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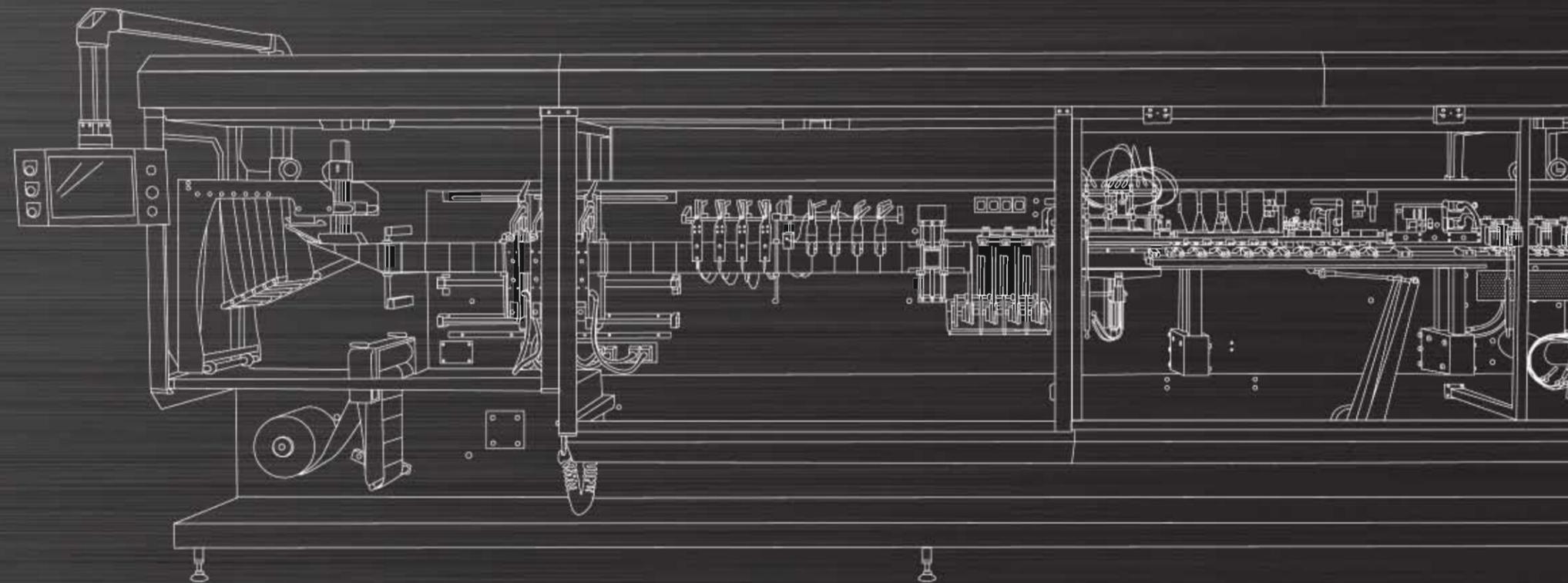
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# NicePak

## HORIZONTAL FORM FILL SEAL PACKAGING MACHINE



DK-3600 DK-2800 DK-2400 DK-1800 DK-1400 DK-1000

## About Us

Yung Ming Machine Industry Co., Ltd. was established in 2009 in Yunlin, Taiwan. We have our own professional team for developing, designing, assembling and test running. Our facilities are certificated by CE, ISO 9001:2008 and several certifications of Horizontal Form Fill Seal Packaging Machine in Taiwan.

