

SENTRALGASSUTSTYR SPECTROLAB

S.N.

300 bar 10 bar

VERSJON 2.0. 2019

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FORORD



iTec AS leverer komplette maskinløsninger for plater, rør og profiler, samt gassutstyr, og har de siste 20 år vært en ledende leverandør til norsk industri.

iTec leverer gassutstyr fra den tyske høykvalitetsleverandøren Spectron. I samarbeid med leverandør kan vi levere gassutstyr til ulike industrier; medisinsk, farmasøytisk, prosess, akvakultur og næringsmiddel applikasjoner.

Spectron har en bred produktportefølje som inneholder komponenter for alle typer komprimerte gasser og bruksområder.

Denne katalogen inneholder teknisk spesifikasjon på gassutstyr i forkrommet utførelse (SpectroLab).

Generell informasjon:

Inngangstrykk	: fra 0 - 300 bar
Utgangstrykk	: fra 0 - 200 bar
Max volumstrøm gass	: 50 m³/t
Lekkasjerate	: 1x10 ⁻⁸ mbar l/s

Alle produktene tilfredsstiller de normer og lovpålagte krav som gjelder for gass og trykkpåkjent utstyr.

iTec leverer komplette gass distribusjonsløsninger, med tilhørende prosjektering/ dimensjonering og dokumenterer jobben i henhold til kundens krav.

Det tas forbehold om endringer på produktenes visuelle utforming vist i denne katalogen.

Ta kontakt med iTec for nærmere informasjon om prosjektering/ dimensjonering, priser, normer og lovpålagte krav, installasjon, service og preventivt vedlikehold av dine gassystemer.

Med vennlig hilsen

milto

Daniel R. Persen Salgssjef Gassutstyr







INNHOLD



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Line pressure regulator LM51-2





Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Product features

- Brass (chrome plated) line pressure regulator
- For non-corrosive gases and gas mixtures up to quality 6.0
- 2 ports for flexible and individual configuration
- · Very stable outlet pressure
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- New laboratory-style design
- Ergonomically designed

<u>Technical data</u>	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1,5 / 4 bar (P₁ ≤ 50 bar) 10 / 20 / 50 / 100 / 200 bar (P₁ > 50 bar)
Materials Body regulator: Valve seat: Diaphragm:	chrome plated brass PA Hastelloy C276
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere) (via seat)	1x10 ^{-®} mbar I/s He 1x10 ⁻⁶ mbar I/s He
Flow capacitiy	C _v =0.15
Weight	1.0 kg

* 1,5 / 4 bar only for inlet pressure \leq 50 bar





Line pressure regulator LM51-2 spectro lab Ordering information: Line pressure regulator LM51-2 In-/outlets 2 port selection LM51 - 2 - 300 - 10 - 1 - 2 - N2 Inlet pressure P₁ Outlet pressure P₂ Type of gas 10 - max. 10 bar 100 - max. 100 bar **1,5** - to 1,5 bar ($P_1 \le 50$ bar) Please specify type of gas 20 - max. 20 bar 200 - max. 200 bar (for selection of valve seat 4 - to 4 bar ($P_1 ≤ 50$ bar) 300 - max. 300 bar 50 - max. 50 bar materials) 10 - to 10 bar 20 - to 20 bar 50 - to 50 bar 100 - to 100 bar 200 - to 200 bar





Line pressure regulator LM51-4





Product features

- Brass (chrome plated) line pressure regulator
- For non-corrosive gases and gas mixtures up to quality 6.0
- 4 ports for flexible and individual configuration
- Very stable outlet pressure
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- Easy to install
- New laboratory-style design
- Ergonomically designed

* 1,5 / 4 bar only for inlet pressure \leq 50 bar

Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Technical data

Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1,5 / 4 bar (P₁ ≤ 50 bar) 10 / 20 / 50 / 100 / 200 bar (P₁ > 50 bar)
Materials	
Body regulator, relief valve Valve seat:	: chrome plated brass PA
Diaphragm:	Hastelloy C276
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere) 1x10 [∗] mbar l/s He
(via seat)	1x10 ⁻ ⁶ mbar l/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Flow capacitiy	C _v =0.15
Weight	1.0 kg





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Line pressure regulator LM51-4







Line pressure regulator LM51-6





Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Product features

- Brass (chrome plated) line pressure regulator
- For non-corrosive gases and gas mixtures up to quality 6.0
- 6 ports for flexible and individual configuration
- Extremly stable outlet pressure
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- New laboratory-style design
- Ergonomically designed

* 1,5 / 4 bar only for inlet pressure \leq 50 bar

Technical data	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1,5 / 4 bar (P₁ ≤ 50 bar) 10 / 20 / 50 / 100 / 200 bar (P₁ > 50 bar)
Materials	
Body regulator, relief valve:	chrome plated brass
Valve seat:	PA
Diaphragm:	Hastelloy C276
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)	1x10 ^{-®} mbar l/s He
(via seat)	1x10 ⁻⁶ mbar l/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Flow capacitiy	C _v =0.15
Weight	1.1 kg





spectro lab

Line pressure regulator LM51-6





LM52^{exact}-2



Line regulator LM52^{exact}-2



single-stage EXACT

1.5 / 4 / 10 / 20 bar

max. 300 bar



Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Product features

- · Brass (chrome plated) line pressure regulator
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- 2 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Central filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- Easy to install
- · New laboratory-style design
- Ergonomically designed

Outlet pressure P₂ Materials

Type

Technical data

Inlet pressure P₁

Materials	
Body regulator:	chrome plated brass
Valve seat:	PA
Diaphragm:	Hastelloy C276
Soft goods:	EPDM
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT female
Temperature range	-30°C to +60°C
Leak rate (to atmosphere))1x10 ^{-®} mbar l/s He
(via seat)	1x10 ⁻⁶ mbar I/s He
Flow capacitiy	C _v =0.16
Weight	1.0 kg

exact = <u>ex</u>tremly <u>ac</u>curate <u>t</u>echnology



LM52^{exact}-2







LM52^{exact}-4



Line regulator LM52^{exact}-4





Product features

- · Brass (chrome plated) line pressure regulator
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- 4 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- · Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Central filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- New laboratory-style design
- Ergonomically designed

exact = <u>ex</u>tremly <u>ac</u>curate <u>t</u>echnology



SPECTROL

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

<u>Technical data</u>	
Туре	single-stage EXACT
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valves	chrome plated brass
Valve seat:	PA
Diaphragm:	Hastelloy C276
Soft goods:	EPDM
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT female
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)	1x10 ^{-∗} mbar I/s He
(via seat)	1x10 ⁻⁶ mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Flow capacitiy	C _v =0.16
Weight	1.0 kg

LM52^{exact}-4



spectro lab

Line regulator LM52^{exact}-4



For inlet pressure up to 50 bar and outlet pressure of max. 1,5 or 4 bar please use M51



LM52^{exact}-6



Line regulator LM52^{exact}-6

spectro lab



Product features

- Brass (chrome plated) line pressure regulator
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- 6 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- · Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Central filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel

110

exact

• Easy to install

Dimensions

LM52^{exact}-6

- New laboratory-style design
- Ergonomically designed

exact = <u>ex</u>tremly <u>ac</u>curate <u>t</u>echnology

Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

<u>Technical data</u>

Туре	single-stage EXACT
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valves	chrome plated brass
Valve seat:	PA
Diaphragm:	Hastelloy C276
Soft goods:	EPDM
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT female
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)	1x10 ⁻⁸ mbar l/s He
(via seat)	1x10 ⁻⁶ mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
E 1	
Flow capacitiy	C _v =0.16
Weight	1.1 kg



LM52^{exact}-6



Line regulator LM52^{exact}-6

spectrolab









Line pressure regulator LM53-2





Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Product features

- 2-stage diaphragm line pressure regulator with extremly stable outlet pressure and anti-vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- · 2 ports for flexible and individual configuration
- New laboratory-style design
- Central filter
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- Easy to install

<u>Technical data</u>	
Туре	double-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valve: Valve seat:	chrome plated brass PA
Diaphragm: Soft goods:	Hastelloy C276 EPDM
Filter:	Sintered bronze
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)	1x10 ^{-®} mbar I/s He
(via seat)	1x10 ⁻⁶ mbar I/s He
Weight	1.6 kg





Line pressure regulator LM53-2





Line pressure regulator LM53-6

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Product features

- 2-stage diaphragm line pressure regulator with extremly stable outlet pressure and anti-vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- · 6 ports for flexible and individual configuration
- New laboratory-style design
- Central filter
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- Easy to install

Technical data	
Туре	double-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials Body regulator, relief valve:	chrome plated brass
Valve seat: Diaphragm: Soft goods:	PA Hastelloy C276 FPDM
Filter:	Sintered bronze
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere) (via seat)	1x10 ^{-®} mbar I/s He 1x10 ^{-®} mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Weight	1.7 kg





spectro lab

Line pressure regulator LM53-6





LINJEREGULATOR LM61/LM62



Line pressure regulator LM61 / LM62



90



Product features

- Single- or double-stage line pressure regulator for non- corrosive gases and gas mixtures up to quality 6.0
- New laboratory-style design
- Central filter
- · High control accuracy
- Integrated relief valve
- Tested for use with oxygen
- Suitable for ECD-applications
- Simple outlet pressure limitation by handwheel
- · Powder-coated bonnet
- Piston type regulators for outlet pressure >20 bar

<u>Technical data</u>

Dimensions

Pressure regulator LM61 / LM62

ca. 136

60

Inlet pressure D	may 200 har
Inlet pressure P ₁	max. 300 bar
Max. outlet pressure P ₂	1,5/4/10/20/50/100 bar
Flow rate Q	see flow curves
Materials	
Body:	chrome-plated brass
Diaphragm:	stainless steel 1.4310
Valve seat:	PA 11 or EPDM
Piston (P ₂ >20 bar):	Messing
Connectors	1/4" NPT female
Relief valve connector	1/8" NPT female
Leak rate	1x10 ^{-∗} mbar l/s He
Weight	1,3 kg (LM61)
	1,6 kg (LM62)



LINJEREGULATOR LM61/LM62







Line pressure regulator LM71



Ø 50

3/8-NPT



Product features

- Single-stage line pressure regulator for noncorrosive gases and gas mixtures up to quality 6.0.
- · New laboratory-style design
- · High control accuracy
- Suitable for ECD-applications
- · Simple outlet pressure limitation by handwheel
- Powder-coated bonnet

Technical data

Dimensions

Pressure regulator LM71

3/8-NPT

Inlet pressure P ₁	max. 50 bar
Outlet pressure P ₂	max. 20 bar
Flow rate Q	see flow curves
Materials	
Body:	chrome-plated brass
Diaphragm:	Hastelloy
Valve seat:	PTFE
In- / outlet	3/8"-NPT female
Pressure gauge connect.	
Leak rate	1x10 ^{-∗} mbar l/s He
Weight	1,5 kg
-	-

Ø 65





spectro lab

Line pressure regulator LM71



- medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% function- and Helium-leak-test.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.





ox. 55

Cylinder regulator FM45

spectrolab



Product features

- Single-stage cylinder pressure regulator with compensated main valve for improved performance
- Simple and safe gas withdrawal from gas cylinders, for non-corrosive gases and gas mixtures up to quality 6.0
- Compensated main valve for significantly improved outlet pressure accuracy similar to a dual-stage regulator
- · Compact design, light weight
- New laboratory-style design
- Manual cylinder connection (for non-metal-to-metal sealing cylinder connections)
- · Suitable for ECD-applications
- High control accuracy
- Integrated relief valve
- Hastelloy-diaphragm
- · Minimised gas-wetted surface

