
DM = Setting mode
SI = Start interlock
RS = Series-wiring

To get detailed information about the products and certificates, visit **products.schmersal.com**.

SAFETY LIGHT GRIDS AND CURTAINS
TYPE 4 – RANGE 420 – OVERVIEW

	■ SLG 420
Key Features	
	▪ Safety light grid ▪ Standard
Technical features	
Resolution	300, 400 or 500 mm
Protection heights	500, 800 or 900 mm
Number of beams	2, 3 or 4 beams
Range of the protection field	8 ... 50 m
Operating modes	
- Protective mode / Automatic	■
- Restart interlock (manual reset)	■
- Parameter setting	–
Functions integrated	
- Contactor control	■
- Blanking of objects	■
- Muting	–
- Cyclic function	–
- Further functions (see key)	BC, SI
Electrical characteristics	
Operating voltage	24 VDC ± 10%
Safety output OSSD, 24 VDC	2 x PNP
Response time OSSD	10 ... 15 ms
Switching capacity OSSD	500 mA
LED status display, 7-segment display	LED
Mechanical data	
Execution of the electrical connection	Connector plug
Connector plug (transmitter/receiver)	4-pole / 8-pole
Dimensions [1]	Ø 49 mm
Ambient conditions	
Ambient temperature	–25 °C ... +50 °C
Degree of protection	IP67
Safety classification	
Standards	EN ISO 13849-1, EN 62061
PL/SIL	e/3
Control category	4
PFH	7.42 x 10^{-9} /h
Certificates	TÜV, UL, EAC

[1] The height depends on the protection field height

Key
BC = Beam coding
DQ = Double acknowledgement/ reset
MS = Multiple scan
DM = Setting mode
SI = Start interlock

To get detailed information about the products and certificates, visit **products.schmersal.com**.

SAFETY LIGHT GRIDS AND CURTAINS

TYPE 4 – RANGE 420 – PREFERRED TYPES

Type to EN 61496	Type	Range	Special features	Resolution	Protection heights	Range	Type	Material number
Type 4	Safety light grids SLG	SLG420	High range	2 beams	500 mm	8 ... 50 m	**SLG420-ER-0500-02-RFH**	**101207362**
				3 beams	800 mm	8 ... 50 m	**SLG420-ER-0800-03-RFH**	**101207363**
				4 beams	900 mm	8 ... 50 m	**SLG420-ER-0900-04-RFH**	**101207364**

xxxx = For different heights and other combinations, see **products.schmersal.com**.
--- = The material number is dependent on the protective field heights.

SAFETY LIGHT GRIDS AND CURTAINS

TYPE 4 – RANGE 440COM/440/445 – OVERVIEW

	■ SLC440COM	■ SLC440	■ SLC445
Key Features			
	▪ Safety light curtain ▪ Compact ▪ Integrated Bluetooth LE interface	▪ Safety light curtain ▪ Standard ▪ Integrated Bluetooth LE interface	▪ Safety light curtain ▪ Multifunctional
Other versions			
AS-i SaW	–	■ [1]	–
Technical features			
Resolution	14, 30, 35 mm	14, 30 mm	14, 30 mm
Protection heights	330 mm ... 1930 mm	170 mm ... 1930 mm	170 mm ... 1770 mm
Number of beams	11 ... 192	8 ... 192	8 ... 144
Range of the protection field	0.3 ... 10 m	0.3 ... 20 m	0.3 ... 10 m
Operating modes			
- Protective mode / Automatic	■	■	■
- Restart interlock (manual reset)	■	■	■
- Parameter setting	Wiring	KA-0974	KA-0976
Functions integrated			
- Contactor control	–	■	■
- Blanking of objects	–	■	■
- Muting	–	–	■
- Cyclic function	–	–	■
- Further functions (see key)	DM	BC, DQ, DM	BC, DQ, MS, DM
Electrical characteristics			
Operating voltage	24 VDC ± 10%	24 VDC ± 10%	24 VDC ± 10%
Safety output OSSD, 24 VDC	2 x PNP (timing)	2 x PNP (timing)	2 x PNP (timing)
Response time OSSD	10 ... 28 ms	10 ... 28 ms	10 ... 27 ms
Switching capacity OSSD	500 mA	500 mA	500 mA
LED status display, 7-segment display	Status display	7-segment display	7-segment display
Mechanical data			
Execution of the electrical connection	Connector	Connector	Connector
Connector plug (transmitter/receiver)	4-pole / 5-pole	4-pole / 8-pole	4-pole / 12-pole
Dimensions [2]	27.8 x 33 mm	27.8 x 33 mm	27.8 x 33 mm
Ambient conditions			
Ambient temperature	–10 °C ... +50 °C	–25 °C ... +50 °C	–25 °C ... +50 °C
Degree of protection	IP67	IP67	IP67
Safety classification			
Standards	EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061
PL/SIL	e/3	e/3	e/3
Control category	4	4	4
PFH	8.05 x 10^{-9} /h	5.14 x 10^{-9} /h	5.14 x 10^{-9} /h
Certificates	TÜV, UL, EAC	TÜV, UL, EAC	TÜV, UL, EAC

