# INDUSTRIAL VACUUM CLEANERS



Catalogue PVC and Aluminum











Technology, innovation at the highest level, and good Italian design as easily understood from the company name are the constitutional elements of the company's DNA.

Strengthened by the long and profound experience of its staff in the specific sector, the company produces "customer-oriented" vacuum cleaners that can adapt with flexibility to various needs.

It is placed on the world market as one of the few companies that can boast a series of products that make use of both **centrifugal fans** and powerful side channel turbines, thus, offering a very wide range of 360° product line, adaptable to any application sector, and usable in any work environment.







The corporate philosophy that animates Italyvacuum, does not accept downward compromises and adopts construction and design systems that are absolutely avant-garde in the sector, the result of precise mathematical calculations which together with the experience of its staff have guided the company towards precise purely technical choices such as:

- Integrated cyclonic system with tangential inlet of the aspirated material on all the models thus eliminating the maintenance of the filters. The first company in the world to offer this performance across the whole range;
- Human-Machine-Interface with advanced "touch screen" technology for optimizing and simplifying all the functions of the vacuum cleaner;
- **Dedicated software and advanced digital sensor system** for reading and signaling to the operator of the level of contamination of the filters;
- Cleaning systems of filters in an exclusively automatic form through special systems that when combined with each other ensure maximum efficiency over time.

### Total remote supervision of production in real time









#### Company

Technological and innovative antigrip fabrics used for filtering surfaces, the result of extensive research in the textile sector;

Release of the containers in an extremely ergonomic form

thanks to the innovative and elegant vertical sliding slots obtained directly from the tubes that make up the frame;

New generation silencers with very high sound-absorbing **performances** specially designed by the technicians of the R&D department that make Italyvacuum products the most silent vacuum cleaners in the sector;

Modular systems exclusively on wheels that allow the assembly times to be zeroed, a rapid movement in the event of moving and positioning in any geometric shape in order to optimize each available space;

**Centralized systems** equipped with sorting valves programmable via digital platform to **optimize performance and reduce** energy consumption.









**TCS - Touch Control Station** Human Machine Interface

Extremely intuitive and easily usable by anyone thanks to its icons, appears to be perfectly in line with all the mandatory requirements from the industry 4.0 plan: interconnection and automation of production processes.

The powerful software station called **TCS** which manages the sophisticated electronics of which Italyvacuum vacuum cleaners are equipped, allows remote management in "real time" of all the vacuum cleaners present in a company.

Through this technology, it is possible to optimize their performance, carry out preventive maintenance if necessary and interface with the various management software already present in order to avoid any possible interruption of the production cycle.









Catalogue PVC and Aluminum

Italyvacuum is a partner of some of the largest companies in Europe specialized in processing with single/double head saws or CNC machining centers for cutting and milling.

The experience of its technicians has allowed the development of a line of products expressly dedicated to the cutting of aluminum, Pvc profiles, composite materials for small artisans and large industries.

Strengthened by some patented products and various uncommon solutions, Italyvacuum cleaners thanks to their versatility, are able to collect shavings of any type (long, twisted, etc.) and at the same time eliminate the oil mist within the company premises. It is a complete 360° "package" tailored to each operator of the sector and for each type of machinery in question.





### CENTRALIZED SYSTEMS

They are the systems with the highest technological content, where Italyvacuum technicians can express all its potential, and in which it contains the best of its innovations which is **the result of years** of research and the experiences lived over time in the various companies around the world.



All functions can be managed in the traditional way or through the powerful centralized platform TCS "Touch control station" - Smart industry 4.0.











