

# A LEADING GLOBAL SUPPLIER OF INNOVATIVE ORAL DOSE TECHNOLOGY PLATFORMS

## A legacy of success

- Decades of expertise
- Proprietary capabilities
- Global presence
- Continuous improvement to adapt and identify new obstacles to meet evolving market demands
- Complete in-house end-to-end capability with R&D and regulatory affairs team with global expertise
- Turnkey Regulatory and Clinical Support
- Proud to be leading partners across Branded, Specialty, Generic, Veterinarian, and OTC segments



## Transforming today's medicine

- Focused on creating dosage form solutions for patients left behind
- Overcoming oral delivery challenges with proprietary product solutions
  - » Taste Masking and ODTs
  - » Customized Drug Release
  - » Bioavailability Enhancement
- +30 years of expertise
- +40 products developed & manufactured
- Sold in >100 countries

## ABOUT ADARE PHARMA



### TASTE MASKING AND ODTs

FOR IMPROVING TASTE AND  
PROVIDING ALTERNATIVE  
**DOSAGE FORMS**



### CUSTOMIZED DRUG RELEASE

FOR OPTIMIZING  
**THERAPEUTIC  
PERFORMANCE**



### BIOAVAILABILITY ENHANCEMENT

FOR IMPROVING  
**SOLUBILITY**







PATIENT-CENTRIC SOLUTIONS

# PATIENT-CENTRIC SOLUTIONS

## Proprietary product solutions for patients with unique needs

- Differentiated delivery systems
  - » Taste Masking and ODTs
  - » Customized Drug Release
  - » Bioavailability Enhancement
- High dose, IR, and/or customized release
- Drug formulations exhibiting unique release profiles can be combined in a single dosage form
- Patient-friendly, ideal for those who experience difficulty swallowing regular capsules and tablets

## Customized drug release profiles

- Proprietary delivery systems overcome formulation challenges
- Optimize efficacy, safety, and dosing frequency
- Unique release profiles can be combined in a single dosage form
- Improve onset of action, variability of absorption between patients, and food effects variation
- Optimize therapeutic performance and increase patient acceptability







DEVELOPMENT & MANUFACTURING

# DEVELOPMENT & MANUFACTURING

## Research and Development

- Integrated R&D validated through to commercial manufacturing
- Full-service capabilities for even the most complex product creation
- In-house regulatory affairs team with proven global track record
- Flexible Business Model customized to fit your program ranging from *Fee-for-service* to *Co-development*

## Manufacturing

- Experts in scale up from product development through commercial scale
- Global expertise with manufacturing facilities in the United States and Europe
- Approved for controlled substances (US) and solvents (EU and US)
- Outstanding environmental credentials







OUR FACILITIES

# OUR FACILITIES

## A GLOBAL FOOTPRINT THAT ENSURES THE SECURITY OF YOUR SUPPLY

### Four manufacturing facilities in the United States and Europe

- Pharmaceutical Development and Manufacturing  
» *VANDALIA, OHIO*
- Manufacturing, Pancreatic Enzyme Center of Excellence
- Solid Oral Dosage  
» *PESSANO (MILAN), ITALY*
- Manufacturing Solid Oral Dosage  
» *S. GIULIANO (MILAN), ITALY*
- Manufacturing Lactobacillus  
» *HOUDAN (PARIS), FRANCE*

### Our proprietary technology and processes lead the way

- Increase productivity, manufacture complex products, and extend product lifecycles through our global R&D facilities
- >300 Patents adding valuable IP to commercialized and developing products
- Our proprietary delivery systems improve drug formulations and increase product impact





# REGULATORY & CLINICAL SUPPORT

## Proven expertise in regulatory and quality

- Substantial global experience in all aspects of regulatory strategies required for NDA filing (including 505(b)(2)) and ANDA filings
- Expertise to file both European and US submissions
- Support for a complete filing or for CMC section filing, depending on need
- Support in maintaining approved submissions globally
- Harmonized quality system certified and periodically verified by the major regulatory bodies such as FDA, EMEA, ANVISA and audited by more than 15 customers per year across the sites.