■ SLG440COM	■ SLG440	■ SLG445	■ 440/COM IP69
			
▪ Safety light grid ▪ Compact ▪ Integrated Bluetooth LE interface	▪ Safety light grid ▪ Standard ▪ Integrated Bluetooth LE interface	▪ Safety light grid ▪ Multifunctional	▪ safety light curtain SLC/ light grid SLG ▪ Compact ▪ Integrated Bluetooth LE interface
–	■ [1]	–	–
300, 400 or 500 mm	300, 400 or 500 mm	300, 400 or 500 mm	14 ... 500 mm
500, 800 or 900 mm	500, 800 or 900 mm	500, 800 or 900 mm	170 mm ... 1770 mm
2, 3 or 4 beams	2, 3 or 4 beams	2, 3 or 4 beams	8 ... 192
0.3 ... 12 m	0.3 ... 20 m	0.3 ... 20 m	0.3 ... 20 m
■	■	■	■
■	■	■	■
Wiring	KA-0974	KA-0976	Wiring
–	■	■	■
–	■	■	■
–	–	■	–
–	–	■	–
DM	BC, DQ, DM	BC, DQ, MS, DM	BC, DQ, DM
24 VDC ± 10%	24 VDC ± 10%	24 VDC ± 10%	24 VDC ± 10%
2 x PNP (timing)	2 x PNP (timing)	2 x PNP (timing)	2 x PNP (timing)
10 ms	10 ... 15 ms	10 ... 15 ms	10 ... 28 ms
500 mA	500 mA	500 mA	500 mA
Status display	7-segment display	7-segment display	7-segment display
Connector	Connector	Connector	Connector
4-pole / 5-pole	4-pole / 8-pole	4-pole / 12-pole	4-pole / 8-pole
27.8 x 33 mm	27.8 x 33 mm	27.8 x 33 mm	Ø 50 mm
–10 °C ... +50 °C	–25 °C ... +50 °C	–25 °C ... +50 °C	–10/–25 °C ... +50 °C
IP67	IP67	IP67	IP69
EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061
e/3	e/3	e/3	e/3
4	4	4	4
8.05 x 10^{-9} /h	5.14 x 10^{-9} /h	5.14 x 10^{-9} /h	5.14 x 10^{-9} /h
TÜV, UL, EAC	TÜV, UL, EAC	TÜV, UL, EAC	TÜV, UL, EAC

[1] SLC/SLG440-AS versions without BLE available with AS-i SaW interface
[2] The height depends on the protection field height
[3] Bluetooth LE is integrated from version 3.0 onwards

Key
BC = Beam coding
DQ = Double acknowledgement/reset
MS = Multiple scan
DM = Setting mode
SI = Start interlock

To get detailed information about the products and certificates, visit **products.schmersal.com**.

SAFETY LIGHT GRIDS AND CURTAINS

TYPE 4 – RANGE 440COM/440/445 – PREFERRED TYPES

Type to EN 61496	Safety	Feature	Series	Special features
Type 4	Light curtain SLC	Compact	SLC440COM	Compact
				High protection class / Compact + Protective enclosur
		Included in standard version	SLC440	Included in standard version
				Integrated status display
				High range and integrated status display
				High protection class / SLC440 + Protective enclosure
		AS-i	SLC440AS	Integrated AS-i SaW
		Multifunctional	SLC445	Muting cyclic operation with multiscan
	Light grids SLG	Compact	SLG440COM	Compact
				High protection class / Compact + Protective enclosur
		Included in standard version	SLG440	Included in standard version
				High range
				Integrated status display
				High range and integrated status display
				High protection class / SLG440 + Protective enclosure
		AS-i	SLG440AS	Integrated AS-i SaW
		Multifunctional	SLG445	Muting cyclic operation with multiscan

xxxx = For different heights and other combinations, see **products.schmersal.com**.

