# **FAULHABER**

FAULHABER BXT



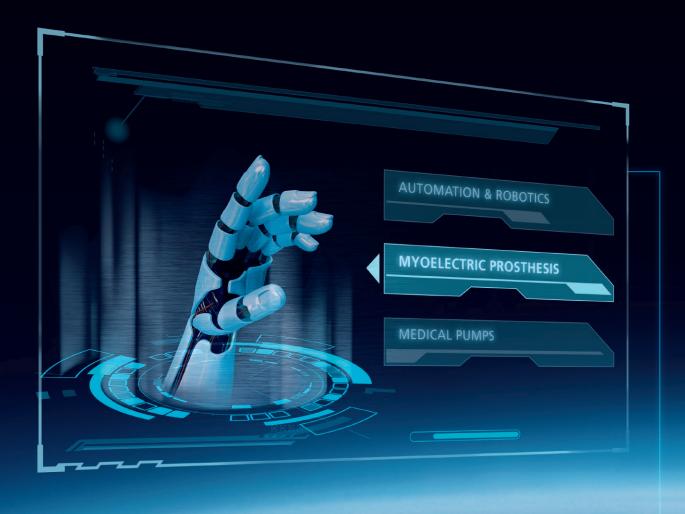
# Power in new dimensions





# FAULHABER BXT

Today, you don't find visionary designs in Hollywood, but rather in the development departments of innovative companies. Requirements for drives are changing – particularly when high-torque motors are required that are as short as possible in the axial direction due to limited installation space, it is often difficult to find a suitable solution. With the innovative BXT motor family, FAULHABER extends the limits of what is possible for such requirements.





#### More power in a very small space

From robotics to prosthetics and even in the medical and laboratory technology: this requirement arises frequently. In terms of making compact yet still extremely high-torque motors, the design of the motor winding and its production are critical. This is where FAULHABER comes in, who has developed the new FAULHABER BXT motor family on the basis of traditional external-rotor motors. As the motors are only 14 mm, 16 mm and 21 mm short in the axial direction, they are easy to accommodate in applications that offer little space.

The three sizes can solve many different drive challenges. For a forearm prosthesis, for example, the small motor can be used for the hand and the mid-sized one for the elbow. Other possible applications for the small compact drives are robot grippers, industrial automation, humanoid robots and even bio-robotics.

The motors also have other impressive characteristics such as good synchronisation properties, which is advantageous for dialysis machines and medical pumps, for example. Thanks to the high copper filling factor and the design of the pole shoes, the magnetic field is strong and the cogging torque very small. The efficiency of the motors significantly exceeds that of comparable motors of this size and design.

The motors are available with or without housing. The unhoused BXT R models are particularly recommended for speed-controlled applications in which high powers are transformed, as the heat is optimally dissipated in the unhoused versions. The housed version BXT H is particularly recommended for positioning applications, as it can be combined with a wide variety of optical and magnetic encoders.



# Brushless flat motors with External rotor technology

The external rotor motors of the BXT series set new standards: thanks to innovative winding technology and optimum design, the BXT motors deliver a torque of up to 134 mNm. The ratio of torque to weight and size is unmatched. The iron-core motors with 14 high-performance rare earth magnets on the rotor and 12 teeth on the stator are just 14 mm, 16 mm and 21 mm long, making them suitable for applications that require a short drive solution with high torque. Combined with optical and magnetic encoders, gearheads and controls, the result is a compact drive system.

#### Series

| 2214 BXT R | 2214 BXT H |
|------------|------------|
| 3216 BXT R | 3216 BXT H |
| 4221 BXT R | 4221 BXT H |

#### **Key Features**

Continuous output

| Motor diameter  | 22 42 mm         |
|-----------------|------------------|
| Motor length    | 14 21 mm         |
| Nominal voltage | 6 48 V           |
| Speed           | up to 10.000 rpm |
| Torque          | up to 134 mNm    |

up to 100 W



42,21,G,024,BXT R

#### **Product Code**

- 42 Motor diameter [mm]
- 21 Motor length [mm]
- **G** Shaft type
- 024 Nominal voltage [V]
- BXT Product family
- R Open construction

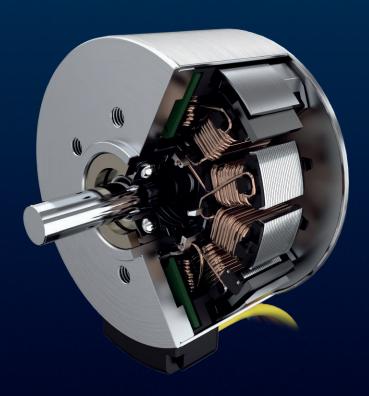


# FAULHABER BXT

### Advantages of this series at a glance

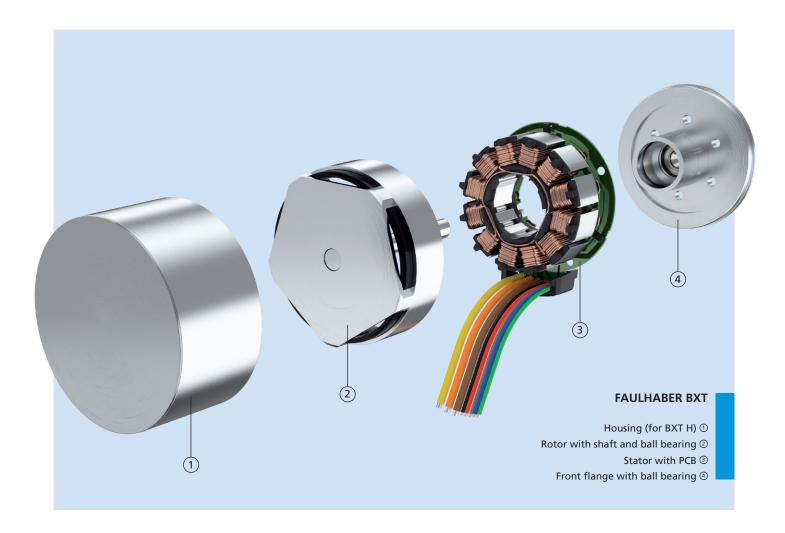
- External rotor motors with very high torque
- Continuous output up to 100 W
- Outstanding ratio of torque to weight and size

- Flat design for space-critical applications. Length range of 14 to 21 mm.
- Matching optical and magnetic encoders, gearheads and controls available
- 14-pole construction





#### Technical Information



#### **General Information**

The FAULHABER BXT motors are ideally suited for applications with low to medium speed that require a high torque in short design, high efficiency and long service life.

#### **Versions**

The FAULHABER BXT brushless flat DC-servomotors are available in versions with and without housing. The unhoused BXT R models are particularly recommended for speed-controlled applications in which high powers are transformed, as the heat is optimally dissipated. The housed version BXT H is particularly recommended for positioning applications, as it can be combined with a wide variety of optical and magnetic encoders. The housings of the BXT H serve as protection against touching as well as dirt, are diameter-compliant and thus just as compact as the unhoused BXT R motors.

#### Note

With the unhoused BXT R motors, the rotor turns freely. The BXT R motors may only be operated in a suitable environment. Dirt and humidity could penetrate the motor and reduce the service life. If hair or clothing become caught in the rotor, there is a risk of injury.

An innovative winding technology is used with the iron-core BXT motors that enables an exceptionally high copper fill factor of the stators. Torques far above the what is typical for this drive class are thereby achieved.



#### The main advantages of the BXT motors are:

- Power in new dimensions: extremely high torque in relation to the size and weight of the motor
- The design enables the construction of compact motors for space-critical applications
- Very good synchronisation properties thanks to the multipole basic design

Unlike motors with an ironless, self-supporting FAULHABER winding, motors with an iron-core winding have a cogging torque. Through the targeted design of the pole shoes, the cogging torque of the BXT motors is, however, reduced to a minimum. The adjustment of the operating points of the iron-core motors is dependent on the control, since the motors do not have a linear relationship of load to speed due to inductance.

#### Sensors

FAULHABER BXT DC-servomotors are equipped standard with 3 digital Hall sensors with a phase shift of 120°. Due to the motors' high number of poles with 14 individual magnets, seven electrical commutation cycles occur within a motor revolution.

#### Service life

Due to the fact that motor commutation is achieved electronically and not mechanically, the service life of a FAULHABER brushless DC-servomotor depends mainly on the service life of the motor bearings. FAULHABER uses high-precision, pre-loaded ball bearings in each of its brushless DC-servomotors with diameters of 6 mm and up. Factors affecting the life of the motor bearings include the static and dynamic axial and radial bearing loads, the ambient thermal conditions, the speed, vibrational and shock loads, and the precision of the shaft coupling to the given application. If brushless DC-servomotors are operated according to the data sheet, their service life exceeds that of mechanically commutated (brushed) DC motors many times over.