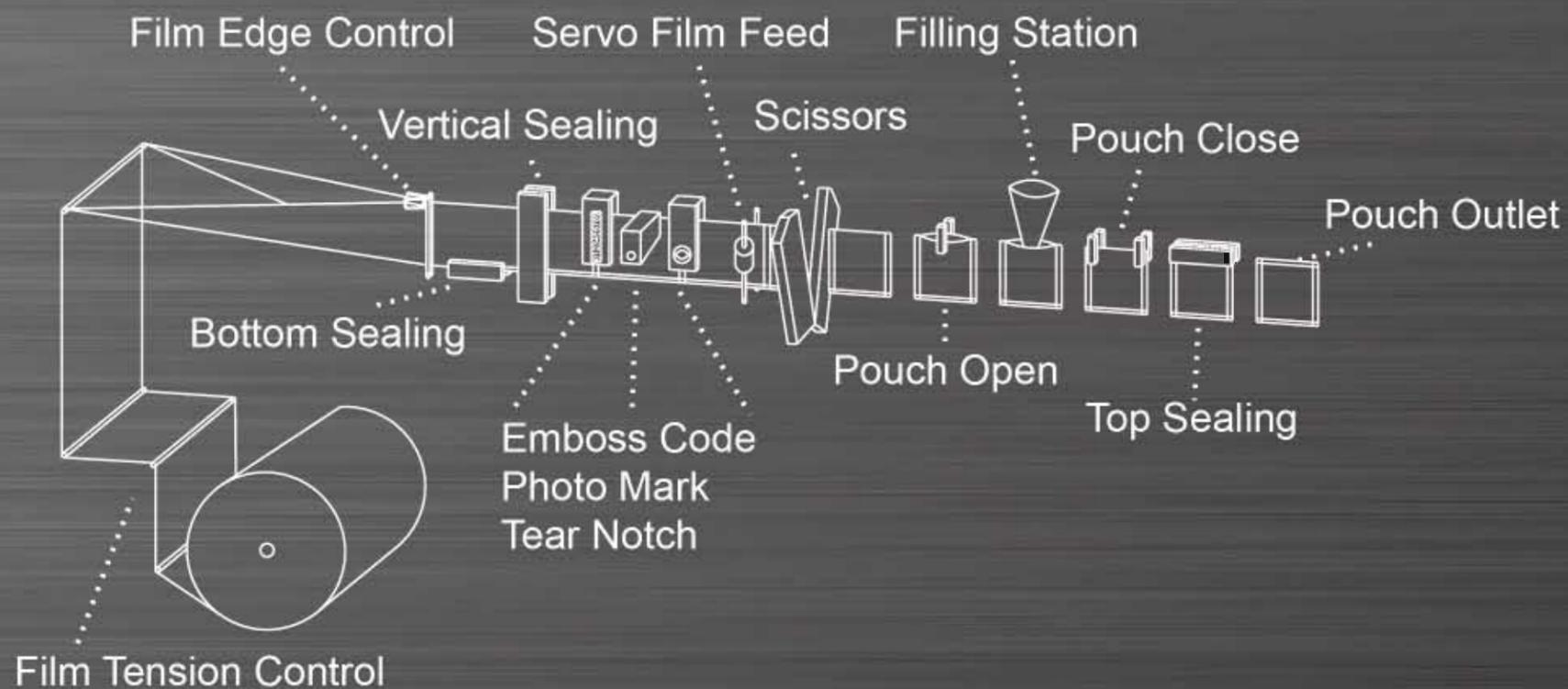
Solving customer's problems is always our job to do. The demand from the customers is our main direction to develop the equipment. We can provide a good equipment with best quality and also good after service to each customer based on our own experiences. Our parent company is a biotech company which has developed over 3,000 kinds of food and pharmaceutical products for 30 years.



## About HFFS

Yung Ming Horizontal Form Fill Seal Packaging Machine develops stable, high-speed, lasting and durable machinery for its full mechanical design and CAM system. For operators' convenience, we put a color touch screen HMI with icon and multi-language in each machine. Each of our machine installs servo motor film feeding system. Operators can change different sizes of packages directly which takes less than 30 minutes. Our machines can work with various kinds of filling system depending on different materials such as Auger Filling, Volumetric Cups Filling, Vibratory Filling, Weighing System, Multi-head Weighers and Piston Filling. Our machines are capable of detecting and alarming when it comes to the end of reel and motor overloaded. Other functions like heating alarm, vacuum detector and empty pouch rejector are included. When alarming, our machines would stop automatically. In order to save labor cost and increase productivity, we also design a front load transfer with a grouping conveyor for the pouch outlet which can be chosen by buyers.

