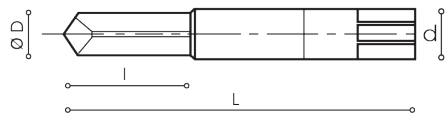


NEW
P HM 701

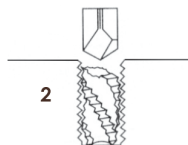
M	Ø D	L	l	d h6	CODE	HM 7701..... € TITANITE
M3	2,5	38	10	3	00003	61,94
M4	3,3	46	14	4	00004	87,38
M5	4,2	50	19	5	00005	98,34
M6	5	50	23	6	00006	109,24
M8	6,8	60	23	8	00008	120,20
M10	8,5	80	25	10	00010	152,93
M12	10,2	80	35	12	00012	222,14

CONSIGLI PER UTILIZZO PUNTA CON LUBRIFICANTE

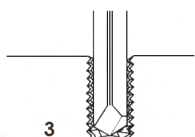
ADVISE FOR THE CORRECT USE OF THE DRILL WITH LUBRICATION



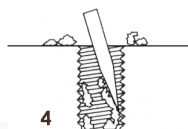
1 - Per un buon centraggio rettificare in piano i maschi spezzati obliquamente
1 - For good centring, obliquely broken off taps have to be ground flat



2 - Il centraggio si ottiene dopo essersi avvicinati più volte con l'utensile
2 - Create a centring point by multiple approaches with the drilling out tool



3 - Proseguire con avanzamento costante. Scaricare i trucioli più volte
3 - Drill out with an even feed rate. Evacuate chips frequently



4 - Pulire il foro e rimuovere i residui con un utensile a punta
4 - Clean up the hole and remove debris with a pointed tool

Vc = (m/min) 30 - 60	
	mm/rev
M3	0,06
M4	0,08
M5	0,11
M6	0,11
M8	0,12
M10	0,16
M12	0,20

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