HIGH PERFORMANCE
MICRO-CONNECTORS

DMM SERIES Micro D-Mix™

METAL RECTANGULAR CONNECTORS

NICOMATIC

MANUFACTURER & DESIGNER OF INTERCONNECT SOLUTIONS

CONTENT

INTRODUCTION

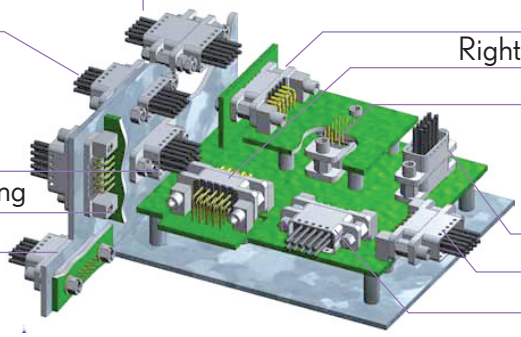
DMM Series Micro D-Mix™

Defence and aerospace systems require high levels of performance in harsh environments, space saving and flexibility for the design.
The DMM series was developed to meet these needs.
All spaces are compliant or exceed MIL-DTL-83513G
All series are dedicated to cable and Printed Circuit Board applications.

NICOMATIC reinvents the Micro-D concept with a full modular and hybrid range

- 2mm pitch, from 1 to 4 rows, from 2 to 120 contacts shell size
- I/O connector, board to board, board to cable & cable to cable versions
  - Low frequency (LF): 3A
  - High frequency (HF): 6GHz
  - High power (HP): 5/8/10/15/20A

Application examples



MAIN BENEFITS

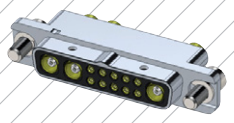
- Saves space = Low profile, high density package & small footprint
- Full modularity = Signal, power & coax contacts
- Easy maintenance = Removable crimp contact
- High flexibility = Front / Rear panel mount, Straight / 90°, Cable / PCB
- Short lead-time = Fast availability vs. Micro-D, low MOD
- Affordability = Cost effective solution
- Reliability = According to MIL-DTL-83513G

Classic DMM

Classic DMM series: LF contacts, for harness applications or Printed Circuit Board. Available in most popular shell sizes from the market, these standard connectors are easy to choose and fast to deliver with affordable price

- LF contacts
- From 2 to 3 rows, 10 to 90 LF contacts
- Easy to choose, Fast to deliver
- Most popular Micro-D shell sizes

More than **200** configuration possibilities

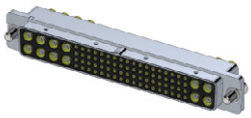


My DMM

My DMM series: LF, HF, HP or hybrid connectors, a range based on multi-contact arrangements, offering free positioning with pre-defined shell sizes. More than 60 fixing hardware options are available for easy integration. This series offers custom design possibilities with the advantage of an off-the-shelf product.

- Mixed layout
- From 1 to 4 rows, 4 to 120 LF contacts, 1 to 30 HP/HF contacts
- Easy to customize, easy to get
- Wider range to fit your design
- Panel mounting, racking and locking

More than **20 000** configuration possibilities



Exclusive DMM

Exclusive DMM series: LF, HF, HP or mixed contacts of any size, any length. A much higher number of arrangements is possible. The number of rows can be changed according to application constraints. These bespoke connectors optimize space and weight savings.

- Shell size selection
- Millions of possible designs
- Bespoke DMM for unique space constraints

More than **2 million** configuration possibilities

TECHNICAL DATA

CONTEXT

THIS SPECIFICATION COVERS PERFORMANCE REQUIREMENTS FOR NICOMATIC DMM CONNECTORS IN COMPLIANCE WITH MIL-DTL-83513G

REQUIREMENTS

ELECTRICAL PERFORMANCE REQUIREMENTS

Signal Low Frequency contacts (LF)

Rated current	3A max@25°C / 2.2A max@85°C
Rated voltage (sea level)	200VRMS
Withstanding voltage (sea level)	600VRMS
Breakdown voltage (sea level)	800VRMS
Contact resistance (initial)	8.7mΩ max
Insulation resistance	5GΩ min

High Power contacts (HP)

Rated voltage	500 VRMS
Withstanding voltage	1500 VRMS
Rated Current	30A max@25°C / 20A max@85°C
Contact resistance (initial)	3mΩ max

High Frequency contacts (HF)

Impedance	50Ω – 75Ω
Insulation resistance	10^6MΩ@250VRMS
SWR (stationary wave ratio)	< 1.05 + 0.04 *f GHz
Frequency range	6GHz (depending on cable)
Insulation between 2 contacts	-100dB (depending on cable)

MECHANICAL REQUIREMENTS

Low Frequency contacts (LF)

Durability	500 cycles min
Contact engagement/separation force	2N max. / 0.2N min
Contact retention in insulator (initial)	10N min
Contact replacement in insulator	3 cycles (contact on cable without backpotting)

High Power / High Frequency contacts

Durability	500 cycles min
Contact engagement/separation force	2N max / 0.5N min
Secure overlapping	1.30mm
Contact replacement in insulator	5 cycles (contact on cable without backpotting)

ENVIRONMENTAL REQUIREMENTS

Temperature range	From -55°C to +125°C. Complies with PbFree reflow T° profile
Vibration severity	10 to 2000Hz / 15g / 3 axis / 12 cycles per axis. (no signal interruption > than 1 µs)
Shock severity	100g for 6 ms sawtooth. (no signal interruption > than 1 µs)
Salt spray	48h, 5% NaCl

MATERIAL

Shell

Aluminum 6061 type alloy - Chemical Nickel plating 10µm

Insert

Special PPS (Polyphenylene Sulfide Fibreglass filled thermoplastic) UL 94-V0
Radiation resistance / No humidity absorption / Oxygen free
Note: PPS characteristics are recognized for space applications
Insert retention: 50 pounds per sq. inch