## Forming Process

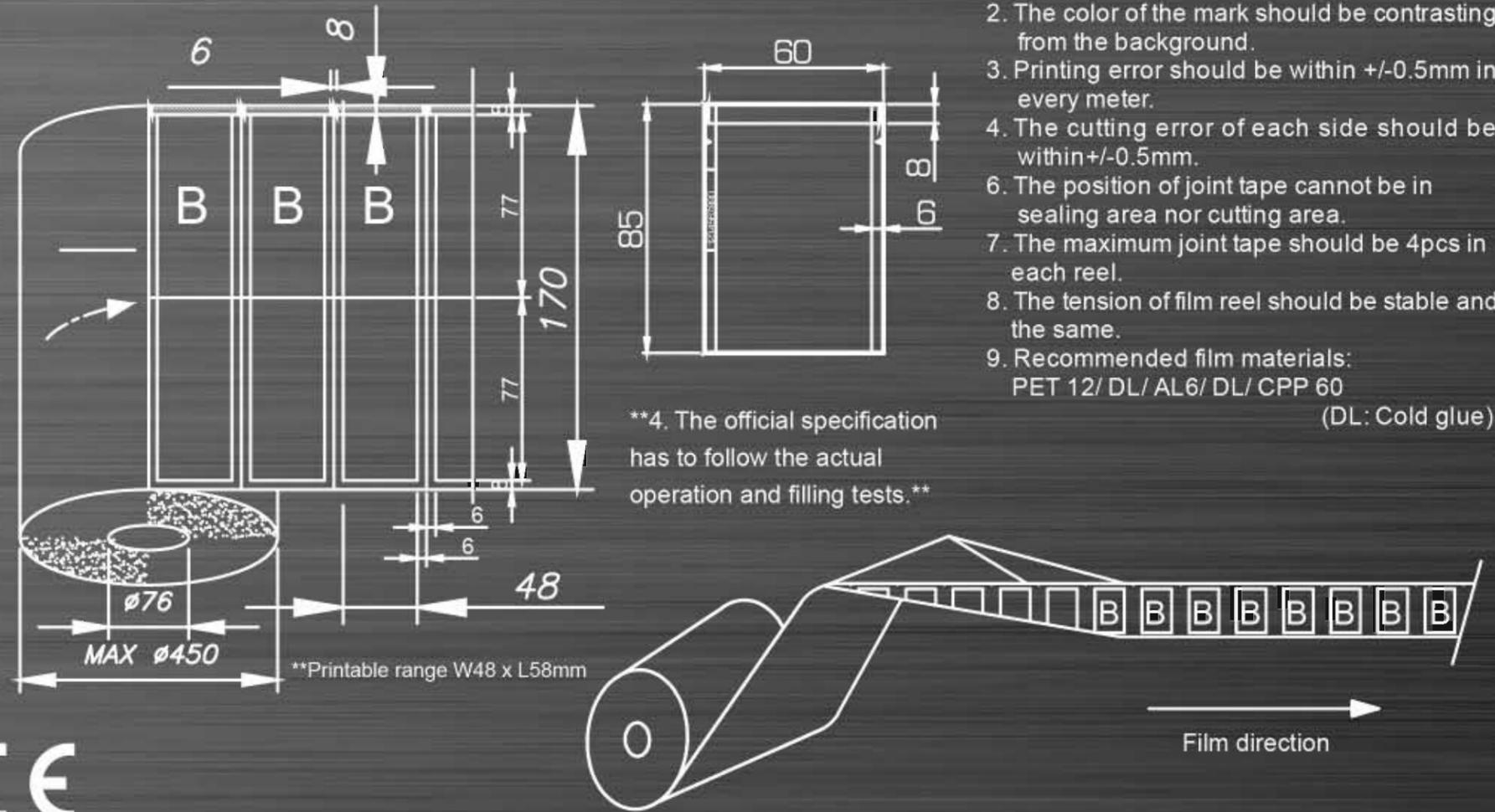


## Pouch Style



## Film Web Chart

 No printing between the marks. (The height ranges should be at least 8mm.)