--- = The material number is dependent on the protective field heights.

	Resolution	Protection heights	Range	Type	Material number
	14 mm	330 ... 1930 mm	0.3 ... 7 m	**SLC440COM-ER-xxxx-14**	---
	30 mm	330 ... 1930 mm	0.3 ... 10 m	**SLC440COM-ER-xxxx-30**	---
	35 mm	330 ... 1930 mm	0.3 ... 7 m	**SLC440COM-ER-xxxx-35**	---
e PH				**SLC440COM-ER-xxxx-xx**	---
	14 mm	170 ... 1930 mm	0.3 ... 7 m	**SLC440-ER-xxxx-14**	---
	30 mm	170 ... 1930 mm	0.3 ... 10 m	**SLC440-ER-xxxx-30**	---
	14 mm	170 ... 1930 mm	0.3 ... 7 m	**SLC440-ER-xxxx-14-01**	---
	30 mm	170 ... 1930 mm	0.3 ... 10 m	**SLC440-ER-xxxx-30-01**	---
	14 mm	170 ... 1930 mm	3 ... 10 m	**SLC440-ER-xxxx-14-H1**	---
	30 mm	170 ... 1930 mm	4 ... 20 m	**SLC440-ER-xxxx-30-H1**	---
PH/SH				**SLC440-ER-xxxx-xx-01**	---
	14 mm	170 ... 1450 mm	0.3 ... 7 m	**SLC440AS-ER-xxxx-14**	---
	30 mm	170 ... 1770 mm	0.3 ... 10 m	**SLC440AS-ER-xxxx-30**	---
	14 mm	170 ... 1450 mm	0.3 ... 7 m	**SLC445-ER-xxxx-14-01**	---
	30 mm	170 ... 1770 mm	0.3 ... 10 m	**SLC445-ER-xxxx-30-01**	---
	2 beams	500 mm	0.3 ... 12 m	**SLG440COM-ER-0500-02**	**103004060**
	3 beams	800 mm	0.3 ... 12 m	**SLG440COM-ER-0800-03**	**103004063**
	4 beams	900 mm	0.3 ... 12 m	**SLG440COM-ER-0900-04**	**103004064**
e PH				**SLG440COM-ER-xxxx-xx**	---
	2 beams	500 mm	0.3 ... 12 m	**SLG440-ER-0500-02**	**101216818**
	3 beams	800 mm	0.3 ... 12 m	**SLG440-ER-0800-03**	**101216819**
	4 beams	900 mm	0.3 ... 12 m	**SLG440-ER-0900-04**	**101216820**
	2 beams	500 mm	4 ... 20 m	**SLG440-ER-0500-02-H**	**103009186**
	3 beams	800 mm	4 ... 20 m	**SLG440-ER-0800-03-H**	**103009187**
	4 beams	900 mm	4 ... 20 m	**SLG440-ER-0900-04-H**	**103009188**
	2 beams	500 mm	0.3 ... 12 m	**SLG440-ER-0500-02-01**	**101216821**
	3 beams	800 mm	0.3 ... 12 m	**SLG440-ER-0800-03-01**	**101216822**
	4 beams	900 mm	0.3 ... 12 m	**SLG440-ER-0900-04-01**	**101216823**
	2 beams	500 mm	4 ... 20 m	**SLG440-ER-0500-02-H1**	**103009189**
	3 beams	800 mm	4 ... 20 m	**SLG440-ER-0800-03-H1**	**103009190**
	4 beams	900 mm	4 ... 20 m	**SLG440-ER-0900-04-H1**	**103009191**
PH/SH				**SLG440-ER-xxxx-xx-01**	---
	2 beams	500 mm	0.3 ... 12 m	**SLG440AS-ER-0500-02**	**103007551**
	3 beams	800 mm	0.3 ... 12 m	**SLG440AS-ER-0800-03**	**103007554**
	4 beams	900 mm	0.3 ... 12 m	**SLG440AS-ER-0900-04**	**103007557**
	2 beams	500 mm	0.3 ... 12 m	**SLG445-ER-0500-02-01**	**103005424**
	3 beams	800 mm	0.3 ... 12 m	**SLG445-ER-0800-03-01**	**103005425**
	4 beams	900 mm	0.3 ... 12 m	**SLG445-ER-0900-04-01**	**103005426**
	2 beams	500 mm	3 ... 20 m	**SLG445-ER-0500-02-H1**	**103006524**
	3 beams	800 mm	3 ... 20 m	**SLG445-ER-0800-03-H1**	**103006527**
	4 beams	900 mm	3 ... 20 m	**SLG445-ER-0900-04-H1**	**103006530**

