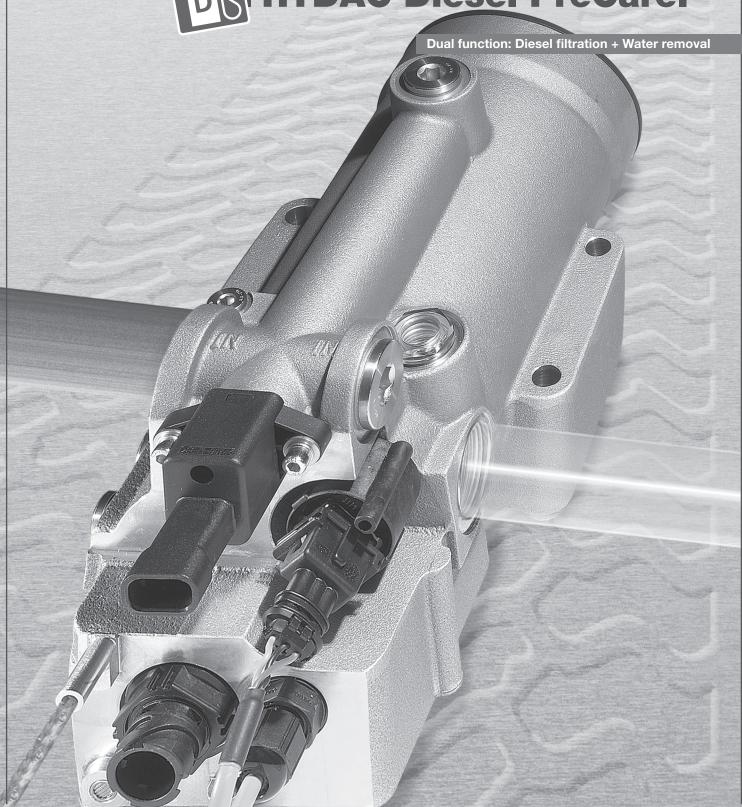


HYDAC INTERNATIONAL

Pre-Filtration for Ultimate Cleanliness and Efficiency: HYDAC Diesel PreCare.



Diesel PreCare.

Recipe for success: Constant progress.

Continuous product improvement is our driving force.

It is through product innovation and efficient solutions that we meet the steadily growing demands of our customers as leaders in technology.

With over 8,000 employees and over 500 sales and service partners we are in close contact with our customers all over the world.

Innovative solution and sound design.

Mobile machines and commercial vehicles are subject to the toughest working conditions all over the world. To ensure smooth running of vehicles and to protect both the engine and the whole drive system from damage, optimum diesel fuel conditioning is particularly important. With its new Diesel PreCare, HYDAC offers a modern system for diesel filtration which protects vehicle manufacturers and operators from failures, breakdowns and expensive service interventions.

Our solution "HYDAC Diesel PreCare". is a cup filter system available in two versions:

Manual water discharge (BestCost design)

The conventional, operator-dependent solution.

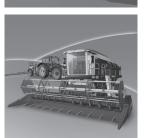
Fully automatic discharge Plug & Play (High Tech design)

The innovative solution for fully automatic dewatering, independent of the operator, even during suction-side operation.

Outstanding performance data achieved by 2-stage water removal and superb filtration characteristics through the use of synthetic media - these are the special features of these filters.

Both systems are designed for use as pre-filters on the suction-side and as such protect all the pumps and components in the fuel system from water and contamination.