#### **Product combinations**

FAULHABER offers the industry's largest selection of complementary products tailor-made for all of its brushless flat DC-servomotors. FAULHABER BXT DC-servomotors are available with:

- Precision gearheads (planetary gearheads)
- High resolution encoders (incremental encoders)
- Powerful Drive Electronics (Speed Controller, Motion Controller)

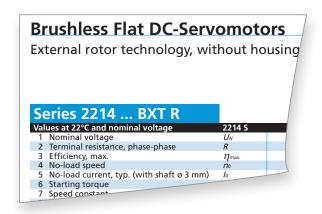
#### Modifications

FAULHABER specialises in the adaptation of its standard products for customer-specific applications. The following options are available for the FAULHABER BXT brushless flat DC-servomotor:

- Connecting cables (PTFE and PVC) and plugs
- Configurable shaft lengths and second shaft ends
- Modified shaft dimensions and pinion configurations such as flats, gears, pulleys and eccenters



#### **Technical Information**



#### Notes on technical data sheet

The following values are measured or calculated at nominal voltage and an ambient temperature of 22°C.

#### Nominal voltage U<sub>N</sub> [V]

This voltage is applied between two motor phases. This is the voltage at which other data sheet parameters are measured or calculated. Depending on the required speed, higher or lower voltage at the motor can be applied within the given limits.

#### Terminal resistance, phase to phase $R [\Omega] \pm 12 \%$

Is the resistance between two motor phases without an additional cable. This value will vary with the winding temperature (temperature coefficient:

$$\alpha_{22} = 0.004 \text{ K}^{-1}$$
.

#### Efficiency $\eta_{max.}$ [%]

The maximum ratio between the absorbed electrical power and the obtained mechanical power of the motor.

$$\eta_{\text{max.}} = \left(1 - \sqrt{\frac{I_o \cdot R}{U_N}}\right)^2$$

#### No-load speed no [min-1] ±12 %

Describes the motor speed under no-load conditions at steady state and 22 °C ambient temperature. If not otherwise defined the tolerance for the no-load speed is assumed to be  $\pm 12\%$ .

$$n_o = \frac{U_N - (I_o \cdot R)}{2\pi \cdot k_M}$$

#### No-load current, typ. Io [A]

Describes the typical current consumption of the motor without load at an ambient temperature of 22 °C after reaching a steady state condition.

The no-load current is speed and temperature dependent. Changes in ambient temperature or cooling conditions will influence the value. In addition, modifications to the shaft, bearing, and lubrication or combinations with other components such as gearheads or encoders will all result in a change to the no-load current of the motor.

#### Starting torque M<sub>A</sub> [mNm]

Maximum torque that the motor can produce at room temperature and nominal voltage for a short time during startup. This value can change due to possible current limits in the control electronics.

$$M_A = k_M \cdot \frac{U_N}{R} - C_o$$

#### Speed constant $k_n$ [min<sup>-1</sup>/V]

The speed variation per Volt applied to the motor terminals at constant load.

$$k_n = \frac{n_o}{U_N - I_o \cdot R} = \frac{1}{k_E}$$

#### Generator voltage constant k<sub>E</sub> [mV/min<sup>-1</sup>]

The constant corresponding to the relationship between the induced voltage in the rotor and the speed of rotation.

$$k_E = 2\pi \cdot k_M$$

Slope of the n/M characteristic curve  $\Delta n/\Delta M$  [min<sup>-1</sup>/mNm] The calculated ratio of the speed change to torque change at room temperature and ideal control. The smaller the value, the more powerful the motor.

$$\frac{\Delta n}{\Delta M} = \frac{R}{k_M^2} \cdot \frac{1}{2\pi}$$

#### Terminal inductance, phase to phase L [ $\mu H$ ]

The inductance measured between two phases at a sinusoidal measurement frequency of 1 kHz.

#### Mechanical start time constant $\tau_m$ [ms]

The time required by the motor to reach a speed of 63 % of its final no-load speed, from standstill.

$$T_m = \frac{R \cdot J}{k_M^2}$$



#### Rotor inertia J [gcm<sup>2</sup>]

The moment of inertia of the rotor.

#### Angular acceleration $\alpha_{max}$ . [rad/s<sup>2</sup>]

The acceleration obtained from standstill under no-load conditions and at nominal voltage.

$$\alpha_{\text{max.}} = \frac{M_A}{I}$$

#### Operating temperature range [°C]

Indicates the minimum and maximum standard motor operating temperature, as well as the maximum allowable temperature of the standard motor winding.

#### Shaft bearing

The bearings used for the brushless DC-motors.

#### Shaft load, max. permissible [N]

Max. permissible shaft load of the output shaft with specified shaft diameter. The values for load and service life of motors with ball bearings are based on manufacturer specifications.

#### Shaft play [mm]

The play between the shaft and bearings, including the additional bearing play in the case of ball bearings.

#### **Housing material**

The housing material and the surface protection.

#### Mass [g]

The average mass of the basic motor type.

#### **Direction of rotation**

Most motors are designed for clockwise (CW) and counter -clockwise (CCW) operation. The direction of rotation is specified by the external control electronics.

#### Speed up to n<sub>max</sub>. [min<sup>-1</sup>]

The maximum recommended speed for continuous operation. This value is based on the recommended operating range of the standard motor bearing and of the winding. All higher values have a negative impact on the maximum achievable service life of the motor.

#### Number of pole pairs

Indicates the number of pole pairs of the standard motor.

#### Hall sensors

Describes the type of motor commutation feedback components in the standard motor.

#### Magnet material

Describes the basic type of the magnet used in the standard motor.

#### **Unspecified mechanical tolerances:**

Tolerances in accordance with ISO 2768.

 $\leq$  6 = ± 0,1 mm

 $\leq$  30 = ± 0,2 mm

 $\leq$  120 = ± 0,3 mm

The tolerances of non-specified values are available on request.

All mechanical dimensions related to the motor shaft are measured with an axial preload of the shaft toward the motor.

#### Rated values for continuous duty operation

The following values are measured at nominal voltage, on an aluminium flange (Ø 70 mm x 3 mm) and at an ambient temperature of 22 °C at the recommended operating point.

#### Rated torque M<sub>N</sub> [mNm]

Maximum continuous torque (\$1 mode) at nominal voltage at which in the steady state condition the temperature does not exceed the maximum permissible winding temperature and/or the operating temperature range of the motor. Motor mounted on an aluminium flange (Ø 70 mm x 3 mm), which approximates the amount of cooling available in a typical mounting configuration of the motor. This value can be exceeded if the motor is operated intermittently, for example, in \$2 mode and/or if more cooling is applied.

#### Rated current (thermal limits) IN [A]

The typical maximum continuous current at steady state resulting from the rated continuous duty torque. This value takes into account the influence of heating. This applies to a lower torque constant  $k_M$  and the increased resistance of the winding. Furthermore, the losses from the effects of the dynamic coefficient of friction – including the eddy current losses – are taken into consideration. This value can be exceeded if the motor is operated intermittently, in start/stop mode, in the starting phase and/or if more cooling is used.

#### Rated speed n<sub>N</sub> [min<sup>-1</sup>]

Typical rated speed in the steady state condition which is determined from the given rated torque. This value takes into account the effects that motor losses have on the slope of the n/M characteristic curve.

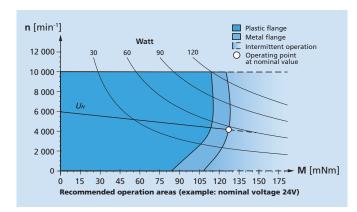


#### Technical Information

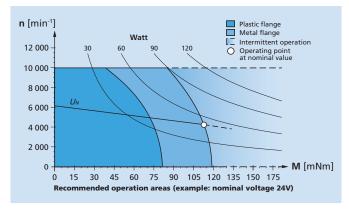
# Nominal slope of the n/M characteristic curve [min-1/mNm]

An approximation of the current slope at the specified rated values. This value is derived from the torque and speed values when idling with respect to the rated values.

$$\frac{n_o - n_N}{M_N}$$



Example: Performance diagram for rated values with continuous operation. (BXT R)



Example: Performance diagram for rated values with continuous operation. (BXT H)

#### **Explanations on the performance diagram**

The performance diagrams show the range of possible measured operating points of a drive at an ambient temperature of 22°C and include both the operation on the plastic as well as aluminium flange. The possible speed ranges are shown in dependence on the shaft torque. The sector shown dashed describes potential operating points in which the drive can be engaged in intermittent operation or with increased cooling. The characteristics of the performance diagram of the housed (BXT H) and unhoused (BXT R) series are different. As the speed increases, the cooling factor improves for the open series (BXT R), which results in an increased torque. As the speed increases further, this effect is dampened by the different speed-dependent components of the friction.

