

ADP

Automatic Press for doors assembly

New electromechanical press, fully automatic, for assembling large productions of doors and frameworks either at 45° / 90°. With the adoption of new and advanced technology based on electronic control and using a wide range of high quality mechanic components, results an auto-adjustable press with high production rates and variety of measures. Possibility of working by pre-sets and 'limited stroke', ideal for delicate works or joints that requires precision. Fast settings management: can set dimensions and parameters of pressing operations only selecting a database record.



Detail of the pressing step in a model equipped with vertical clamping cylinders acting on the joints of the door (PNEUMATIC LOCK Kit).



- Movable Control panel with touch programming screen.
- Control of pressing strength, operation type, press time and alarm management.
- Easy memory management and fast setting up.
- Database for settings storage, to fast retrieve most frequent models working parameters.





TECHNICAL CHARACTERISTICS

ADP. Standard

PRESS SPECIFICATIONS	
Max. / min. length (x)	2.480 / 200 mm
Max. / min. width (y)	880 / 260 mm
Max. / min. thickness	60 / 15 mm
PRESS STRENGTH	
Maximum lateral strength (Fx)	1.300 kg
Maximum frontal strength (Fy)	1.300 kg
PRESS ELEMENTS	
Front clamping platform continuous	2.500 x 60 mm
Lateral clamp plates	120 x 60 mm
TRANSPORT SYSTEM	
Conveyor belt speed with progressive start/stop	25 m/min.
Standard conveyor transport height H1	900 mm
ELECTRICAL CONNECTION	
Voltage	400 v.
Electrical power	3.5 kw
OVERALL DIMENSIONS / WEIGHT	
Transport dimensions LxWxH	5.870 x 1.950 x 1.500 mm
Weight	1.700 kg

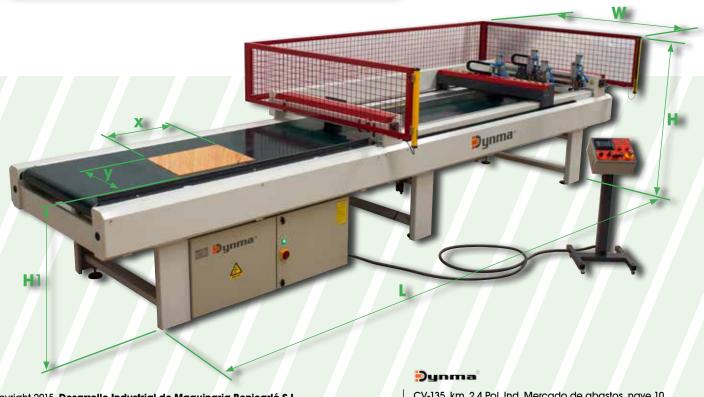


A.PNEUMATIC LOCK Kit.

(Group of four pneumatic retractable cylinders used to push on corners top of assembled door to ensure the flatness of the door).

B. "BARCODE" version.

(Equipped with a barcode scanner, to select model from memory faster. For working by pre-sets and 'limited stroke'. Ideal for delicate works or joints that requires precision. Also for reduce operation time in high productions).



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