Fixing Hardware

Jackscrew: Passivated Stainless steel 300 series
M2.5 Max. torque 0.30N.m (circlip version: D53) / 0.40 N.m (others)

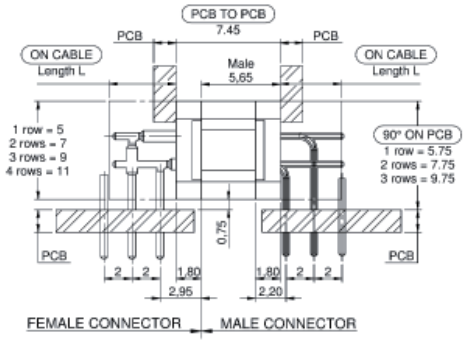
Contacts

Low Frequency contacts: Ni + Au > 1.27µm (depending on contact)
Insulator: PTFE (HF contacts only)
Retaining clip: Be/Cu Ni plated 3µm (contacts on cable only)

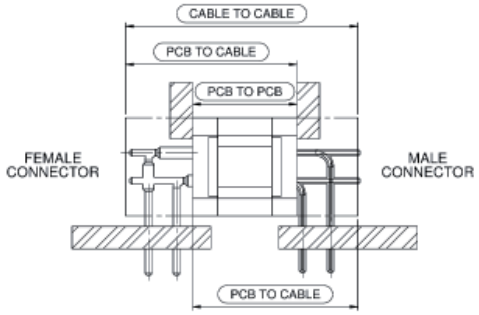
IMPORTANT NOTICE

According to the routines test other than MIL our technical features for DMM Micro-connectors reach a higher result.
Please contact technic@nicomatic.fr for more information.
For example:
- LF: up to 5A max.@ 25°C
- HF: up to 11GHz
- HP: up to 30A
- Mechanical operations: up to 5 000 cycles
- Application with LVDS signal @ 400MHz, impedance 100 Ohm
- High speed: USB, 1Gb/s Ethernet...

CONNECTOR SPACING

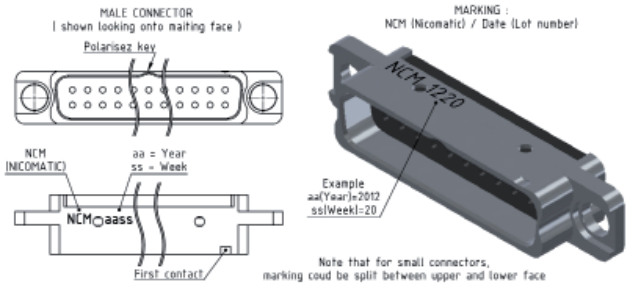


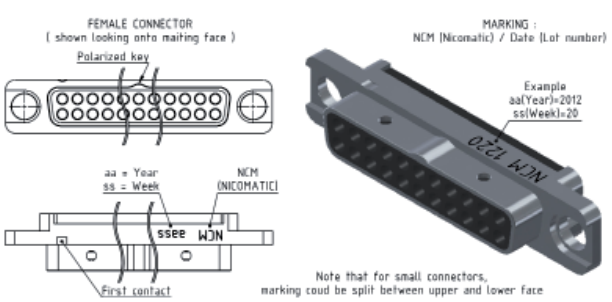
VERSION ON CABLE		
Shell type	Length L	
	Female	Male
Low profile C / S	2,30	2,20
Medium profile CP / SP	4,80	4,35
High profile CL / SL	7,80	7,35



			FEMALE CONNECTOR				
			PCB		CABLE		
			STRAIGHT	90°	C / S	CP / SP	CL / SL
MALE CONNECTOR	PCB	STRAIGHT	7,45		9,75	12,25	15,25
		90°					
	CABLE	C / S	9,65		11,95	14,45	17,45
		CP / SP	11,80		14,10	16,60	19,60
		CL / SL	14,80		17,10	19,60	22,60

CONNECTOR MARKING



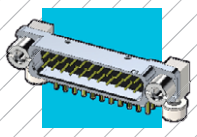


Classic DMM

- HIGH RELIABLITY
- COST EFFECTIVE
- EASY TO CHOOSE, FAST TO DELIVER
- MOST POPULAR MICRO-D SHELL SIZES

ON CABLE

STRAIGHT PCB

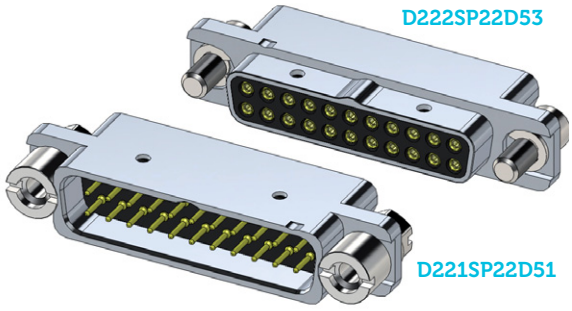


RIGHT ANGLE PCB

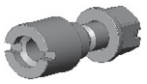
Classic DMM series: LF contacts, for harness applications or printed circuit boards.
Available in most popular shell sizes from the market, these standard connectors are easy to choose and fast to deliverwith affordable price.

ON CABLE

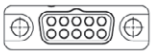
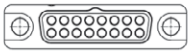
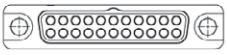
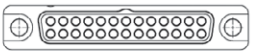
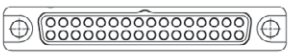
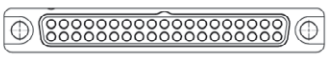
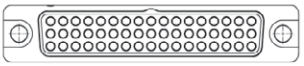
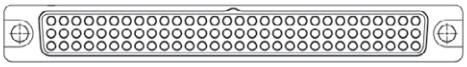
- LOW FREQUENCY CONTACTS
- AWG22 / 24-28
- REMOVABLE CONTACTS



HOW TO ORDER ?