EX SAFETY LIGHT GRIDS AND CURTAINS

TYPE 4 – RANGE 440 – OVERVIEW

	■ EX-SLC440	■ EX-SLG440
Key Features		
	▪ Safety light curtain ▪ EX Zone 1 and 21 ▪ Range 20 m	▪ Safety light grid ▪ EX Zone 1 and 21 ▪ Range 20 m
Technical features		
Resolution	14, 30 mm	300, 400 or 500 mm
Protection heights	330 mm ... 1370 mm	500, 800 or 900 mm
Number of beams	16 ... 136	2 ... 4
Range of the protection field	0.3 ... 20 m	0.3 ... 20 m
Operating modes		
- Protective mode / Automatic	■	■
- Restart interlock (manual reset)	■	■
- Parameter setting	KA-0974	KA-0974
Functions integrated		
- Contactor control	■	■
- Blanking of objects	■	■
- Muting	–	–
- Cyclic function	–	–
- Further functions (see key)	BC, DQ, DM	BC, DQ, DM
Electrical characteristics		
Operating voltage	24 VDC ± 10%	24 VDC ± 10%
Safety output OSSD, 24 VDC	2 x PNP (timing)	2 x PNP (timing)
Response time OSSD	10 ... 27 ms	10 ... 27 ms
Switching capacity OSSD	500 mA	500 mA
LED status display, 7-segment display	7 segment display	7 segment display
Mechanical data		
Execution of the electrical connection	Connector plug: 4-pole / 8-pole	Connector plug: 4-pole / 8-pole
Connector plug (transmitter/receiver)	4-pole / 5-pole	4-pole / 12-pole
Dimensions [1)]	top: Ø 74 mm, bottom: Ø 100 mm	top: Ø 74 mm, bottom: Ø 100 mm
Ambient conditions		
Ambient temperature	–20 °C ... +50 °C	–20 °C ... +50 °C
Degree of protection	IP66	IP66
Safety classification		
Standards	EN ISO 13849-1, EN 62061	EN ISO 13849-1, EN 62061
PL/SIL	e/3	e/3
Control category	4	4
PFH	5.14 x 10^{-9} /h	5.14 x 10^{-9} /h
Certificates	ATEX	ATEX
Explosion protection		
Standards	EN IEC 60079-0, EN IEC 60079-1, EN IEC 60079-31, EN IEC 60079-28	EN IEC 60079-0, EN IEC 60079-1, EN IEC 60079-31, EN IEC 60079-28
Explosion protection zones	1 / 21	1 / 21
Explosion protection designation	⟨Ex⟩ II 2G Ex db op is IIA T6 Gb ⟨Ex⟩ II 2D Ex op is tb IIIC T80°C Db	⟨Ex⟩ II 2G Ex db op is IIA T6 Gb ⟨Ex⟩ II 2D Ex op is tb IIIC T80°C Db