#### Model FT 2.2 Power [ kW ] 2.2 (3hp) Voltage / Frequency [ Volts ] 400 (50Hz) N°1 100(4") - 120(5") Inlet diameter [ mm ] Filter material Polyester Pneumatic Filter cleaning Certification CE Chips container [Lt] 110 (30gal) 800(32") x 1200(47") Shipping dimensions [mm] x 2200H(86") Max air flow [ m<sup>3</sup>/h ] 1500 (882cfm) Max vacuum [ mbar ] 30 (0,43Psi) 130 (286 lb) Net Weight [ kg ]

\* MODEL AVAILABLE UP TO 7.5KW





### VORTEX 58



lodel	FT 2.2 - 1500	FT 3 - 260
ower [ kW ]	2.2 (3hp)	3(4hp)
oltage / Frequency [ Volts ]	400 (	50Hz)
let	N	°2
let diameter [ mm ]	100(4")-120	(5")160(6")
lter material	Polye	ester
Iter cleaning	Pneu	matic
ertification	С	E
nips container [ Lt ]	175 (4	7gal)
nipping dimensions [ mm ]	800(32") x x 2200	
ax air flow [ m³/h ]	1500 (882cfm)	2600 (1530c <sup>-</sup>
ax vacuum [ mbar ]	30 (0,4	43Psi)
et Weight [ kg ]	130 (286 lb)	160 (352 lb





## MAXI VORTEX 58

[1 of 2]



lodel	FT 2.2 - 1500	FT 3 - 260
ower [ kW ]	2.2 (3hp)	3(4hp)
oltage / Frequency [ Volts ]	400 (	50Hz)
let	N°2	
let diameter [ mm ]	100(4")-120	(5")160(6")
lter material	Polye	ester
Iter cleaning	Pneumatic	
ertification	С	E
nips container [ Lt ]	175 (4	7gal)
nipping dimensions [ mm ]	800(32") x 1200(47") x 2200H(86")	
ax air flow [ m³/h ]	1500 (882cfm)	2600 (1530c <sup>-</sup>
ax vacuum [ mbar ]	30 ( 0,4	43Psi)
et Weight [ kg ]	140 (308 lb)	170 (374 lb





### MAXI VORTEX 58 [2 of 2]



lodel	FB 3 - 3600	FB 4 - 2300	FB 7.5 - 26
ower [ kW ]	3 (4hp)	4 (5hp)	7.5 (10hp
oltage / Frequency [ Volts ]		400 (50Hz)	
let		N°2	
let diameter [ mm ]	100 (	(4") - 120(5") - 160	(6")
lter material		Polyester	
Iter cleaning		Pneumatic	
ertification		CE	
hips container [ Lt ]		175 (47gal)	
nipping dimensions [ mm ]	900(35")	x 1600(63") x 220	DOH(86")
lax air flow [ m³/h ]	3600 (2118cfm)	2300 (1353cfm)	2600 (1530c
lax vacuum [ mbar ]	30 (0,43Psi)	60 (0,87Psi)	80 (1,16Ps
et Weight [ kg ]		230 (507 lb)	

\* MODEL AVAILABLE UP TO 25kW





### BLOW



lodel	Standard
ower [ kW ]	4 (5hp)
oltage / Frequency [ Volts ]	400 (50Hz)
let	N°1
let diameter [ mm ]	200 (8")
Iter material	Polyester
Iter cleaning	Not necessary
ertification	CE
nips container [ Lt ]	Rotary valve 24h
nipping dimensions [ mm ]	1200(47")x 1800(71") x 2200H(86")
ax air flow [ m³/h ]	2600 (1530cfm)
ax vacuum [ mbar ]	40 (0,58Psi)
et Weight [ kg ]	350 (771 lb)

\* MODEL AVAILABLE UP TO 24kW







lodel	Standard
ower [ kW ]	4 (5hp)
oltage / Frequency [ Volts ]	400 (50Hz)
let	N°1
let diameter [ mm ]	200 (8")
Iter material	Polyester
Iter cleaning	Not necessary
ertification	CE
hips container [ Lt ]	Rotary valve 24h
nipping dimensions [ mm ]	800(32")x 2000(79") x 2200H(86")
ax air flow [ m³/h ]	2600 (1530cfm)
ax vacuum [ mbar ]	40 (0,58Psi)
et Weight [ kg ]	350 (771 lb)

\* MODEL AVAILABLE UP TO 24kW





### MINI BLOW

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INTEGRATED CYCLONIC SYSTEM

- GE Mo N°
- No

Expressly **dedicated for extrusion lines** and **compactly designed** in order to take up as little space as possible along the production lines, they can be mounted both on fixed and mobile trolleys along the production line.

