



"Multifunction" par excellence.



### pratix z5

cnc machining centre with multifunction aluminium worktable.

- 5 axis
- work table with "T"-shaped grooves

#### pratix z2

cnc machining centre with multifunction aluminium worktable.

- 3-4 axis
- work table with "T"-shaped grooves

#### pratix n

cnc machining centre with multifunction aluminium worktable.

- 3-4 axis
- high performance
- loading and unloading automation

#### pratix s

cnc machining centre with multifunction aluminium worktable.

- 3 axis
- entry level



PRATIX Z5 page 04





PRATIX S page 10







TECH Z5

tech







pratix







CYFLEX H810 PRO

TOP PLUS

MULTITECH PLUS

STARTECH











# pratix z5



5 AXIS CNC MACHINING CENTRE WITH		PRATIX Z5	
MULTIFUCTION ALUMINIUM TABLE		Z5-31	Z5-52
Axes			
Working area along X-Y-Z axes	mm	3110 - 1550 - 160	5200 - 1550 - 160
Panel length along Y axis	mm	1550	1550
Panel length (for alternated work process)	mm	1390	2460
Vectorial speed X-Y axes (option)	m/min	83	83
Boring head			
Vertical spindles up to	No rpm	18 (10X - 4+4Y) - 6000	18 (10X - 4+4Y) - 6000
Horizontal spindles up to	No rpm	8 (4X - 4Y) - 6000	8 (4X - 4Y) - 6000
Integrated blade in X	Ø mm - rpm	120 - 7500	120 - 7500
Electrospindle			
Std motor power (S1)	kW (Hp)	11 (15)	11 (15)
Max. speed	rpm	21000	21000
Tool changer on the carriage in X (base)	places	12	12
Installation			
Exhaust air consumption/speed	m³/hr - m/sec	5300/30	5300/30
Exhaust outlet diameter	mm	250	250
Total machine weight	Kg	3150	3350

The very best multipurpose machine available due to the possibility to size nested panels and bore-router already sized panels (also for alternated work process).

Optimised time and resources thanks to the Netline integration.



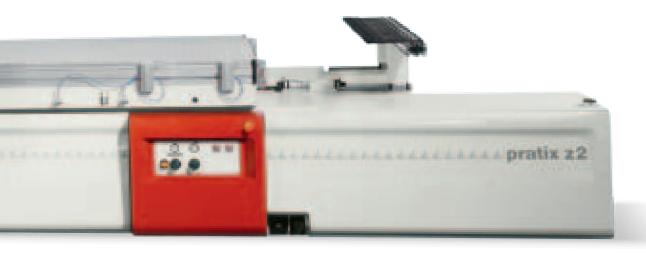
## pratix z2

Flexibility and effectiveness for any boring-routing requirement.



3-4 AXIS CNC MACHINING CENTRE WITH MULTIFUCTION ALUMINIUM TABLE		PRATIX Z2						
		Z2-27	Z2-31	Z2-52				
Axes								
Working area along X-Y-Z axes	mm	2750 - 1300 - 160	3110 - 1300 - 160	5200 - 1300 - 160				
Panel length along Y axis	mm	1550	1550	1550				
Panel length (for alternated work process)	mm	1210	1390	2460				
Vectorial speed X-Y axes (option)	ctorial speed X-Y axes (option) m/min		83	83				
Boring head								
Vertical spindles up to	No rpm	18 (10X-4+4Y)-6000	18 (10X-4+4Y)-6000	18 (10X-4+4Y)-6000				
Horizontal spindles up to	No rpm	8 (4X - 4Y) - 6000	8 (4X - 4Y) - 6000	8 (4X - 4Y) - 6000				
Integrated blade in X	Ø mm - rpm	120 - 7500	120 - 7500	120 - 7500				
Electrospindle								
Std motor power (S6)	kW (Hp)	12 (16,5)	12 (16,5)	12 (16,5)				
Max. speed	rpm	24000	24000	24000				
Tool changer on the carriage in X (base)	places	8 (10)	8 (10)	8 (10)				
Installation								
Exhaust air consumption/speed	m³/hr - m/sec	3400/30	3400/30	3400/30				
Exhaust outlet diameter	mm	200	200	200				
Total machine weight	Kg	2400	2700	2900				

**Customisation and flexibility** due to an extensive choice of equipment presets with Scm aluminium work table and **Penta** function.





The passion for nesting.

Ideal machine for **nesting** requirements.

Wide accessories availability that allow the creation of a complete cell, without necessity of a second operator for panel moving.

3-4 AXIS CNC MACHINING CENTRE WITH		PRATIX N				
MULTIFUCTION ALUMINIUM TABLE	NI2	NI5				
Axes						
Working area along X-Y-Z axes	mm	2440 - 1220 - 150	3660 - 1550 - 150			
Vectorial speed X-Y axes (option)	m/min	83	83			
Boring head						
Vertical spindles up to (C and D versions)	No rpm	12 (8X - 4Y) - 4000	12 (8X - 4Y) - 4000			
Horizontal spindles up to (option)	No rpm	6 (4X - 2Y) - 4000	6 (4X - 2Y) - 4000			
Integrated blade in X (option)	Ø mm - rpm	120 - 5000	120 - 5000			
Electrospindle						
Std motor power (S6) (C and D versions)	kW (Hp)	12 (16,5)	12 (16,5)			
Max. speed	rpm	24000	24000			
Tool changer on machine base	places	up to 20	up to 20			
Installation						
Exhaust air consumption/speed	m³/hr - m/sec	3400/30	3400/30			
Exhaust outlet diameter	mm	200	200			
Total machine weight	Kg	3200	3500			





http://goo.gl/pJhtC

## pratix s

The entry-level machine for nesting operations.