<u>Technical data</u>

Inlet pressure P ₁	max. 230 bar	
	300 bar on request	
Outlet pressure P ₂	0.1 - 10 bar	
Materials		
Body:	chrome-plated brass	
Diaphragm:	Hastelloy C276	
Valve seat:		
Cylinder connection	acc. to international	
	standards and gas type	
Outlet connector	1/8"-NPT female	
Temperature range	-30°C to +60°C	
Leak rate (to atmosphere) 10 ⁻⁸ mbar l/sec He		
Weight	520 g	

approx. 110

D = 42

¹) Other valve seat materials such as PVDF upon request





Cylinder regulator FM45 spectro lab **Dimensions** side view approx. 110 55 approx. = 42 Outlet P₂ 35 60 1/8"-NPT Ordering information: Additional FM45 series cylinder regulators configurations upon request! FM45 - 230 - 4 - DIN477-1 - H Type of gas Inlet pressure P₁ Please specify type of gas (for 230 - max. 230 bar selection of valve seat material) **Cylinder connection Outlet pressure P**₂ Detailed description of the 1,5 - up to 1.5 bar 4 - up to 4 bar 10 - up to 10 bar cylinder connection including the relevant standard and the number of the connection (e.g. DIN477-1) **Specifications Pressure indication** SPECTROLAB - components guarantee maximum • All pressure regulators are equipped with pressure quality by using high grade materials and a quality gauges for inlet- and outlet pressure indication. assurance program acc. to ISO 9001. All components which come into contact with the Important note regarding component selection medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning • In order to assure safe operation it is essential to take the configuration of the whole gas supply process SPECTRO-CLEAN® and are then baked system into account when selecting a pressure out. regulator. SPECTROLAB - components undergo a 100% function- and Helium-leak-test. The function of the regulator, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.



Cylinder regulator FM51





Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Product features

- Brass (chrome plated) cylinder pressure regulator
- For non-corrosive gases and gas mixtures up to guality 6.0
- 6 ports for flexible and individual configuration
- Very stable outlet pressure
- · Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- · New laboratory-style design
- Ergonomically designed

* 1,5 / 4 bar only for inlet pressure \leq 50 bar

Inlet pressure P_1 max. 300 barOutlet pressure P_2 1,5 / 4 bar ($P_1 \le 50$ bar) 10 / 20 / 50 / 100 / 200 bar ($P_1 \ge 50$ bar)MaterialsBody regulator, relief valve: chrome plated brass Valve seat:PADiaphragm:Hastelloy C276 Sintered SS 316LFilter:Sintered SS 316LIn- and outlets1/4" NPT-FTemperature range (via seat)-30°C to +60°CLeak rate (via seat)1x10° mbar I/s He 1x10° mbar I/s He Safety pressure gauges ISO5171/KI1.6/NG50	Technical data	
Outlet pressure P_2 1,5 / 4 bar ($P_1 \le 50$ bar) 10 / 20 / 50 / 100 / 200 bar ($P_1 > 50$ bar)MaterialsBody regulator, relief valve: chrome plated brass Valve seat:PADiaphragm:Hastelloy C276 Sintered SS 316LFilter:Sintered SS 316LIn- and outlets1/4" NPT-FTemperature range (via seat)-30°C to +60°CLeak rate (via seat)1x10* mbar I/s He 1x10* mbar I/s He Safety pressure gauges ISO5171/KI1.6/NG50	Туре	single-stage
$10 / 20 / 50 / 100 / 200 \text{ bar } (P_1 > 50 \text{ bar})$ Materials Body regulator, relief valve: chrome plated brass Valve seat: Diaphragm: Hastelloy C276 Filter: Sintered SS 316L In- and outlets 1/4" NPT-F Temperature range -30°C to +60°C Leak rate (to atmosphere) (via seat) Pressure gauge Safety pressure gauges ISO5171/KI1.6/NG50	Inlet pressure P ₁	max. 300 bar
Body regulator, relief valve: chrome plated brass Valve seat: PA Diaphragm: Hastelloy C276 Filter: Sintered SS 316L In- and outlets 1/4" NPT-F Temperature range -30°C to +60°C Leak rate (to atmosphere) (via seat) 1x10* mbar I/s He Pressure gauge Safety pressure gauges ISO5171/KI1.6/NG50	Outlet pressure P ₂	10 / 20 / 50 / 100 /
Diaphragm:Hastelloy C276Filter:Sintered SS 316LIn- and outlets1/4" NPT-FTemperature range-30°C to +60°CLeak rate (to atmosphere)1x10* mbar I/s He(via seat)1x10* mbar I/s HePressure gaugeSafety pressure gaugesISO5171/KI1.6/NG50	, ,	
Filter: Sintered SS 316L In- and outlets 1/4" NPT-F Temperature range -30°C to +60°C Leak rate (to atmosphere) 1x10* mbar I/s He (via seat) 1x10* mbar I/s He Pressure gauge Safety pressure gauges ISO5171/KI1.6/NG50		
Temperature range-30°C to +60°CLeak rate (to atmosphere)1x10° mbar I/s He (via seat)Pressure gaugeSafety pressure gauges ISO5171/KI1.6/NG50	Filter:	
Leak rate(to atmosphere)1x10** mbar I/s He(via seat)1x10** mbar I/s HePressure gaugeSafety pressure gaugesISO5171/KI1.6/NG50	In- and outlets	1/4" NPT-F
(via seat) 1x10 ⁶ mbar I/s He Pressure gauge Safety pressure gauges ISO5171/KI1.6/NG50	Temperature range	-30°C to +60°C
ISO5171/KI1.6/NG50		
Flow capacity $C_v=0.15$	Pressure gauge	, i i i i i i i i i i i i i i i i i i i
	Flow capacitiy	C _v =0.15
Weight 1.2 kg	Weight	1.2 kg





Cylinder regulator FM51









FM52^{exact}



Cylinder regulator FM52^{exact}





Product features

- · Brass (chrome plated) cylinder pressure regulator
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- · 6 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- · Compact design
- Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- · Central filter
- · Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- New laboratory-style design
- Ergonomically designed
 - exact = <u>ex</u>tremly <u>ac</u>curate <u>t</u>echnology

Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

Technical data	
Туре	single-stage EXACT
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valve	chrome plated brass
Valve seat:	PA
Diaphragm:	Hastelloy C276
Soft goods:	EPDM
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT female
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)) 1x10 ^{-∗} mbar l/s He
(via seat)	1x10 ⁻ mbar l/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Flow capacitiy	C _v =0.16
Weight	1.2 kg



FM52^{exact}



spectro lab

Cylinder regulator FM52^{exact}









Cylinder pressure regulator FM53 spectrolab



Product features

- 2-stage diaphragm cylinder pressure regulator with extremly stable outlet pressure and anti-vibration device
- For non-corrosive gases and gas mixtures up to guality 6.0
- 6 ports for flexible and individual configuration
- New laboratory-style design
- Central filter
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- Easy to install

<u>Technical data</u>	
Туре	double-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valve Valve seat:	PA
Diaphragm: Soft goods:	Hastelloy C276 EPDM
Filter:	Sintered bronze
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere (via seat)	e) 1x10 ^{-∗} mbar I/s He 1x10 ^{-₅} mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Weight	1.7 kg







Cylinder pressure regulator FM53 spectro lab





FLASKEREGULATOR FM61/FM62



spectro lab

pprox. 70

Cylinder regulator FM 61/ FM 62

Dimensions FM61/FM62

approx. 102

for P₁=300 bar: approx. 112

Cylinder regulator FM 61

Product features

- · Single- and dual-stage cylinder pressure regulators
- Simple and safe gas withdrawal from gas cylinders, for non- corrosive gases and gas mixtures up to quality 6.0
- New laboratory-style design
- Manual cylinder connection (not for metal-to-metal sealing connections)
- Ergonomically designed
- Filter at the regulator inlet
- Suitable for ECD-applications
- High control accuracy
- Integrated relief valve
- Simple outlet pressure limitation by handwheel
- Powder-coated bonnet
- Piston type regulators for outlet pressure >20 bar
- Tested for use with oxygen
- Compact design





FLASKEREGULATOR FM61/FM62







PANELREGULATOR PM51-2



Panel regulator PM51-2

spectro lab



Product features

- Brass (chrome plated) panel pressure regulator
- For non-corrosive gases and gas mixtures up to guality 6.0
- 2 ports for flexible and individual configuration
- Very stable outlet pressure
- · Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel

* 1,5 / 4 bar only for inlet pressure \leq 50 bar

- Easy to install
- New laboratory-style design
- Ergonomically designed

Technical data single-stage Type Inlet pressure P₁ max. 300 bar **Outlet pressure P**₂ $1,5 / 4 \text{ bar } (P_1 \le 50 \text{ bar})$ 10 / 20 / 50 / 100 / 200 bar ($P_1 > 50$ bar) Materials Body regulator: chrome plated brass Valve seat: PA Diaphragm: Hastelloy C276 Sintered SS 316L Filter: 1/4" NPT-F In- and outlets Temperature range -30°C to +60°C Leak rate (to atmosphere) 1x10⁻⁸ mbar I/s He 1x10⁻⁶ mbar I/s He (via seat) Flow capacitiy C_v=0.15 Weight 1.0 kg

Dimensions PM51-2 Side view 41 Bore template for panel mounting ca. 119 50 23,5 20 4 Ø Fixing holes (M6) for panel surface mounting C 33

Example: PM51

panel mounted


Panel regulator PM51-2 spectro lab Ordering information: Panel regulator PM51-2 In-/outlets 2 port selection PM51 - 2 - 300 - 10 - 1 - 2 - N2 Inlet pressure P₁ **Outlet pressure P**₂ Type of gas 10 - max. 10 bar 100 - max. 100 bar **1,5** - to 1,5 bar ($P_1 \le 50$ bar) Please specify type of gas 20 - max. 20 bar 200 - max. 200 bar (for selection of valve seat 4 - to 4 bar ($P_1 \leq 50$ bar) 50 - max. 50 bar 300 - max. 300 bar materials) 10 - to 10 bar 20 - to 20 bar 50 - to 50 bar 100 - to 100 bar 200 - to 200 bar





Panel regulator PM51-4

spectro lab



Product features

- Brass (chrome plated) panel pressure regulator for panel and panel surface mounting
- For non-corrosive gases and gas mixtures up to quality 6.0
- 4 ports for flexible and individual configuration
- Very stable outlet pressure
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- · Easy to install
- New laboratory-style design
- Ergonomically designed

* 1,5 / 4 bar only for inlet pressure \leq 50 bar

Technical data	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1,5 / 4 bar (P ₁ ≤ 50 bar) 10 / 20 / 50 / 100 / 200 bar (P ₁ > 50 bar)
Materials Body regulator, relief valve Valve seat: Diaphragm:	PA Hastelloy C276
Filter:	Sintered SS 316L
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere (via seat)) 1x10 ^{-®} mbar I/s He 1x10 ⁻⁶ mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/CI1.6/NG50
Flow capacitiy	C _v =0.15
Weight	1.0 kg



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Example: PM51

panel mounted



Panel regulator PM51-4

spectro<mark>lab</mark>





Panel regulator PM51-6

spectro lab



Product features

- Brass (chrome plated) panel pressure regulator for panel and panel surface mounting
- For non-corrosive gases and gas mixtures up to quality 6.0
- 6 ports for flexible and individual configuration
- Extremly stable outlet pressure
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1,5 up to 200 bar *
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Inlet filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- · New laboratory-style design
- Ergonomically designed