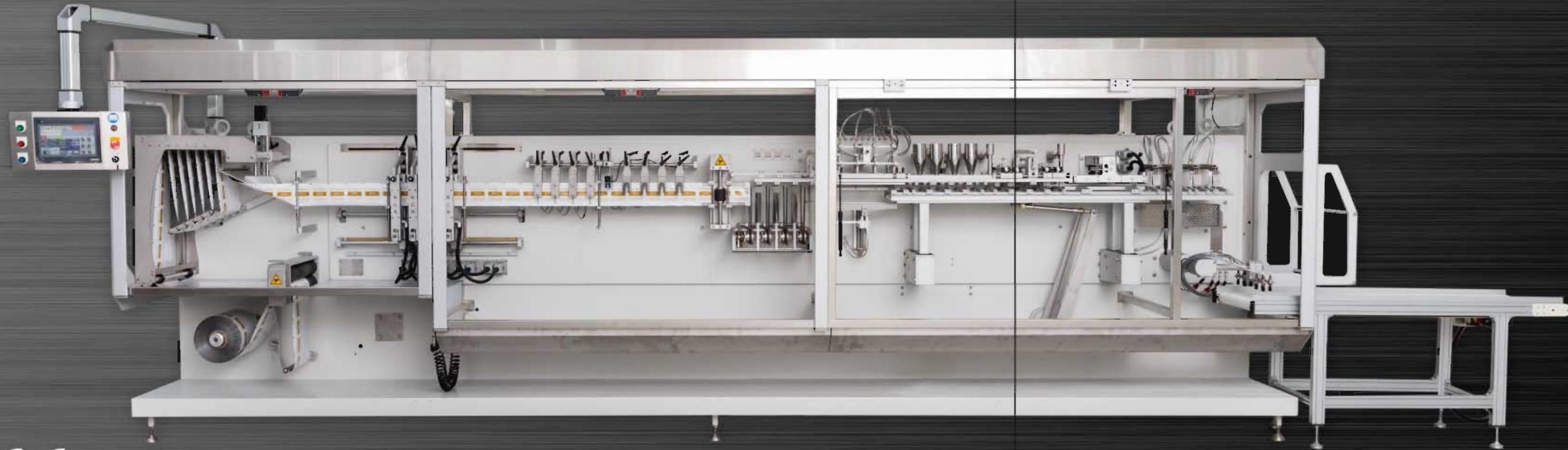
1. The thickness of film should be consistent.
2. The color of the mark should be contrasting from the background.
3. Printing error should be within +/-0.5mm in every meter.
4. The cutting error of each side should be within +/-0.5mm.
6. The position of joint tape cannot be in sealing area nor cutting area.
7. The maximum joint tape should be 4pcs in each reel.
8. The tension of film reel should be stable and the same.
9. Recommended film materials:  
PET 12/ DL/ AL6/ DL/ CPP 60  
(DL: Cold glue)

## Machine Range

Model	Pouch	Station				
			3/4-Side	Shape	Stand	Other
DK-1000	1	1	✓	✓	✗	✗
DK-1400	1/2	1/2	✓	✓	✓	✓
DK-1800	1/2/3	3	✓	✓	✓	✓
DK-2400	1/2/3/4	1/2	✓	✓	✓	✓
DK-2800	1/2/3/4	4	✓	✓	✓	✓
DK-3600	1/2/3/4	1/2	✓	✓	✓	✓

# NicePak

DK-3600 Series



ISO 9001

## Technical Specification

Model	3631	3641
Style	3/4 Sides Seal	
Pouch	3	4
Filling Station	1	1
Format Width	50-120	50-90
Format Length	60-170	60-170
Speed (ppm)	150-180	200-240
Filling Volume	180cc	110cc
M/C Length	6100mm	
M/C Width	1200mm	
M/C Height	2150mm	
M/C Weight	2800kg	3000kg

Power Consumption: 18kW Air Supply: 6-8Bar

# NicePak

DK-2800 Series



ISO 9001

## Technical Specification

Model	2814	2824
Style	3/4 Sides Seal Stand-Up Pouch	
Pouch	1	2
Filling Station	4	4
Format Width	50-280	50-140
Format Length	60-300	60-300
Speed (ppm)	40-60	80-120
Filling Volume	2000cc	800cc
M/C Length	8000mm	
M/C Width	1200mm	
M/C Height	1990mm	
M/C Weight	2300kg	2500kg

Power Consumption:14kW Air Supply:6-8Bar

# NicePak

DK-2400 Series



CE

ISO 9001

## Technical Specification

Model	2421	2431	2441
Style	3/4 Sides Seal		
Pouch	2	3	4
Filling Station	1	1	1
Format Width	50-120	50-80	50-60
Format Length	60-170	60-170	60-170
Speed (ppm)	100-120	150-180	200-240
Filling Volume	185cc	95cc	50cc
M/C Length	4900mm		
M/C Width	1200mm		
M/C Height	2150mm		
M/C Weight	2500kg	2700kg	2900kg

Power Consumption:12kW Air Supply:6-8Bar

# NicePak

DK-1800 Series



ISO 9001

## Technical Specification

Model	1813	1823
Style	3/4 Sides Seal Stand-Up Pouch	
Pouch	1	2
Filling Station	3	3
Format Width	50-180	50-90
Format Length	60-300	60-300
Speed (ppm)	40-60	80-120
Filling Volume	990cc	200cc
M/C Length	7100mm	
M/C Width	1200mm	
M/C Height	2150mm	
M/C Weight	2800kg	3000kg