The perfect machine for those who want to **begin machining by nesting.** Much reduced overall dimensions makes this machining centre the most **flexible** and **compact** available on the market and therefore "**perfect**" for workshops with limited production space.



SANS CITC HACHINING CENTRE WITH		PRATIX S						
		\$12	\$15	\$18				
Axes								
Working area along X-Y-Z axes	mm	2486 - 1255 - 150	3686 - 1555 - 150	3686 - 1855 - 150				
Vectorial speed X-Y axes	m/min	35	35	35				
Boring head								
Vertical spindles up to (B version)	No rpm	7 (5X-2Y) - 6000	7 (5X - 2Y) - 6000	7 (5X - 2Y) - 6000				
Horizontal spindles (option)	No rpm	4 (2X - 2Y) - 6000	4 (2X - 2Y) - 6000	4 (2X - 2Y) - 6000				
Integrated blade in X (option)	Ø mm - rpm	120 - 7500	120 - 7500	120 - 7500				
Electrospindle								
Std motor power (S6)	kW (Hp)	6,6 (9)	6,6 (9)	6,6 (9)				
Max. speed	rpm	24000	24000	24000				
Tool changer on machine base	places	8	10	12				
Installation								
Exhaust air consumption/speed	m³/hr - m/sec	3400 (5300*) /30	3400 (5300*) /30	3400 (5300*) /30				
Exhaust outlet diameter	mm	200 (250*)	200 (250*)	200 (250*)				
Total machine weight	Kg	1950	2200	2250				

<sup>\* =</sup> in presence of horizontal spindles

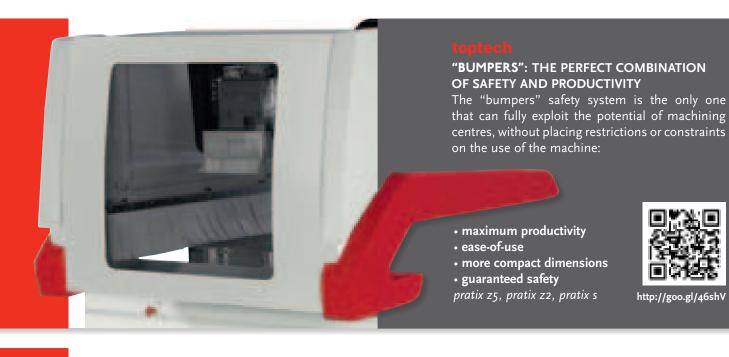


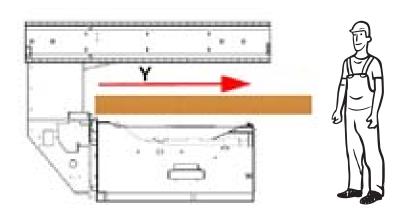
S22-31	\$22-43
3086 - 2155 - 150	4286 - 2155 - 150
35	35
7 (5X - 2Y) - 6000	7 (5X - 2Y) - 6000
4 (2X - 2Y) - 6000	4 (2X - 2Y) - 6000
120 - 7500	120 - 7500
6,6 (9)	6,6 (9)
24000	24000
13	13
3400 (5300*) /30	3400 (5300*) /30
200 (250*)	200 (250*)
2550	2700



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## toptech

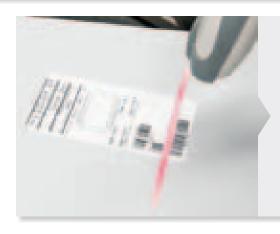
## CANTILEVER STRUCTURE: UNIQUE AND EASY TO USE.

The only structure that allows the loading of components along the "Y" axis far larger than the working capacity of the machine.

pratix z5, pratix z2



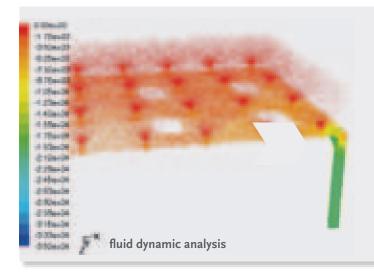
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## "NETLINE": PROGRAMMING MACHINES AUTOMATICALLY.

The **automatic programming** of beam saws, edge banders and machining centres, interconnected via a PC with advanced software, allows the creation of complete projects **without any operator intervention** and no risk of errors.

pratix z5, pratix z2, pratix n



### toptech

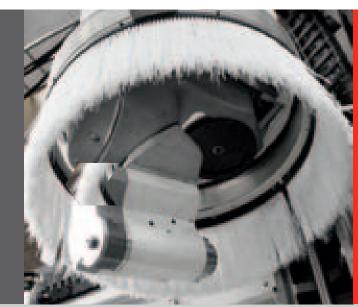
## "HE" WORKTABLE: DESIGNED FOR EFFICIENCY AND SAVING.