#### Continuous torque M<sub>D</sub> [mNm]

Describes the max. recommended continuous torque in the steady state condition at nominal voltage and operation on an aluminium flange. The continuous torque is independent of the continuous output power and can be exceeded if the motor is operated intermittently, for example, in S2 operation and/or if more cooling is applied.

#### Continuous output PD [W]

Describes the max. possible output power in continuous operation in steady state condition with operation on an aluminium flange. The value is independent of the continuous torque and can be exceeded if the motor is operated intermittently, for example, in S2 operation and/or if more cooling is applied.

#### Nominal voltage characteristic curve $U_N[V]$

The nominal voltage curve describes the operating points at  $U_N$ . In steady state, the starting point corresponds to the no-load speed  $n_0$  of the drive. Operating points above this curve can be attained by an increase, operating points below this curve by a reduction of the nominal voltage.





| <b>Brushless Flat</b> | Brushless Flat DC-Servomotors              |          |         |  |  |
|-----------------------|--|----------|---------|--|--|
| 2214 BXT R            | External rotor technology, without housing | 10,2 mNm | 12 – 13 |  |  |
| 2214 BXT H            | External rotor technology, with housing    | 9,7 mNm  | 14 – 15 |  |  |
| 3216 BXT R            | External rotor technology, without housing | 41 mNm   | 16 – 17 |  |  |
| 3216 BXT H            | External rotor technology, with housing    | 38 mNm   | 18 – 19 |  |  |
| 4221 BXT R            | External rotor technology, without housing | 134 mNm  | 20 – 21 |  |  |
| 4221 RXT H            | External rotor technology with housing     | 112 mNm  | 22 – 23 |  |  |



10,2 mNm

External rotor technology, without housing

9 W

| S   | eries 2214 BXT R                                      |                                  |                           |           |           |           |                   |
|-----|---|----------------------------------|---------------------------|-----------|-----------|-----------|-------------------|
| Val | ues at 22°C and nominal voltage                       | 2214 S                           |                           | 006 BXT R | 012 BXT R | 024 BXT R |                   |
| 1   |   | UN                               |                           | 6         | 12        | 24        | V                 |
| 2   | Terminal resistance, phase-phase                      | R                                |                           | 2,42      | 6,95      | 25,9      | Ω                 |
| 3   | Efficiency, max.                                      | $\eta_{\scriptscriptstyle max.}$ |                           | 72        | 73        | 70        | %                 |
|     | No-load speed   | no                               |                           | 5 740     | 6 500     | 6 960     | min <sup>-1</sup> |
| 5   | No-load current, typ. (with shaft ø 3 mm)             | <b>l</b> o                       |                           | 0,062     | 0,039     | 0,016     | Α                 |
| 6   | Starting torque                                       | MA                               |                           | 23,5      | 29,1      | 29,6      | mNm               |
| 7   | Speed constant  | <b>K</b> n                       |                           | 997       | 561       | 296       | min-1/V           |
| 8   | Back-EMF constant                                     | ΚE                               |                           | 1         | 1,78      | 3,37      | mV/min-1          |
| 9   | Slope of n-M curve                                    | $\Delta n I \Delta M$            |                           | 252       | 229       | 238       | min-1/mNm         |
| 10  | Terminal inductance, phase-phase                      | L                                |                           | 271       | 884       | 3 150     | μH                |
| 11  | Mechanical time constant                              | $\tau_m$                         |                           | 8,7       | 7,92      | 8,22      | ms                |
| 12  | Rotor inertia   | J                                |                           | 3,3       | 3,3       | 3,3       | gcm <sup>2</sup>  |
| 13  | Angular acceleration                                  | Olmax.                           |                           | 71,1      | 88,2      | 89,7      | ·10³rad/s²        |
|     |   |                                  |                           |           | ,         |           |                   |
| 14  | Operating temperature range:                          |                                  |                           |           |           |           |                   |
|     | - motor   |                                  | -40 +100                  |           |           |           | °C                |
|     | <ul> <li>winding, max. permissible</li> </ul>         |                                  | +125                      |           |           |           | °C                |
| 15  | Shaft bearings  |                                  | ball bearings, preloaded  |           |           |           |                   |
| 16  | Shaft load max.:                                      |                                  | ·                         |           |           |           |                   |
|     | – with shaft diameter                                 |                                  | 3                         |           |           |           | mm                |
|     | - radial at 3 000 min-1 (5 mm from mounting           | ig flange)                       | 6                         |           |           |           | N                 |
|     | – axial at 3 000 min-1 (push / pull)                  |                                  | 2                         |           |           |           | N                 |
|     | <ul> <li>axial at standstill (push / pull)</li> </ul> |                                  | 50                        |           |           |           | N                 |
| 17  | Shaft play:   |                                  |                           |           |           |           |                   |
|     | – radial  | $\leq$                           | 0,015                     |           |           |           | mm                |
|     | – axial   | =                                | 0                         |           |           |           | mm                |
| 18  | Mass  |                                  | 25,5                      |           |           |           | g                 |
|     | Direction of rotation                                 |                                  | electronically reversible |           |           |           |                   |
| 20  | Speed up to   | nmax.                            | 10 000                    |           |           |           | min <sup>-1</sup> |
|     | Number of pole pairs                                  |                                  | 7                         |           |           |           |                   |
| 22  | Hall sensors  |                                  | digital                   |           |           |           |                   |
| 23  | Magnet material                                       |                                  | NdFeB                     |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     | ted values for continuous operation                   |                                  |                           |           |           |           |                   |
|     | Rated torque  | MΝ                               |                           | 9,5       | 10        | 10,2      | mNm               |
|     | Rated current (thermal limit)                         | IN                               |                           | 1,18      | 0,66      | 0,368     | Α                 |
|     | Rated speed   | nn                               |                           | 1 200     | 2 590     | 2 600     | min <sup>-1</sup> |
| 27  | Rated slope of n-M curve                              | $\Delta$ n/ $\Delta$ M           |                           | 478       | 391       | 427       | min-1/mNm         |

Note: Rated values are measured at nominal voltage and 22°C ambient temperature.



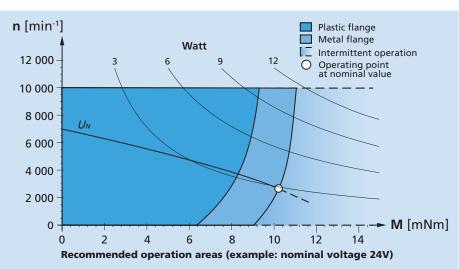
The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

The diagram indicates the recommended speed in relation to the available torque at the output shaft.

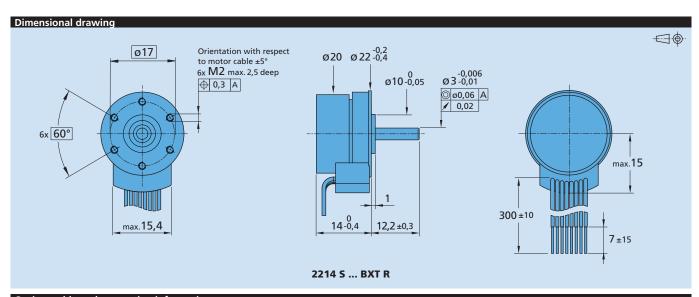
It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage.