PART NUMBERING					
Classic DMM ON CABLE					
DMM	**Series**	**Gender**	**LF contact type**	**Contact Layout**	**Fixing Hardware**
D	22 - from 10 to 38 pins	1 - male	CP - for #22 AWG	10	D53 jackscrew for female connector  size: M2.5
	32 - from 51 to 90 pins	2 - female	SP - for #24-28 AWG	16	
				22	
				26	
				32	
MATING D 53 → D51				38	D51 jackpost for male connector 
				51	
				90	

DIMENSIONS

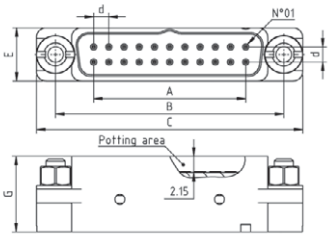
	Number of LF contacts	Gender	A	B	C	E	G
	10	M	8	18	23	7	10
		F	8	18	23	7	10
	16	M	14	24	29	7	10
		F	14	24	29	7	10
	22	M	20	30	35	7	10
		F	20	30	35	7	10
	26	M	24	34	39	7	10
		F	24	34	39	7	10
	32	M	30	40	45	7	10
		F	30	40	45	7	10
	38	M	36	46	51	7	10
		F	36	46	51	7	10
	51	M	32	42	47	9	10
		F	32	42	47	9	10
	90	M	58	68	73	9	10
		F	58	68	73	9	10

Dimensions

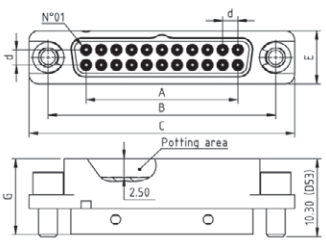
d : pitch :2mm

Potting area:
male 2.15mm
female 2.50mm

Male



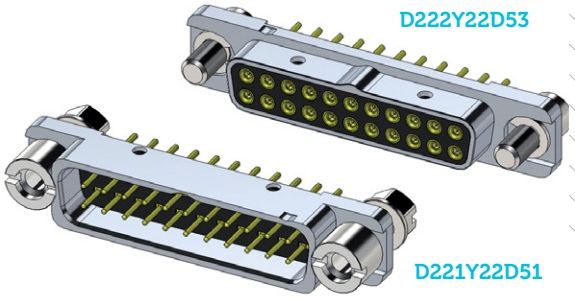
Female



M = MALE I F = FEMALE I DIMENSIONS ARE IN MM

STRAIGHT PCB

LOW FREQUENCY CONTACTS



HOW TO ORDER ?

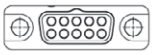
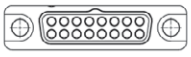
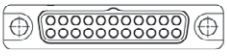
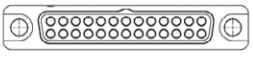
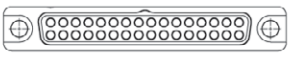
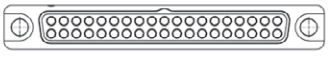
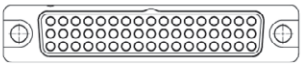
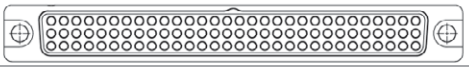
PART NUMBERING					
Classic DMM STRAIGHT PCB					
DMM	**Series**	**Gender**	**LF contact type**	**Contact Layout**	**Fixing Hardware**
D	22 - from 10 to 38 pins	1 - male	Y - for PCB 1.6mm	10	D53 jackscrew PCB for female
	32 - from 51 to 90 pins	2 - female	YL - for PCB 3.2mm	16	
				22	
				26	D51 jackpost PCB 1.6mm for male
				32	
				38	D51L jackpost PCB ≤ 3.2mm for male
				51	
				90	


size: M2.5

MATING

D 53 → D51
→ D51L

DIMENSIONS

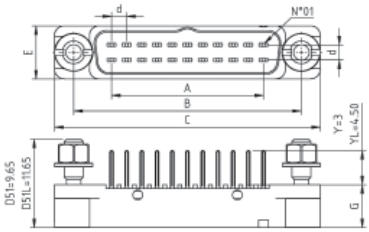
	Number of LF contacts	Gender	A	B	C	E	G
	10	M	8	18	23	7	5.65
		F	8	18	23	7	5.20
	16	M	14	24	29	7	5.65
		F	14	24	29	7	5.20
	22	M	20	30	35	7	5.65
		F	20	30	35	7	5.20
	26	M	24	34	39	7	5.65
		F	24	34	39	7	5.20
	32	M	30	40	45	7	5.65
		F	30	40	45	7	5.20
	38	M	36	46	51	7	5.65
		F	36	46	51	7	5.20
	51	M	32	42	47	9	5.65
		F	32	42	47	9	5.20
	90	M	58	68	73	9	5.65
		F	58	68	73	9	5.20