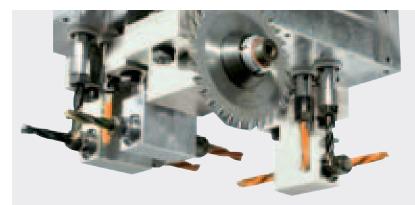
Careful studies and tests allow us to achieve a high level of work piece holding down without resorting to several high-power vacuum pumps. pratix n, pratix s

#### toptech

# "PRISMA5" 5AXIS ELECTROSPINDLE: OPERATING EASILY IN REDUCED SPACES WITHOUT RISK OF COLLISIONS.

No limits to the possible uses of the 5-axis "Prisma 5" group which, with the patented **Scm** solution, allows the keeping of the overall dimensions in each direction of travel to a minimum. This results in **maximum operator convenience and flexibility of use.** pratix 25





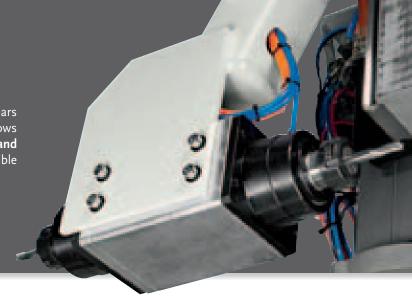
#### BORING HEADS: NO MORE MACHINE DOWNTIME.

The sturdiness of **Scm** boring heads is proven by the frequency of required maintenance, only every 1000 hours, five times better than that imposed by the majority of other machine manufacturers: **indestructible** and with **low maintenance**.



## HORIZONTAL ELECTROSPINDLE: HIGH WORKING SPEED

The direct output of motion power without gears and sprockets, a guarantee of sturdiness, allows the processing of heavy duty work easily and fast, without having to worry about the possible breaking of the wood or the tooling. *pratix* z2





## "PENTA" DEVICE: THE FLEXIBILITY OFFERED BY 5 AXES BUT AT A BUDGET PRICE.

The "Penta" device can **transform**, with a modest investment, a standard **4-axis machine into a perfect 5-axis** positioning one. Also available with automatic tool change. *pratix z2* 



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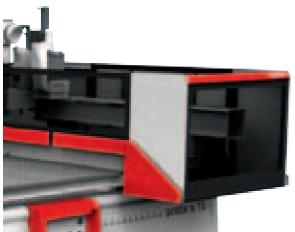
## "TECPAD": EASE-OF-USE AND PRODUCTIVITY AT FINGER TIPS.

The "Tecpad" standard remote control with LCD display, with 7" colour touch-screen allows the operator to fully manage the machine intuitively. The commands are always close to both the machine and the operator.

pratix z5, pratix s







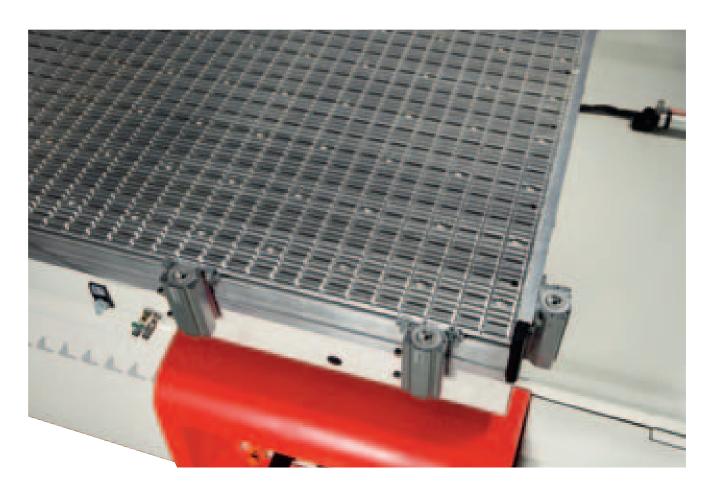
## "PRO-SPACE" PROTECTIONS: SAFE AND COMPACT.

Ideal for those with limited available space, it is distinguished by:

- absence of perimeter protections
- protections mounted directly on the mobile upright
- also free access to the rear of the machine *pratix* s



Work table.



#### ALUMINIUM MULTIFUNCTION WORKTABLE WITH T-SHAPED GROOVES.

**Flexibility of use at the very best levels of production** with the possibility to add to the standard vacuum work tables systems, support for panels or suctions cups. Also within the network of grooves, any type of support can be mechanically fixed to the table.

pratix z5, pratix z2

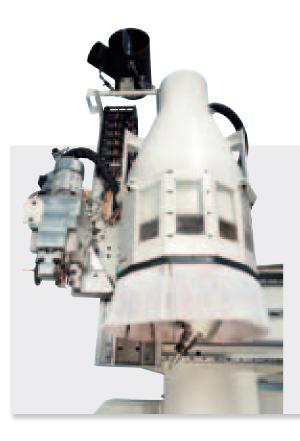


## "HE" WORKTABLE: DESIGNED FOR EFFICIENCY AND SAVING.

Careful studies and tests allow us to achieve a high level of work piece holding down without resorting to several high-power vacuum pumps. The result:

- secure hold down of the work piece = excellent machining speed
- internal flows' speed of up to 250Km/h = efficiency on the whole worktable
- less consumption = energy saving (ecologically beneficial)