Any points of operation above this linear slope will require a supply voltage  $U_{mot} > U_{N.}$ 







| Option, cable and connection information |  |   |   |   |  |  |  |  |
|--|--|---|---|---|--|--|--|--|
| Example pr                               | Example product designation: 2214S012BXTH-3830 |   |   |   |  |  |  |  |
| Option                                   | Туре   | Description   | Connection  |   |  |  |  |  |
|  |  |   | Function  | Colour                                    |  |  |  |  |
| 3830                                     | Z  | Standard cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800 | Phase C Phase B Phase A GND UDD (+5V)                                       | yellow<br>orange<br>brown<br>black<br>red |  |  |  |  |
|  |  |   | Hall sensor C   | grey                                      |  |  |  |  |
|  |  |   | Hall sensor B   | blue                                      |  |  |  |  |
|  |  |   | Hall sensor A   | green                                     |  |  |  |  |
|  |  |   | Standard cabl<br>Single wires, mat<br>AWG 26, Phase A/<br>AWG 26, Hall A/B/ | erial PVC,<br>B/C                         |  |  |  |  |

| Product combination               |          |  |  |
|-----------------------------------|----------|--|--|
| Precision Gearheads / Lead Screws | Encoders | Drive Electronics                                | Cables / Accessories   |
| 22F<br>26/1 R                     |          | SC 1801 P<br>SC 1801 S<br>SC 2402 P<br>SC 2804 S | To view our large range of accessory parts, please refer to the "Accessories" chapter. |
|                                   |          |  |  |
|                                   |          |  |  |
|                                   |          |  |  |
|                                   |          |  |  |





9,7 mNm

External rotor technology, with housing

6 W

| 1 Nominal voltage   | Values at 22°C and nominal voltage            | 2214 S                           |          | 006 BXT H | 012 BXT H | 024 BXT H |                   |
|---|---|----------------------------------|----------|-----------|-----------|-----------|-------------------|
| 3 Efficiency, max.  |   | U <sub>N</sub>                   |          | 6         | 12        | 24        | V                 |
| A No-load Speed   70   70   70   70   70   70   70   7  | 2 Terminal resistance, phase-phase            | R                                |          | 2,42      | 6,95      | 25,9      | Ω                 |
| 5 No-load current, typ. (with shaft o 3 mm)   | 3 Efficiency, max.                            | $\eta_{\scriptscriptstyle max.}$ |          | 72        | 74        | 69        | %                 |
| 6 Starting torque   | 4 No-load speed                               |                                  |          | 5 760     | 6 500     | 6 970     | min <sup>-1</sup> |
| 7 Speed constant  | 5 No-load current, typ. (with shaft ø 3 mm)   | lo                               |          | 0,061     | 0,04      | 0,016     | Α                 |
| 8 Back-EMF constant       kε       1       1,78       3,37       mV/m         9 Slope of n-M curve       Δn/ΔM       252       229       238       min¹¹V         10 Terminal inductance, phase-phase       L       271       884       3 150       µH         11 Mechanical time constant       Tm       8,7       7,92       8,22       ms         12 Rotor incritia       J       3,3       3,2       2,2       2,2  | 6 Starting torque                             | <b>M</b> A                       |          | 23,5      | 29,1      | 29,6      | mNm               |
| 9 Slope of n-M curve  | 7 Speed constant                              | <b>k</b> n                       |          | 997       | 561       | 296       | min-1/V           |
| 10 Terminal inductance, phase-phase L 1 Mechanical time constant Tm 1 Rotor inertia J 2 Rotor inertia J 3 Rotor inertia J 4 Operating temperature range:  - motor  - winding, max. permissible 5 Shaft bearings 5 ball bearings, preloaded 5 Shaft bearings 5 Shaft bearings 5 Shaft bearings 6 - axial at 3 000 min¹ (5 mm from mounting flange) - axial at 3 000 min¹ (9 msh / pull) - axial at 3 000 min¹ (push / pull) 5 Shaft bearing 5 Shaft bearings 7 N 8 N 8 N 8 N 8 N 10 N 8 N 8 N 10 N 10 N 10 Shaft play:  - radial Shaft bearings 10 N 10 Shaft play:  - radial Shaft bearings 10 N 10 Shaft play:  - radial Shaft bearings 10 N 10 Shaft play:  - radial Shaft play:  - radial Shaft bearings 10 N 10 Shaft play:  - radial Shaft play: | 8 Back-EMF constant                           | <b>K</b> E                       |          | 1         | 1,78      | 3,37      | mV/min-1          |
| 11 Mechanical time constant   | 9 Slope of n-M curve                          | $\Delta n I \Delta M$            |          | 252       | 229       | 238       | min-1/mNr         |
| 12 Rotor inertia  | 10 Terminal inductance, phase-phase           | L                                |          | 271       | 884       | 3 150     | μH                |
| 12 Rotor inertia  |   | $\tau_m$                         |          | 8,7       | 7,92      | 8,22      |                   |
| 13 Angular acceleration   | 12 Rotor inertia                              | J                                |          | 3,3       |           | 3,3       | qcm <sup>2</sup>  |
| 14 Operating temperature range: - motor - winding, max. permissible 15 Shaft bearings 16 Shaft load max.: - with shaft diameter - radial at 3 000 min¹ (5 mm from mounting flange) - axial at 3 3000 min¹ (push / pull) - axial at standstill (push / pull) 17 Shaft play: - radial - axial - | 13 Angular acceleration                       | Clmax.                           |          |           |           |           | ·10³rad/s²        |
| - motor - winding, max. permissible - 40 +100 + 125   | 3   |                                  |          | ,         |           | ,         |                   |
| - motor - winding, max. permissible - 40 +100 + 125   | 14 Operating temperature range:               |                                  |          |           |           |           |                   |
| Shaft bearings   ball bearings, preloaded   |   |                                  | -40 +100 |           |           |           | °C                |
| Shaft load max:   |   |                                  |          |           |           |           |                   |
| Shaft load max.:   — with shaft diameter   3  |   |                                  |          |           |           |           |                   |
| - with shaft diameter - radial at 3 000 min⁻¹ (5 mm from mounting flange) - axial at 3 000 min⁻¹ (push / pull) - axial at 3 000 min⁻¹ (push / pull) 50 N - axial at standstill (push / pull) So N N Shaft play: - radial So N N N N N N N N N N N N N N N N N N   |   |                                  | 3,,      |           |           |           |                   |
| - radial at 3 000 min⁻¹ (5 mm from mounting flange) - axial at 3 000 min⁻¹ (push / pull) - axial at standstill (push / pull) 50  N Shaft play: - radial - axial - axi |   |                                  | 3        |           |           |           | mm                |
| - axial at 3 000 min⁻¹ (push / pull) 50 N  - axial at standstill (push / pull) 50 N  Shaft play: - radial ≤ 0,015 mm - axial = 0 mm - axial = 0 mm  B Mass 28,9 g  Direction of rotation electronically reversible  Speed up to nmax. 10 000 min⁻¹ Number of pole pairs 7  Stall at standstill (push / pull) 10 mm  May 9,4 9,7 9,7 mNm  Rated values for continuous operation  4 Rated torque M M 9,4 9,7 9,7 mNm  Rated torque M 1,16 0,653 0,36 A  Rated speed n 1 1,60 2 630 2 710 min⁻¹  Rated speed n 1 1,60 2 630 2 710 min⁻¹  |   | na flanae)                       |          |           |           |           |                   |
| - axial at standstill (push / pull)  17 Shaft play:  - radial  - axial  - axial    = 0   mm   mm   mm     Mass   28,9   g     9 Direction of rotation   leectronically reversible     10 000   min⁻¹   Number of pole pairs   7   22 Hall sensors   digital     23 Magnet material   NdFeB      Rated values for continuous operation   24 Rated torque   MN   9,4   9,7   9,7   mNm     25 Rated current (thermal limit)   I <sub>N</sub>   1,16   0,653   0,36   A     26 Rated speed   I <sub>N</sub>   1,260   2 630   2 710   min⁻¹    17 Shaft play:  |   | J . J .,                         |          |           |           |           | N                 |
| 17 Shaft play: - radial ≤ 0,015 mm - axial = 0 18 Mass 28,9 ged up to electronically reversible 20 Speed up to nmax. 10 000 min⁻¹ 21 Number of pole pairs 7 22 Hall sensors digital NdFeB  Rated values for continuous operation 24 Rated torque Mn   9,4 9,7 9,7 mNm 25 Rated current (thermal limit) N   1,16 0,653 0,36 A A 26 Rated speed nN   1260 2 630 2 710 min⁻¹   |   |                                  |          |           |           |           |                   |
| - radial ≤ 0,015 mm - axial = 0 18 Mass 28,9 19 Direction of rotation electronically reversible 20 Speed up to nmax. 10 000 min⁻¹ 21 Number of pole pairs 7 22 Hall sensors digital 23 Magnet material NdFeB  Rated values for continuous operation 24 Rated torque M <sub>N</sub> 9,4 9,7 9,7 mNm 25 Rated current (thermal limit) I <sub>N</sub> 1,16 0,653 0,36 A 26 Rated speed n <sub>N</sub> 1 260 2 630 2 710 min⁻¹  |   |                                  |          |           |           |           |                   |
| - axial   |   | <                                | 0.015    |           |           |           | mm                |
| 18 Mass       28,9       g         19 Direction of rotation       electronically reversible         20 Speed up to       nmax.       10 000       min-1         1 Number of pole pairs       7         22 Hall sensors       digital       NdFeB     Rated values for continuous operation  Rated values for continuous operation  Part of the remaining the pair of the remaining the remaini  |   |                                  |          |           |           |           |                   |
| 19 Direction of rotation 20 Speed up to   |   |                                  |          |           |           |           |                   |
| 20 Speed up to  |   |                                  |          |           |           |           | 9                 |
| Number of pole pairs   7  |   | nmay                             |          |           |           |           | min-1             |
| April 2   |   | Timax.                           |          |           |           |           |                   |
| 23 Magnet material NdFeB  Rated values for continuous operation  24 Rated torque  |   |                                  |          |           |           |           |                   |
| Rated values for continuous operation  24 Rated torque  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  | 23 Magnet Material                            |                                  | Nuleb    |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     In     1,16     0,653     0,36     A       26 Rated speed     nn     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     In     1,16     0,653     0,36     A       26 Rated speed     nn     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     In     1,16     0,653     0,36     A       26 Rated speed     nn     1 260     2 630     2 710     min <sup>-1</sup>  |   |                                  |          |           |           |           |                   |
| 24 Rated torque     MN     9,4     9,7     9,7     mNm       25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>  | Pated values for continuous operation         |                                  |          |           |           |           |                   |
| 25 Rated current (thermal limit)     IN     1,16     0,653     0,36     A       26 Rated speed     nN     1 260     2 630     2 710     min <sup>-1</sup>   |   | 14.                              |          | 0.4       | 0.7       | 0.7       | mNm               |
| 26 Rated speed n <sub>N</sub> 1 260 2 630 2 710 min <sup>-1</sup>   |   |                                  |          |           |           |           |                   |
|   |   |                                  |          |           |           |           |                   |
| 27 Detected alone of a Marinus April 420 120 120 120 120 120 120 120 120 120 1  | 26 Rated speed<br>27 Rated slope of n-M curve | $\Lambda_{n}/\Lambda_{M}$        |          | 479       | 399       | 439       | min-1/mNr         |