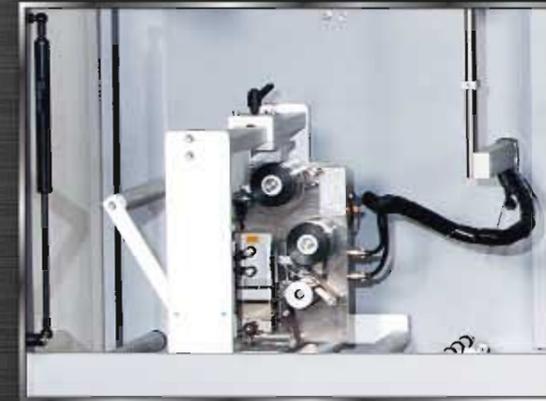
Power Consumption: 14kW Air Supply: 6-8Bar



※All model cases are made of stainless steel#304.



※One Filling Station



※Hot Printer



※Two Filling Stations

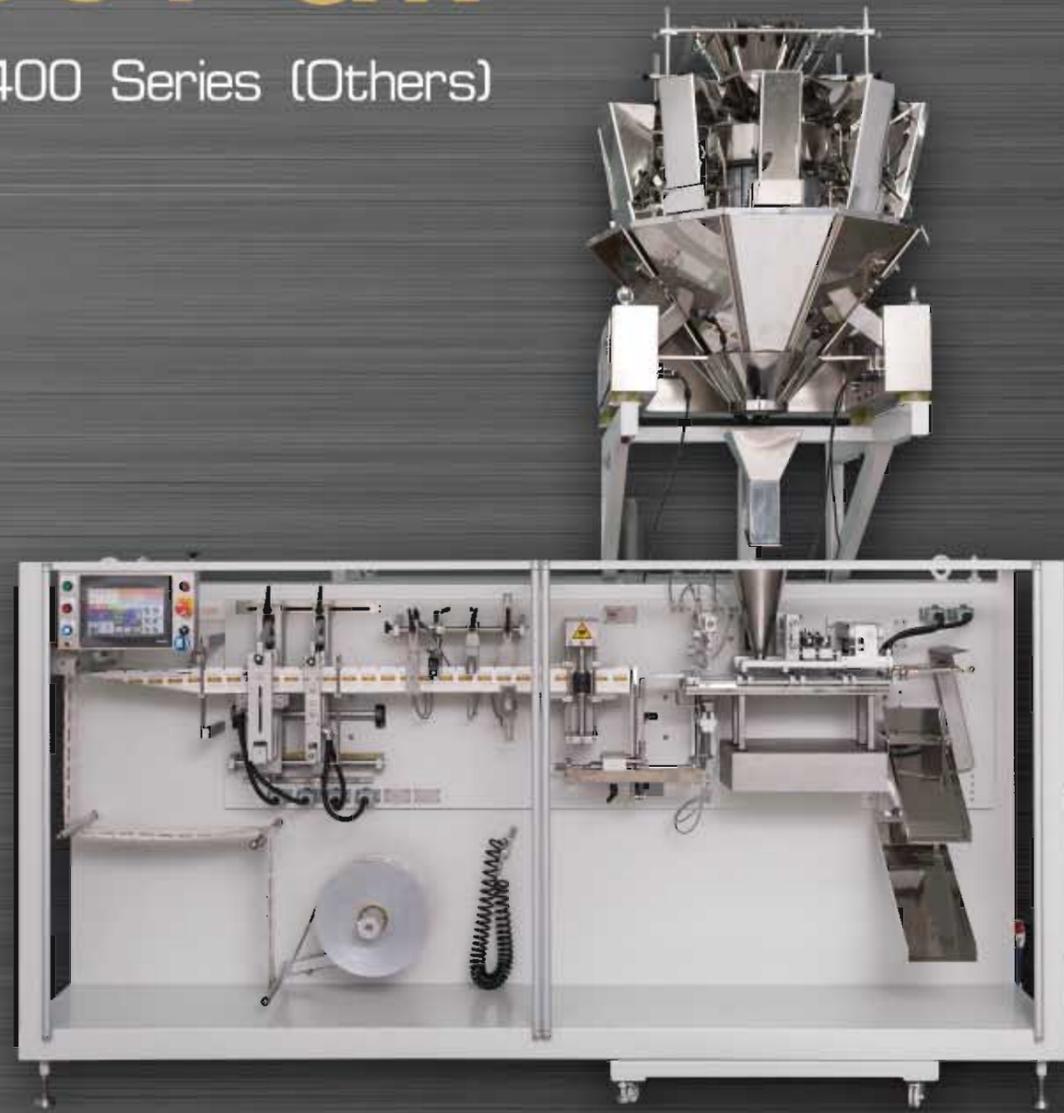


※Front Load Transfer +  
Outlet Conveyor

Technical Specification

Model	1411	1412	1422
Style	3/4 Sides Seal		
Pouch	1	1	2
Filling Station	1	2	2
Format Width	50-140	50-140	50-70