## Strict adherence to cGMP regulations

- Experts in international protocol and standards
- Outstanding environmental credentials
- Compliant handling of controlled substances and solvents



## Full-service clinical support for complex product creation

- Full-service capabilities for even the most complex product creation
- The resources to engage in full-scale clinical product development
- Understanding of current regulatory, scientific and market access challenges
- Regulatory support at early and late stage product development
  - » *Pre-IND FDA meeting support*
  - » *IND filing to Pre-NDA support*
  - » *Management of NDA submissions*
- Strategic and tactical consulting
- Clinical support through the entire product development process





OUTLICENSING

# OUTLICENSING OPPORTUNITIES

## Diverse portfolio with global availability

- License our products in territories around the world through our global R&D facilities
- Our technologies include taste-masking, customized release, and bioavailability enhancement in diverse platforms
  - » *Extended Release Capsules*
  - » *Extended Release Tablets*
  - » *Taste Masked*
  - » *Orally Disintegrating Tablets*
  - » *Sachet*
  - » *Liquid-to-Solid Suspension*
  - » *Targeted Release*

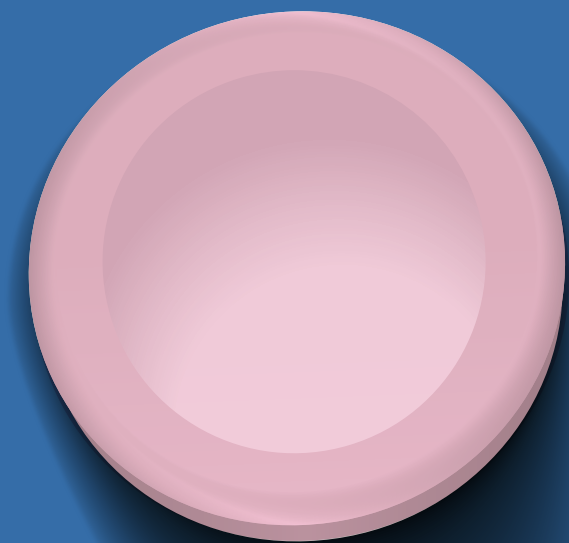
## Rx and OTC products available across specialized and diverse therapeutic categories

- Cardiovascular
- Allergy/Sleep Aid
- Pain
- Gastrointestinal
- Respiratory
- Nutrition
- Veterinary
- Central Nervous System

**A PROVEN TRACK RECORD WITH OVER  
40 PRODUCTS FOR BLUE-CHIP PARTNERS  
IN MORE THAN 100 COUNTRIES**







# Parvulet™

PATIENT-CENTRIC DOSING SOLUTION

# PROPRIETARY TECHNOLOGIES

## Parvulet addresses multiple challenges

- Ideal for patients with swallowing difficulties
  - » *Dysphagic patients*
  - » *Mucositis patients*
  - » *Pediatric & geriatric populations*
- Allows for high drug loading
- Accurate dosing with every treatment
- Improves patient adherence
- Texture is easy to swallow
  - » *Masked for taste and smell*

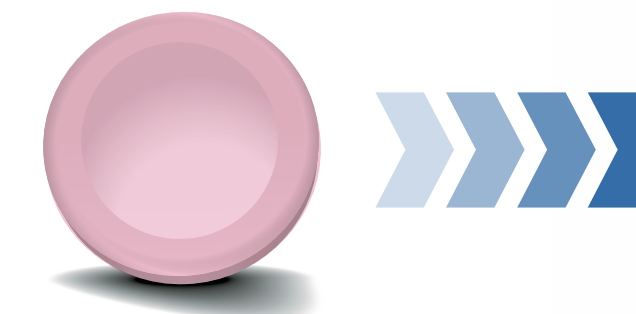
## Parvulet is a patient-friendly format

Studies show 60-79% of the geriatric population and 25-45% of the pediatric will experience difficulty in swallowing.

Oral solid dosage form with final texture similar to that of apple sauce:

- Easily administered in 30 seconds
- Swallowing aid built into formulation
- Mimics natural swallowing mechanism with no choking hazards

[Click here](#) to watch a video and learn how Parvulet can provide the perfect solution for patients who have difficulty swallowing.