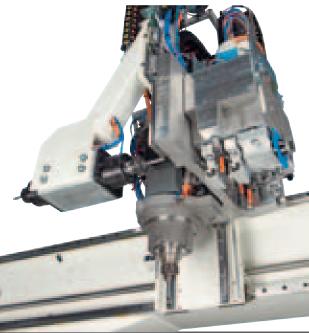
pratix n, pratix s





## Specific operating group for pratix z5:

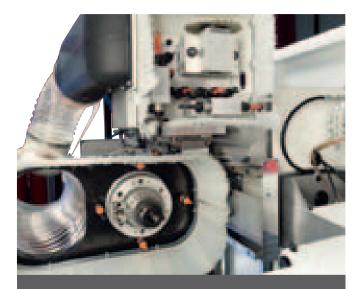
- boring head
- "Prisma 5" 5 axis electrospindle, 11 kW 15 HP with water cooling group



## Specific operating group for pratix z2:

- boring head
  12 kW 16,5 HP vertical electrospindle
  5 kW 7,6 HP horizontal electrospindle (C, D versions)
  • interpolating Vector axis (C version)

- Specific operating group for pratix n:
  boring head (B, C, D versions)
  12 kW 16,5 HP electrospindle (C, D versions)
- interpolating Vector axis (option)



## Specific operating group for pratix s:

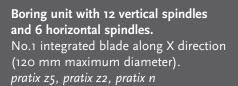
- boring head (B version)6,6 kW 9 HP electrospindle

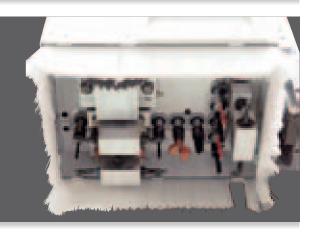
Boring heads.



## Boring unit with 7 vertical spindles and 4 horizontal spindles.

No. 1 integrated blade along X direction (120 mm maximum diameter). pratix n, pratix s







## Boring unit with 12 vertical spindles and 8 horizontal spindles.

No. 1 integrated blade along X direction (120 mm maximum diameter). pratix 22

Boring unit with 18 vertical spindles and 8 horizontal spindles.

No.1 integrated blade along X direction (120 mm maximum diameter). pratix z2







pratix z2, pratix n, pratix s

Tool changers.



TR8, TR10, TR12, TR13 tool changer
Positioned on the machine base.
No problems even with large dimensioned tools.

## R<sub>12</sub> tool changer

Positioned on the machining head support. It provides reduced setting-up times and higher tool-holder magazines capacity. *pratix z*5





#### **R8** tool changer

Faster machine tool changeover due to the tool changer mounted on the machining head support. *pratix 22, pratix n* 



Other devices.



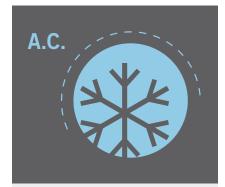
#### Telesolve

Teleservice system to connect the machine's PC to the service department by means of the internet.



## Upgrade To 250 m³/hr 50 Hz pump

(option).



## Electrical cabinet with air conditioner which maintains the temperature at around 18°C. (option).



## Laser

managed by optimisation software for correct positioning of each bar and suction cup (option). pratix z5, pratix z2, pratix n







## Extensive choice of MPS and MODULSET suction cups

- 90 x 90, 120 x 50, 130 x 130, H = 25 mm
- 130 x 50, H = 50 mm
- $\bullet$  Ø 120, H = 50 mm with an automatic lifting device



Other devices.



#### **VECTOR AXIS:** NO LIMITS TO MACHINING.

Simple and precise operations using the digitally controlled Vector Axis managed by the NC, allowing 360° rotation and automatic positioning on "X" and "Y" axes of all angular heads. pratix z2, pratix n



Centralised **lubrication** with manual pump. pratix s

**Automatic** centralised **lubrication** managed using NC control. pratix z5, pratix z2, pratix n



#### **DEVICES FOR PARTICULAR APPLICATIONS**



Air blower on electrospindle for generic applications.



#### Ionized air blower on electrospindle

It is suitable to eliminate the electrostatic charges due to the cut material, making easier the shavings suction (advisable for plastic materials machining). pratix z2, pratix n



#### Air blower with microlubrication

Air blower with very little oil quantity for the tool lubrication and cooling when used on coated panels. pratix z2, pratix n

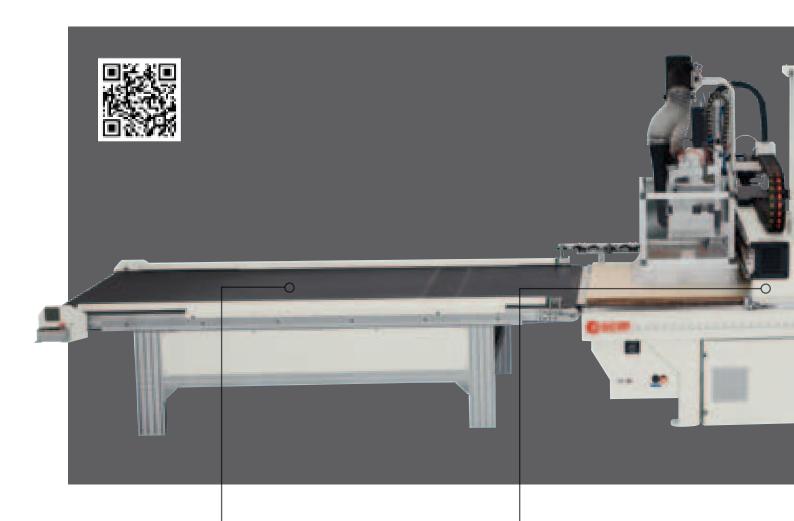


## Bellows fro guides protection in x and y axes

This device is compulsory for plasterboard machining. pratix z5, pratix z2, pratix n