Format Length	60-170	60-170	60-170
Speed (ppm)	60-80	60-80	120-140
Filling Volume	240cc	240cc	70cc
M/C Length	3100mm		
M/C Width	1200mm		
M/C Height	1650mm		
M/C Weight	1600kg	1700kg	1900kg

Power Consumption:8kW Air Supply:6-8Bar



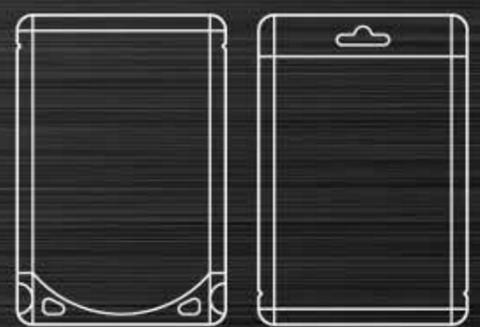
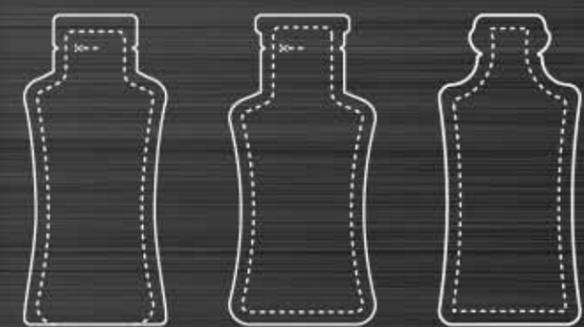
※Twice side sealing device.



※Shaped punching device.



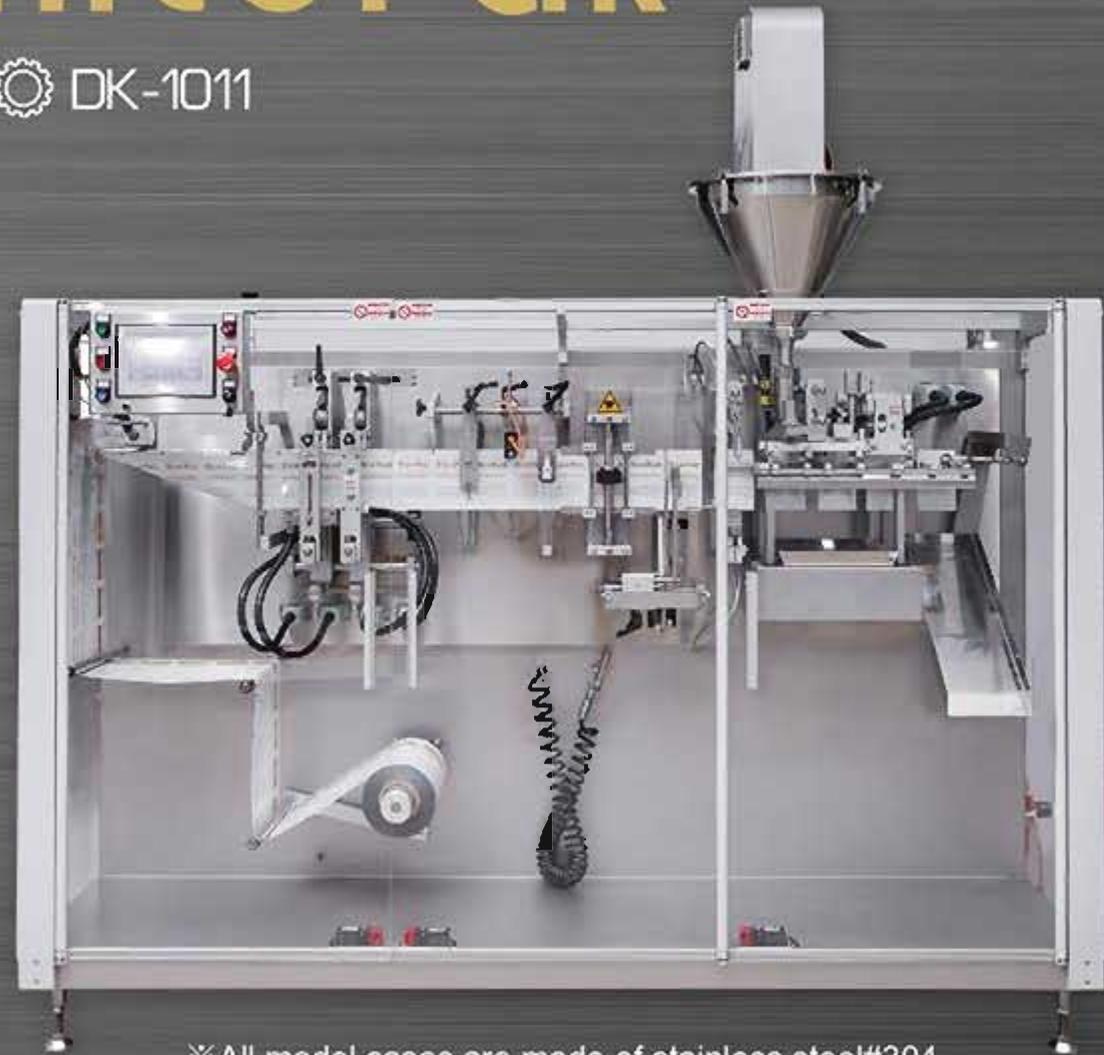
※Twice top sealing device.



