# **3M** High Performance Liquid Filter Bags Series 500



Creative Answers Shaping Cleaner Environments

## **Technical Data**



# Features, Advantages and Benefits

The 3M<sup>™</sup> Series 500 High Performance Liquid Filter Bag incorporates the patented bypass and transport layer design that maximizes the amount of surface area in each bag. The result is a unique filter designed to improve performance and reduce operating costs. The 3M filter contains up to 38 square feet of usable filter media. Compare this with only 4.4 square feet for most competitive filter bags and 0.65 square feet for most competitive cartridges.

To make use of this entire surface area, the Series 500 Liquid Filter Bag is constructed using the patented Bypass/Transport concept invented by 3M researchers. Specially designed bypass holes are cut into certain areas of the filter media to prevent premature blinding of the filter. In conjunction with the bypass design, a second media called a transport layer helps to distribute fluid flow evenly through the filter. The outer layers of the filter provide a highly uniform barrier for final particle filtration. This construction results in very high dirt loading capacity, even at high flow rates. There are no sewn seams used in any of the filtering layers, thus allowing high filtration efficiencies for fine particles.

The 3M Bypass/Transport filter technology is manufactured in a filter bag form to provide additional operational advantages:

- Changeout time easier and faster, less labor required
- Bag compressibility easier and less costly disposal
- Contaminant captured inside the bag easier handling

# **Materials of Construction**

#### Filter Media:

Meltblown polypropylene microfiber filter media provides high particle removal efficiency for high quality filtration with broad chemical compatibility.

No silicone is intentionally used in materials of construction or in manufacturing.

The raw materials composing these filters are FDA compliant according to CFR Title 21.

#### **Ring and Bottom Clamp:**

Stainless Steel

## Applications

Prefilters or final filters for:

- · Acids and bases
- Amines
- Carbon beds
- Completion fluids
- Deep wells
- Desalination
- DI resins
- EDM fluids
- Glycol
- Groundwater clean-up
- · Laundry water

- Machine coolants
- · Magnetic media
- · Makeup water
- · Organic solvents
- · Photo chemicals
- · Plating solutions
- RO membranes
  - Storm water
  - UF membranes
  - Wastewater
  - Waterflood
  - Workover fluids

## **Performance Data**

Loading Capacity				
Product Number	522	525	527	529
Dirt-Grams at 25 gpm (5.6 cu m/hr)	308	489	755	980
Dirt-Grams at 50 gpm (11.2 cu m/hr)	215	430	645	925
Oil*-Grams at saturation *mineral oil	4725	5025	6675	3595

**Loading:** The data above shows typical loading capacities of the different micron rated filters. Loading capacity is determined by challenging a filter with a dispersion of silica test dust in water at the recommended flow rate. Pressure drop is monitored and testing is terminated at 35 psid (2.4 bar). The loading capacity reported is the dry weight gain of the bag.

#### **Particle Removal Efficiency (microns)**

Product Number	522	525	527	529
Efficiency @99%	2.5	5.0	15	48
Efficiency @95%	1.5	3.0	9	35
Efficiency @90%	0.9	1.5	8	30
Efficiency @75%	< 0.7	1.0	7	22
Efficiency @50%	< 0.7	<1.0	4	8

*Efficiency:* The  $3M^{TM}$  High Performance Filter Bags are rated using a silica test challenge in water at 25 gpm (5.7 cu m/hr). The results reported are typical initial efficiencies taken within ten minutes of the start of the test and are cumulative data. For more information on how 3M conducts its filter efficiency testing, please contact Filtration Products Technical Service at 1-800-648-3550.

#### **Clean Pressure Drop Versus Flow Rate (psid)**



**Pressure Drop:** The 3M High Performance Filter Bags have low initial pressure drop  $(\Delta p)$  in water as the chart indicates. The chart does include the pressure drop of a typical single vessel to assist you in sizing your filter system.

**IMPORTANT NOTICE:** The information in this literature is based on tests 3M believes are reliable. It is not and should not be relied on as a product or technical specification. 3M does not guarantee the accuracy of this information. If any 3M products described in this literature are defective in material or workmanship, 3M will replace them at no charge. THERE ARE NO OTHER WARRANTIES FOR THESE PRODUCTS, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. This

### **3M** Filtration Products

3M Center, Building 60-1S-16 St. Paul, MN 55144-1000 800-648-3550

## **Product Specifications**

#### **Micron Ratings:**

Product	Initial
Number	Efficiency
522	2.5 micron @ 99%
525	5.0 micron @ 99%
527	15 micron @ 99%
529	48 micron @ 99%

#### **Dimensions** (Nominal):

#### **Outer Diameter:**

	7 inches	18 cm
Length:	32 inches (#2 size)	81 cm

#### A & D Sealing Ring:

Available in "A" ring and "D" ring sizes. Check with your local distributor for proper size to fit your vessel.

#### **Operating Conditions:**

35 psid

Maximum Operating Temperature:180F82CRecommended Flow: (in water)25 gpm5.7 cu m/hrSuggested Maximum Flow: (in water)50 gpm11 cu m/hrSuggested Maximum Differential Pressure:

2.4 bar

Disposal of used filters must comply with applicable federal, state and local laws and regulations.

#### **Order Information**

To order contact your local 3M Filtration Products distributor or call toll free 1-800-648-3550.

warranty does not apply to damage or defects resulting from improper use, storage or maintenance of these products. User must determine whether the 3M products described in this literature are fit for a particular purpose, suitable for user's application and meet user's performance expectations. 3M IS NOT LIABLE FOR ANY LOSS OR DAMAGES, WHETHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF THE USE OF OR INABILITY TO USE ANY OF THESE PRODUCTS REGARDLESS OF LEGAL THEORY.