Rated values are measured at nominal voltage and 22°C ambient temperature. Note:

#### Note:

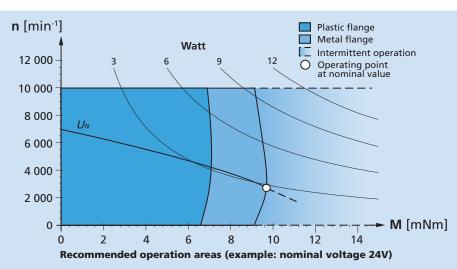
The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

The diagram indicates the recommended speed in relation to the available torque at the output shaft.

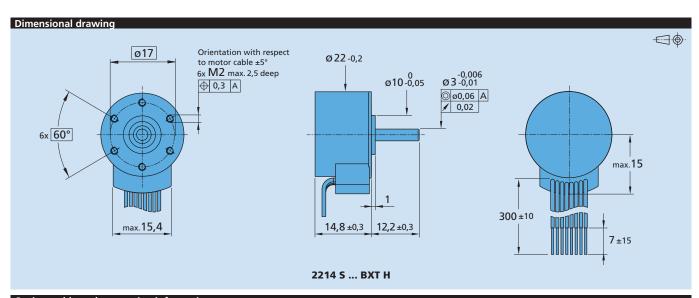
It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage.

Any points of operation above this linear slope will require a supply voltage  $U_{mot} > U_{N.}$ 







| Option, cal | Option, cable and connection information       |   |  |   |  |  |  |  |
|-------------|--|---|--|---|--|--|--|--|
| Example pr  | Example product designation: 2214S012BXTH-3830 |   |  |   |  |  |  |  |
| Option      | Туре   | Description   | Connection   |   |  |  |  |  |
|             |  |   | Function   | Colour                                    |  |  |  |  |
| 3830        | 20.58<br>13.57                                 | Standard cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800 | Phase C Phase B Phase A GND UDD (+5V)  | yellow<br>orange<br>brown<br>black<br>red |  |  |  |  |
|             |  |   | Hall sensor C  | grey                                      |  |  |  |  |
|             |  |   | Hall sensor B  | blue                                      |  |  |  |  |
|             |  |   | Hall sensor A  | green                                     |  |  |  |  |
|             |  |   | Standard cabl<br>Single wires, mate<br>AWG 26, Phase A/I<br>AWG 26, Hall A/B/G | erial PVC,<br>B/C                         |  |  |  |  |

| Product combination               | Product combination  |  |  |  |  |  |  |  |  |
|-----------------------------------|--|--|--|--|--|--|--|--|--|
| Precision Gearheads / Lead Screws | Encoders   | Drive Electronics  | Cables / Accessories   |  |  |  |  |  |  |
| 22F<br>26/1 R                     | IE3-1024<br>IE3-1024 L<br>IERS3-500<br>IERS3-500 L<br>IER3-10000<br>IER3-10000 L | SC 1801 P<br>SC 1801 S<br>SC 2402 P<br>SC 2804 S<br>MC 5004 P<br>MC 5005 S | To view our large range of accessory parts, please refer to the "Accessories" chapter. |  |  |  |  |  |  |



41 mNm

External rotor technology, without housing

30 W

| Val   | ues at 22°C and nominal voltage                         | 3216 W                           |                           | 009 BXT | R 012 BXT F | R 024 BXT R |                   |
|-------|---|----------------------------------|---------------------------|---------|-------------|-------------|-------------------|
|       | Nominal voltage   | UN                               |                           | 9       | 12          | 24          | V                 |
| 2     | Terminal resistance, phase-phase                        | R                                |                           | 0,55    | 0,88        | 3,26        | Ω                 |
| 3     | Efficiency, max.  | $\eta_{\scriptscriptstyle max.}$ |                           | 82      | 83          | 82          | %                 |
| 4     | No-load speed   | n <sub>o</sub>                   |                           | 6 020   | 6 240       | 6 200       | min <sup>-1</sup> |
| 5     | No-load current, typ. (with shaft ø 4 mm)               | lo                               |                           | 0,179   | 0,129       | 0,084       | Α                 |
| 6     | Starting torque   | MA                               |                           | 225     | 245         | 263         | mNm               |
| 7     | Speed constant  | <b>K</b> n                       |                           | 691     | 530         | 267         | min-1/V           |
| 8     | Back-EMF constant                                       | KE                               |                           | 1,45    | 1,89        | 3,75        | mV/min-1          |
| 9     | Slope of n-M curve                                      | $\Delta n I \Delta M$            |                           | 27,5    | 25,9        | 24,3        | min-1/mNr         |
| 10    | Terminal inductance, phase-phase                        | L                                |                           | 191     | 331         | 1 290       | μH                |
| 11    | Mechanical time constant                                | $\tau_m$                         |                           | 5,28    | 4,97        | 4,66        | ms                |
| 12    | Rotor inertia   | j                                |                           | 18,3    | 18,3        | 18,3        | qcm <sup>2</sup>  |
| 13    | Angular acceleration                                    | Qmax.                            |                           | 123     | 134         | 144         | ·10³rad/s²        |
|       | 3   |                                  |                           |         |             |             |                   |
| 14    | Operating temperature range:                            |                                  |                           |         |             |             |                   |
|       | - motor   |                                  | -40 +100                  |         |             |             | °C                |
|       | – winding, max. permissible                             |                                  | +125                      |         |             |             | °C                |
| 15    | Shaft bearings  |                                  | ball bearings, preloaded  |         |             |             |                   |
|       | Shaft load max.:  |                                  | аат асат де, ресесион     |         |             |             |                   |
|       | – with shaft diameter                                   |                                  | 4                         |         |             |             | mm                |
|       | - radial at 3 000 min <sup>-1</sup> (5 mm from mounting | g flange)                        | 15                        |         |             |             | N                 |
|       | - axial at 3 000 min <sup>-1</sup> (push / pull)        | ,                                | 3                         |         |             |             | N                 |
|       | - axial at standstill (push / pull)                     |                                  | 50                        |         |             |             | N                 |
| 17    | Shaft play:   |                                  | 30                        |         |             |             |                   |
| • •   | – radial  | ≤                                | 0,015                     |         |             |             | mm                |
|       | – axial   | _                                | 0                         |         |             |             | mm                |
| 18    | Mass  |                                  | 57,9                      |         |             |             | g                 |
|       | Direction of rotation                                   |                                  | electronically reversible |         |             |             | 9                 |
|       | Speed up to   | n <sub>max</sub> .               | 10 000                    |         |             |             | min-1             |
|       | Number of pole pairs                                    | Tillax.                          | 7                         |         |             |             |                   |
|       | Hall sensors  |                                  | digital                   |         |             |             |                   |
|       | Magnet material   |                                  | NdFeB                     |         |             |             |                   |
| 23    | Magnet material   |                                  | Nuleb                     |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
|       |   |                                  |                           |         |             |             |                   |
| D ~ 4 |   |                                  |                           |         |             |             |                   |
|       | ed values for continuous operation                      | Λ.4                              |                           | 20.5    | 40          | 41          | ne Nine           |
|       | Rated torque  | Mn                               |                           | 39,5    | 40          | 41          | mNm               |
|       | Rated current (thermal limit)                           | IN                               |                           | 2,87    | 2,28        | 1,17        | A                 |
|       | Rated speed   | n <sub>N</sub>                   |                           | 3 320   | 3 750       | 4 150       | min <sup>-1</sup> |
| 2/    | Rated slope of n-M curve                                | $\Delta n I \Delta M$            |                           | 68,4    | 62,3        | 50          | min-1/mN          |

Rated values are measured at nominal voltage and 22°C ambient temperature. Note:

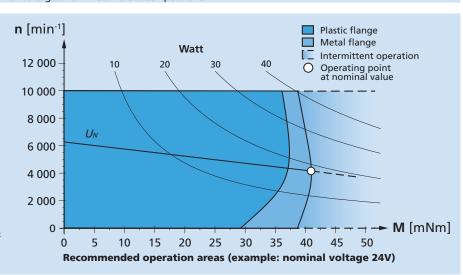
The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

The diagram indicates the recommended speed in relation to the available torque at the output shaft.

