

NORMA L 45

(Moving Column Machine)

Delivery Date: 2 Months

TECHNICAL FEATURES



Serial No.	628046
X-Travel (mm)	4.500
Z-Travel (mm)	2.000
Y-Travel (mm)	1.250
Control Unit	HEIDENHAIN TNC 640 HSCI 19" Rear operator's post in cabin
Spindle Motor	24 kW
Working Table (mm)	5.500 x 1.200

MILLING HEAD UAD (Auto-indexed milling head)



Tool Taper	ISO 50 BIG PLUS
B axis indexing	0.02°
C axis indexing	0.02°
Max. Speed (S1)	6.000 rpm
Max. Torque (S1)	840 Nm
Max. Power (S1)	24 Kw
Clamping force	22.000 Kg
Tool clamping force	2.500 Kg
Working torque milling head bodies	64.000 Nm

ACCESSORIES

- 1 Rear chip conveyor
- Coolant through spindle: 36 bar int + 17 bar ext. (2 pumps)
- Coolant tank 1,000 L
- CE Splash-guard
- ATC 60, horizontal & vertical change
- Handheld HR 510
- Coolant gun

STANDARD EQUIPMENT

- AFC CORREA cycle
- Telediagnosis
- Air conditioned electrical cabinet
- Internal + external air flow through the tool
- RJ45 Ethernet socket in control cabinet
- Anchoring elements
- Machine estatus light.