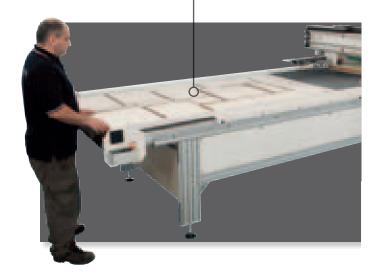


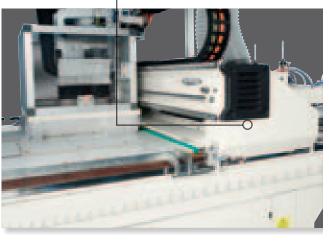
Loading/unloading automation



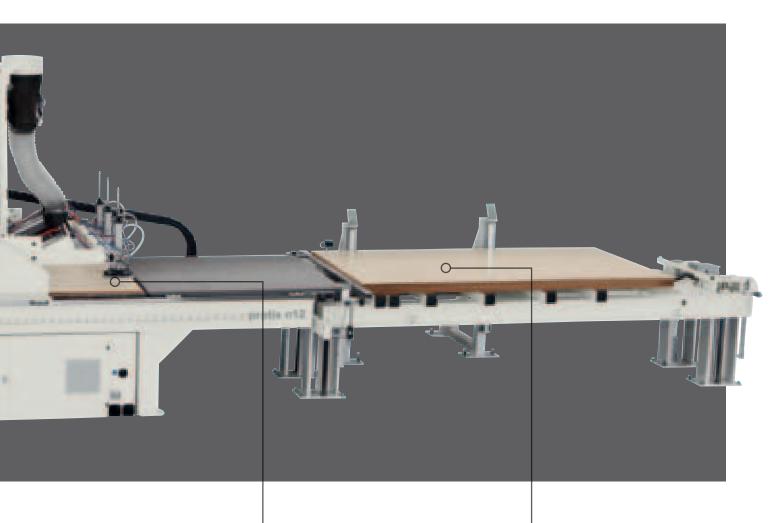
Unloading belt with photocell detection system.

Work piece outfeed pusher with centralised optimised cleaning system for the table and side guides to avoid accidental work piece ejection.





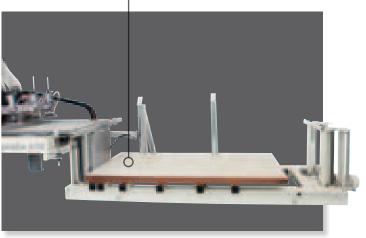
# The perfect solution to easily assist the operator's work Nesting cell with lift table and unloading belt (also available with the loading version only or the unloading one).



Work piece loading group with 3 suction cups

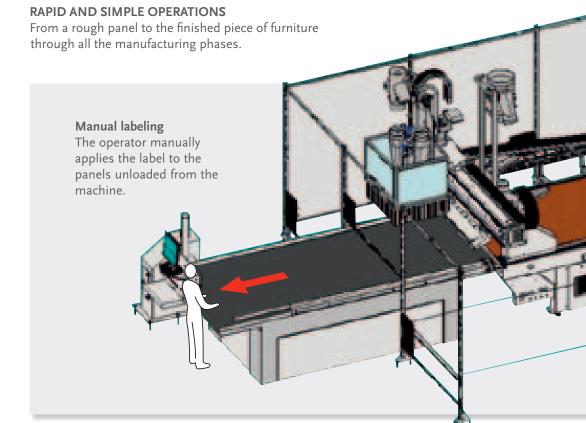
Automatic lift table

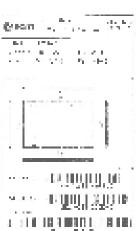




Loading/unloading automation

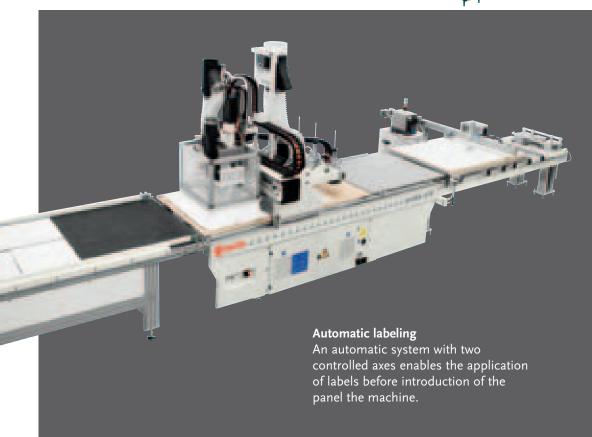
- ▶ Nesting cell
  - ▶ Work piece labelling







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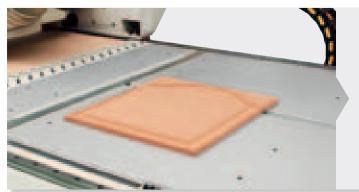
Loading/unloading automation

▶ Automatic unloading with the otufeed on the right side

#### PNEUMATIC UNLOADING DEVICE WITH THE OUTFEED ON THE RIGHT SIDE

The operator can position the workpiece just processed while the machine works the following panel thanks to the automatic feed of the workpiece outside the working area.