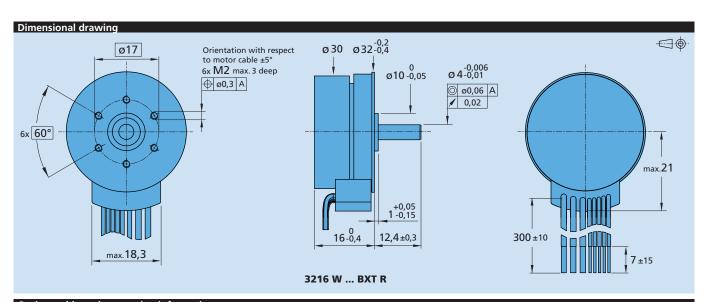
It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage.

Any points of operation above this linear slope will require a supply voltage  $U_{mot} > U_{N.}$ 







| Option, cable and connection information |  |   |   |   |  |  |  |  |
|--|--|---|---|---|--|--|--|--|
| Example pr                               | Example product designation: 3216W012BXTR-3830 |   |   |   |  |  |  |  |
| Option                                   | Туре   | Description   | Connection  |   |  |  |  |  |
|  |  |   | Function  | Colour                                    |  |  |  |  |
| 3830                                     | 20.58<br>13.57                                 | Standard cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800 | Phase C Phase B Phase A GND UDD (+5V)                                       | yellow<br>orange<br>brown<br>black<br>red |  |  |  |  |
|  |  |   | Hall sensor C   | grey                                      |  |  |  |  |
|  |  |   | Hall sensor B   | blue                                      |  |  |  |  |
|  |  |   | Hall sensor A   | green                                     |  |  |  |  |
|  |  |   | Standard cabl<br>Single wires, mate<br>AWG 20, Phase A<br>AWG 26, Hall A/B/ | erial PVC,<br>/B/C                        |  |  |  |  |

| Product combination               |          |                        |  |
|-----------------------------------|----------|------------------------|--|
| Precision Gearheads / Lead Screws | Encoders | Drive Electronics      | Cables / Accessories   |
| 26/1 R<br>32/3 R                  |          | SC 2402 P<br>SC 2804 S | To view our large range of accessory parts, please refer to the "Accessories" chapter. |
|                                   |          |                        |  |





38 mNm

External rotor technology, with housing

20 W

| /al | ues at 22°C and nominal voltage                       | 3216 W                           |                           | 009 BXT H | 012 BXT H | 024 BXT H |                   |
|-----|---|----------------------------------|---------------------------|-----------|-----------|-----------|-------------------|
|     | Nominal voltage                                       | U <sub>N</sub>                   |                           | 9         | 12        | 24        | V                 |
| 2   | Terminal resistance, phase-phase                      | R                                |                           | 0,55      | 0,88      | 3,26      | Ω                 |
| 3   | Efficiency, max.                                      | $\eta_{\scriptscriptstyle max.}$ |                           | 83        | 84        | 81        | %                 |
| 4   | No-load speed   | no                               |                           | 6 060     | 6 230     | 6 250     | min <sup>-1</sup> |
| 5   | No-load current, typ. (with shaft ø 4 mm)             | <b>I</b> o                       |                           | 0,165     | 0,126     | 0,068     | Α                 |
| 6   | Starting torque                                       | MA                               |                           | 225       | 245       | 263       | mNm               |
| 7   | Speed constant  | <b>K</b> n                       |                           | 691       | 530       | 267       | min-1/V           |
| 8   | Back-EMF constant                                     | <b>K</b> E                       |                           | 1,45      | 1,89      | 3,75      | mV/min-1          |
| 9   | Slope of n-M curve                                    | $\Delta n I \Delta M$            |                           | 27,5      | 25,9      | 24,3      | min-1/mN          |
| 10  | Terminal inductance, phase-phase                      | L                                |                           | 191       | 331       | 1 290     | μH                |
| 11  | Mechanical time constant                              | $\tau_m$                         |                           | 5,28      | 4,97      | 4,66      | ms                |
| 12  | Rotor inertia   | J                                |                           | 18,3      | 18,3      | 18,3      | gcm <sup>2</sup>  |
| 13  | Angular acceleration                                  | Clmax.                           |                           | 123       | 134       | 144       | ·10³rad/s²        |
|     |   |                                  |                           |           |           |           |                   |
| 14  | Operating temperature range:                          |                                  |                           |           |           |           |                   |
|     | - motor   |                                  | -40 +100                  |           |           |           | °C                |
|     | <ul> <li>winding, max. permissible</li> </ul>         |                                  | +125                      |           |           |           | °C                |
| 15  | Shaft bearings  |                                  | ball bearings, preloaded  |           |           |           |                   |
| 16  | Shaft load max.:                                      |                                  |                           |           |           |           |                   |
|     | – with shaft diameter                                 |                                  | 4                         |           |           |           | mm                |
|     | - radial at 3 000 min-1 (5 mm from mounting           | ng flange)                       | 15                        |           |           |           | N                 |
|     | - axial at 3 000 min-1 (push / pull)                  |                                  | 3                         |           |           |           | N                 |
|     | <ul> <li>axial at standstill (push / pull)</li> </ul> |                                  | 50                        |           |           |           | N                 |
| 17  | Shaft play:   |                                  |                           |           |           |           |                   |
|     | – radial  | ≤                                | 0,015                     |           |           |           | mm                |
|     | – axial   | =                                | 0                         |           |           |           | mm                |
| 18  | Mass  |                                  | 65,3                      |           |           |           | g                 |
| 19  | Direction of rotation                                 |                                  | electronically reversible |           |           |           |                   |
| 20  | Speed up to   | nmax.                            | 10 000                    |           |           |           | min <sup>-1</sup> |
| 21  | Number of pole pairs                                  |                                  | 7                         |           |           |           |                   |
| 22  | Hall sensors  |                                  | digital                   |           |           |           |                   |
| 23  | Magnet material                                       |                                  | NdFeB                     |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
|     |   |                                  |                           |           |           |           |                   |
| Rat | ted values for continuous operation                   |                                  | ·                         |           |           |           |                   |
|     | Rated torque  | Mn                               |                           | 37        | 38        | 38        | mNm               |
|     | Rated current (thermal limit)                         | IN                               |                           | 2,76      | 2,18      | 1,1       | Α                 |
|     | Rated speed   | nn                               |                           | 3 400     | 3 860     | 4 320     | min-1             |
|     | Dated slave of a Marinia                              | 1-1111                           |                           | 71.0      | C2.4      | F0.0      |                   |

Note: Rated values are measured at nominal voltage and 22°C ambient temperature.

 $\Delta n I \Delta M$ 



Rated slope of n-M curve

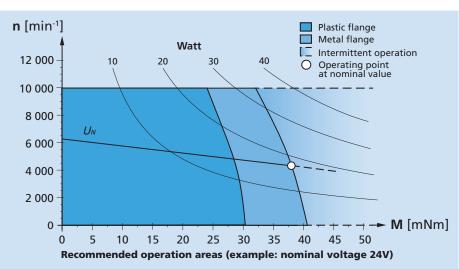
The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

The diagram indicates the recommended speed in relation to the available torque at the output shaft.

It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage.