Inlet / Outlet: M22x1.5 (others on request)

Water discharge: manual drain plug

Available in 2 sizes: HDP BC 340 and HDP BC 600

Innovative diesel filter. In black and white:

SPECIFICATIONS

Flow rate: BestCost design: up to 600 l/h

HighTech design: up to 600 l/h

Temperature range: BestCost design: -40 °C to +90 °C

HighTech design: -20 °C to +90 °C

Nominal voltage: 24 V DC (option 12 V)

Rated power

Fuel preheating: 300 W

Filtration rating: Various (Standard: 10 µm) Water separation efficiency:> 95 % to ISO CD 16332

Operating pressure: < 1 bar (suction-side application)

■ HighTech Design

Inlet / Outlet: G3/4 (others on request)

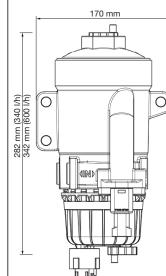
Water dis-

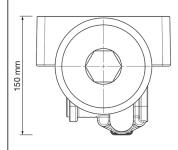
charge: Automatic

discharge unit (including electronic control, safety valve, pump

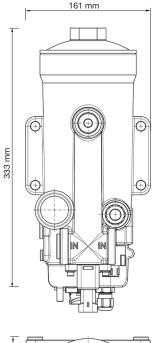
and water sensor)

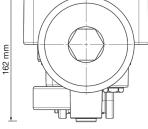
DIMENSIONS





DIMENSIONS







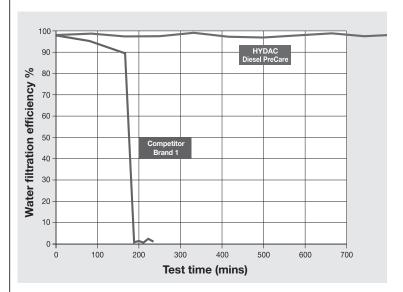


Reliable performance.

Unbeatable quality!

Compared to the competition, HYDAC Diesel PreCare shows clear advantages with regard to water removal and filtration performance.

Clean-side water removal using purely synthetic filter media combined with the hydrophobic barrier, has proved itself under the toughest conditions.



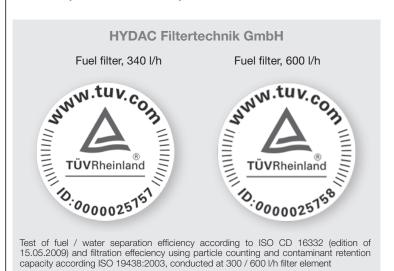
Competition: Massive water penetration after a test time of just 180 minutes.

HYDAC Diesel PreCare:

Clean-side water removal using purely synthetic filter media combined with hydrophobic barrier has proved itself in comparison to the competition, and after a very long test time (730 minutes).

TÜV certified filtration system.

Both versions of the HYDAC Diesel PreCare Filtration System are certified by TÜV.



For further information, please contact Technical Sales, HYDAC Filtertechnik GmbH.

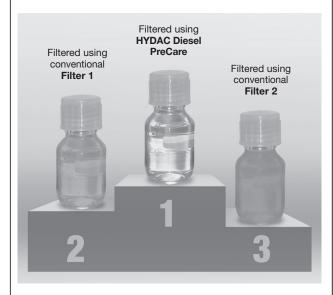
+49 6897-509-1438 E-Mail: fuel@hydac.com

HYDAC Diesel PreCare Product benefits.

- Low residues of diesel left in the filter element when servicina
- Compact design
- Reliable radial seal
- Captive seal design
- Visual analysis of the contamination possible (Rust, metallic swarf, unusual deposits, which require further investigation)
- Protection from imitations by means of Quality Protection
- Prevents first-line contamination by hard particles
- Prevents ingress of contamination as a result of corrosion

Reliable machine availability.

- Resulting from first-class contamination retention
- Due to highly effective and stable water removal on the clean-side for the entire life of the filter element
- Life-long efficiency, because at element change, the water removal stage is always replaced
- Due to the excellent water removal, (achieved by using first class materials) of >95 % to ISO/CD 16332



This comparison of three diesel samples after filtration provides the proof. Even with the naked eye the exceptional cleanliness of the diesel filtered with the HYDAC Diesel PreCare is obvious.



Diesel PreCare: The Clear



10:0000025



thanks to HYDAC Quality Protection.



TÜV Certification



due to low pressure drop and cup filter design

Environmentally responsible

uses incinerable elements.

Outstanding water removal

achieved by the two-stage system.