* 1,5 / 4 bar only for inlet pressure \leq 50 bar

<u>Technical data</u>	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1,5 / 4 bar (P ₁ ≤ 50 bar) 10 / 20 / 50 / 100 / 200 bar (P ₁ > 50 bar)
Materials Body regulator, relief valve: Valve seat: Diaphragm: Filter:	chrome plated brass PA Hastelloy C276 Sintered SS 316L
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere) (via seat)	1x10 ^{-®} mbar I/s He 1x10 ⁻⁶ mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/CI1.6/NG50
Flow capacitiy	C _v =0.15
Weight	1.1 kg



Example: PM51

panel mounted



spectro lab

Panel regulator PM51-6





PM52^{exact}-2



Panel regulator PM52^{exact}-2

spectro lab





- Brass (chrome plated) panel pressure regulator for panel and panel surface mounting
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- · 2 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Central filter
- Approved for use with oxygen
- · Simple outlet pressure limitation by handwheel
- · Easy to install
- New laboratory-style design
- · Ergonomically designed

exact = <u>ex</u>tremly <u>ac</u>curate <u>technology</u>

Technical data Type single-stage EXACT max. 300 bar Inlet pressure P₁ Outlet pressure P₂ 1.5 / 4 / 10 / 20 bar Materials Body regulator: chrome plated brass Valve seat: PA Diaphragm: Hastelloy C276 Soft goods: EPDM Filter: Sintered SS 316L In- and outlets 1/4" NPT female -30°C to +60°C **Temperature range** Leak rate (to atmosphere) 1x10⁻⁸ mbar I/s He 1x10⁻⁶ mbar I/s He (via seat) Flow capacitiy C_v=0.16 Weight 1.0 kg



Example: PM52^{exact}

panel mounted

PM52^{exact}-2



Panel regulator PM52^{exact}-2 spectro lab Ordering information: Panel regulator PM52^{exact}-2 In- / outlets CM 1/4 - 1/8" / 1/4" / 1/2" - OD compression fitting (brass) CM 6 - 3/6/8/10/12 mm compression fitting (brass) CE 1/4 - 1/8" / 1/4" / 1/2" - OD compression fitting (stainless steel) CE 6 - 3/6/8/10/12 mm compression fitting (stainless steel) 0 - 1/4"-NPT-F (port only) 2 port selection PM52 - 2 - 300 - 10 - 1 - 2 - N2 Type of gas Inlet pressure P₁ **Outlet pressure P**₂ Please specify type of gas 100 - max. 100 bar (for selection of valve seat 1,5- to 1.5 bar materials) 200 - max. 200 bar 4 - to 4 bar 10 - to 10 bar 300 - max. 300 bar 20 - to 20 bar For inlet pressure up to 50 bar and outlet pressure of max. 1,5 or 4 bar please use M51



PM52^{exact}-4



Panel regulator PM52^{exact}-4

spectro lab



Product features

- Brass (chrome plated) panel pressure regulator for panel and panel surface mounting
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- · 4 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Central filter
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- Easy to install
- New laboratory-style design
- Ergonomically designed



Technical data single-stage EXACT Туре Inlet pressure P. max. 300 bar Outlet pressure P, 1.5 / 4 / 10 / 20 bar Materials Body regulator, relief valve: chrome plated brass Valve seat: PA Diaphragm: Hastelloy C276 Soft goods: EPDM Sintered SS 316L Filter: In- and outlets 1/4" NPT female Temperature range -30°C to +60°C Leak rate (to atmosphere) 1x10⁻⁸ mbar I/s He 1x10⁻⁶ mbar I/s He (via seat) Pressure gauge Safety pressure gauges ISO5171/KI1.6/NG50 Flow capacitiy C_v=0.16 Weight 1.0 kg



Example:

panel mounted

PM52^e

PM52^{exact}-4



spectro lab

Panel regulator PM52^{exact}-4



For inlet pressure up to 50 bar and outlet pressure of max. 1,5 or 4 bar please use M51



Specifications

- SPECTROLAB-components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All parts in the gas wetted surface area are cleaned in an ultrasonic cleaning system (CFCfree) with the special Cleaning process SPECTRO-CLEAN[®] and then baked out.
- SPECTROLAB-components undergo a 100% function- and Helium-leak-test.

PM52^{exact}-6



Panel regulator PM52^{exact}-6

spectrolab





Product features

- Brass (chrome plated) panel pressure regulator for panel and panel surface mounting
- Extremly stable outlet pressure by applied extremly accurate Technology "exact" and anti- vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- · 6 ports for flexible and individual configuration
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- · Metal-to-metal seal to atmosphere
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Central filter
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- Easy to install
- New laboratory-style design
- Ergonomically designed



Technical data Type single-stage EXACT max. 300 bar Inlet pressure P₁ Outlet pressure P₂ 1.5 / 4 / 10 / 20 bar Materials Body regulator, relief valve: chrome plated brass Valve seat: PA Diaphragm: Hastelloy C276 Soft goods: EPDM Sintered SS 316L Filter: In- and outlets 1/4" NPT female Temperature range -30°C to +60°C Leak rate (to atmosphere) 1x10⁻⁸ mbar I/s He 1x10⁻⁶ mbar I/s He (via seat) Pressure gauge Safety pressure gauges ISO5171/KI1.6/NG50 Flow capacitiy C_v=0.16 Weight 1.1 kg



PM52^{exact}-6



Panel regulator PM52^{exact}-6











Panel pressure regulator PM53-2





spectro<mark>lab</mark>

- 2-stage diaphragm panel pressure regulator with extremly stable outlet pressure and anti-vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- 2 ports for flexible and individual configuration
- New laboratory-style design
- Central filter
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- Easy to install

<u>Technical data</u>	
Туре	double-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valve:	chrome plated brass
Valve seat:	PA
Diaphragm:	Hastelloy C276
Soft goods:	EPDM
Filter:	Sintered bronze
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)	
(via seat)	1x10 ⁻⁶ mbar I/s He
Weight	1.6 kg





Panel pressure regulator PM53-2





Panel pressure regulator PM53-6

spectrolab





- 2-stage diaphragm panel pressure regulator with extremly stable outlet pressure and anti-vibration device
- For non-corrosive gases and gas mixtures up to quality 6.0
- 6 ports for flexible and individual configuration
- New laboratory-style design
- Central filter
- Suitable for ECD-applications
- Pressure regulator can be evacuated
- Suitable for inlet pressures up to 300 bar
- Max. outlet pressures 1.5 up to 20 bar
- Light weight
- Compact design
- Approved for use with oxygen
- Simple outlet pressure limitation by handwheel
- Easy to install

<u>Technical data</u>	
Туре	double-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	1.5 / 4 / 10 / 20 bar
Materials	
Body regulator, relief valve: Valve seat:	chrome plated brass PA
Diaphragm: Soft goods:	Hastelloy C276 EPDM
Filter:	Sintered bronze
In- and outlets	1/4" NPT-F
Temperature range	-30°C to +60°C
Leak rate (to atmosphere) (via seat)	1x10 ^{-®} mbar I/s He 1x10 ^{-®} mbar I/s He
Pressure gauge	Safety pressure gauges ISO5171/KI1.6/NG50
Weight	1.7 kg





Panel pressure regulator PM53-6





GASSENTRAL

BM55-1



Pressure control panel BM55-1

spectro lab relief valve

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Pressure control panel BM55-1 with valve in the outlet adapter

- Wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- · Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- · Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- · Diaphragm-type pressure regulator with high control accuracy and anti-vibration device
- · Outlet adapter with integrated relief valve and optional diaphragm-shut-off valve (this prevents the outlet piping from draining during disconnecting the panel)
- · Designed for easy installation
- Approved for use with oxygen
- · Suitable for inlet pressure values up to 300 bar
- · Compact design especially for installation into safety cabinets for gas cylinders
- · Dual-stage model: BM56-1





GASSENTRAL BM55-1





GASSENTRAL BM55-2

iTec

Pressure control panel BM55-2

spectro lab

relief valve

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Pressure control panel BM55-2 Outlet adapter without valve

- Wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- · Suitable for ECD-applications
- Diaphragm-type pressure regulator with high control accuracy and anti-vibration device
- Outlet adapter with integrated relief valve and optional diaphragm-shut-off valve (this prevents the outlet piping from draining during disconnecting the panel)
- · Designed for easy installation
- Approved for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders
- Double-stage model: BM56-2





GASSENTRAL BM55-2





GASSENTRAL

BM56-1



Pressure control panel BM56-1



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Pressure control panel BM56-1 with valve in the outlet adapted

Product features

- Double-stage wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- Modular design (to be extended to 2, 3 etc. cylinders)
- Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Double-stage diaphragm-type pressure regulator with high control accuracy and anti-vibration device
- Outlet adapter with integrated relief valve and optional diaphragm-shut-off valve (this prevents the outlet piping from draining during disconnecting the panel)
- · Designed for easy installation

· Single-stage model: BM55-1

- Approved for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders

Technical data Туре double-stage Inlet pressure P₁ max. 300 bar 1,5 / 4 / 10 bar **Outlet pressure P**₂ **Materials** Body regulator and valves: chrome-plated brass Valve seat regulator: PA **PVDF** Valve seat valves: Diaphragm regulator: Hastelloy C276 Hastelloy C276 Diaphragm valve:



Flow curves BM56-1 Outlet pressure P₂ [bar] 10 Inlet pressure 8 **P**₁ = 21 bar 6 4 2 Flow rate n Q [m³/h air] 0,2 0,3 0,5 10 20 30 2 5 1 3 4

GASSENTRAL BM56-1

iTec



GASSENTRAL

BM56-2



Pressure control panel BM56-2

spectrolab

relief valve

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Pressure control panel BM56-2 Outlet adapter without valve

- Double-stage wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- Modular design (to be extended to 2, 3 etc. cylinders)
- Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Double-stage diaphragm-type pressure regulator with high control accuracy and anti-vibration device
- Outlet adapter with integrated relief valve and optional diaphragm-shut-off valve (this prevents the outlet piping from draining during disconnecting the panel)
- · Designed for easy installation
- Approved for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders
- Single-stage model: BM55-2





GASSENTRAL BM56-2





GASSENTRAL BM55-2U



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Pressure control panel BM55-2U





Specifications

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% Helium-leak-test.

Pressure indication

• All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL BM55-2U



Pressure control panel BM55-2U

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Pressure control panel BM55-2U Outlet adapter without valve

- Wall- and cabinet-mounting pressure control panels with automatic change-over function
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- · Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Diaphragm-type pressure regulator with high control accuracy and anti-vibration device
- Outlet adapter with integrated relief valve and optional diaphragm-shut-off valve (this prevents the outlet piping from draining during disconnecting the panel)
- Designed for easy installation
- · Approved for use with oxygen
- Compact design especially for installation into safety cabinets for gas cylinders
- Minimised pressure difference between left and right hand side outlet pressure
- Double-stage model: BM56-2U





GASSENTRAL BM56-2U



Pressure control panel BM56-2U

relief valve

spectro lab

Pressure control panel BM56-2U

- Double-stage wall- and cabinet-mounting pressure control panels with automatic change-over function
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Double stage pressure control with 3 diaphragm-type pressure regulators with high control accuracy, anti-vibration device and integrated relief valve
- · Designed for easy installation
- · Approved for use with oxygen
- Compact design especially for installation into safety cabinets for gas cylinders
- Minimised pressure difference between left and right hand side outlet pressure
- Single-stage model: BM55-2U





GASSENTRAL BM56-2U



Pressure control panel BM56-2U spectrolab





Specifications

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% Helium-leak-test.

