# **Deceleration Controller**



One side (Right side)

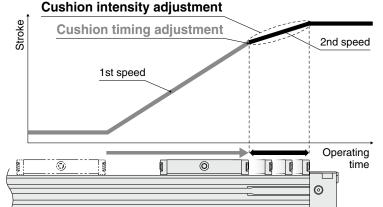
2-speed control reduces cycle time

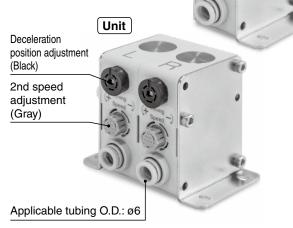
 Allows for the impact relaxation of the stroke end

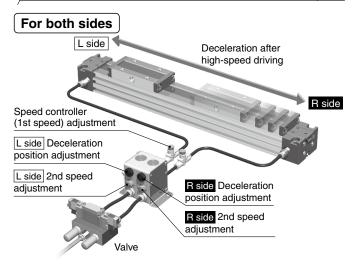
Allows for the 2-speed control of cylinders

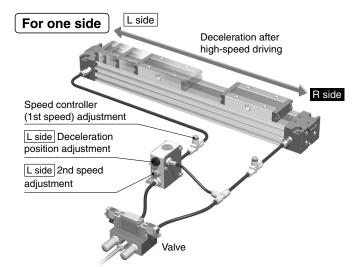
The deceleration position (cushion timing) and

2nd speed (cushion intensity) can be adjusted.



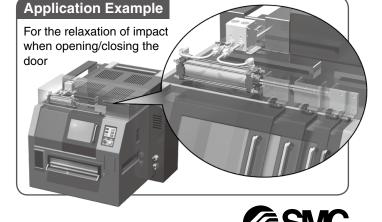






- Provides impact relaxation in cases where it is difficult to install a shock absorber, etc.
- No fluctuation effect on the supply pressure
- Can be easily introduced to existing equipment due to installation between the valve and cylinder

DAS-X946



### **Target Cylinder Area**

Bore size	ø10 to ø40
Stroke	From 150 mm

#### Flow Rate Characteristics

Bore size		ø4	ø6	ø8
C values: Sonic conductance	Before deceleration	0.7	1.5	2.0
dm³/(s⋅bar)	After deceleration			

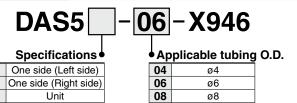
## **Specifications**

Fluid	Air					
Max. operating pressure	0.7 MPa					
Min. operating pressure	0.3 MPa					
Ambient and fluid temperatures	0 to 60°C					
Applicable tubing material	Nylon, Soft nylon, Polyurethane, FEP, PFA					

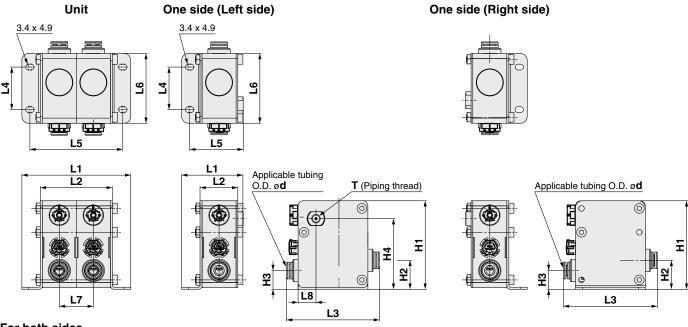
#### **How to Order**

R

Nil



#### **Dimensions**



#### For both sides

Model	d	H1	H2	Н3	L1	L2	L3	L4	L5	L6	L7	Weight [g]
DAS5-04-X946	4						54.4					134
DAS5-06-X946	6	52	17	11	64	42.4	55.2	25	54.6	41	20	140
DAS5-08-X946	8						77.6					162

#### For one side (L/R)

Model	d	H1	H2	Н3	H4	L1	L2	L3	L4	L5	L6	L8	Т	Weight [g]								
DAS5L-04-X946	4	52		11	41.5	36	6 22.2	54.4	25	31.5	41	10.5		86								
DAS5R-04-X946	4											13.5										
DAS5L-06-X946	6		17					22.2 55.2				10.5	M5 x 0.5									
DAS5R-06-X946	0		17	11								13.5	IVIO X U.S									
DAS5L-08-X946	0															77.6	77.0			10.5		100
DAS5R-08-X946	0							//.0				13.5		100								

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

# **SMC** Corporation

Akihabara UDX 15F

4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN Phone: 03-5207-8249 Fax: 03-5298-5362

https://www.smcworld.com

© 2020 SMC Corporation All Rights Reserved