## COMBINE PARVULET WITH OTHER ADARE TECHNOLOGIES



TASTE MASKING

Microcaps®



CUSTOMIZED RELEASE

Diffucaps® | MMTS® Minitabs



**AdvaTab®**

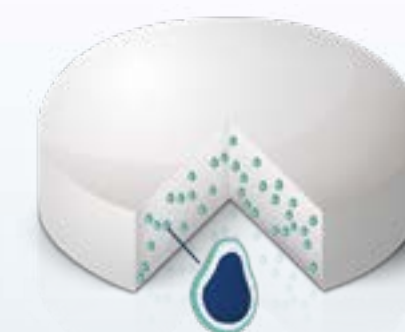
ORALLY DISINTEGRATING TABLETS



# PROPRIETARY TECHNOLOGIES

## AdvaTab Advanced ODT technology

- Composed of finely micronized particles rapidly dispersing into a smooth, viscous suspension
- An easy-to-take dosage solution:
  - » *Masks bitter drug taste*
  - » *Rapidly dissolves in the mouth without water*
- Easy ingestion for pediatric, geriatric and dysphagic patients
- AdvaTab tablets have been proven bioequivalent to immediate or sustained release formulations



*AdvaTab with embedded Microcaps Technology*

**COMBINE ADVATAB WITH THESE ADARE TECHNOLOGIES FOR IMMEDIATE RELEASE OR CONTROLLED RELEASE OPTIONS**



CUSTOMIZED RELEASE

**Diffucaps® | Microcaps®**

## Patented formulations and manufacturing process

- Advatabs® incorporate uniformly dispersed, coated drug particles in a low-moisture, rapidly disintegrating matrix
- Formulated for acceptable taste, a disintegration time <30 seconds
- Suitable for push-through blister packs and multiple-packing configurations
- Up to 500 mg drug-loading capability

## Micrographs of Formulation Stages



**API Granule**  
(Irregular Shape)



**Microcaps API**  
(Complete & Uniform Taste-masking)



**AdvaTab ODT**  
(Final Dosage Form)





# Diffucaps®

CUSTOMIZED RELEASE TECHNOLOGY



# PROPRIETARY TECHNOLOGIES

## Diffucaps controls drug delivery and optimizes release profiles

- Adjustable dosage strength and dissolution profile to achieve the desired in vivo pharmacokinetic profile
- Available as a capsule, orally disintegrating tablet, rapidly disintegrating tablet, or as a sprinkle
- Enhances drug solubility in sections of the gastrointestinal tract through combined use with other Adare technologies
- Reduces gastric mucosal irritation and food effect

## Multiparticulate system with release-controlling polymers

- One or more functional polymer membranes are applied to a drug core resulting in a small, multi-layered bead
- Solubility-modulation technology can be used to create an optimal pH
- Organic acid layer is placed underneath the drug layer, while the alkaline buffer is placed over the drug layer
- Coatings ensure that the individual layers are not depleted until release of the drug is complete

## Examples of Release Profiles

### Immediate Pulse

Polymer

Inert Core Material

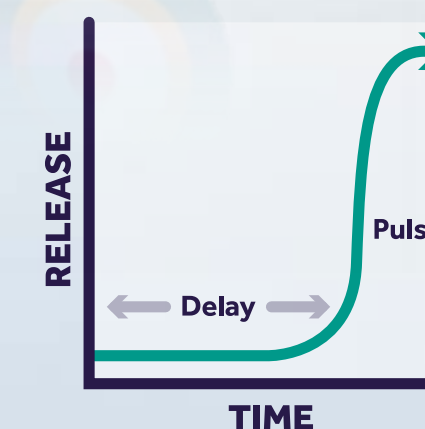
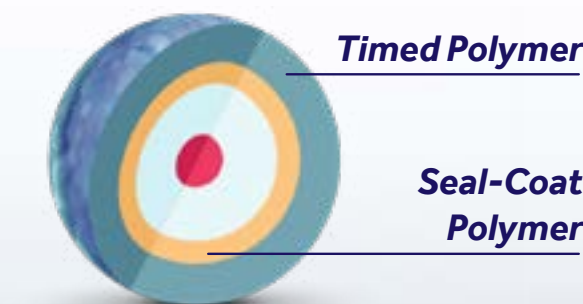
Drug Substance