Any points of operation above this linear slope will require a supply voltage  $U_{mot} > U_{N.}$ 

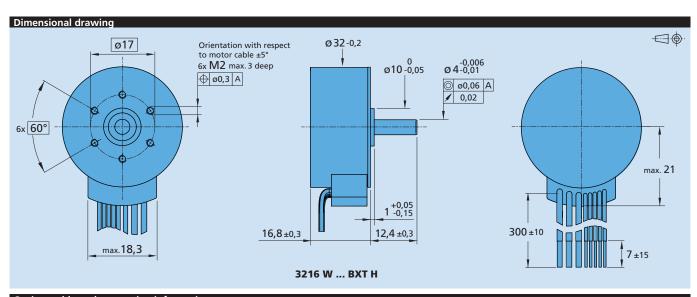


71,9

62,4

50,8





| Option, cable and connection information       |                         |   |   |   |  |  |  |  |
|--|-------------------------|---|---|---|--|--|--|--|
| Example product designation: 3216W012BXTH-3830 |                         |   |   |   |  |  |  |  |
| Option   | Option Type Description |   |   |   |  |  |  |  |
|  |                         |   | Function  | Colour                                    |  |  |  |  |
| 3830   | Z0.58                   | Standard cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800 | Phase C Phase B Phase A GND UDD (+5V)                                       | yellow<br>orange<br>brown<br>black<br>red |  |  |  |  |
|  |                         |   | Hall sensor C   | grey                                      |  |  |  |  |
|  |                         |   | Hall sensor B   | blue                                      |  |  |  |  |
|  |                         |   | Hall sensor A   | green                                     |  |  |  |  |
|  |                         |   | Standard cabl<br>Single wires, mate<br>AWG 20, Phase A<br>AWG 26, Hall A/B/ | erial PVC,<br>/B/C                        |  |  |  |  |

| Product combination               |  |  |  |
|-----------------------------------|--|--|--|
| Precision Gearheads / Lead Screws | Encoders   | Drive Electronics                                | Cables / Accessories   |
| 26/1 R<br>32/3 R                  | IE3-1024<br>IE3-1024 L<br>IERS3-500<br>IERS3-500 L<br>IER3-10000<br>IER3-10000 L | SC 2402 P<br>SC 2804 S<br>MC 5004 P<br>MC 5005 S | MBZ To view our large range of accessory parts, please refer to the "Accessories" chapter. |



134 mNm

External rotor technology, without housing

100 W

| Va | ues at 22°C and nominal voltage                        | 4221 G                           |                           | 018 BXT | R 024 BXT | R 048 BXT I | ₹                 |
|----|--|----------------------------------|---------------------------|---------|-----------|-------------|-------------------|
|    | Nominal voltage  | Un                               |                           | 18      | 24        | 48          | V                 |
| 2  | Terminal resistance, phase-phase                       | R                                |                           | 0,46    | 0,74      | 2,6         | Ω                 |
| 3  | Efficiency, max.                                       | $\eta_{\scriptscriptstyle max.}$ |                           | 88      | 87        | 88          | %                 |
|    | No-load speed  | no                               |                           | 5 670   | 5 960     | 6 070       | min <sup>-1</sup> |
| 5  | No-load current, typ. (with shaft ø 5 mm)              | <b>l</b> o                       |                           | 0,181   | 0,186     | 0,074       | Α                 |
|    | Starting torque  | MA                               |                           | 1 170   | 1 220     | 1 390       | mNm               |
| 7  | Speed constant   | <b>k</b> n                       |                           | 320     | 253       | 127         | min-1/V           |
| 8  | Back-EMF constant                                      | <b>k</b> ∈                       |                           | 3,13    | 3,95      | 7,87        | mV/min-1          |
| 9  | Slope of n-M curve                                     | $\Delta n I \Delta M$            |                           | 4,93    | 4,97      | 4,4         | min-1/mNr         |
| 10 | Terminal inductance, phase-phase                       | L                                |                           | 396     | 664       | 2 550       | μH                |
|    | Mechanical time constant                               | $\tau_m$                         |                           | 3,56    | 3,59      | 3,18        | ms                |
|    | Rotor inertia  | j                                |                           | 69      | 69        | 69          | gcm <sup>2</sup>  |
|    | Angular acceleration                                   | Qmax.                            |                           | 169     | 177       | 201         | ·10³rad/s²        |
|    |  |                                  |                           | 1.00    |           | 1           |                   |
| 14 | Operating temperature range:                           |                                  |                           |         |           |             |                   |
|    | - motor  |                                  | -40 +100                  |         |           |             | °C                |
|    | – winding, max. permissible                            |                                  | +125                      |         |           |             | °C                |
| 15 | Shaft bearings   |                                  | ball bearings, preloaded  |         |           |             |                   |
|    | Shaft load max.:                                       |                                  | ban bearings, prerouded   |         |           |             |                   |
|    | – with shaft diameter                                  |                                  | 5                         |         |           |             | mm                |
|    | - radial at 3 000 min <sup>-1</sup> (5 mm from mountin | ng flange)                       | 25                        |         |           |             | N                 |
|    | – axial at 3 000 min <sup>-1</sup> (push / pull)       | ig nunge,                        | 4                         |         |           |             | N                 |
|    | - axial at standstill (push / pull)                    |                                  | 50                        |         |           |             | N                 |
| 17 | Shaft play:  |                                  | 30                        |         |           |             | IN .              |
| 17 | – radial   | <u> </u>                         | 0,015                     |         |           |             | mm                |
|    | – axial  |                                  | 0                         |         |           |             | mm                |
| 1Ω | Mass   | =                                | 127                       |         |           |             |                   |
|    | Direction of rotation                                  |                                  | electronically reversible |         |           |             | g                 |
|    | Speed up to  | n <sub>max</sub> .               | 10 000                    |         |           |             | min-1             |
|    | Number of pole pairs                                   | I Imax.                          | 7                         |         |           |             | min .             |
|    | Hall sensors   |                                  |                           |         |           |             |                   |
|    |  |                                  | digital                   |         |           |             |                   |
| 23 | Magnet material  |                                  | NdFeB                     |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    |  |                                  |                           |         |           |             |                   |
|    | ted values for continuous operation                    |                                  |                           | 422     | 4.25      | 42.6        |                   |
|    | Rated torque   | Mn                               |                           | 122     | 127       | 134         | mNm               |
|    | Rated current (thermal limit)                          | IN                               |                           | 3,6     | 3,17      | 1,66        | Α                 |
| 26 | Rated speed  | nn                               |                           | 3 690   | 4 180     | 4 390       | min <sup>-1</sup> |
| 77 | Rated slope of n-M curve                               | $\Delta n I \Delta M$            |                           | 16,3    | 14        | 12,5        | min-1/mNr         |

Rated values are measured at nominal voltage and 22°C ambient temperature. Note:

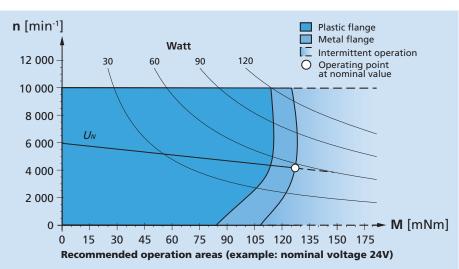
The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

The diagram indicates the recommended speed in relation to the available torque at the output shaft.

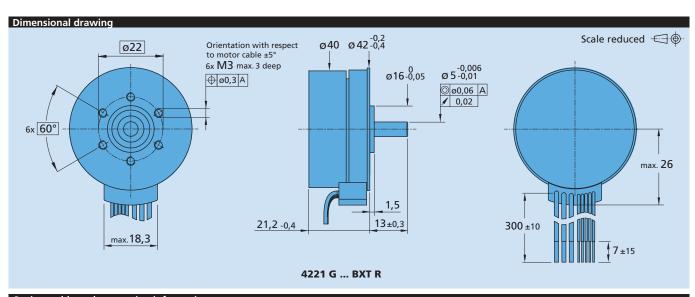
It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage.

