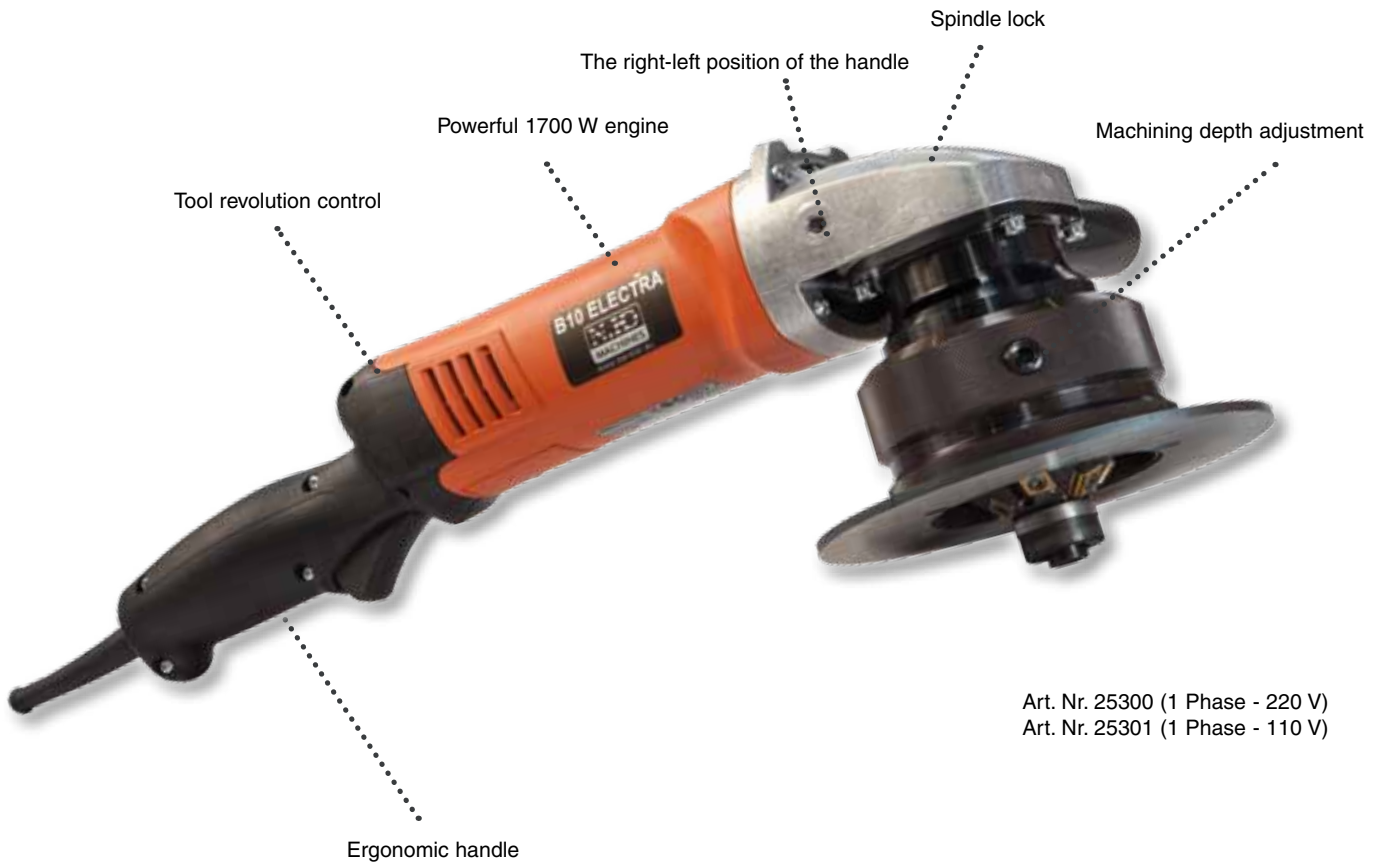


B 10 Electra





Designed for beveling and deburring workpieces, internal and external radii and holes.

Specially designed for producing bevels and welding preparation.

Durable and stable machine design without compromises.

Thanks to the special design of the cutting head you will you save ½ inserts at reductions of up to 8 mm / 0.31 in of the bevel width.

- Scale for accurate bevel size adjustment.
- For beveling and deburring steel, aluminium and other materials.
- Replaceable head for changing bevel angle.
- Handheld powerful equipment.
- Electronic Speed Control.
- Edge rounding function, preparation before surface treatment.

Technical data:

Bevel angle: replaceable head 30°, 37,5°, 45°, 50°, 60°- other angles on demand
 Bevel width: 0 to 10mm / 0 to 0.4 in < 400 MPa / 58 015 PSI
 0 to 5mm / 0 to 0.2 in > 400 MPa / 58 015 PSI
 Engine: 1700 W
 Speed: 2700 - 8 500 rpm
 Overload protection: thermal
 Feed: manual
 Weight: 6 kg / 13.2 lb
 Numbers of cutting inserts: 6 pcs (up to bevel width 8mm, only 3pcs in the angle)

Included in price:

Bevelling and deburring system B 10 ELECTRA (without head)
 Cardboard box
 Tools for operators
 Instruction manual

Machine name:	Art. Nr.
The B 10 ELECTRA bevelling and deburring system (1 Phase - 220 V)	25300
The B 10 ELECTRA bevelling and deburring system (1 Phase - 110 V)	25301

Accessories:	Art. Nr.
30° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 34 mm / 1.34 in	27223
37.5° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27227
45° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27222
50° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in	27224
60° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 27 mm / 1.06 in	27240
Cutting head with non-standard angle. (Including inserts, screws, bolts and roller)	27XXX
Coated cutting inserts - four-sided (pack of 10 pcs)	27231
Edge rounding cutter R2.5 mm / 0.08 in (including inserts, screws, bolts and roller). Guide roller diameter Ø 41 mm / 1.61 in	27234
Edge rounding cutter R3.5 mm / 0.12 in (including inserts, screws, bolts and roller). Guide roller diameter Ø 40 mm / 1.57 in	27233
Cutting inserts for rounding edges R2.5 mm / 0.08 in (pack of 10 pcs)	26109
Cutting inserts for rounding edges R3.5 mm / 0.12 in (pack of 10 pcs)	26110
Cutting inserts for rounding edges R4mm / 0.16 in (pack of 10 pcs). Compatible with head R3.5 mm / 0.12 in	26111
Screw for the inserts	27241
Screw for the radius / rounding inserts	27242



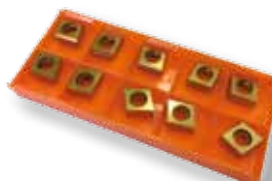
Art. Nr. 27234



Art. Nr. 27223



Art. Nr. 26109



Art. Nr. 27231