M = MALE | F = FEMALE | DIMENSIONS ARE IN MM

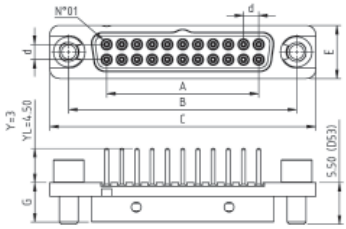
Dimensions

d : pitch :2mm

Male



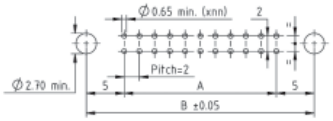
Female



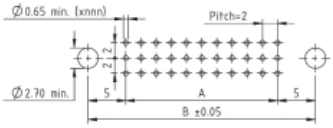
PCB Layout

Straight PCB

220 Y-YL

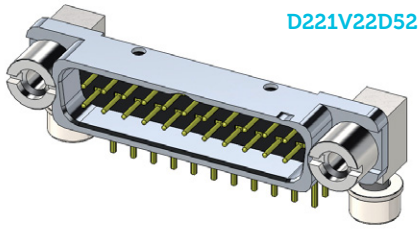


320 Y-YL



RIGHT ANGLE PCB

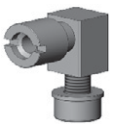
- LOW FREQUENCY CONTACTS
- ONLY MALE CONNECTORS

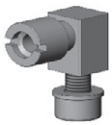


D221V22D52

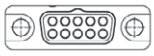
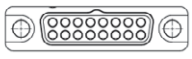
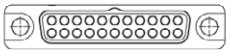
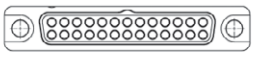
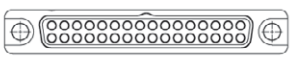
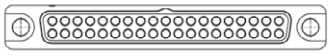
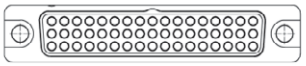
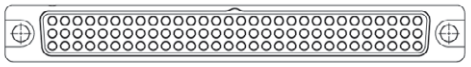
HOW TO ORDER ?

PART NUMBERING					
Classic DMM RIGHT ANGLE PCB					
DMM	Series	Gender	LF contact type	Contact Layout	Fixing Hardware
D	22 - from 10 to 38 pins	1 - male	V - for PCB 1.6mm	10	For 2 rows
	32 - from 51 to 90 pins		VL - for PCB 3.2mm	16	D52 jackpost PCB 1.6mm
				22	
				26	D52M jackpost PCB 2.4mm
				32	
				38	D52L jackpost PCB 3.2mm
				51	
				90	
					For 3 rows
					D57 jackpost PCB 1.6mm
					D57M jackpost PCB 2.4mm
					D57L jackpost PCB 3.2mm





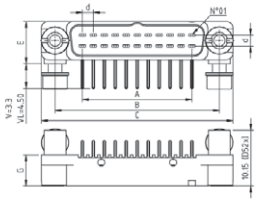
DIMENSIONS

	Number of LF contacts	Gender	A	B	C	E	G
	10	M	8	18	23	7.75	5.65
	16	M	14	24	29	7.75	5.65
	22	M	20	30	35	7.75	5.65
	26	M	24	34	39	7.75	5.65
	32	M	30	40	45	7.75	5.65
	38	M	36	46	51	7.75	5.65
	51	M	32	42	47	9.75	5.65
	90	M	58	68	73	9.75	5.65

Dimensions

Male

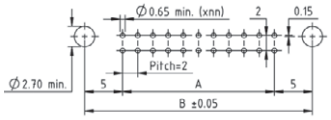
d : pitch :2mm



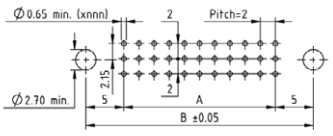
PCB Layout

Male

220 V-VL



320 V-VL



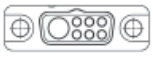
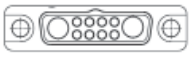
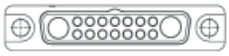
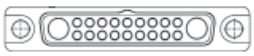
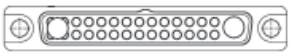
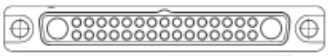
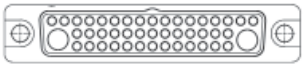
MY DMM

- HIGH RELIABLITY
- EASY TO CUSTOMIZE, EASY TO GET
- WIDER RANGE TO FIT YOUR DESIGN
- MIXED LAYOUT
- RACKING, LOCKING, PANEL MOUNT

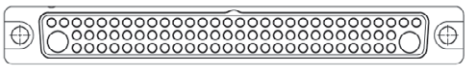
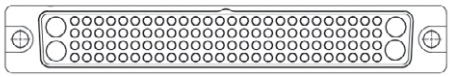
My DMM series: LF, HF, HP or hybrid connectors, a range based on multi-contact arrangements, offering free positioning with pre-defined shell sizes.
More than 60 fixing hardware options are available for easy integration. This series offers custom design possibilities with the advantage of an off-the-shelf product.

INSERT ARRANGEMENTS

DISCOVER ALL INSERT ARRANGEMENTS

ROWS	Shell size	Number of LF contacts	Number of HP / HF contacts	View
1 ROW	4	4	0	
2 ROWS	10	10	0	
		6	1	
		2	2	
2 ROWS	16	16	0	
		12	1	
		8	2	
		4	3	
		0	4	
2 ROWS	22	22	0	
		18	1	
		14	2	
		10	3	
		6	4	
		2	5	
2 ROWS	26	26	0	
		22	1	
		18	2	
		14	3	
		10	4	
		6	5	
		2	6	
2 ROWS	32	32	0	
		28	1	
		24	2	
		20	3	
		16	4	
		12	5	
		8	6	
		4	7	
		0	8	
2 ROWS	38	38	0	
		34	1	
		30	2	
		26	3	
		22	4	
		18	5	
		14	6	
		10	7	
		6	8	
		2	9	
3 ROWS	51	51	0	
		47	1	
		43	2	
		39	3	
		35	4	
		31	5	
		27	6	
		23	7	
		19	8	
		15	9	
		11	10	
		7	11	
		3	12	