### Timed Pulsatile

Timed Polymer

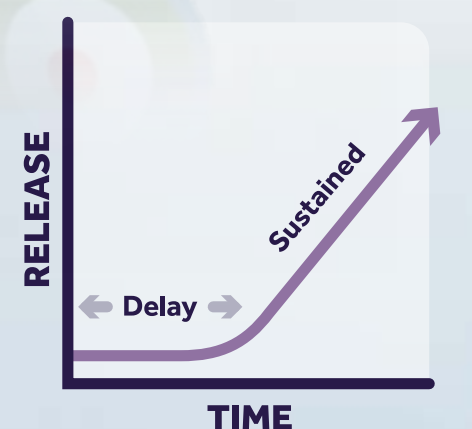
Seal-Coat Polymer



### Timed Sustained

Timed Polymer

Sustained-Release Polymer





# Microcaps<sup>®</sup>

## TASTE MASKING TECHNOLOGY



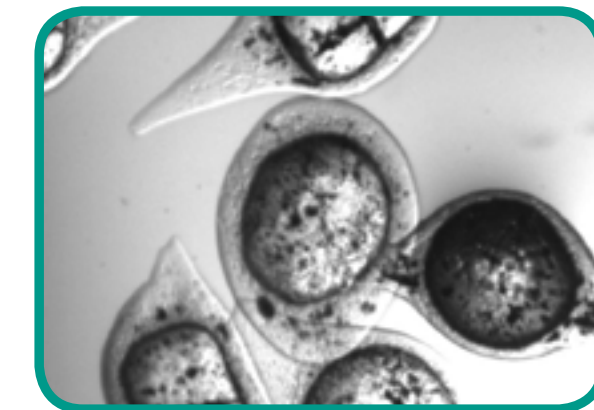
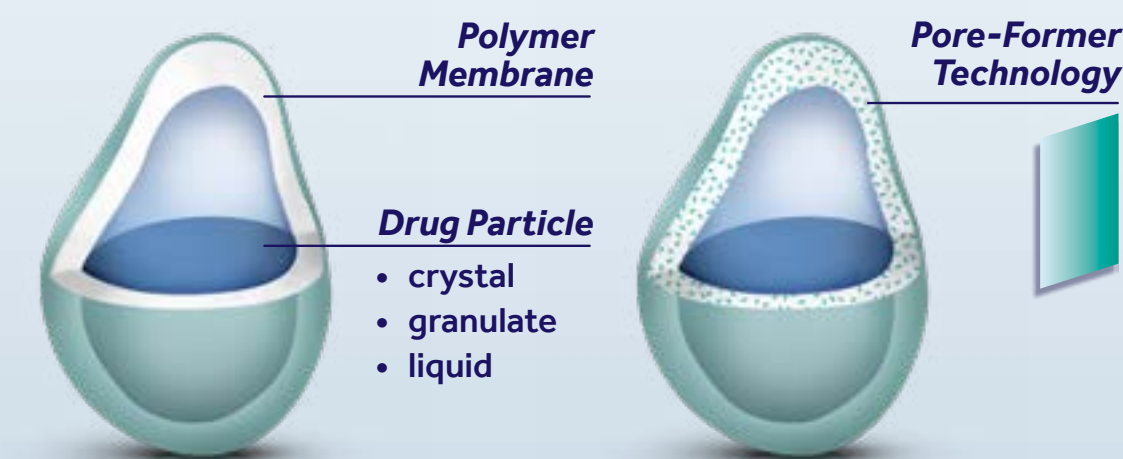
# PROPRIETARY TECHNOLOGIES

### Microcaps taste masking and pore-former technology

The drug particles are coated using a combination of coacervation (phase separation) and spray coating to build polymeric membranes of varying porosity and thickness. The final dosage forms can be produced in:

- Powders
- Dry syrups
- Orally disintegrating tablets

The pore-former rapidly dissolves in the stomach for fast drug release, enhancing the probability of achieving bioequivalence to an immediate release (IR) reference listed drug (RLD).



*KCl During  
Micro-Encapsulation*



*KCl Microcapsule  
After Drying*

### Precisely and uniformly coated

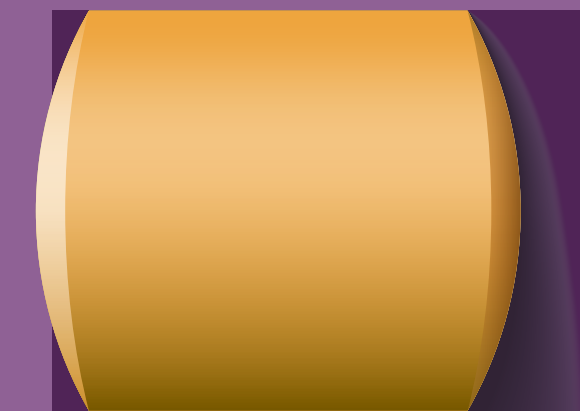
- Individual drug particles deliver a smooth, pleasant mouthfeel, with no aftertaste
- (ODTs) in dosage strengths up to 500 mg
- Rapidly disintegrating tablets (RDTs) in higher-dosage strengths up to 1500 mg
- Sprinkles, dry sachets, and stick packs, chewable tablets
- Powder for extemporaneous suspensions