Pressure indication

• All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL BM55-2A



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Pressure control panel BM55-2A



Pressure control panel BM55-2A without outlet pressure connection

- Wall- and cabinet-mounting pressure control panels with fully automatic change-over function
- For non-corrosive gases up to quality 5.0
- No pressure difference between the two gas source sides due to Ambimat
- Maximum emptying of the gas cylinders
- · Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Diaphragm-type pressure regulator with high control accuracy and anti-vibration device
- Designed for easy installation
- Approved for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders



<u>Technical data</u>	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	max. 10 / 20 / 50 / 100 / 200 bar
Materials Body regulator and valves: Valve seat regulator: Valve seat valves: Diaphragm regulator: Diaphragm valve: Soft goods: Filter pressure regulator:	chrome-plated brass PA 11 PVDF Hastelloy C276 Hastelloy C276 EPDM, FKM Sintered SS 316L
Filter Ambimat:	Sintered bronze
Inlet connector	SS compression ring fitting 6x1 mm
Temperature range	-15°C to +60°C
Leak rate (to atmosphere) (via seat)	1x10 ⁻⁸ mbar I/s He 1x10 ⁻⁶ mbar I/s He
Pressure gauges	Safety pressure gauges ISO5171/cl 1.6/NG50
Weight	ca. 10 kg



GASSENTRAL BM50-1+2

iTec

spectro lab

High pressure panel BM50-1+2



High pressure panel BM50-1

- Wall- and cabinet-mounting high pressure panels
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Pressure gauge (optional)
- Suitable for ECD-applications
- Designed for easy installation
- Approved for use with oxygen
- · Suitable for inlet pressure values up to 300 bar
- Compact design



High pressure panel BM50-2

<u>Technical</u>	<u>data</u>	
Туре		withour regulator
Working p	ressure P	max. 300 bar
Materials		
Body:		chrome-plated brass
Valve seat	valves:	PVDF
Diaphragm	valve:	Hastelloy C276
Filter:		Sintered bronze
Inlet conn	ector	SS compression ring
		fitting 6x1 mm
Temperatu		-30°C to +60°C
Leak rate(to atmosphere) 1x10 ^{-∗} mbar I/s He
(via seat)	1x10 ⁻ mbar l/s He
Weight	BM50-1:	3,3 kg
	BM50-2:	5,3 kg



GASSENTRAL BM55+56-E



Extensions BM55+56-E

spectro lab



- Extension modules for pressure control panels Spectrolab BM55 and BM56 series
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- · Designed for easy installation
- With filter at the inlet of the individual extension modules

Technical data	
Inlet pressure P ₁	max. 300 bar
Materials	
Manifold body: Filter:	chrome-plated brass Sintered SS 316L
Inlet connection	SS compression ring fitting 6x1 mm
Temperature range	-30°C to +60°C
Weight	approx. 1 kg per side



GASSENTRAL BM55+56-E





GASSENTRAL

BM65-1



Pressure control panel BM65-1



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Pressure control panel BM65-1 with outlet connection

Product features

- Wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2, 3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Regulator with high control accuracy and integrated relief valve
- · Designed for easy installation
- · Tested for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders
- Models for outlet pressure values of up to 50 and 100 bar
- available (piston type regulators)
- For dual-stage models see data sheet BM66-1

Technical data Type single-stage Inlet pressure P₁ max. 300 bar 10 / 20 / 50 / 100 bar Outlet pressure P₂ Materials Body regulator and valves: chrome-plated brass Valve seat regulator: PA 11 Valve seat shut-off valve: **PVDF** SS 301 (SS 1.4310) Diaphragm regulator: Diaphragm valve: Hastelloy C276 Piston ($P_2 = 50 / 100$ bar): brass Soft goods: Viton (FKM) Filter: Sintered SS 316L SS compression ring **Inlet connector** fitting 6x1 mm Temperature range -30°C to +60°C Leak rate (to atmosphere) 1x10⁻⁸mbar I/s He 1x10⁻⁶mbar I/s He (via seat) Safety pressure gauges Pressure gauges ISO5171/cl 1.6/NG50 Weight 4 kg





spectro lab **Pressure control panel BM65-1 Dimensions** 200 ca. 150 (206 mm overall) 1/4"-NPT 175 mm overall 172 Ť Û ♠ Ordering information: Pressure control panels BM65-1 BM65 - 1 - 300 - 10 - M - M - N Gas type Type 65 - single-stage control panel Please specify gas type with 66 - dual-stage control panel your order (selection of valve seat material) Inlet pressure P₁ 300 - max. 300 bar **Outlet press. indication Outlet pressure P**₂

- up to 4 bar (dual-stage) 4

- 10 up to 10 bar
- 20 up to 20 bar

Specifications

ISO 9001.

Helium-leak-test.

out

- 50 up to 50 bar (piston type pressure regulator)
- 100 up to 100 bar (piston type pressure regulator)

maximum quality by using high grade materials

All components which come into contact with the

process SPECTRO-CLEAN® and are then baked

medium are cleaned in an ultrasonic cleaning

system (CFC-free) with the special cleaning

SPECTROLAB - components undergo a 100%

· SPECTROLAB - components guarantee

and a quality assurance program acc. to

Pressure indication

All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

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- pressure gauge - contact pressure gauge

- pressure gauge

Inlet press. indication

- contact pressure gauge

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL

BM66-1



Pressure control panel BM66-1

spectrolab



Product features

- Double stage wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design

Pressure control panel BM66-1

- Ergonomically designed
- Modular design (to be extended to 2x2, 2x3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- 2 pressure regulators with very high control accuracy and integrated relief valve
- · Designed for easy installation
- Tested for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders

<u>Technical data</u>	
Туре:	double-stage
Inlet pressure P ₁ :	max. 300 bar
Outlet pressure P ₂ :	1.5 / 4 / 10 bar
Materials:	
Body regulator and valves: Valve seat regulator: Valve seat valves: Diaphragm regulator: Diaphragm valve: Soft goods: Filter:	chrome-plated brass PA 11 PVDF SS 301 (SS 1.4310) Hastelloy C276 Viton (FKM) sintered SS 316L
Inlet connector:	SS compression fitting 6x1 mm
Temperature range:	-30°C to +60°C
Leak rate: (to atmos (via seat)	phere) 1x10 ^{-∗} mbar I/s He 1x10 ^{-₅} mbar I/s He
Pressure gauge:	Safety pressure gauges ISO5171/KI1.6/NG50
Weight:	approx. 6 kg



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BM66-1



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Pressure control panel BM66-1





Specifications

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% function- and Helium-leak-test.

Pressure indication

 All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.
GASSENTRAL

BM65-2



Pressure control panel BM65-2



Pressure control panel BM65-2 with outlet fitting

- Wall- and cabinet-mounting pressure control panels
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- · Ergonomically designed
- Modular design (to be extended to 2x2, 2x3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Regulator with high control accuracy and integrated relief valve
- · Designed for easy installation
- · Tested for use with oxygen
- · Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders
- Models for outlet pressure values of up to 50 and 100 bar available (piston type regulators)
- Dual-stage models: see BM66-2

Technical data	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂	10/20/50/100 bar
MaterialsBody regulatorand valves:Valve seat regulator:Valve seat shut-off valve:Diaphragm regulator:Diaphragm valve:Piston (P_2 =50/100bar):Soft goods:	chrome-plated brass PA 11 PVDF SS 301 (SS 1.4310) Hastelloy C276 brass Viton (FKM)
Filter:	Sintered SS 316L
Inlet connector	SS compression ring fitting 6x1 mm
Temperature range	-30°C to +60°C
Leak rate (to atmosphere) (via seat)) 1x10 ⁻⁸ mbar I/s He 1x10 ⁻⁶ mbar I/s He
Pressure gauges	Safety pressure gauges ISO5171/cl 1.6/NG50
Weight	6 kg



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BM65-2



spectro lab **Pressure control panel BM65-2 Dimensions** 400 ca. 150 (406 mm overall) 1/4"-NPT Relief Valve 118", NPT (175 mm overall) 172 6 Ŷ Ē ♠ ♠ side view Ordering information: **Additional** Please specify gas Pressure control panels BM65-2 type with your configurations upon request! order BM - 65 - 2 - 300 - 10 - M - M - N, Gas type Туре 65 - single-stage control panel Please specify gas type with 66 - dual-stage control panel your order (selection of valve seat material) Inlet pressure P₁ 300 - max. 300 bar Outlet press. **Outlet pressure P**₂ Μ - pressure gauge - Contact gauge Κ 4 - up to 4 bar (dual-stage) 10 - up to 10 bar Inlet press. indication 20 - up to 20 bar 50 - up to 50 bar (piston type regulator) - pressure gauge Μ 100 - up to 100 bar (piston type regulator) - Contact gauge Κ

Specifications

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% Helium-leak-test.

Pressure indication

 All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL BM65-2U



Pressure control panel BM65-2U

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Pressure control panel BM65-2U with outlet connection

- Wall- and cabinet-mounting pressure control panels with automatic change-over function
- For non-corrosive gases up to quality 6.0
- · Simple outlet pressure adjustment
- Minimised pressure difference between left and right hand side outlet pressure
- Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2x2, 2x3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Regulator with high control accuracy and integrated relief valve
- Designed for easy installation
- Tested for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders







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Pressure control panel BM65-2U



- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% function- and Helium-leak-test.
- All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL

BM65-2L



Pressure control panel BM65-2L

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Pressure control panel BM65-2L with outlet connection

- Wall- and cabinet-mounting pressure control panels with automatic switch-over function
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- Ergonomically designed
- Modular design (to be extended to 2x2, 2x3 etc. cylinders)
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- Suitable for ECD-applications
- Regulator with high control accuracy
- Relief valve (adjustable version for $P_2 = 100$ bar)
- · Designed for easy installation
- Tested for use with oxygen
- Suitable for inlet pressure values up to 300 bar
- Compact design especially for installation into safety cabinets for gas cylinders
- Models for outlet pressure values of up to 50 and 100 bar available (piston type regulators)
- Dual-stage models available upon request



Technical data	
Туре	single-stage
Inlet pressure P ₁	max. 300 bar
Outlet pressure P ₂ :	20/50/100 bar
Materials Body regulator and valves: Valve seat regulator:	chrome-plated brass PA 11
Valve seat regulator: Valve seat shut-off valve: Diaphragm regulator: Diaphragm valve: Piston (P_2 =50/100bar): Soft goods: Filter:	17(11
Inlet connector	SS compression ring fitting 6x1 mm
Temperature range	-30°C to +60°C
Leak rate (to atmosphere (via seat)	e)1x10 ^{-®} mbar l/s He 1x10 ^{-®} mbar l/s He
Pressure gauges	Safety pressure gauges ISO5171/cl 1.6/NG50
Weight	8 kg



GASSENTRAL BM65-2L



Pressure control panel BM65-2L spectrolab



Specifications

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% function- and Helium-leak-test.

Pressure indication

 All pressure reguators can be equipped with pressure gauges or contact gauges for in- and outlet pressure indication.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a control panel.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL BM65-E



Extensions BM 65-E

spectro lab



- Extension modules for all Spectrolab BM 65 and 66 series pressure control panels
- For non-corrosive gases up to quality 6.0
- Laboratory-style design
- · Designed for easy installation
- With filter at the inlet of the individual extension modules





GASSENTRAL **BM65-E**



Extensions BM 65-E spectro lab Extension modules completely assembled (example: pressure control panel BM 65-2) 800 (806 mm overall) Ordering information: Additional Extensions BM 65-E configurations upon request! BM 65 - E - 2 x 2 Туре 1 x 2 - Extensions for panels BM 65/66-1 to 2 cylinders 1 x 3 - Extensions for panels BM 65/66-1 from 1 x 2 to 1 x 3 cylinders 1 x 4 - Extensions for panels BM 65/66-1 from 1 x 2 to 1 x 4 cylinders 2 x 2 - Extensions for panels BM 65/66-2 ... to 2 x 2 cylinders 2 x 3 - Extensions for panels BM 65/66-2 ... from 2 x 2 to 2 x 3 cylinders 2 x 4 - Extensions for panels BM 65/66-2 ... from 2 x 2 to 2 x 4 cylinders **Specifications** Important note regarding component selection

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- · All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN® and are then baked out.
- SPECTROLAB components undergo a 100% Helium-leak-test.