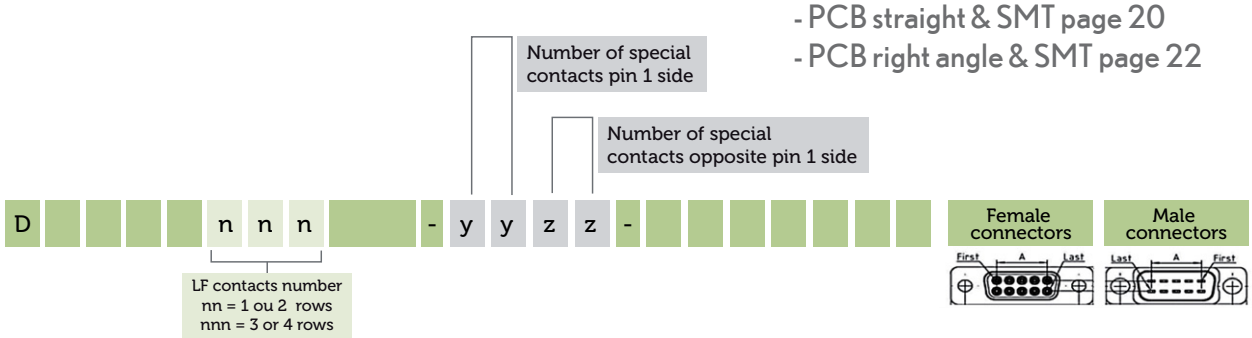
M = MALE | F = FEMALE | DIMENSIONS ARE IN MM

ROWS	Shell size	Number of LF contacts	Number of HP / HF contacts	View
3 ROWS	90	90	0	
		86	1	
		82	2	
		78	3	
		74	4	
		70	5	
		66	6	
		62	7	
		58	8	
		54	9	
		50	10	
		46	11	
		42	12	
		38	13	
		34	14	
		30	15	
		26	16	
		22	17	
		18	18	
		14	19	
		10	20	
		6	21	
		2	22	
4 ROWS	120	120	0	
		112	2	
		104	4	
		96	6	
		88	8	
		80	10	
		72	12	
		64	14	
		56	16	
		48	18	
		40	20	
		32	22	
		24	24	
		16	26	
		8	28	
		0	30	

HOW TO ORDER MY DMM IN 3 STEPS

- Select the number of pins according to table above
- Arrange HP/HF contacts positioning according to your need (top right, top left, on both sides)
- Complete your part number for each series:

- on cable page 18
- PCB straight & SMT page 20
- PCB right angle & SMT page 22

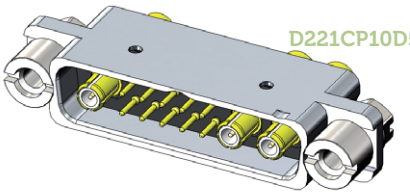


ON CABLE

- LOW FREQUENCY (LF), HIGH FREQUENCY (HF), HIGH POWER (HP) CONTACTS
- RACKING OR LOCKING HARDWARE
- REMOVABLE CONTACTS
- PANEL MOUNT

D222CP10D53-0201-2312

D221CP10D51-0201-1312



HOW TO ORDER ?

PART NUMBERING

MY DMM ON CABLE

DMM	Series	Gender	LF contact type	LF contact Layout	Fixing Hardware	HF / HP contact Layout	HF / HP contact type
				Number of contacts	Screw locking	Number of contacts	Not applicable for 1 row
D	10 - 1 row	1 - male	CP for #22 AWG	From 2 to 120	D53 jackscrew	From 1 to 30	HIGH POWER
	22 - 2 rows	2 - female	SP for #24-28 AWG	Refer to p.16/17	D51 jackpost Front panel 1.5mm	Refer to p.16/17	For male connectors 3305 - 5Amp - AWG20 3308 - 8Amp - AWG18 3310 - 10Amp - AWG16-18-20 3315 - 15Amp - AWG14 3320 - 20Amp - AWG12
	32 - 3 rows		E 0 LF contacts* (for special configurations only)		D51 L jackpost Front panel 3.5 mm		For female connectors 4305 - 5Amp- AWG20 4308 - 8Amp - AWG18 4310 - 10Amp - AWG16-18-20 4315 - 15Amp - AWG14 4320 - 20Amp - AWG12
	42 - 4 rows				D55D jackpost Rear panel 2mm		HIGH FREQUENCY COAX
					Rack locking		For male connectors
					D63 guide pin Front panel 1.5mm		1312 - for cable Ø 1.2mm 1320 - for cable Ø 2mm 1324 - for cable Ø 2.4mm 1326 - for cable Ø 2.6mm 1347 - for cable type UT47 1385 - for cable type UT85
					D64 guide socket Front panel 1.5mm		For female connectors 2312 - for cable Ø 1.2 mm 2320 - for cable Ø 2 mm 2324 - for cable Ø 2.4 mm 2326 - for cable Ø 2.6 mm 2347 - for cable type UT47 2385 - for cable type UT85
					D64L guide socket Front panel 3.5mm		
					D65D guide socket Rear panel 2mm		

MATING

D 53 → D51
→ D51L
→ D55D

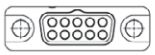
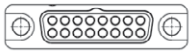
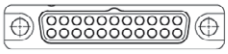
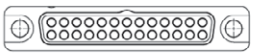
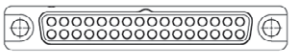
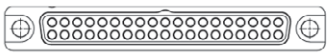
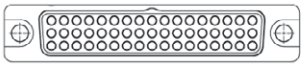
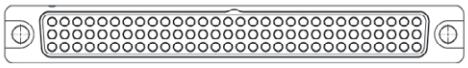
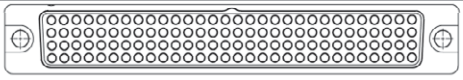
D63 → D64
→ D64L
→ D65D

For other panel thicknesses, please refer to Exclusive DMM page 27.

*In case of no LF contacts, please specify "00".

DIMENSIONS

Example with all LF arrangements. Mixed-layout also possible.