Link between Diesel Fuel and Diesel Power.

High performance stability

Efficient water removal over the entire service life.

Element change = Complete overhaul

The water removal stage built into the element is replaced when the element is changed.

Extremely easy to maintain

due to quick and simple element change.

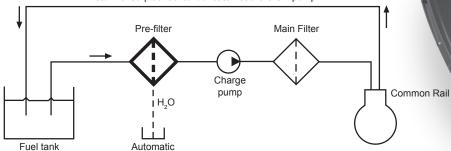
Flexible in use

due to inlet/outlet options

Ready-to-use at any time

self-sufficient system, Plug & Play

Return of surplus fuel to lubricate / cool the CR pump

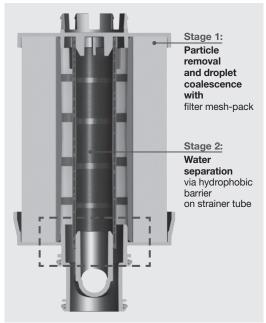


water discharge

Compact and Easy-to-Service.

New element technology: Fuelmicron Unique filter element design. Filter element with 2-stage system.

Element construction



Particle removal and droplet coalescence (1st Stage)

By using purely synthetic filter media, a high contamination retention capacity and steady coalescence is guaranteed.

Water removal (2nd Stage)

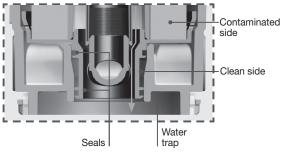
A hydrophobic barrier on the strainer tube guarantees reliable separation of the water droplets formed during Stage 1.

Filter element Fuelmicron



A new type of filter element in two-stage design which combines outstanding dewatering irrespective of the contamination level with excellent particle filtration at the same time.

The Diesel PreCare in the BestCost design has a filter element with a unique end cap design which is integral to its function.



Function:

The end cap has separate fluid pathways so that the cleaned fuel flows to the clean side (ring channel in the filter housing), while the separated water collects in the water trap.

Increased operating reliability: achieved through strict separation of contaminated and clean sides.

No risk of contamination at the fluid outlet of the housing during element change

because the clean-side and inlet-side channels are vertically parallel to each other.

Integrated **Quality Protection:** Highest level of reliability.

Unless an original HYDAC element is fitted in the housing, then the full function of the filter is not guaranteed

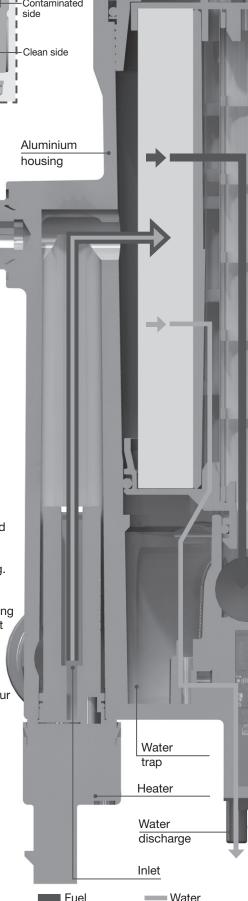
because element end cap which is integral to its function will be missing.

> We prevent inferior quality imitation elements from being fitted because the element end cap design is critical to its function, and has **Quality Protection.**

As a consequence, we can always guarantee our customers proven and f irst-class HYDAC Quality.

Ultimate system protection and guaranteed operating reliability achieved through guaranteed spare part quality.

Fuel water mixture



Innovative Technology



Easy to service and environmentally sound.



Easy to service as the element can be changed in 3 simple steps:

- 1. Unscrew clogged element
- 2. Fit O-ring to new element and cover plate
- 3. Screw in new element

We are helping to protect our environment by using fully incinerable filter elements (no metallic components).

HYDAC Diesel PreCare Customer Benefits.