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting system components.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

GASSENTRAL BM65-AC



Pressure control panels BM65-AC spectrolab



Product features

- Wall-mounting pressure control panels for acetylene
- · Single-stage systems for 1 or 2 cylinders
- · Laboratory-style design
- Ergonomically designed
- Pressure regulator with high control accuracy and integrated relief valve for protection of the device
- Quick-acting shut-off valve (manual)
- optionally: automatic quick-acting shut-off device
 optionally: Acetylene Safety Guard (ASG)
- For further information please see data sheet ASG • Flashback arrestor
- Over-pressure valve *
- Designed for easy installation
- Suitable for inlet pressure values up to 25 bar
- Compact design especially for installation into safety cabinets for gas cylinders
- Pressure control panels comply with DIN-EN-ISO 14114 and DIN-EN-ISO 15615



Technical	data	
Туре		single-stage
Inlet press	sure P ₁	max. 25 bar
Outlet pres	ssure P₂	1,5 bar
Materials		
Body regul	ator	
and conne	ction blocks:	brass
Valve cone	0	PA
Diaphragm	regulator:	EPDM
Ball valve:		steel, zinc-plated
Connector	rs	M 4C + 4 C mala
Inlet	back arrestor	M 16 x 1,5 male 1/4"-NPT female
Outlet relie		1/8"-NPT female
		welding stub 14 x 2
Temperatu	ire range	-30°C to +60°C
Leak rate		1x10 ^{-₄} mbar I/s He
Pressure o	gauges	Safety pressure gauges ISO5171/KI2.5/NG63
Weight	BM65-1-AC:	ca. 6 kg
	BM65-2-AC:	ca. 7 kg

* An over-pressure valve cannot be used as an safety accessory according to the Pressure Equipment Directive (PED).

Flow rates BM65-AC:

The maximum flow rate is approx. 8 sm³/h acetylene. At an inlet pressure of approx. 4 bar (resembling an acetylene cylinder almost empty) the pressure regulator still yields approx. 5 sm³/h acetylene.

Inlet press. P ₁	Ou	Itlet press. P2 [I	par]
[bar]	0,5	1	1,2
18	5,0 m³/h	6,0 m³/h	8,0 m³/h
10	4,5 m³/h	5,5 m³/h	6,5 m³/h
4	3,0 m³/h	4,0 m³/h	5,0 m³/h
2	1,5 m³/h	2,0 m³/h	3,0 m³/h

The withdrawal rate should not exceed approx. $0.5 \text{ sm}^3/\text{h}$ per cylinder in permanent operation, so no solvent from the cylinder will enter the withdawal system. However, the flow rate may be increased to approx. $1 \text{ sm}^3/\text{h}$ for brief peak loads.



Pressure control panels BM65-AC spectro lab



GASSENTRAL BM65-2A-AC



Pressure control panel BM65-2A-AC spectro lab



Product features

- Wall mounting pressure control panel for acetylene with fully automatic change-over function
- Minimised pressure difference between left and right hand side outlet pressure due to Ambimat
- · Maximum emptying of gas cylinders
- Designed for easy installation
- Pressure regulator with high control accuracy and integrated relief valve for protection of the device
- Pressure control panels comply with DIN-EN-ISO 14114 and DIN-EN-ISO 15615
- · With all BAM-tested safety devices, e.g.:
 - · Quick-acting shut-off valve
 - · Flashback arrestor
 - · optionally: over-pressure valve *
 - · optionally: automatic quick-acting shut-off device

Attention:

Acetylene withdrawal systems may need to be certified before commisioning. Always refer to the local rules and regulations regarding such certifications.

* An over-pressure valve cannot be used as an safety accessory according to the Pressure Equipment Directive (PED).

Technical data

reenneardata	
Туре	single-stage
Inlet pressure P ₁	max. 25 bar
Outlet pressure P ₂	max. 1,5 bar
Change-over pressure P _u	ca. 3 bar
Materials	
Body regulator:	brass
Diaphragm regulator:	EPDM
Valve cone regulator:	PA
Mounting plate:	stainless steel
Ball valve:	steel, zinc-plated
Connection tube:	steel, zinc-plated
Connectors	
Inlets:	M16 x 1,5 male
Outlet flashback arrestor:	1/4"-NPT female
Outlet relief valve:	1/8"-NPT female
Outlet over-pressure valve:	welding stub 14 x 2
Temperature range	+15°C to +60°C
Leak rate	<10 ^{-₄} mbar l/s He
Weight	15 kg
	-

Flow rates for BM65-2A-AC:

The maximum flow rate is approx. 8 sm³/h acetylene. At an inlet pressure of approx. 4 bar (resembling an acetylene cylinder almost empty) the pressure regulator still yields approx. 5 sm³/h acetylene.

Inlet press. P ₁	Ou	tlet press. P2 [l	par]
[bar]	0,5	1	1,2
18	5,0 m³/h	6,0 m³/h	8,0 m³/h
10	4,5 m³/h	5,5 m³/h	6,5 m³/h
4	3,0 m³/h	4,0 m³/h	5,0 m³/h
2	1,5 m³/h	2,0 m³/h	3,0 m³/h

The withdrawal rate should not exceed approx. 0,5 sm³/h per cylinder in permanent operation, so no solvent from the cylinder will enter the withdawal system. However, the flow rate may be increased to approx. 1 sm³/h for brief peak loads.



Pressure control panel BM65-2A-AC spectro lab



- SPECTROLAB components undergo a 100% leak- and function test.
- accordance with the relevant regulations are the responsibility of the system designer and the user.



VENTILER MV3-M



Shut-off valves MV3-M

spectro lab





Product features

- Brass valves for manual or automatic (pneumatic) shut-off
- · For non corrosive gases and gas mixtures up to qualität 6.0
- · Diaphragm metal-to-metal sealed to atmosphere · In- and outlet filter
- · Suitable for pressures up to 300 bar
- · Fully functional under vacuum
- · Ergonomically designed
- · New laboratory-style design Compact design
- · Manual valve with position indicator
- · Pneumatic actuator optional for line pressure 25, 100, 200 and 300 bar
- · Optional with inductive proximity switch
- Variable installation position

Technical data **Operating pressure** max. 300 bar Nominal diameter 4 mm Materials Body: chrome-plated brass Diaphragm: Hastelloy C276 Valve seat: **PVDF** Filter: sintered bronze Inlet 1/4"-NPT female 1/4"-NPT female Outlet Temperature range -30°C to +60°C <10^{-∗} mbar l/s He Leak rate Weight 0,5 kg c_v-value $c_v = 0.33 / 0.09^*$

* with filter (must be installed for the use of oxygen)

Technical data pneumatic actuators

Actuator pressure:	6 to 8 bar
Actuator connector:	for hose Ø 4mm
Pneumatic function:	 normally closed (NC)
	- normally open (NO)
Option:	 inductive proximity switch

VENTILER MV3-M



Shut-off valves MV3-M

spectro lab





Specifications

- SPECTROLAB components guarantee maximum quality by using high grade materials and a quality assurance program acc. to ISO 9001.
- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% Helium-leak-test.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a component.
- The function of the component, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

VENTILER

DVM



Diaphragm valves DVM

spectrolab







DVM-8-OD-6

DVM-8-OD-1/4

Product features

- Brass diaphragm valve
- For non-corrosive gases and gas mixtures up to quality 6.0
- Suitable for pressures up to 40 bar
- Fully functional under vacuum
- Wide range of in-/ outlets
- Metal-to metal sealing to atmosphere
- Suitable to use with oxygen
- Ergonomically designed

Technical data		
Туре	Diaphragm valve	
Working pressure	DN8, DN13: max. 40 ba DN19: max. 25 bar	ar
Materials Body: Diaphragm: DN8 DN13/15	chrome plated brass stainless steel 1.4571 9 stainless steel 1.4310	
In- and outlets	Female thread or stainless steel welding s	stub
Temperature range	-30°C to +60°C	
Leak rate	<10 ^{-∗} mbar l/s He	
Seat diameter	8, 13 or 19 mm	
Flow DN8: capacity (c _v) DN13: DN19:	1/4"-NPT 1,4" 3/8"-NPT 1,4" tube 6x1 mm 0,4" tube 8x1 mm 1,09 tube 10x1 mm 1,4" tube 1/4" male 0,64 tube 3/8" male 1,58 2,1 3,1	7 7 9 7 4



DVM-13-NPT-F-1/2



DVM-19-NPT-F-3/4



VENTILER

DVM



Diaphragm valves DVM spectro lab Ordering information: Diaphragm valves DVM DVM - 13 - NPT F - 1/2 8 19 13 NPT F 1/4* - 1/4"-NPT female NPT F 1/2 - 1/2"-NPT female NPT F 3/4 - 3/4"-NPT female - SS-tube 12x1 mm NPT F 3/8* - 3/8"-NPT female OD 12 OD ... - SS-tube upon request OD 15 OD 6* - SS-tube 15x1 mm - SS-tube 6x1 mm OD 8* - SS-tube 8x1 mm OD 1/2 - SS-tube 1/2" male OD 10* - SS-tube 10x1 mm OD 1/4* - SS-tube 1/4" male OD 3/8* - SS-tube 3/8" male *option: - with position indicator ... SA **Dimensions** DVM-8-NPT-F-1/4 **DVM-8-NPT-F-3/8** DVM-8-OD... 1/4"-NPT 3/8"-NPT 13,5 ca.73 3/8"-NPT /4"-NPT 73 ca.73 13,5 ca.i 13,5 ØB 62 62 * * M6 mounting hole DVM-13-NPT-F-1/2 DVM-13-OD... ca.113 1/2"-NPT 1/2"-NPT ca.113 B Ę -{ 25,5 SC SC JN Α 100 DVM-19-NPT-F-3/4 DVM-19-OD... ca.141 ca.141 3/4"-NP1 3/4"-NPT B g 0 24 2

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VENTILER V6M-3



Control- and shut-off valves V6M-3 spectro lab



- Available as control valve (e. g. for the pressure regulator outlet)
- High control accuracy
- Shut-off valves (e.g. for in- and outlets of pressure regulators with inert gas purge arrangements)
- Diaphragm metal-to-metal sealed to atmosphere
- Ergonomically designed
- New laboratory-style design
- Compact design

Operating pressureControl valve:max. 50 barShut-off valve:max. 200 barNominal diameter3 mmMaterialsBody:chrome-plated brassDiaphragm:Duratherm 600Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10.5 kgFlow ratesee flow curves	Technical data	
Shut-off valve:max. 200 barNominal diameter3 mmMaterialsDuratherm 600Body:Chrome-plated brassDiaphragm:Duratherm 600Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10.6 mbar l/s He		
Nominal diameter3 mmMaterials3 mmBody:chrome-plated brassDiaphragm:Duratherm 600Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10.° mbar l/s HeWeight0,5 kg	Control valve:	max. 50 bar
MaterialsBody:chrome-plated brassDiaphragm:Duratherm 600Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10.8 mbar l/s HeWeight0,5 kg	Shut-off valve:	max. 200 bar
Body:chrome-plated brassDiaphragm:Duratherm 600Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10.8 mbar l/s He	Nominal diameter	3 mm
Diaphragm:Duratherm 600Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10° mbar l/s He	Materials	
Control spindle:SS 1.4404 (SS 316 L)Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10° mbar l/s He	Body:	chrome-plated brass
Inlet connection1/4"-18 NPT-MOutlet connection1/4"-18 NPT-FLeak rate<10.5 mbar l/s He	Diaphragm:	Duratherm 600
Outlet connection1/4"-18 NPT-FLeak rate<10*	Control spindle:	SS 1.4404 (SS 316 L)
Leak rate<10 ⁻³ mbar I/s HeWeight0,5 kg	Inlet connection	1/4"-18 NPT-M
Weight 0,5 kg	Outlet connection	1/4"-18 NPT-F
0	Leak rate	<10 ^{-∗} mbar l/s He
Flow rate see flow curves	Weight	0,5 kg
	Flow rate	see flow curves
c_v -value shut-off valve $c_v = 0.08$	c _v -value shut-off valve	c _v = 0,08



VENTILER V6M-3

Control- and shut-off valves V6M-3 spectro lab



- The function of the component, the compatibility All components which come into contact with the of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the process SPECTRO-CLEAN® and are then baked responsibility of the system designer and the user.
- SPECTROLAB components undergo a 100% Helium-leak-test.

medium are cleaned in an ultrasonic cleaning

system (CFC-free) with the special cleaning

•

out.