Any points of operation above this linear slope will require a supply voltage  $U_{mot} > U_{N.}$ 







| Option, cable and connection information |  |   |   |   |  |  |  |  |  |
|--|--|---|---|---|--|--|--|--|--|
| Example pr                               | Example product designation: 4221G018BXTR-3830 |   |   |   |  |  |  |  |  |
| Option                                   | Option Type Description                        |   |   |   |  |  |  |  |  |
|  |  |   | Function  | Colour                                    |  |  |  |  |  |
| 3830                                     | Connector 2008 13.57                           | Standard cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800 | Phase C Phase B Phase A GND UDD (+5V)                                       | yellow<br>orange<br>brown<br>black<br>red |  |  |  |  |  |
|  |  |   | Hall sensor C   | grey                                      |  |  |  |  |  |
|  |  |   | Hall sensor B   | blue                                      |  |  |  |  |  |
|  |  |   | Hall sensor A   | green                                     |  |  |  |  |  |
|  |  |   | Standard cabl<br>Single wires, mate<br>AWG 20, Phase A<br>AWG 26, Hall A/B/ | erial PVC,<br>/B/C                        |  |  |  |  |  |
|  |  |   |   |   |  |  |  |  |  |

| Product combination               |          | _                                   |  |
|-----------------------------------|----------|-------------------------------------|--|
| Precision Gearheads / Lead Screws | Encoders | Drive Electronics                   | Cables / Accessories   |
| 32A<br>38/1 S<br>38/2 S           |          | SC 2804 S<br>SC 5004 P<br>SC 5008 S | To view our large range of accessory parts, please refer to the "Accessories" chapter. |
|                                   |          |                                     |  |
|                                   |          |                                     |  |
|                                   |          |                                     |  |
|                                   |          |                                     |  |
|                                   |          |                                     |  |
|                                   |          |                                     |  |





112 mNm

External rotor technology, with housing

60 W

| Val | ues at 22°C and nominal voltage                  | 4221 G                           |                           | 018 BXT F | 1 024 BXT H | 048 BXT H |                   |
|-----|--|----------------------------------|---------------------------|-----------|-------------|-----------|-------------------|
|     | Nominal voltage                                  | U <sub>N</sub>                   |                           | 18        | 24          | 48        | V                 |
| 2   | Terminal resistance, phase-phase                 | R                                |                           | 0,46      | 0,74        | 2,6       | Ω                 |
| 3   | Efficiency, max.                                 | $\eta_{\scriptscriptstyle max.}$ |                           | 88        | 87          | 88        | %                 |
| 4   | No-load speed                                    | n <sub>o</sub>                   |                           | 5 710     | 6 040       | 6 070     | min <sup>-1</sup> |
| 5   | No-load current, typ. (with shaft ø 5 mm)        | <b>I</b> o                       |                           | 0,177     | 0,139       | 0,103     | Α                 |
| 6   | Starting torque                                  | MA                               |                           | 1 170     | 1 220       | 1 390     | mNm               |
| 7   | Speed constant                                   | <b>K</b> n                       |                           | 320       | 253         | 127       | min-1/V           |
| 8   | Back-EMF constant                                | ΚE                               |                           | 3,13      | 3,95        | 7,87      | mV/min-1          |
| 9   | Slope of n-M curve                               | $\Delta n I \Delta M$            |                           | 4,93      | 4,97        | 4,4       | min-1/mNı         |
| 10  | Terminal inductance, phase-phase                 | L                                |                           | 396       | 664         | 2 550     | μH                |
| 11  | Mechanical time constant                         | $\tau_m$                         |                           | 3,56      | 3,59        | 3,18      | ms                |
| 12  | Rotor inertia                                    | J                                |                           | 69        | 69          | 69        | gcm <sup>2</sup>  |
| 13  | Angular acceleration                             | Olmax.                           |                           | 169       | 177         | 201       | ·10³rad/s²        |
|     | 3  |                                  |                           |           |             |           |                   |
| 14  | Operating temperature range:                     |                                  |                           |           |             |           |                   |
|     | - motor  |                                  | -40 +100                  |           |             |           | °C                |
|     | – winding, max. permissible                      |                                  | +125                      |           |             |           | °C                |
| 15  | Shaft bearings                                   |                                  | ball bearings, preloaded  |           |             |           |                   |
| 16  | Shaft load max.:                                 |                                  | 3 / 1                     |           |             |           |                   |
|     | – with shaft diameter                            |                                  | 5                         |           |             |           | mm                |
|     | - radial at 3 000 min-1 (5 mm from mounting      | g flange)                        | 25                        |           |             |           | N                 |
|     | - axial at 3 000 min <sup>-1</sup> (push / pull) |                                  | 4                         |           |             |           | N                 |
|     | – axial at standstill (push / pull)              |                                  | 50                        |           |             |           | N                 |
| 17  | Shaft play:                                      |                                  |                           |           |             |           |                   |
|     | – radial   | ≤                                | 0,015                     |           |             |           | mm                |
|     | – axial  | =                                | 0                         |           |             |           | mm                |
| 18  | Mass   |                                  | 142                       |           |             |           | g                 |
| 19  | Direction of rotation                            |                                  | electronically reversible |           |             |           | Ĭ                 |
| 20  | Speed up to                                      | n <sub>max</sub> .               | 10 000                    |           |             |           | min-1             |
| 21  | Number of pole pairs                             |                                  | 7                         |           |             |           |                   |
|     | Hall sensors                                     |                                  | digital                   |           |             |           |                   |
| 23  | Magnet material                                  |                                  | NdFeB                     |           |             |           |                   |
|     | 3  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
|     |  |                                  |                           |           |             |           |                   |
| Rai | ed values for continuous operation               |                                  | <u></u>                   |           |             |           |                   |
|     | Rated torque                                     | MN                               |                           | 102       | 112         | 107       | mNm               |
|     | Rated current (thermal limit)                    | IN                               |                           | 3,33      | 2,87        | 1,39      | A                 |
|     | Rated speed                                      | nn                               |                           | 3 980     | 4 380       | 4 700     | min-1             |
|     | Date of alone of a Marine                        | 1                                |                           | 17        | 140         | 12.0      |                   |

Note: Rated values are measured at nominal voltage and 22°C ambient temperature.

 $\Delta n I \Delta M$ 



27 Rated slope of n-M curve

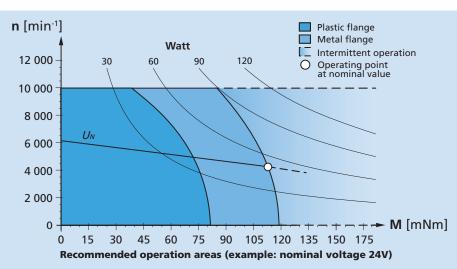
The display shows the range of possible operation points of the drives at a given ambient temperature of 22°C.

The diagram indicates the recommended speed in relation to the available torque at the output shaft.

It includes the assembly on a plastic- as well as on a metal flange (assembly method: IM B 5).

The nominal voltage linear slope describes the maximal achievable operating points at nominal voltage.

Any points of operation above this linear slope will require a supply voltage  $U_{mot} > U_{N.}$ 

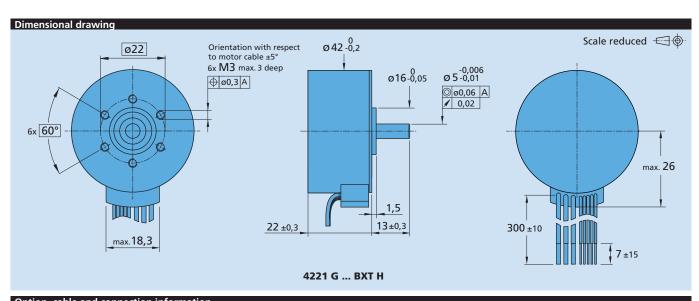


17

14,8

12,8





| Option, cable and connection information       |              |   |  |   |  |  |  |  |  |
|--|--------------|---|--|---|--|--|--|--|--|
| Example product designation: 4221G018BXTH-3830 |              |   |  |   |  |  |  |  |  |
| Option   | Туре         | Description   | Connection   |   |  |  |  |  |  |
|  |              |   | Function   | Colour                                    |  |  |  |  |  |
| 3830   | 2008<br>1357 | Standard cable with connector MOLEX Microfit 3.0, 43025-0800, recommended mating connector 43020-0800 | Phase C Phase B Phase A GND UDD (+5V)                                    | yellow<br>orange<br>brown<br>black<br>red |  |  |  |  |  |
|  |              |   | Hall sensor C  | grey                                      |  |  |  |  |  |
|  |              |   | Hall sensor B  | blue                                      |  |  |  |  |  |
|  |              |   | Hall sensor A  | green                                     |  |  |  |  |  |
|  |              |   | Standard cab<br>Single wires, mat<br>AWG 20, Phase A<br>AWG 26, Hall A/B | erial PVC,<br>A/B/C                       |  |  |  |  |  |

| Product combination               |  |   |  |
|-----------------------------------|--|---|--|
| Precision Gearheads / Lead Screws | Encoders   | Drive Electronics   | Cables / Accessories   |
| 38/1 S<br>38/2 S                  | IE3-1024<br>IE3-1024 L<br>IERS3-500<br>IERS3-500 L<br>IER3-10000<br>IER3-10000 L | SC 2804 S<br>SC 5004 P<br>SC 5008 S<br>MC 5004 P<br>MC 5005 S | To view our large range of accessory parts, please refer to the "Accessories" chapter. |



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