**ADARE IS THE LEADER IN ORGANIC PHASE  
COACERVATION FOR PHARMACEUTICAL PRODUCTS**



# PROPRIETARY TECHNOLOGIES



EURAND

# Minitabs®

CONTROLLED RELEASE TECHNOLOGY



## MMTS™ Minitabs provide the flexibility of multiparticulate dosage forms

- Flexible dose delivery
  - » capsules
  - » sachets
  - » sprinkles
- Allows for a wide range of customized release profiles within a single capsule
- Precise delivery at lower dosage strengths through a range of tablet sizes
- Wide range of customized release profiles within a single capsule allows for titration of a broader range of dosages



2 mm

**Eurand  
Minitabs®**



1.5 mm

**Microtablets**



1.2 mm

**Ultra  
Microtablets**

## Multiparticulate system with release-controlling polymers

- Functional membranes are applied to 1.0-2.0 mm cylindrical tablets to control release rates
- The small size facilitates the development of products that can offer multiple drugs or varying release profiles within a single capsule
- High drug-loading capability with the possibility to combine with a high-density formulation for high-strength formulations

**Release Control Polymer**

**Minitablet**

- high drug load
- granulation or hydrophilic matrix



MINITABS CAN BE COMBINED WITH

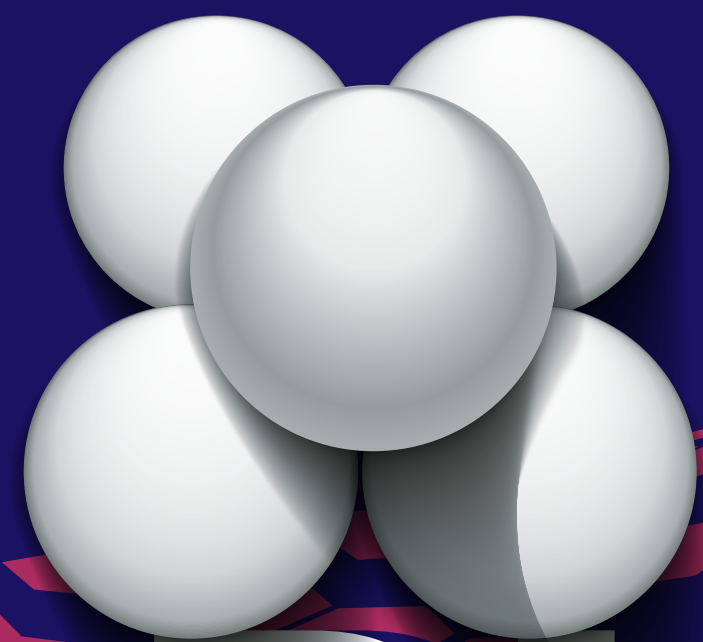


CUSTOMIZED RELEASE

**Diffucaps®**







# BioRise™

BIOAVAILABILITY SOLUTIONS

ABOUT ADARE PHARMA

PATIENT-CENTRIC SOLUTIONS

DEVELOPMENT & MANUFACTURING

OUR FACILITIES

REGULATORY & CLINICAL SUPPORT

OUTLICENSING



# PROPRIETARY TECHNOLOGIES

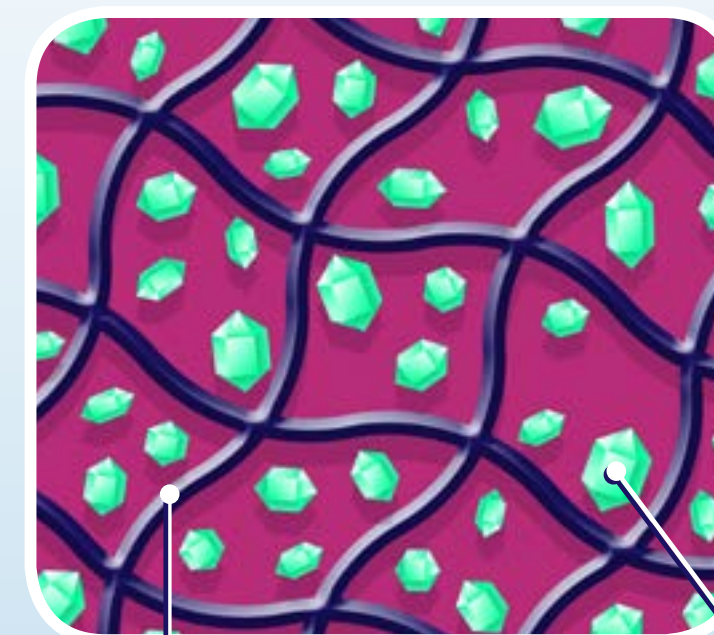
## Thermodynamically activated to increase solubility profiles