EX SAFETY LIGHT GRIDS AND CURTAINS

TYPE 4 – RANGE 440 – PREFERRED TYPES

Type to EN 61496	Type	Range	Special features	Resolution	Protection heights	Range	Type	Material number
Type 4	Safety light curtain EX-SLC	EX-SLC440		14 mm	330 mm	0.3 ... 7 m	EX-SLC440-ER-0330-14	103047644
			High range	14 mm	330 mm	3 ... 10 m	EX-SLC440-ER-0330-14-H	103047651
				30 mm	330 mm	0.3 ... 10 m	EX-SLC440-ER-0330-30	103047629
			High range	30 mm	330 mm	4 ... 20 m	EX-SLC440-ER-0330-30-H	103047637
				14 mm	490 mm	0.3 ... 7 m	EX-SLC440-ER-0490-14	103047645
			High range	14 mm	490 mm	3 ... 10 m	EX-SLC440-ER-0490-14-H	103047652
				30 mm	490 mm	0.3 ... 10 m	EX-SLC440-ER-0490-30	103047631
			High range	30 mm	490 mm	4 ... 20 m	EX-SLC440-ER-0490-30-H	103047638
				14 mm	650 mm	0.3 ... 7 m	EX-SLC440-ER-0650-14	103047646
			High range	14 mm	650 mm	3 ... 10 m	EX-SLC440-ER-0650-14-H	103047653
				30 mm	650 mm	0.3 ... 10 m	EX-SLC440-ER-0650-30	103047632
			High range	30 mm	650 mm	4 ... 20 m	EX-SLC440-ER-0650-30-H	103047639
				14 mm	810 mm	0.3 ... 7 m	EX-SLC440-ER-0810-14	103047647
			High range	14 mm	810 mm	3 ... 10 m	EX-SLC440-ER-0810-14-H	103047654
				30 mm	810 mm	0.3 ... 10 m	EX-SLC440-ER-0810-30	103047633
			High range	30 mm	810 mm	4 ... 20 m	EX-SLC440-ER-0810-30-H	103047640
				14 mm	970 mm	0.3 ... 7 m	EX-SLC440-ER-0970-14	103047648
			High range	14 mm	970 mm	3 ... 10 m	EX-SLC440-ER-0970-14-H	103047655
				30 mm	970 mm	0.3 ... 10 m	EX-SLC440-ER-0970-30	103047634
			High range	30 mm	970 mm	4 ... 20 m	EX-SLC440-ER-0970-30-H	103047641
				14 mm	1130 mm	0.3 ... 7 m	EX-SLC440-ER-1130-14	103047649
			High range	14 mm	1130 mm	3 ... 10 m	EX-SLC440-ER-1130-14-H	103047656
				30 mm	1130 mm	0.3 ... 10 m	EX-SLC440-ER-1130-30	103047635
			High range	30 mm	1130 mm	4 ... 20 m	EX-SLC440-ER-1130-30-H	103047642
				14 mm	1370 mm	0.3 ... 7 m	EX-SLC440-ER-1370-14	103047650
			High range	14 mm	1370 mm	3 ... 10 m	EX-SLC440-ER-1370-14-H	103047657
				30 mm	1370 mm	0.3 ... 10 m	EX-SLC440-ER-1370-30	103047636
			High range	30 mm	1370 mm	4 ... 20 m	EX-SLC440-ER-1370-30-H	103047643
	Safety light grids EX-SLG	EX-SLG440		2 beams	500 mm	0.3 ... 12 m	EX-SLG440-ER-0500-02	103047621
			High range	2 beams	500 mm	4 ... 20 m	EX-SLG440-ER-0500-02-H	103047625
				3 beams	800 mm	0.3 ... 12 m	EX-SLG440-ER-0800-03	103047622
			High range	3 beams	800 mm	4 ... 20 m	EX-SLG440-ER-0800-03-H	103047626
				4 beams	900 mm	0.3 ... 12 m	EX-SLG440-ER-0900-04	103047624
			High range	4 beams	900 mm	4 ... 20 m	EX-SLG440-ER-0900-04-H	103047627

[1] The height depends on the protection field height

Key
BC = Beam coding
DQ = Double acknowledgement/reset
MS = Multiple scan
DM = Setting mode
SI = Start interlock

To get detailed information about the products and certificates, visit **products.schmersal.com**.

SAFETY LIGHT GRIDS AND CURTAINS
EVALUATION UNITS

	■ SRB-E-301MC	■ SRB-E-301ST
Key Features		
	▪ Function STOP 0 ▪ 1- or 2-channel control ▪ Start button / autostart ▪ 3 safety contacts ▪ 1 auxiliary contact	▪ Function STOP 0 ▪ 1- or 2-channel control ▪ Monitored start button / autostart ▪ 3 safety contacts ▪ 1 auxiliary contact
Technical features		
Electrical characteristics		
Operating voltage	24 VAC / VDC –20 % / +20 %	24 VAC / VDC –20 % / +20 %
Operating current	0.1 A	0.1 A
Max. switching capacity		
of the safety contacts	3 x 230 V / 6 A	3 x 230 V / 6 A
of the safe semi-conductor outputs	–	–
of the auxiliary contacts	1 x 24 VDC / 1 A	1 x 24 VDC / 1 A
of the signalling outputs	–	–
Drop-out delay STOP 0	< 10 ms	< 10 ms
STOP 1	–	–
Mechanical data		
With removable terminals	■	■
Dimensions (H x W x D)	22.5 x 98 x 115 mm	22.5 x 98 x 115 mm
Environmental conditions		
Ambient temperature	–25 °C ... +60 °C	–25 °C ... +60 °C
Safety classification		
Standards	EN ISO 13849-1, IEC 61508	EN ISO 13849-1, IEC 61508
PL/SIL	e/3	e/3
Control category	4	4
PFH	< 6 x 10^{-9}/h	< 1.25 x 10^{-8}/h
Certificates	TÜV, cULus, CCC, EAC	TÜV, cULus, CCC, EAC

To get detailed information about the products and certificates, visit **products.schmersal.com**.