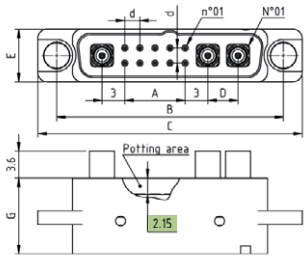
	Number of LF contacts	Gender	A	B	C	E	G
	4	M	6	16	21	5	10
		F	6	16	21	5	10
	10	M	8	18	23	7	10
		F	8	18	23	7	10
	16	M	14	24	29	7	10
		F	14	24	29	7	10
	22	M	20	30	35	7	10
		F	20	30	35	7	10
	26	M	24	34	39	7	10
		F	24	34	39	7	10
	32	M	30	40	45	7	10
		F	30	40	45	7	10
	38	M	36	46	51	7	10
		F	36	46	51	7	10
	51	M	32	42	47	9	10
		F	32	42	47	9	10
	90	M	58	68	73	9	10
		F	58	68	73	9	10
	120	M	58	68	73	11	10
		F	58	68	73	11	10

Dimensions

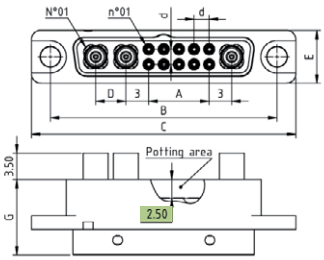
d : pitch : 2mm
D : pitch : 4mm

Potting area:
male 2.15mm
female 2.50mm

Male



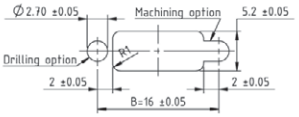
Female



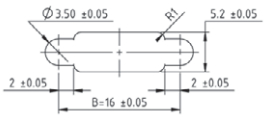
Panel cut

Front

100 CP - SP - EP



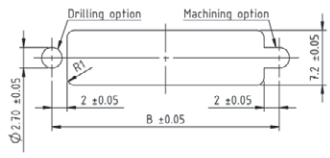
Rear

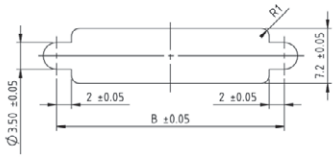


220 CP - SP - EP

Dimensions in mm :

B = (yy+zz) x 4 + A +10
Bmax. = 68

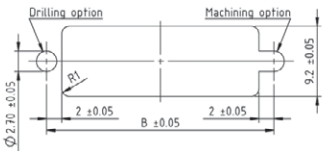


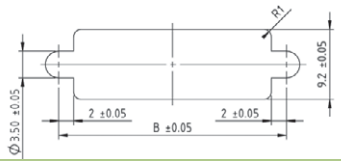


320 CP - SP - EP

Dimensions in mm :

B = A +10
Bmax. = 68

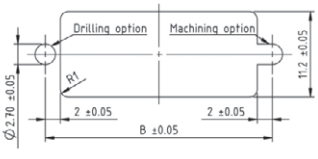


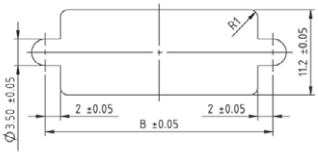


420 CP - SP - EP

Dimensions in mm :

B = A +10
Bmax. = 68





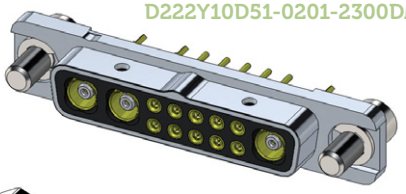
Panel cut is the same for male or female connectors

M = MALE | F = FEMALE | DIMENSIONS ARE IN MM

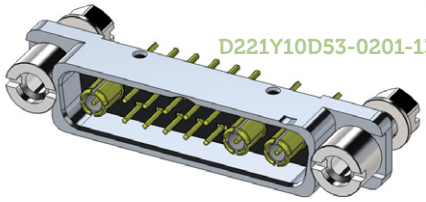
STRAIGHT PCB & SMT

- LF FREQUENCY (LF), HIGH FREQUENCY (HF), HIGH POWER (HP) CONTACTS
- RACKING OR LOCKING HARDWARE
- SMT LF CONTACTS AVAILABLE

D222Y10D51-0201-2300DMM



D221Y10D53-0201-1300DMM



HOW TO ORDER ?

PART NUMBERING

MY DMM STRAIGHT PCB

DMM	Series	Gender	LF contact type	LF contact Layout	Fixing Hardware	HF / HP contact Layout	HF / HP contact type
D	10 - 1 row	1 - male	Y for PCB 1.6mm	From 2 to 120	**Screw locking**	From 1 to 30	HIGH POWER
	22 - 2 rows	2 - female	YL for PCB 3.2mm	Refer to p.16/17	D53 jackscrew	Refer to p.16/17	For male connectors 3300 DMM for PCB 1.6mm 3300 45 for PCB 3.2mm
	32 - 3 rows		T Straight SMT		D51 jackpost for PCB 1.6mm		For female connectors 4300 DMM for PCB 1.6mm 4300 45 for PCB 3.2mm
	42 - 4 rows		D 0 LF contacts* (for special configurations only)		D51L jackpost for PCB 2.4 to 3.2mm		HIGH FREQUENCY For male connectors 1300 DMM for PCB 1.6mm 1300 45 for PCB 3.2mm
					D55D jackpost Rear panel 2mm / PCB 1.6mm		For female connectors 2300 DMM for PCB 1.6mm 2300 45 for PCB 3.2mm
					Rack locking		
					D63 - guide pin for PCB 1.6mm		
					D64 - guide socket for PCB 1.6 mm		
					D64L - guide socket for PCB 2.4 to 3.2mm		
					D65D - guide socket Rear panel 2 mm		

MATING

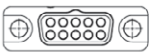
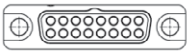
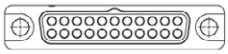
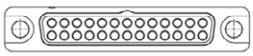
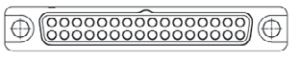
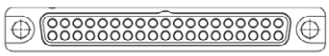
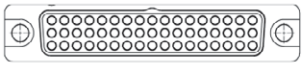
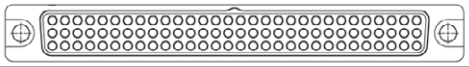
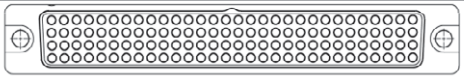
D 53 → D51
→ D51L
→ D55D

D63 → D64
→ D64L
→ D65D

*In case of no LF contacts, please specify "00".