Required in sectors where people normally work 24 hours in order to never interrupt the work flow, they are equipped at the base of the central unit with a fully automated and programmable opening door for unloading the vacuumed material, based on the required frequency.

The special conformation of the fans used in these units, allow the suction of the material **at high speed**, **and are also suitable for chips at high temperatures;** particularly powerful and performing are the basic equipment for small and large cutting lines.

ENERAL INFORMATION	
otors available	from 4kW (5.5hp) to 16kW (21.5hp) - Fan from 4kW (5.5hp) to 16kW (21.5hp) - Turbine
° inlet [Ø]	N°1 [ 200mm - 8" ]
ote	Programmable opening door for unloading



### CYCLONE & HYPER CYCLONE



This model is particularly used in the chips and dust division are rigorously calculated with the help of a specific and powerful software made available by Italyvacuum technicians.

They are supplied in various shapes and sizes according to the system to which they are to be connected and the different type of material to be vacuumed.

They are **specially useful for avoiding clogging of the filters** and consequently lengthening their life, they are sometimes mandatory for the treatment of certain types of very fine powders or metal shavings which can vary in shape and weight.

#### Main advantages:

- High efficiency in dust recovery;
- Total lack of maintenance thanks to the absence of moving parts;
- Requirement of limited spaces for the implementation of the system;
- No limitation of performance in case of extreme temperatures;
- Possibility of having them both anchored to the ground and mobile on wheels owing it to the extreme flexibility of the system.







#### Total elimination of oil mists coming from saws and CNC cutting centers

- G Vo Filt Air

The innovative Italyvacuum oil mist collectors are born from the need to eliminate oil mists, vapors, and fumes that come from the most varied processes in order to make the work environment healthier, while contributing to the protection of the environment.

Thanks to the many innovations in its interior, the product enjoys **European patent**. It is available in 6 different models and in all voltages and frequencies of the world market.

The whole range is also available in stainless steel for harmful vapors, corrosive mists or hazardous environments (Atex).



ENERAL INFORMATION	
olume of filtered air	from 400 to 2800 m <sup>3</sup> (235 cfm to 1648 cfm)
Itering group	3 stages + Hepa
ir inlet [Ø]	100mm - 4" / 150mm - 6" / 200mm - 8"









The only collector for oil mists that can contain **up to 8 standard** filtering stages

**Powerful integrated cyclonic system** capable of reducing up to 95% of oil mists before the air flow reaches the stages of filters

Hepa H13 filter standard on all models to achieve 99.95% reduction of contaminating particles

Compatible with any type of emulsified or integral coolant

Complete modularity of filters for suction also of burnt fumes

GENERAL INFORMATION	
Volume of filtered air	from 500m³ to 4000m³ (300 cfm to 2360 cfm)
Power	1,5 kW (2hp) / 2,2 kW (3hp) / 3 kW (4hp)
Air inlet [Ø]	100mm - 4" / 150mm - 6"







DCD - Digital Contamination Detector



Remote start on/off



Manual and automatic gates



Cleaning accessories



HEPA filters



Easy lift



Antistatic



PBR - Plastic Bag Retainer



Connectors and reductions



Air hoses



Stopmist







Italyvacuum uses only premium or superpremium **high efficiency motors** that drastically reduce energy consumption by rationalizing its consumption responsibly. In addition to having **higher efficiencies** than traditional motors with the same power, they have a flatter yield curve as the load changes, in order to guarantee **high efficiency values** even in the presence of load variations.

With a view to continuous research and improvement, Italyvacuum srl reserves the right to make changes of any kind to the products without prior notice - the reported values are purely indicative.

# + EFFICIENCY

# italy%vacuum

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