2 ... AND POSITIONED ON AN UNLOADING WORK TABLE...

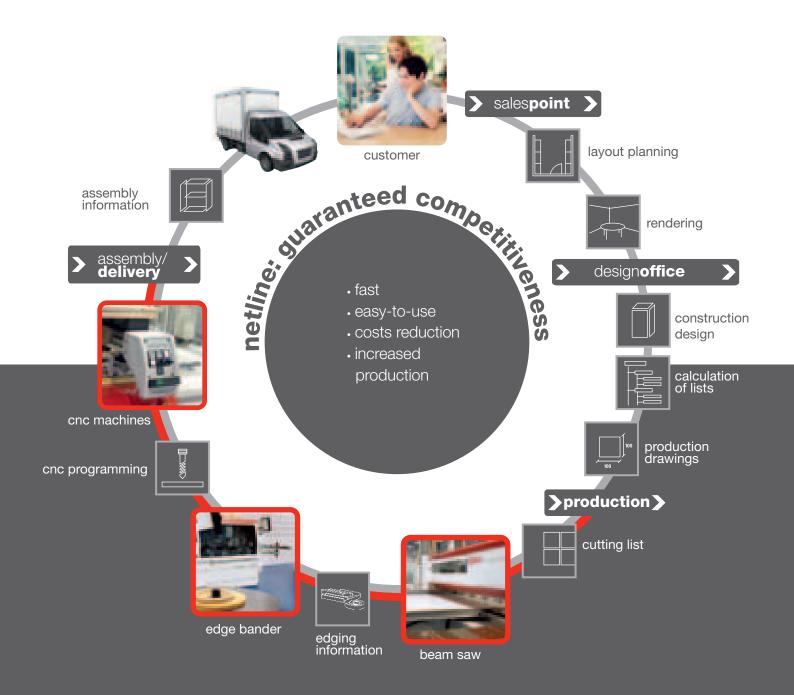




**4** ...PUSHES THE PANEL TO THE OUTSIDE.



Guaranteed competitiveness!



#### **netline:** integrated processing advantages

- Fast: very high execution speed and production time reduced to a minimum
- Easy-to-use: does not require skilled operators
- Costs reduction: a few minutes from design to production
- Increased productivity: the software-machine integration sets to zero the programming time due to the automatic and immediate switching of information from design to production











## softwarexilogmaestro

Simply-pro: pro-ject, pro-gramming and pro-duction becomes simple and straightforward!



http://goo.gl/fBp9q

# ilod maestro: simplification of the control of the

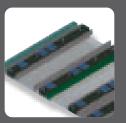
- intuitive
- immediate



3D graphic set-up of work table



graphics library



programming work table from 3D graphics



maestro nesting



maestro cabinet



maestro wd

xilog maestro from the scmgroup: the advantage of having simple and intuitive software

• Easy-to-use: easy planning of 3D elements due to the software modules: maestro cabinet: to create complete cabinets and furniture maestro nesting: for rectangular and free-form elements it also ensures reduced production time and tool paths

maestro wd: to create complete fastenings

- Intuitive: intuitive programming due the pre-set large graphics macro library
- Immediate: work table immediately set-up from 3D graphics

Machines set up for all requirements.

▼ ideal set up for:	▼ pratix z5	▼ pratix z2
MINIMUM SET-UP		
"A" PANEL MACHINING		<ul> <li>Remote control for machine controls</li> <li>Optimised centralised exhaust outlet</li> <li>F12 boring head with 12 kW electrospindle</li> <li>Set up for angular heads with preloading and TR10 tool changer</li> <li>Automatic centralised lubrication</li> <li>Multifunction aluminium worktable</li> <li>3 stops for "A" field, 3 stops for "D" field</li> <li>90/108 m³/hr 50/60 Hz vacuum pump</li> <li>Xilog Maestro and Telesolve software</li> </ul>
"B" GENERIC APPLICATIONS		<ul> <li>Remote control for machine controls</li> <li>Optimised centralised exhaust outlet</li> <li>F12 boring head with inverter</li> <li>12 kW electrospindle and R8 tool changer</li> <li>Set up for angular heads with preloading</li> <li>Automatic centralised lubrication</li> <li>Multifunction aluminium worktable</li> <li>3 stops for "A" field, 3 stops for "D" field</li> <li>90/108 m³/hr 50/60 Hz vacuum pump</li> <li>Xilog Maestro and Telesolve software</li> </ul>
"C" FULL OPTIONAL VERSION	<ul> <li>Remote control for machine controls</li> <li>Optimised centralised exhaust outlet</li> <li>F12 boring head with inverter</li> <li>Device to increase the drilling pressure</li> <li>"Prisma 5" 5 axis head with water cooling group</li> <li>TR10 and R12 tool changers</li> <li>Automatic centralised lubrication</li> <li>Multifunction aluminium worktable</li> <li>90/108 m³/hr 50/60 Hz vacuum pump</li> <li>Xilog Maestro and Telesolve software</li> </ul>	<ul> <li>Remote control for machine controls</li> <li>Optimised centralised exhaust outlet</li> <li>F12 boring head with inverter</li> <li>12 kW electrospindle with R8 and TR10 tool changers</li> <li>VECTOR AXIS with Penta Digital Control</li> <li>2 outlets electrospindle for horizontal power routing</li> <li>Automatic centralised lubrication</li> <li>Multifunction aluminium worktable</li> <li>3 stops for "A" field, 3 stops for "D" field</li> <li>90/108 m³/hr 50/60 Hz vacuum pump</li> <li>Xilog Maestro and Telesolve software</li> </ul>
"D" DOORS APPLICATIONS / COMPLETE AUTOMATION		<ul> <li>Remote control for machine controls</li> <li>Optimised centralised exhaust outlet</li> <li>F12 boring head with inverter</li> <li>12 kW electrospindle with R8 tool changer</li> <li>Set up for angular heads with preloading</li> <li>2 outlets electrospindle for horizontal power routing</li> <li>Automatic centralised lubrication</li> <li>Multifunction aluminium worktable</li> <li>3 stops for "A" field, 3 stops for "D" field</li> <li>90/108 m³/hr 50/60 Hz vacuum pump</li> <li>Xilog Maestro and Telesolve software</li> </ul>