DIMENSIONS

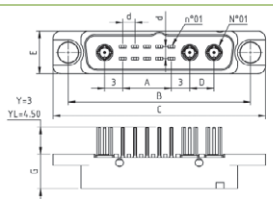
Example with all LF arrangements. Mixed-layout also possible.

	Number of LF contacts	Gender	A	B	C	E	G
	4	M	6	16	21	5	5.65
		F	6	16	21	5	5.20
	10	M	8	18	23	7	5.65
		F	8	18	23	7	5.20
	16	M	14	24	29	7	5.65
		F	14	24	29	7	5.20
	22	M	20	30	35	7	5.65
		F	20	30	35	7	5.20
	26	M	24	34	39	7	5.65
		F	24	34	39	7	5.20
	32	M	30	40	45	7	5.65
		F	30	40	45	7	5.20
	38	M	36	46	51	7	5.65
		F	36	46	51	7	5.20
	51	M	32	42	47	9	5.65
		F	32	42	47	9	5.20
	90	M	58	68	73	9	5.65
		F	58	68	73	9	5.20
	120	M	58	68	73	11	5.65
		F	58	68	73	11	5.20

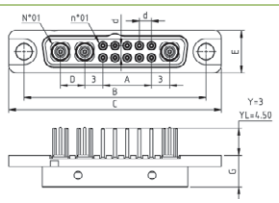
Dimensions

d : pitch : 2mm
D : pitch : 4mm

Male

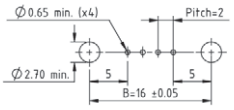


Female

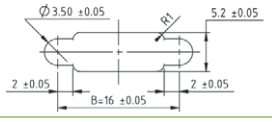


PCB layout / Rear panel cut

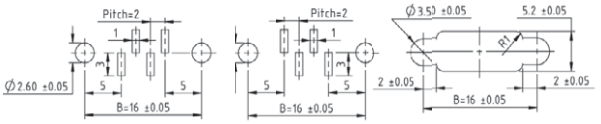
100 Y - YL



Rear

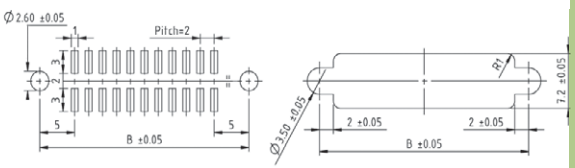


100 T | 220 T



Dimensions in mm :

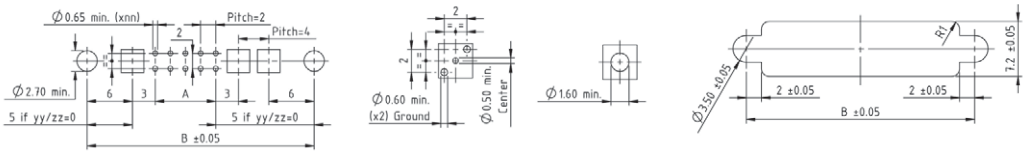
B = (yy+zz) x 4 + A +10
Bmax. = 68



220 Y - YL

Dimensions in mm :

B = (yy+zz) x 4 + A +10
Bmax. = 68



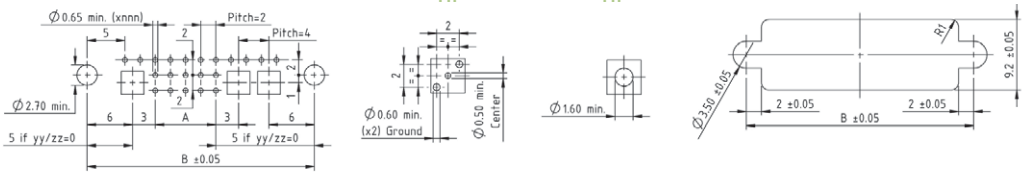
HF

HP

320 Y - YL

Dimensions in mm :

B = A +10
Bmax. = 68



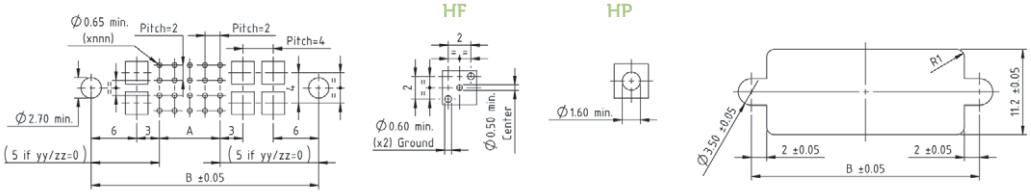
HF

HP

420 Y - YL

Dimensions in mm :

B = A +10
Bmax. = 68

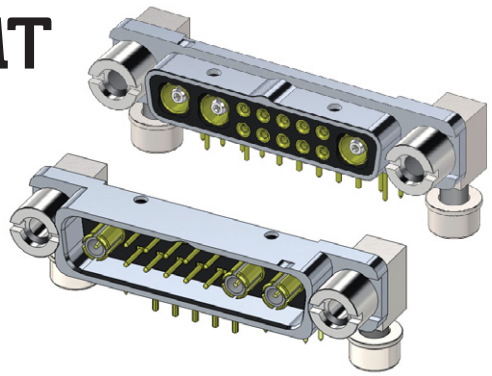


HF

HP

RIGHT ANGLE PCB & SMT

D222V10D52M-0201-2400DMM



- LOW FREQUENCY (LF), HIGH FREQUENCY (HF), HIGH POWER (HP) CONTACTS
- MALE / FEMALE FIXING INTERCHANGEABLE
- RACKING OR LOCKING HARDWARE
- SMT LF CONTACTS AVAILABLE

D221V10D53-0201-1400DMM

HOW TO ORDER ?