- General:
- Great flexibility with regard to installation

since inlet and outlet can be in either direction

Consistent dewatering over the entire life of the filter element

since water is removed on the clean side

Robust design

thanks to aluminium housing

- BestCost design:
- Low investment costs

due to cost-optimized design

- Economical and technically reliable operation as a result of long element service life
- Water sensor and fuel preheating available as options
- HighTech design:
- Reliable dewatering

thanks to automatic water discharge, even during suction-side operation

Small installation space required,

since lower section of filter does not have to be accessible

Simple adaptation to the on-board power supply (Plug & Play)

through the use of independently controlled water discharge

Ultimate in weather protection

Robust design for the rough, long-term site operations

Development on a scientific basis.

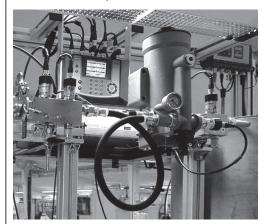
In developing filter solutions to suit specific applications, HYDAC leaves nothing to chance. In addition to using the most up-todate programs from CAD to FEM to make their designs, HYDAC invests heavily in the most modern research and test laboratories. Based on the results of scientific tests, efficient filters can be produced and tested systematically.

Development of filter and element to suit the specific application.

Tensiometers, Karl Fischer titration equipment, rinsing cabinets to determine component cleanliness, test rigs for multipass tests and water removal efficiency are in use on a daily

These are just some of our in-house capabilities for testing and improving our products in addition to numerous other test and measuring equipment.

With filters which have passed through these test laboratories, you can be sure of success.



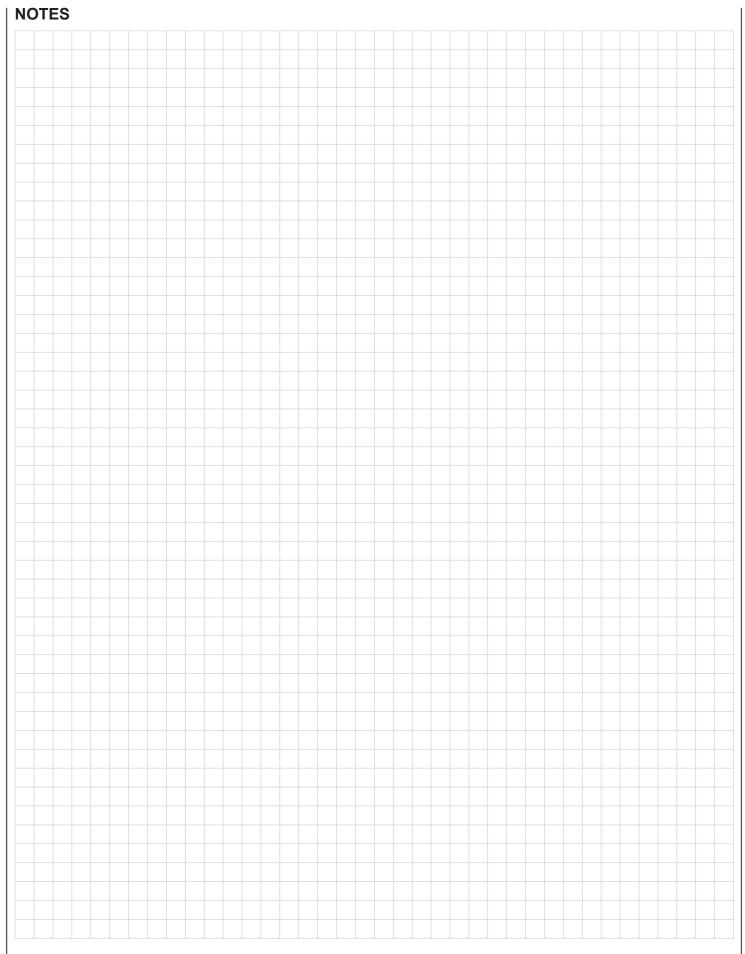
HYDAC Laboratory and test rig to determine the efficiency of water removal



Oil analysis in the HYDAC Laboratory at company headquarters.



Just one example of the numerous filter testing procedures Multipass test rig.



NOTE

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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