		
■ SRB-E-204ST	**■ SRB-E-302ST**	**■ SRB202MSL**
▪ Input expander module ▪ Monitoring of 4 sensors ▪ Start button / autostart ▪ 2 safety outputs ▪ 4 signalling outputs	▪ Function STOP 0 ▪ Monitoring of 2 sensors ▪ 1- or 2-channel control ▪ Start button / autostart ▪ 2 safety contacts, 1 safety output ▪ 2 signalling outputs	▪ Muting function ▪ 2 or 4 muting sensors ▪ Lamp current monitoring ▪ 2 safety contacts ▪ 2 signalling outputs
24 VDC –20 % / +20 %	24 VDC –20 % / +20 %	24 VDC –15% / +20%
0.125 A	0.125 A	0.24 A
–	2 x 230 V / 6 A	2 x 24 VDC / 4 A
2 x 24 V / 2 A	1 x 24 V / 2 A	–
–	–	–
4 x 24 V / 100 mA	2 x 24 V / 100 mA	24 VDC / 0.05 A
< 10 ms	< 10 ms	< 20 ms
–	–	–
■	■	■
22.5 x 98 x 115 mm	22.5 x 98 x 115 mm	45 x 100 x 121 mm
–25 °C ... +60 °C	–25 °C ... +60 °C	–25 °C ... +45 °C
EN ISO 13849-1, IEC 61508	EN ISO 13849-1, EN IEC 61508, EN IEC 62061	EN ISO 13849-1, IEC 61508
e/3	e/3	e/3
4	4	4
< 2.66 x 10^{-9}/h	< 1.25 x 10^{-8}/h; < 2.66 x 10^{-9}/h	< 2.0 x 10^{-8}/h
TÜV, cULus, CCC, EAC	TÜV, cULus, CCC, EAC	cULus, EAC

SAFETY LIGHT GRIDS AND CURTAINS
ACCESSORIES

Protective enclosure SG5/SG6

- Protective enclosure for SLC/SLG
- Protection field heights
  to 970 mm: **SG5** **103001594**
  to 1930 mm: **SG6** **103001596**

Protective cover SGS5/SGS6

- Protective Cover for SG5 and SG6
- Protection field heights
  to 970 mm: **SGS5** **103001595**
  to 1930 mm: **SGS6** **103001597**

Tilted mirror for SG5/SG6

- Tilted mirror for SG5 and SG6
  1000 mm: **ULS-SG-1000** **103002489**
  1870 mm: **ULS-SG-1870** **103016046**

Mounting post MST

- Mounting stands
- Base L/W 135x135 mm
- Height 500 ... 2000 mm

Deflecting mirror ULS-M

- Deflecting mirror series M
- Mirror height 350 ... 1870 mm
- Included in delivery: tilted mirror and qty. 2 mounting brackets

Aligning aid EA5

- Alignment kit, laser beam 30 m
- Alignment kit for all SLC/SLG series
  EA5 **101211456**

Parametrisation cable KA-0974

- Parametrisation cable for SLC/SLG **440**
- Y-splitter, M12, 8-pole with P-button
  KA-0974 **101217615**

Parametrisation cable KA-0896

- Parametrisation cable for SLC/SLG **440COM** + SLC/SLG **240COM**
- Y-splitter M12, 5-pole with command device
  KA-0896 **101030161**

Parametrisation cable KA-0975

- Parametrisation cable for SLC/SLG **440-AS**
- Y-splitter M12, 8-pole with command device
  KA-0896 **103005659**

Detailed information can be found at **products.schmersal.com**.

SAFETY LIGHT GRIDS AND CURTAINS
ACCESSORIES

Connector plug, 4-pole

- Connector plug M12, straight, **4 pole**
- Cable length

5 m	**KA-0804**
10 m	**KA-0805**
20 m	**KA-0808**

Connector plug, 8-pole

- Connector plug M12, straight, **8 pole**
- Cable length

5 m	**KA-0904**
10 m	**KA-0905**
15 m	**KA-0908**

Connector plug, 12-pole

- Connector plug M12, straight, **12 pole**
- Cable length

5 m	**KA-0980**	**101213352**
10 m	**KA-0981**	**101213353**

Protective enclosure SH – stainless steel (440)

- Protective enclosure IP69

to 490 mm:	**SH-440-ER-01**	**103026832**
to 890 mm:	**SH-440-ER-02**	**103026833**
to 1290 mm:	**SH-440-ER-03**	**103026834**
to 1770 mm:	**SH-440-ER-04**	**103026835**