- High-energy mechano-chemical activation (HEMA) or a solvent-induced activation (SIA) system is converts drugs to their thermodynamically activated state increasing solubility
- Can be applied to class II compounds with <10 to 500 µg/mL solubility
- Stabilized in a carrier system to maintain the drug in its activated form throughout its shelf life

## With BioRise new physical entities are created

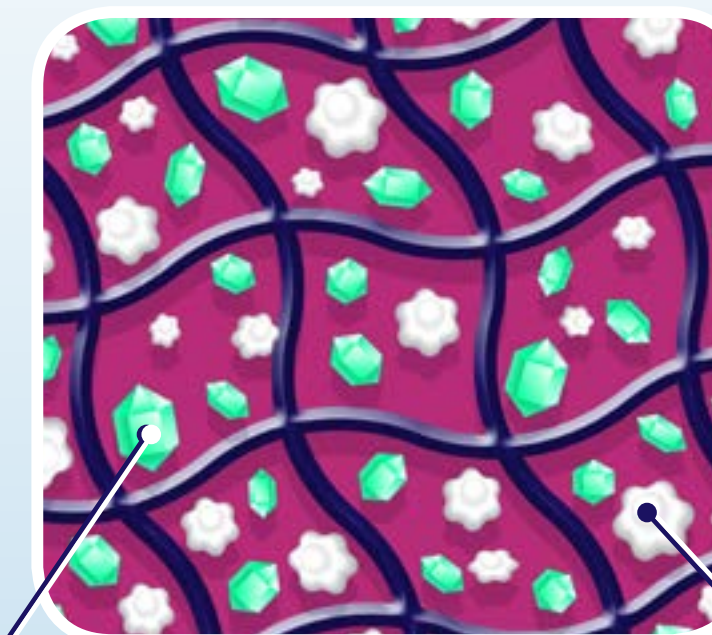
- New physical entities are created by breaking down the crystalline drug into nanocrystals and/or amorphous particles
- Higher rate and extent of absorption in the gastrointestinal tract
- May allow oral dosing and reduced food effect for poorly soluble drugs
- May provide faster onset of action, equivalent therapy at lower doses

### Fully Nanocrystalline



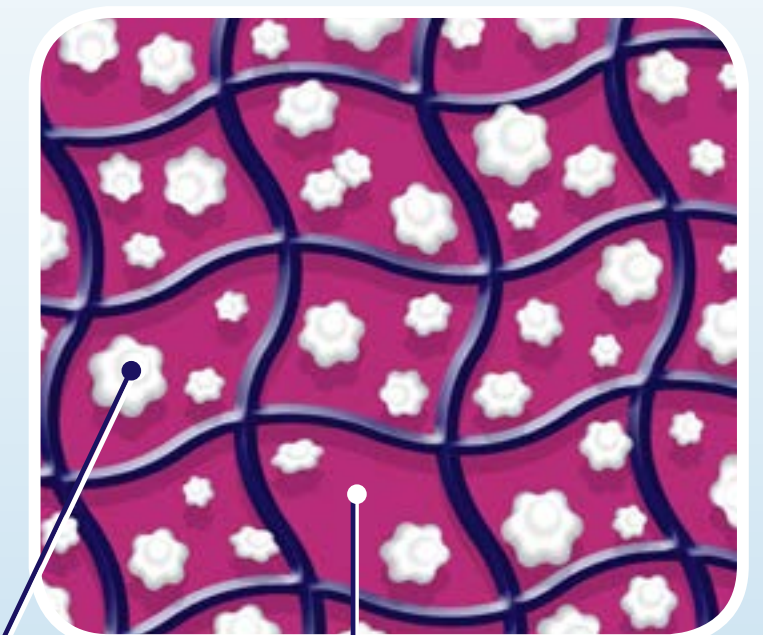
Polymeric Network

### Mixed Nanocrystalline and Amorphous



Nanocrystals

### Fully Amorphous



Molecular Cluster in  
Amorphous Phase

Spatial Constraints