

XPERTA 20

(Bed type milling machine)

Delivery Date : Immediate

TECHNICAL FEATURES



Serial No.	624295
X-Travel (mm)	2.000
Z-Travel (mm)	1.000
Y-Travel (mm)	1.000
Contro Unit	HEIDENHAIN TNC 640 HSCI 19"
Spindel Motor	24 kW
Working Table (mm)	2.300 x 1.000

MILLING HEAD UDG (Auto-indexed milling head)



Tool Taper	ISO 50 BIG PLUS
B axis indexing	2.5°
C axis indexing	2.5°
Max. Speed (S1)	4.000 rpm
Max. Torque (S1)	840 Nm
Max. Power (S1)	24 Kw
Clamping force	22.000 Kg
Tool clamping force	1.800 Kg

ACCESSORIES

- 1 Rear chip conveyor
- Coolant through spindle: 17 bar int + 17 bar ext. (2 pumps)
- Coolant tank 450 l.
- Washable Filter 40 µm
- ATC 30, horizontal & vertical change
- Handheld HR 510
- CE Splash guard | Perimeter panels without roof

STANDARD EQUIPMENT

- AFC CORREA cycle
- Telediagnosis
- Machine estatus light
- Internal + external air flow through the tool
- Coolant gun
- RJ45 Ethernet socket in control cabinet
- Air conditioned electrical cabinet
- Anchoring elements