**Technical Specification**

Model	1411	1412	1421	1422	1412/STU
Style	3/4 sides-Sealed Special Shape				Stand Up Pouch
Pouch	1	1	1	2	1
Filling Station	1	2	2	2	1
Format Width	50-140	50-140	50-70	50-70	50-140
Format Length	60-170	60-170	60-170	60-170	80-150(D=30)
Speed (ppm)	30-50	30-50	60-100	60-100	30-60
Filling Volume	240cc	240cc	70cc	70cc	300cc
M/C Length	3100mm				3500mm
M/C Width	1200mm				1200mm
M/C Height	1650mm				1650mm
M/C Weight	1600kg	1700kg	1800kg	1900kg	1900kg

Power Consumption:8kW Air Supply:6-8Bar



※All model cases are made of stainless steel#304.

## Technical Specification

Model	1011
Style	3/4 Sides Seal
Pouch	1
Filling Station	1
Format Width	40-100
Format Length	60-140
Speed (ppm)	60-80
Filling Volume	90cc
M/C Length	2300mm
M/C Width	1200mm
M/C Height	1620mm
M/C Weight	1400kg

Power Consumption:6kW  
Air Supply:6-8Bar

## Options



UV Light



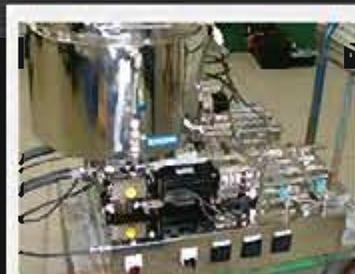
Multi-Filling Stations



Dust Collecting Nozzle



Hanging Hole



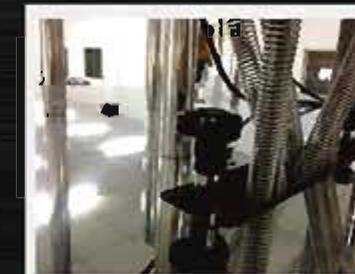
Servo Piston Filler



Volumetric Cup Filler



Servo Auger Filler



Tablet Counter



Central Perforation



Horizontal Screw Feeder



Vacuum Feeder



Total Gas Flush

# NicePak

## Product Reference



## After Service

Yung Ming (NicePak) has the best team of designing and developing. We provide customers the best products and after service. Helping our customers solving problems during production is always our first priority. Our progress is always from the feedbacks of our clients and our value is always built by the clients' affirmation. Clients are always our priority. You can always count on us.

NicePak, Pack Your Dream and Create Your Future.