Tapping points EM55

spectro lab



- Wall-mounting tapping points
- For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- Ergonomically designed
- Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- · Suitable for ECD-applications
- Pressure regulator with high control accuracy
- · Designed for easy installation
- · Approved for use with oxygen
- Tapping point can be extended into multiple tapping points
- · Top-inlet or bottom-inlet configurations available

Technical	<u>data</u>	
Inlet press	sure P ₁	max. 200 bar
Outlet pre	ssure P ₂	1,5 / 4 / 10 / 20 / 50 bar
Materials		
Body regul	lator	
and valves	:	chrome-plated brass
Valve seat	regulator:	PA
Valve seat	valves:	PVDF
Diaphragm	n regulator:	Hastelloy C276
Diaphragm		Hastelloy C276
Soft goods	:	FKM
Filter:		Sintered SS 316L
Connecto	rs	1/4"-NPT female
Temperatu	ure range	-30°C to +60°C
Leak rate	(to atmosphere)	1x10 ^{-∗} mbar I/s He
	(via valve seat)	1x10⁻⁰mbar l/s He
Pressure	gauges	Safety pressure gauges ISO5171/KI1.6/NG50
Weight		2,5 kg





Tapping points EM55

spectro lab



- · All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN® and are then baked out.
- SPECTROLAB components undergo a 100% function- and Helium-leak-test.

Important note regarding component selection

- In order to assure safe operation it is essential to take the configuration of the whole system into account when selecting a tapping point.
- The function of the components, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.



Tapping points EM65

spectro lab



- · Wall-mounting tapping points
- · For non-corrosive gases up to quality 6.0
- · Laboratory-style design
- Ergonomically designed
- Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume with On/Off position indicator
- · Suitable for ECD-applications
- · Regulator with high control accuracy
- · Designed for easy installation
- Tested for use with oxygen
- Tapping point can be extended into multiple tapping points
- · Top-inlet or bottom-inlet configurations available

<u>Technical</u>	<u>data</u>	
Inlet press	sure P₁	max. 40 bar
Outlet pre	ssure P₂	1.5 / 4 / 10 / 20 bar
Materials Body regul	ator	
and valve:		chrome-plated brass
Valve seat	regulator: shut-off valve:	PA 11 PVDF
Diaphragm	regulator:	SS 301 (SS 1.4310) Hastelloy C276
Soft goods		Viton (FKM)
Filter:		Sintered SS 316L
Connecto	rs	1/4"-18 NPT-F
Temperatu	ire range	-30°C to +60°C
Leak rate	(to atmosphere) (via seat)) 1x10 ^{-s} mbar I/s He 1x10 ^{-s} mbar I/s He
Pressure g	gauges	Safety pressure gauge EN562 / cl. 1.6 / NG50
Weight		2.5 kg











Laboratory equipment with rear



Laboratory equipment with rear



Laboratory equipment with top









10 /

Compact laboratory tapping points EM15 / EE15 spectro lab



Specifications

- The special laboratory tapping points incorporate the functions shut-off, pressure regulation and pressure indication in one compact, ergonomic unit.
- · EM15: for non-corrosive gases up to quality 6.0
- · EE15: for corrosive gases and gas mixtures with corrosive components up to quality 6.0
- · The pressure regulator is diaphragm sensed for outlet pressures up to 10 bar and piston sensed for higher outlet pressure values.
- · The acetone resistant pressure gauge is safely integrated into the adjusting hand wheel to create an extremely compact device.
- · Integrated shut-off valve in the rear-wall connector allows the preparation of the tapping point without pressure regulator.
- · Quick and easy mounting or disassembly of the regulating unit with filled gas piping.
- · Diaphragm shut-off valve with position indicator
- · Optional flow control / shut-off valve in the outlet
- All gas-wetted components have undergone the special SPECTROCLEAN[®] cleaning process and have been thoroughly baked out.
- · For ECD-applications the devices can be treated in an extended cleaning process.
- · All equipment has been 100%-helium-leak-tested using a mass-spectrometer.
- · All components are plastic-covered resistant to acid and alkaline solutions.
- · Acetylene version optional with flashback arrester.

<u>Technical data</u>		
Materials Body Diaphragms: other gas wetted surfaces: Valve cone: Valve seat:	M15: E15:	brass SS 1.4404 (316L) Hastelloy C276 brass or SS 1.4404 (316L) SS 1.4404 (316L) PTFE
Cover:		Polypropylene GB30
Leak rate (to atmosphere):		10 ⁻⁸ mbar l/s He
Filter		150 µm
Pressure ranges Inlet $P_1 (P_2 up to 10) (P_2 > 10)$ max. outlet pressure) bar):	max. 40 bar max. 100 bar 1,0 / 1,5 / 2,5 / 5 / 10 16 / 25 / 65 bar

P₂ up to 10 bar: The pressure setting will be done at 10 bar inlet pressure. The limitation of the outlet pressure setting is approx. P_2 + 5%. $P_2 > 10$ bar: The inlet pressure for the pressure setting will be done according to the customer's /

Flow rates with valve in the outlet	see flow curves



user's specification.





EM15 / EE15 Surface-mounted Type AW

spectro lab



Surface-mounted tapping point with flow control / shut-off valve

Specifications

- The surface-mounted tapping point is used for installations into panels independent of the panel thickness.
- The surface-mounted version consists of a rear-wall connector made of brass or stainless steel respectively, a round faceplate and assembly accessories.



<u>Technical data</u>		
Materials Rear-wall conne Covers:	ctor:	brass or SS 1.4404 (316L) Polypropylene GB30
Connections	inlet:	see ordering info
Weight	outlet:	1/4"-NPT female ca. 0.8 kg





ME-T-50-16-TX25-A2-DIN7500

spectro lab

EM15 / EE15 Surface-mounted angle Type AE

Ø4,6(2x)*

Bore template for installation

<u>Spec</u>	ifica	tions	<u>s</u>

 The surface-mounted tapping point is used for installations into panels independent of the panel thickness.

Surface-mounted angle tapping point

with flow control / shut-off valve

- The surface-mounted angle version consists of a rear-wall connector made of brass or stainless steel respectively, a round faceplate and assembly accessories.
- The rear outlet leads back into the panel.

<u>Technical data</u>			
Materials			
Rear-wall connector:		brass or	
		SS 1.4404 (316L)	
Covers:		Polypropylene GB30	
Connections	inlet:	see ordering info	
	outlet:	1/4"-NPT female	
Weight		ca. 0.8 kg	
-		-	





EM15 / EE15 Panel-mounted Type EP

spectro lab



Panel-mounted tapping point with flow control / shut-off valve

Specifications

- The panel-mounted tapping point is used for installations into panels between 2 and 8 mm thick.
- The panel-mounted version consists of an inlet adaptor made of brass or stainless steel respectively with 1/4"-NPT female thread, a plastic holder, a round faceplate (2-5 mm panel) and assembly accessories.



Bore template for installation

<u>Technical data</u>			
Materials			
Inlet adaptor:		brass or	
		SS 1.4404 (316L)	
Holder:		Polypropylene GB30	
Covers:		Polypropylene GB30	
Connections	inlet: outlet:	1/4"-NPT female 1/4"-NPT female	
Weight		ca. 0.8 kg	





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EM15 / EE15 Panel-mounted front Type EF

spectro lab



Panel-mounted front tapping point with flow control / shut-off valve

Specifications

- The panel-mounted tapping point is used for installations into panels between 2 and 8 mm thick.
- The front version consists of an inlet adaptor made of brass or stainless steel respectively with 1/4"-NPT female thread, a plastic holder, a round faceplate (2-5 mm panel) and assembly accessories.
- The outlet is to the front.



Bore template for installation

<u>Technical data</u>		
Materials Inlet adaptor:		brass or SS 1.4404 (316L)
Holder: Covers:		Polypropylene GB30 Polypropylene GB30
Connections	inlet: outlet:	1/4"-NPT female 1/4"-NPT female
Weight		ca. 0.8 kg





EM15 / EE15 Ceiling-mounted Type DC

spectro lab



Specifications

- The ceiling-mounted tapping point is used for installations at the ceiling.
- The ceiling-mounted version consists of a rear-wall connector made of brass or stainless steel respectively with an 1/4"-NPT female inlet, plastic covers, washer, a round faceplate and assembly accessories.



Materials Rear-wall conner P_1 up to 40 bar $P_1 > 40$ bar Covers: Washer:	ctor	Brass SS 1.4404 (316L) Polypropylene GB30 Polypropylene GB30
Connections	inlet: outlet:	1/4"-NPT female 1/4"-NPT female
Weight		ca. 1.2 kg





EM15 / EE15 **Column-mounted Type SC**

spectro lab



1/4"-NPT female

ca. 1.8 kg

outlet:

Weight

ø46 90,5 4 S without valve 25 249 Ø26 24 395 with valve / without valve (long) ß 100 46 ø6x1 (316L) G 1/2 167 13___36 37 54 14 ø46 ø 26 12 ø46 41 57 11 Hole in bench min. 25 mm, max. 30 mm SW32 ø70



EM15 / EE15 Wall-mounted Type ES

spectro lab



Wall-mounted tapping point with flow control / shut-off valve

Specifications

- The wall-mounted tapping point is used for installations with surface-mounted pipe work.
- The wall-mounted version consists of a metal wall connector to connect both the gas line and the tapping point, a round faceplate and plastic covers.



Technical data		
Materials Wall connector: Covers:		brass or SS 1.4404 (316L) Polypropylene GB30
Connections	inlet: outlet:	1/4"-NPT female 1/4"-NPT female
Weight		ca. 1.0 kg





VM15 / VE15 Flow control / shut-off valves

spectro lab

ø18



Flow control / shut-off valve for surface mounting (angle) and panel mounting (globe version)

Specifications

- The flow control and shut-off valves are also available in addition to the laboratory tapping points.
- The vales come as surface- or panel-mounted type.
- There is a globe and an angle version in brass or stainless steel available.
- The vales are suitable for pressure ranges up to 100 bar



*) for self-cutting screw ME-T-50-16-TX25-A2-DIN7500

Bore template for surface mounting (left) and panel mounting (right)

<u>Technical data</u>		
Materials		
Body, flow contr	ol spindle:	brass or
		SS 1.4404 (316L)
Valve seat:		PTFE
Diaphragm:		Hastelloy C276
Covers:		Polypropylene GB30
Spring:		Stainless steel 1.4310
Connections	inlet: outlet:	see drawings below 1/4"-NPT female
Leak rate (to at	mosphere)	10 ⁻⁸ mbar l/s He





AM15 / AE15 Wall outlets

spectro lab



Specifications

- The wall outlets are also available in addition to the laboratory tapping points.
- The outlets come as surface-mounted type.
- There is a globe and an angle version in brass or stainless steel available.