Protective enclosure PH – polyamide (440)

- Protective enclosure IP69

to 490 mm:	**PH-440-ER-01**	**103026836**
to 890 mm:	**PH-440-ER-02**	**103026837**
to 1290 mm:	**PH-440-ER-03**	**103026838**
to 1770 mm:	**PH-440-ER-04**	**103026839**

Protective enclosure PH – polyamide (440COM)

- Protective enclosure IP69

to 490 mm:	**PH-COM4-ER-01**	**103026840**
to 890 mm:	**PH-COM4-ER-02**	**103026841**
to 1290 mm:	**PH-COM4-ER-03**	**103026843**
to 1770 mm:	**PH-COM4-ER-04**	**103026844**

Protective enclosure PT with IP67 protection

- Protective enclosure PT with IP67 protection for SLC440 170 ... 1770 mm: **PT-440-ER-xxxx**
- Protective enclosure without IP69 protection for SLC440COM 330 ... 1770 mm: **PT-COM4-ER-xxxx**

Test rod PLS-01/-02

- Test rod

30 mm diameter:	**PLS-01**	**101207768**
14 mm diameter:	**PLS-02**	**101207769**

Vibration damper MSD4

- Vibration damper
- Included in delivery: Set with 8 pieces SLC/SLG Type 4: **MSD4** **101207754**

Detailed information can be found at **products.schmersal.com**.

SAFETY LIGHT GRIDS AND CURTAINS
ACCESSORIES – MUTING

MCU-02 103005572

- Muting connection unit
- Release/override, transmitter unit (E), up to 4 muting sensors, muting lamp

S100-PR 103040805

- Muting sensor M8, 4-pole
- Reflection light barrier
- Range 0.1 ... 6.0 m
- Mounting brackets not included in the delivery

KA-0976 103005575

- Programming cable for SLC/SLG445
- P-button with connector plug M12, 12-pole

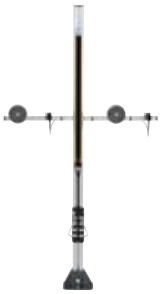
MUT-SET-L-01 103006073

- Muting set T-version for mounting to the assembly stand MST
- Set complete with 2 muting sensors, MCU-02, attachment and cable
- Set without SLC/SLG445 and MST

MUT-SET-L-02 103006074

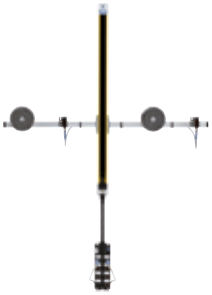
- Muting set L-version for mounting to the sensor profile
- Set complete with 2 muting sensors, MCU-02, attachment and cable
- Set without SLC/SLG445 and MST

MUT-SET-T-01 103006075



- Muting set T-version for mounting to the assembly stand MST
- Set complete with 4 muting sensors, MCU-02, attachment and cable
- Set without SLC/SLG445 and MST

MUT-SET-T-02 103006076



- Muting set T-version for mounting to the sensor profile
- Set complete with 4 muting sensors, MCU-02, attachment and cable
- Set without SLC/SLG445 and MST

MUT-SET-T-03 103009195

- Muting set T-version for mounting to the sensor profile
- Set complete with 2 muting sensors, MCU-02, attachment and cable
- Set without SLC/SLG445 and MST

MUT-SET-T-04 103012263

- Muting set T-version for mounting to the assembly stand MST
- Set complete with 2 muting sensors, MCU-02, attachment and cable
- Set without SLC/SLG445 and MST

Detailed information can be found at **products.schmersal.com**.

ACCESSORIES – MOUNTING KITS

MS-1030 101207756

- Mounting kit for SLC/SLG420
- Included in delivery: Angle with screws
- Set with 4 pieces

MS-1038 101207757

- Mounting kit for SLC/SLG420 IP69 and SLC/SLG425I IP69 in V4A
- Included in delivery: Angle with screws
- Set with 4 pieces

MS-1051 101207758

- Mounting kit lateral fixation for SLC/SLG420-425I
- Included in delivery: qty. 2 steel brackets, qty. 4 screws and qty. 4 T-slot nuts

MS-1073 101207805

- Mounting kit for deflecting mirror ULS-M
- Set with 2 pieces

MS-1100 101216833

- Mounting kit for SLC/SLG440COM SLC/SLG440 and SLC/SLG445
- Included in delivery: Angle with screws
- Set with 4 pieces