# Minimum

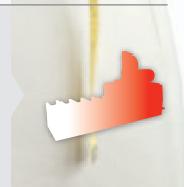
## ▼ pratix n ▼ pratix s ▶ 7,5 kW electrospindle

- ▶ Vacuum area for half or entire working area
- ▶ 90/108 m³/hr 50/60 Hz vacuum pump (pratix n12)
- ▶ 250/300 m³/hr 50/60 Hz vacuum pump (pratix n<sub>15</sub>)
- ▶ Xilog Maestro and Telesolve software
- ► 7,5 kW electrospindle with TR10 tool changer
- ► Vacuum area for half or entire working area
- ▶ Automatic centralised lubrication
- ► 250/300 m³/hr 50/60 Hz vacuum pump
- ▶ Preset for second 250/300 m³/hr vacuum
- ▶ Xilog Maestro and Telesolve software
- ▶ 6,6 kW electrospindle with Tecpad control
- ▶ Preset for heads with fixed mechanical coupling system
- ► Tool changers: TR8 for S12 TR10 for S15
- TR12 for S18 TR13 for S22-31
- ▶ HE multifunction aluminium table
- ▶ 4 right rear stops for D field
- ▶ Machining on a single area
- ► Centralised lubrication with manual pump
- ▶ Presetting for up to 2 vacuum pumps
- Nesting rectangular module for Xilog Maestro
- ▶ Xilog Maestro and Telesolve software
- ► Remote control for machine controls
- ▶ 7,5 kW electrospindle with TR10 tool changer
- ► F7 boring head
- ▶ no. 2 electronic detecting systems
- ▶ Vacuum area for half or entire working length
- ▶ Optimised centralised exhaust outlet
- ► Automatic centralised lubrication
- ▶ 250/300 m³/hr 50/60 Hz vacuum pump
- ▶ Preset for second 250/300 m³/hr vacuum
- ▶ Xilog Maestro and Telesolve software

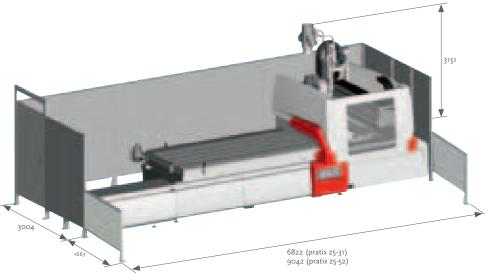
- ► 6,6 kW electrospindle with Tecpad control
- ▶ F7 boring head with inverter
- ► Centralised exhaust outlet
- ▶ Preset for heads with fixed mechanical coupling
- ► Tool changer: TR8 for S12 TR10 for S15
- TR12 for S18 TR13 for S22-31
- ▶ HE multifunction aluminium worktable
- ▶ 4 right rear stops for D field
- ▶ Machining on a single area
- ► Centralised lubrication with manual pump
- ▶ Presetting for up to 2 vacuum pumps
- ▶ Nesting rectangular module for Xilog Maestro
- ► Xilog Maestro and Telesolve software
- ▶ Remote control for machine controls
- ▶ 12 kW electrospindle with TR10 tool changer
- ▶ no. 2 electronic detecting systems
- ▶ Vacuum area for half or entire working area
- ► Optimised centralised exhaust outlet
- ▶ Automatic centralised lubrication
- ▶ 250/300 m³/hr 50/60 Hz vacuum pump
- ▶ Preset for second 250/300 m³/hr vacuum pump
- ▶ Xilog Maestro and Telesolve software
- ▶ F12 boring head
- ▶ Remote control for machine controls
- ▶ 12 kW electrospindle with TR10 tool changer
- ▶ F12 boring head
- ▶ no. 2 electronic detecting systems
- ▶ Vacuum area for half or entire working area
- ▶ Optimised centralised exhaust outlet
- ▶ Automatic centralised lubrication
- ▶ 250/300 m³/hr 50/60 Hz vacuum pump
- ► Preset for second 250/300 m³/hr vacuum pump
- ► Automatic loading unit and workpiece outfeed
- ▶ Xilog Maestro and Telesolve software