Bore template for wall outlet (surface-mounted)

*) for self-cutting screw ME-T-50-16-TX25-A2-DIN7500

Technical data				
Materials				
Body:		brass or		
		SS 1.4404 (316L)		
Valve seat:		PTFE		
Covers:		Polypropylene GB30		
Spring:		SS 1.4310		
Connections	inlet: outlet:	see drawings below 1/4"-NPT female		
Leak rate (to atmosphere)		10 ⁻⁸ mbar l/s He		





EM15 / EE15 Rear-wall connectors







EM15 / EE15 Ordering information

spectro lab

	Ordering information: Tapping points El		ries
	EM 15 - AW - 10 - 0 - V	- Ar/H2	
Materi		Gas type	9
м	Brass	Please spe	ecify with order
E	Stainless steel	Outlet	
Туре		0 CM3/6/ CE3/6/	1/4"-NPT female Compression ring brass [DN Compression ring SS [DN]
AW	Surface-mounted	SM SE	Hose connector brass Hose connector SS
AE	Surface-mounted angle version	CSM(E)	Compr. ring+hose connector
EP	Panel-mounted	FS	Flashback arrestor
EF	Panel-mounted front	L	1/4"-NPT female (long)
DC	Ceiling-mounted	LCM3/6/	
SC	Column-mounted	LCE3/6/ LSM	Compression ring SS [DN] Hose connector brass
ES	Wall-mounted	LSE	Hose connector SS
GG	Basic regulator w/o rear-wall conn. (G 3/8" RH)	LCSM(E)	Compr. ring+hose connector
Pressi	ure range	V VCM(E)6 VSM(E)	Valve (1/4"-NPT female) Valve with compression ring Valve with hose connector
1,0	max. outlet pressure 1,0 bar	VCSŇ(É)	Valve + compression ring
1,5	max. outlet pressure 1,5 bar	В	and hose connector Blind w/o pressure regulator
2,5	max. outlet pressure 2,5 bar	Inlet	Bind mo procedio regulator
5	max. outlet pressure 5 bar	0	EP/EF: 1/4"-NPT female
10	max. outlet pressure 10 bar	0	DC/ES: 1/4"-NPT female
16	max. outlet pressure 16 bar (piston version up to $P_{1,max}$ = 100 b		AW/AE: 1/4"-NPT f / 7 mm AW/AE: 1/4"-NPT f / 30 mm
25	max. outlet pressure 25 bar (piston version up to $P_{1,max}$ = 100 b	^{ar)} NPT	AW/AE: 1/4"-NPT female +
65	max. outlet pressure 65 bar (piston version up to $P_{1,max}$ = 100 b	ar)	M24x1 male
0	Rear-wall connector incl. shut-off valve without pressure regula	tor CE6/8/ CE6/8/ CM(E)6w RS X	Compression ring brass [DN Compression ring SS [DN] angle compression ring [DN SC: SS-tube stub 6x1mm without rear-wall connection
9	Ordering information: Valve / V VM 15 - AW - 0 - EV - 0		
Model v	Valve		e (see above)
v A	Wall outlet	Outlet (s	ee above)
Materi	al _	Version	
M E	brass Stainless steel	DV EV	Globe version Angle version
Туре		Inlet (se	e above)
see abo GG	ve Basic unit w/o rear-wall conn. (G 3/8" RH)		


Spectrolab[®] plus Configurations / Overview

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Type AW

Type EP

0











Wall-mounted systems	Type ES
Ordering information Wall-mounted laboratory tapping points (surface-mounted Connectors, materials, dimensions / drawing / template	ł pipework);
Column-mounted systems	Type SC
Column-mounted laboratory equipment (bottom inlet, fron Connectors, materials, dimensions / drawing / template	it outlet);
J	

Connectors, flow charts, materials, dimensions / drawings / template



Flow control valves Ordering information





In-/outlet fittings, hose connectors, wall outlets, etc.; Materials, dimensions

Flow control valves in different configurations;



Accessories

Ordering information

Ordering information
Laboratory equipment with rear-wall inlet and front outlet; Connectors, materials, dimensions / drawing / template

Surface-mounted systems

Ordering information

Laboratory equipment with rear-wall inlet and rear-wall outlet; Connectors, materials, dimensions /drawing / template

Panel-mounted systems	
Ondenie a infermentie a	

Ordering information

Laboratory equipment with top inlet and front outlet; Connectors, materials, dimensions / drawing / template

Ceiling-mounted systems	Type DC

Ordering information

Column-mounted systems	Type SC



Spectrolab[®] plus Basic unit Type GG

48.5 5.87 5.97

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(from front to center of outlet)

Basic unit brass up to 10 bar with adapter 1/4" NPT

Specifications

- Spectrolab[®] plus systems incorporate the functions shut-off, pressure regulation and pressure indication in one compact, ergonomic unit.
- The pressure regulator is diaphragm sensed for outlet pressures up to 10 bar and piston sensed for higher outlet pressure values.
- The acetone resistant pressure gauge is safely integrated into the adjusting handwheel to create an extremely compact device.
- The diaphragm-type shut-off valve engages in the open and closed position respectively and has an additional indicator on the adjusting knob.
- All gas-wetted components have undergone the special SPECTROCLEAN[®] cleaning process and have been thoroughly baked out.
- For ECD-applications the devices can be treated in an extended cleaning process.
- All equipment has been 100%-helium-leak-tested using a mass-spectrometer.
- All components are plastic-coated resistant to acid and alkaline solutions.

<u>Technical data</u>

Materials		
Body:	M55:	brass or
	E55:	SS 316L (1.4404)
Diaphragms:		Hastelloy C276
Other gas-we	tted	brass or
surfaces:		SS 316L (1.4404)
Valve stem:		SS 316L (1.4404)
Valve seat:		PTFE
Body coating:		Polypropylene GF30
Leak rate		
(to atmospher	,	10 ^{-∗} mbar l/s He
Pressure ran	•	
Inlet pressure	P ₁ (P ₂ <= 10 bar)	: 40 bar max.
	(P ₂ >10 bar):	60 bar max.
max. outlet pr	essure P ₂ :	1,5 / 5 / 10 / 50 bar
Flow rates		see flow charts
Weight	(P ₂ up to 10 bar):	700 (SS)-750g (brass)
	(P ₂ > 10 bar):	800 (SS)-850g (brass)
Connectors/I	Porting Inlet:	G 3/8" RH female
	Outlet	: 1/4"-NPT-female









Spectrolab[®] plus Surface-mounted Type AW

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Specifications

- The surface-mounting kit for Spectrolab[®] plus systems is used for installations into panels between 2 mm and 8 mm.
- The mounting kit consists of a rear-wall connector made of brass or stainless steel respectively, a round fascia plate and small parts for the assembly (screws etc.).
- The rear-wall connector either has a 1/4"-NPT female thread or a tube (copper or stainless steel respectively) on the inlet side.

<u>Technical data</u>

Materials:	
Rear-wall connector:	brass + Cu-tube or
	SS 316L (1.4404)
Fascia plate:	Polypropylene
Connectors/Porting: Outlet:	1/4"-NPT female
Inlet thread:	1/4"-NPT female
Inlet tube:	Tube 8 x 1 mm
Tube length L:	750 mm (Cu-tube) 510 mm (SS 316L)



Surface-mounting equipment for panels from 19-25 mm thickness:

For panels between 19 and 25 mm thickness an extension of the rear-wall connector has to be used. Available in brass or in stainless steel 316L.

The minimum required bore for the extended rear-wall connector is 21 mm.





Spectrolab[®] plus Panel-mounted systems Type EP

spectrolab





Left: Panel-mounting kit c/w basic unit - front view with recommended dimension for multiple installations. Right: Bore template for the installation

Specifications

- The panel-mounting kit for Spectrolab[®] plus systems is used for installations into panels between 2 and 8 mm thick.
- The panel-mounting kit consists of an inlet adaptor with 1/4"-NPT female thread, an (internal) plastic holder, a plastic fascia plate and small parts for the assembly (screws, stickers etc.).

<u>Technical data</u>

Materials: Inlet adaptor:

Holder: Fascia plate: Connectors / Porting: Inlet: Outlet:

Brass or SS 316L (1.4404) Polypropylene GF30 Polypropylene

G 3/8" RH female 1/4"-NPT female





Basic unit c/w flow control valve (outlet 1/4"-NPT-female) and panel-mounting kit. Interface dimensions for a panel 8 mm thick



Spectrolab[®] plus spectro lab Ceiling-mounted systems Type DC





Specifications

- The ceiling-mouting kit for Spectrolab[®] plus systems is used for installations the ceiling.
- · The ceiling-mounting kit consists of a rear-wall connector, a plastic cover (two parts), a plastic washer and small parts for the assembly (screws, nuts etc.).
- The rear-wall connector has a 1/4"-NPT female thread on the inlet side.

Materials: Rear-wall connector: Cover: Washer: Connectors/Porting: Inlet: Outlet:

Brass or SS 316L (1.4404) Polypropylene GF30 Polypropylene GF30

1/4"-NPT female 1/4"-NPT female





Technical data

Ceiling-mounting systems - Bore template (view from the top)



Spectrolab[®] plus Column-mounted systems Type SC





Specifications

- The column-mounting kit for Spectrolab[®] plus systems is used for bench-mounting installations up to approx. 90 mm thickness.
- The column-mounting kit consists of a metal column body, a metal connector with a tube (8x1 mm), a plastic washer, a plastic cover and small parts for the assembly.
- The column body is plastic-coated and resistant to acid and alkaline solutions.

Technical data

 Materials

 Connectors:

 Column body:

 Washer, coating:

 In- / Outlets

 Inlet:

 Outlet:

 Installation length L

 Brass (c/w Cu-tube):

 Brass (c/w SS-tube):

 SS 316L:

Brass + Cu-tube or SS 316L (1.4404) Aluminium Polypropylene GF30 tube 8 x 1 mm

1/4"-NPT female approx. 700 mm

approx. 475 mm approx. 475 mm







Spectrolab[®] plus Tapping points Type ES

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Specifications

- The wall-mounting kit for Spectrolab[®] plus systems is used for installations with surface-mounted pipework
- The wall-mounting kit consists of a plastic wallcover, a plastic space cover, small parts for the assembly (screws, washers etc.) and a wall connector to connect both the gas line and the Spectrolab[®] plus device.

Technical data

Materials: Wall connector: Brass or SS 316L (1.4404) Wall cover: Polypropylene Space cover: Polypropylene Connections/Porting: Inlet: 1/4"-NPT female Outlet: 1/4"-NPT female







Spectrolab[®] plus Flow control valves



Right figure: Globe-type flow control valve (outlet 1/4"-NPT female) c/w rear-wall connector, coupling nut and plastic fascia plate

Specifications

- The Spectrolab[®] plus flow control valve is either used as part of the basic unit (fig. 1a/b), as a panel-mounted valve (fig. 2a/b, w/o basic unit) or as a tapping-point flow control valve (fig. 3a/b, w/o basic unit).
- The Spectrolab[®] plus flow control valve is available in globe- (a) and in angle-configuration (b) in brass or in stainless steel 316L.
- Fig. 1a/b: Globe-/Angle- flow control valve for the basic unit
- Fig. 2a/b: Globe-/Angle- valve (panel-mounting EP) Fig. 3a/b: Globe-/Angle- valve (tapping point)



Top: Angle type flow control valve (outlet 1/4"-NPT female) c/w coupling nut.