MS-1110 101216834

- Mounting kit – Centre fixing for SLC/SLG440COM, SLC/SLG440 and SLC/SLG445
- Set with 2 pieces

SMA-80 101150262

- Tilted mirror for SLB series
- Height: 80 mm
- Width: 120 mm

BF-SMA-80-1 101150263

- Mounting bracket for attachment of tilted mirror SMA-80 (horizontal tilt)

BF-SMA-80-2 101150264

- Mounting bracket for attachment of tilted mirror SMA-80 (vertical tilt)

Detailed information can be found at **products.schmersal.com**.

excellence in safety

Functional machine safety is a complex matter which involves complying with a range of standards and directives. tec.nicum offers all machine manufacturers, operators and distributors a completely product and manufacturer-neutral consultancy on all currently relevant statutory regulations and supports them in ensuring their machines and workplaces are designed to comply with the relevant standards.

tec.nicum services cover four areas, which can be obtained as individual modules or as complete packages:

- **tec.nicum academy – Learning**
- **tec.nicum consulting – Consultancy services**
- **tec.nicum engineering – Technical planning**
- **tec.nicum integration – Practical implementation**

Experts at tec.nicum advise and support customers and clients with training, on-site consultation, documentation and planning and implementation, such as the installation of protective equipment and safety systems.

tec.nicum is the Schmersal Group's service division and comprises a global consultancy network of TÜV Rheinland-certified Functional Safety Engineers and Machinery CE Experts. Services can be called upon around the world. tec.nicum's core philosophy is to offer advice that is independent of manufacturers and as objective as possible.

We strive to develop the best possible safety-related solution for each individual application, to implement it and completely safeguard its intended use – always in line with our commitment **"excellence in safety – we care!"**

tec.nicum
Schmersal Group

K.A. Schmersal GmbH & Co. KG
Möddinghofe 30
42279 Wuppertal
Telephone: +49 202 6474-932
Telefax: +49 202 6474-100
E-Mail: info-en@tecnicum.com
Web: www.tecnicum.com

academy

- Seminars and training
- In-house training
- Customer-specific workshops
- Demonstration events
- Symposia

consulting

- Safety analyses of machines and production lines
- Conformity assessment and verification
- Risk assessments
- Hazard assessments
- Technical documentation

engineering

- Technical project planning
- Validation of safety functions
- Measurements and tests
- Modernisation of machines
- Safety controller programming

integration

- Conversion / Retrofitting
- Installation of protective devices and fences
- Integration of safety functions
- Maintenance and service

tec.nicum

The range at tec.nicum covers four modules: learning in the academy section, consultancy services in the consulting section, designing safety solutions in the engineering section and practical implementation in the integration section.

Contact
+49 202 6474-932

THE SCHMERSAL GROUP
PROTECTION FOR MAN AND MACHINE

In the demanding field of machine safety, the owner-managed Schmersal Group is one of the international market leaders. The company, which was founded in 1945, has a workforce of about 2,000 people and seven manufacturing sites on three continents along with its own companies and sales partners in more than 60 countries.

Customers of the Schmersal Group include global players from the area of mechanical engineering and plant manufacturing as well as operators of machinery. They profit from the company's extensive expertise as a provider of systems and solutions for machine safety. Furthermore, Schmersal specialises in various areas including food & beverage, packaging, machine tools, lift switchgear, heavy industry and automotive.

A major contribution to the systems and solutions offered by the Schmersal Group is made by tec.nicum with its comprehensive range of services: Certified Functional Safety Engineers advise machinery manufacturers and machinery operators in all aspects relating to machinery and occupational safety – and do so with product and manufacturer neutrality. Furthermore, they design and realise complex solutions for safety around the world in close collaboration with the clients.

SAFETY PRODUCTS

- Safety switches and sensors, solenoid interlocks
- Safety controllers and safety relay modules, safety bus systems
- Optoelectronic and tactile safety devices
- Automation technology: position switches, proximity switches

SAFETY SYSTEMS

- Complete solutions for safeguarding hazard areas
- Individual parametrisation and programming of safety controllers
- Tailor-made safety technology – be it for individual machines or a complex production line
- Industry-specific safety solutions

SAFETY SERVICES

- tec.nicum academy – Seminars and training
- tec.nicum consulting – Consultancy services
- tec.nicum engineering – Design and technical planning
- tec.nicum integration – Execution and installation

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SCHMERSAL
THE DNA OF SAFETY

www.schmersal.com