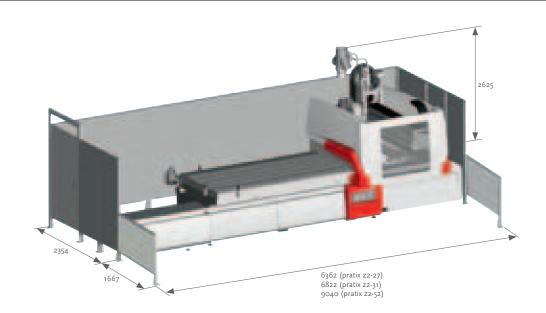




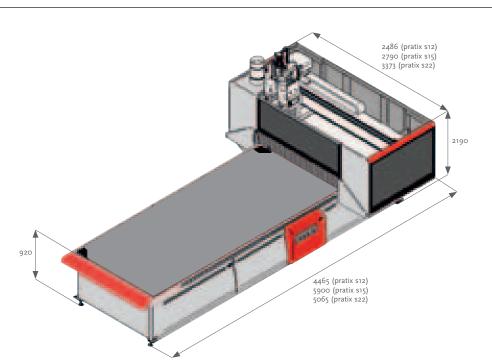
Overall dimensions and axes stroke.



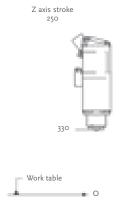
## pratix z5 ▶

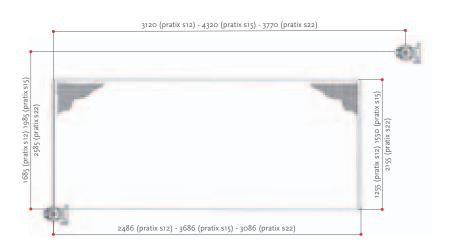


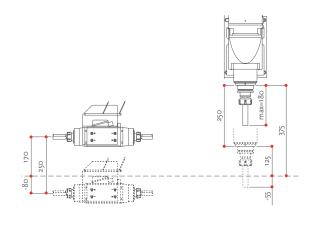
pratix z2 ▶

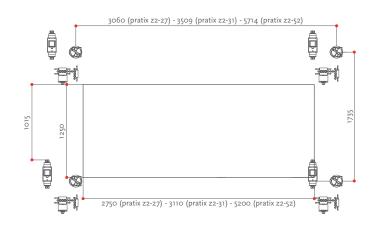


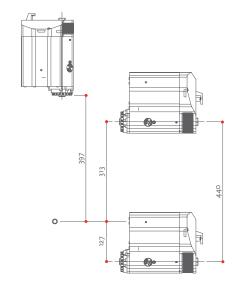
## pratix s ▶

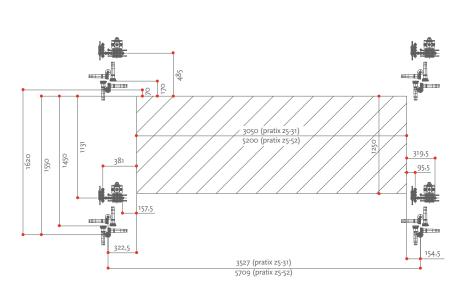






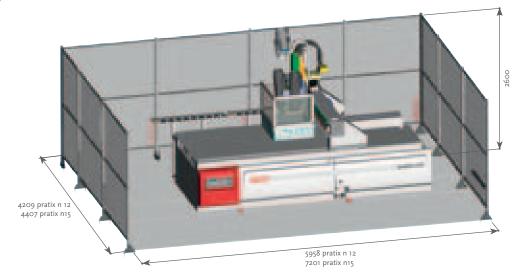


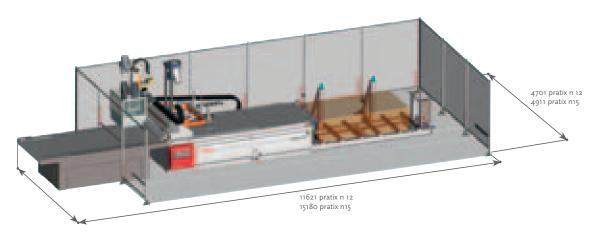


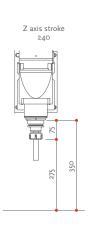


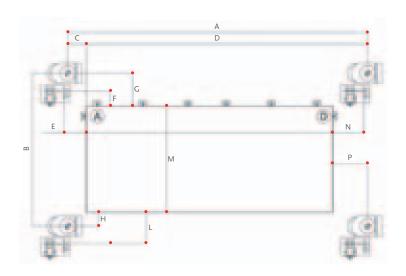
Overall dimensions and axes stroke.

## pratix n ▼









WORKING AREA		A		С	D			G	н		М	N	Р
pratix n12	mm	3035	1745	263,5	2771,5	304,5	262,5	458,5	66,5	262,5	1220	290,5	331,5
pratix n15	mm	4271	1996	272	3999	313	259	423	53	217	1520	298	339









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#### SINSERT



The technical data can vary according to the requested machine composition. In this catalogue, machines are shown with options. The company reserves the right to modify technical specifications without prior notice; the modifications do not influence the safety foreseen by the CE Norms.