Right: Globe-type flow control valve (outlet 1/4"-NPT female) c/w coupling nut.



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Materials:	
Body, flow control spindle:	Brass or
	SS316L (1.4404)
Valve seat:	PVDF (
Diaphragm:	Hastelloy C276
Body coating:	Epoxy coated
Spring:	SS (1.4310)
Connectors/Porting:	
nlet:	see drawings below
Outlet:	1/4"-NPT female
Leak rate (to atmosphere):	10 ⁻⁸ bar cm ³ /s He
Flow rates:	see flow chart (fig. 4)





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Spectrolab[®] plus Accessories











In- / outlet fittings		fig. 1
Compression ring fittings 1/4"-NPT external thread	part no.:	
to tube-diameter:	Brass: SS:	
3 mm, straight	0.291.284 0.29	91.281
6 mm, straight	0.291.283 0.29	91.280
8 mm, straight	0.049.106 0.04	49.033
10 mm, straight	0.291.282 0.29	91.279
3 mm, angle	0.291.317 0.29	91.320
6 mm, angle	0.291.316 0.29	91.319
8 mm, angle	0.049.107 0.04	19.035
Hose connectors		fig. 2
	Brass: SS:	-
6 mm tube stub		
(for compression ring fitting)		0.031
1/4"-NPT male	717.02219 717 (chrome plated)	.02218
	(chrome plated)	
Flashback arrestor (for fue	l/flammable gas)	fig. 3a
For fuel/flammable gas application	s Brass:	
(Outlet 1/4"-NPT female)	717.05888	
Wall outlets		fig. 3b
	Brass: SS:	
Wall-outlet (outlet 1/4"-NPT female) 717.07261 717	.07262
	(90°-	angle)
Adaptors	fig	. 4a, b
	Brass: SS:	
a) Extension rear-wall-connector b) Outlet adaptor 1/8"-NPT male	717.07167 717	.07168
to 1/4"-NPT female	717.07163 717	.07164
Levers, Gas type labels	fig	. 5a, b
a) Levers	717.08591	
b) Gas type labels: C ₂ H ₂ , N ₂ O, CB, NH ₃ , CO ₂ , DL:	717.08770	
CH ₄ , CH ₄ /Ar, H ₂ /N ₂ , H ₂ /He, W1,		
Ar/H ₂ , additional gases W3,W4:	717.08772	
CA(compressed air), SA(syntet		c one lob
Ar: 717.08972 H O ₂ : 717.08974 H		s one lab pressure
SL: 717.08976 N		or and one
2	O: 717.08958 for the v	alve)
BA: 717.08959 C	H₄: 717.09660	





UTTAKSPOST EM65-AC



Tapping point EM65-AC





Flow rates EM65-AC

Acetylene Inlet presure (P ₁)	Flow rate [m ³ /h] @ outlet pressure (P ₂) [bar]		
[bar]	0,3	0,5	1
1,3	0,2	0,5	1

Product features

- · Wall-mounting tapping point for acetylene
- Laboratory-style design
- · Ergonomically designed
- · Filter at the process gas inlet valve
- Diaphragm-type shut-off valves optimised for low internal volume
- Pressure regulator with high control accuracy
- · Designed for easy installation
- Tapping point can be extended into multiple tapping points
- · Safety devise (flashbach arrestor) in the outlet

<u>Technical data</u>	
Inlet pressure P ₁	max. 1,5 bar
Outlet pressure P ₂	1,5 bar
Materials	
Body regulator	
and valves:	brass
Valve seat regulator:	PA
Diaphragm regulator:	EPDM
Diaphragm valve:	Hastelloy C276
Filter:	Sintered SS 316L
Connectors	1/4"-NPT female
Temperature range	-30°C to +60°C
Leak rate	< 10 ⁻³ mbar I/s He
Pressure gauges	Safety pressure gauges ISO5171/KI1.6/NG50
Weight	2,6 kg





Flowmeter FLM32

spectro lab





Product features

- Flowmeter for use on pressure regulators with inert high-purity gases up to quality 6.0 for exact adjustment and indication of the flow rate
- Laboratory-style design
- · Ergonomical and compact design
- With integrated control valve

<u>Technical data</u> Inlet pressure (2 types):	1,4 or 4 bar resp.
Materials	1,4 01 4 bai 163p.
Body: Soft goods: Flowmeter: Outer tube:	chrome-plated brass Viton (FKM) glass Polycarbon
Control spindle:	Stainless steel
Connectors	
Inlet: Outlet:	1/4"-NPT male 1/4"-NPT female
Temperature range	-30°C to +60°C
Leak rate (to atmosphere)	1x10 ^{-₀} mbar I/s He
Weight	ca. 0.4 kg

Table of flow rates for FLM32 with %-scale at 1,4 bar and 4 bar resp. Flow rates at full scale (blue figures for a calibrating pressure of 1,4 bar)

Inlet pressure	l/h nitrogen at a	
(bar gauge)	calibrating pressure	
[bar]	4 bar 1,4 bar	
0,5	164	237
1	190	274
1,4	208	300
2	232	-
2,5	251	-
3	268	-
3,5	285	-
4	300	-

Equation a) $\mathbf{Q} = \mathbf{f}_1 \times \mathbf{Q}_{100\%}$ with $\mathbf{f}_1 = \sqrt{\frac{P_{\text{SOLL}}}{P_{\text{SOLL}}}}$

For other gases: Equation b) $Q = f_2 \times Q_{N2}$

P 🥪 absolute

Example: gas type nitrogen

With an outlet pressure of 1,4 bar set at the pressure regulator the control valve is opened until the top of the ball is level with the 100% mark on the metering glass. Now 300 l/h N₂ flow through the flowmeter. At 50 % this means 150 l/h etc. The setting should not be below the 10% mark.

For Outlet pressure values P_{soll} below the calibrating pressure P_{KAL} the 100%-flow rate may be calculated using **Equation a**), where the pressure values must be applied in **absolute pressure** values.

For other gas types the 100%-flow rate for the applicable outlet pressure and calibrating pressure can be calculated from the N_2 flow rate using **Equation b**).

The factor f_2 (see table) can be calculated using

$$f_2 = \sqrt{\frac{\text{density}_{\text{reference gas}}}{\text{density}_{\text{process gas}}}}$$

where density $_{\mbox{\tiny reference gas}}$ is the density of nitrogen.

	fac	tor f ₂	
synth. air	0.983	argon	0.837
CO,	0.792	hydrogen	3.75
methane oxygen	1.32 0.965	helium	2.63

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TILBEHØR Flowmeter FLM32



Flowmeter FLM32 spectro lab Sectional drawing 8 ġ /4"-NPT 1/4**"-NPT** 62 33.5 Ordering information: Flowmeter FLM32 FLM32 - 1,4 **Calibrating pressure** Series FLM32 - Flowmeter FLM32 1,4 - 1,4 bar 4 - 4 bar **Specifications** Important note regarding component selection SPECTROLAB - components guarantee In order to assure safe operation it is essential to . maximum quality by using high grade materials take the configuration of the whole system into and a quality assurance program acc. to ISO account when selecting a control valve.

- All components which come into contact with the medium are cleaned in an ultrasonic cleaning system (CFC-free) with the special cleaning process SPECTRO-CLEAN[®] and are then baked out.
- SPECTROLAB components undergo a 100% Helium-leak-test.

The function of the valve, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the

user.



Pigtails / Cylinder brackets

spectrolab





Product features

- Stainless steel-pigtail for the connection of a gas cylinder to BE/BM series pressure control panels
- For gases up to quality 6.0
- · 4 windings for high flexibility in all directions
- Manual cylinder valve connector for easy installation and cylinder change without tools (for CEN-connections and for DIN-connectors for non-corrosive gases only)
- Compact pigtails also suitable for gas cabinets or applications with other space constraints

<u>Technical data</u>	
Nominal pressure	200 / 300 bar
Nominal size	4 mm
Materials	SS 1.4571 (SS 316)
Nut (for non-corrosive gases)	brass
Leak rate	< 10 ^{-®} mbar l/s He
Cylinder connection	acc. to international standards and gas type
Cylinder gasket	depending on gas type
Outlet connection	compression ring fitting 6 mm (stainless steel)





Pigtails / Cylinder brackets spectro lab Ordering information: Additional Pigtails for BM/BE series pressure control panels configurations upon request! SR - 200 - DIN 10 - N₂ Type Gas type SR - pigtails for BM/BE series Please specify gas type pressure control panels (gasket material selection) Nominal pressure Cylinder connection 200 - max. 200 bar 300 - max. 300 bar (CEN) Detailled description of the cylinder connection (e.g. BS no. 3 for 200 bar or ISO 30 for 300 bar) Product features cylinder brackets: 240 15 · Cylinder bracket to protect gas cylinders against falling and to position the cylinder · Suitable for 20-ltr- and 50-ltr gas cylinders 2 0 Technical data **Materials** approx. 785 Bracket: cast aluminium, blasted 87 Depth 7 zink-plated Steel Chain: 20 I cylinder: 130 mm Depth T 50 I cylinder: 180 mm 718.32028 Ordering no. Figures: Cylinder bracket in front and top view Figure right: Chain Specifications Manual connectors SPECTROLAB - pigtails guarantee maximum All pigtails with DIN cylinder connections for nonquality by using high grade materials and a corrosive gases and the pigtails with 300 bar quality assurance program acc. to ISO 9001. (CEN-) connectors come with manual connectors (DIN: plastic handwheel on hex nut; CEN: knurled All components which come into contact with the nut). Pigtails with connectors acc. to other medium are cleaned in an ultrasonic cleaning standards come with a hex nut. system (CFC-free) with the special cleaning process SPECTRO-CLEAN® and are then baked Important note regarding component selection out. In order to assure safe operation it is essential to SPECTROLAB - components undergo a 100% take the configuration of the whole system into function- and Helium-leak-test. account when selecting a pressure regulator.

 The function of the regulator, the compatibility of the materials, correlating temperature ranges, correct installation, operation and maintenance in accordance with the relevant regulations are the responsibility of the system designer and the user.

TILBEHØR Høytrykksslanger HDS



High pressure hoses HDS



Product features

- Quality high pressure hoses for non-corrosive industrial gases, oxygen and acetylene
- 90° elbow on inlet
- Design in all essential points according to DIN EN ISO 14113 (Rubber and plastics hose)
- Design in all essential points according to EN ISO 10380 (Corrugated metal hose)
- · Anti-whip cord (not for acetylene)
- Non-return-valve at cylinder- or bundle connection for acetylene to avoid air getting into the hose

<u>Technical data</u>	
Working pressure P	max. 300 bar
	max. 25 bar (Acetylene)
Nominal diameter	DN 6 - DN 12
Length	0,5 - 3,5 m
Materials	
Industrial gases	
Inner surface:	Polyester
Outer surface:	Polyurethane
Reinforcement:	Aramid fibre
Fitting:	1.4305
Oxygen:	stainless steel
Acetylene:	rubber
Connections	
Inlet:	cylinder connection
	or 1/4"-NPT female
Outlet:	1/4"-NPT female
Temperature range	-20°C to +60°C
Leak rate	<10 ⁻³ mbar l/s He

















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