PART NUMBERING

MY DMM RIGHT ANGLE PCB LOCKING

DMM	Series	Gender	LF contact type	LF contact Layout	Fixing Hardware	HF /HP contact Layout	HF /HP contact type
D	10 - 1 row	1 - male	V for PCB 1.6mm	From 2 to 90 Refer to p.16/17	**Screw locking**	From 1 to 15 Refer to p.16/17	**HIGH POWER**
	22-2 rows	2 - female	VL for PCB 3.2mm		D53 size: M2.5 jackscrew inner hexagonal 		For male connectors 3400 DMM for PCB 1.6mm
	32 - 3 rows		R Right Angle SMT		**For 1 row connector**		For female connectors 4400 DMM for PCB 1.6mm
			D 0 LF contacts* (for special configurations only)		D60 jackpost for PCB 1.6mm 		**HIGH FREQUENCY**
					D60M jackpost for PCB 2.4mm		For male connectors 1400 DMM for PCB 1.6mm
					D62MD jackpost front panel 2mm PCB 2.4mm 		For female connectors 2400 DMM for PCB 1.6mm
					For 2 rows connector		
					D52 jackpost for PCB 1.6mm 		
					D52M jackpost for PCB 2.4mm		
					D56MD jackpost rear panel 2mm PCB 2.4mm 		
					For 3 rows connector		
					D57 jackpost for PCB 1.6mm 		
					D57M jackpost for PCB 2.4mm		
					D59MD jackpost rear panel 2mm PCB 2.4mm 		

MATING

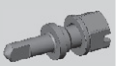
D 53 → ALL

*In case of no LF contacts, please specify "00".

HOW TO ORDER ?

PART NUMBERING

MY DMM RIGHT ANGLE PCB RACKING

DMM	Series	Gender	LF contact type	Signal contact Layout	Fixing Hardware	Coax / Power contact Layout	Coax / Power contact type
					Rack locking		
D	10 - 1 row	1 - male	V for PCB 1.6mm	From 2 to 90	D63 size: M2.5 guide pin for PCB 1.6mm 	From 1 to 15	HIGH POWER For male connectors 3400 DMM for PCB 1.6mm For female connectors 4400 DMM for PCB 1.6mm
	22-2 rows	2 - female	VL for PCB 3.2mm	Refer to p.16/17	**For 1 row connector**	Refer to p.16/17	
	32 - 3 rows		R Right angle SMT		D71 guide socket for PCB 1.6mm 		HIGH FREQUENCY For male connectors 1400 DMM for PCB 1.6mm For female connectors 2400 DMM for PCB 1.6mm
			D for 0 LF contacts* (for special configurations only)		D71M guide socket for PCB 2.4mm		
					D73MD guide socket rear panel 2mm / PCB 2.4mm 		
					For 2 rows connector		
					D68 guide socket for PCB 1.6mm 		
					D68M guide socket for PCB 2.4mm		
					D74MD guide socket rear panel 2mm / PCB 2.4mm 		
					For 3 rows connector		
					D72 guide socket for PCB 1.6mm 		
					D72M guide socket for PCB 2.4 mm		
					D75MD guide socket rear panel / PCB 2.4mm 		

MATING

D63 → ALL

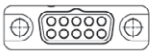
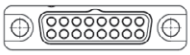
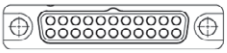
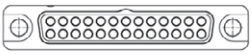
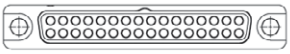
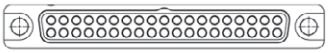
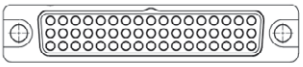
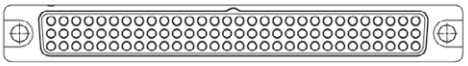
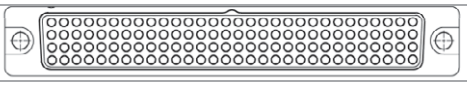
*In case of no LF contacts, please specify "00".

M = MALE | F = FEMALE | DIMENSIONS ARE IN MM

RIGHT ANGLE PCB & SMT

DIMENSIONS

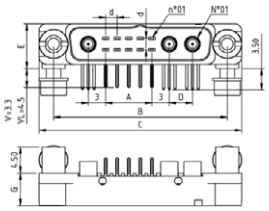
Example with all LF arrangements. Mixed-layout also possible.

	Number of LF contacts	Gender	A	B	C	E	G
	4	M	6	16	21	5.75	5.65
		F	6	16	21	5.75	5.20
	10	M	8	18	23	7.75	5.65
		F	8	18	23	7.75	5.20
	16	M	14	24	29	7.75	5.65
		F	14	24	29	7.75	5.20
	22	M	20	30	35	7.75	5.65
		F	20	30	35	7.75	5.20
	26	M	24	34	39	7.75	5.65
		F	24	34	39	7.75	5.20
	32	M	30	40	45	7.75	5.65
		F	30	40	45	7.75	5.20
	38	M	36	46	51	7.75	5.65
		F	36	46	51	7.75	5.20
	51	M	32	42	47	9.75	5.65
		F	32	42	47	9.75	5.20
	90	M	58	68	73	9.75	5.65
		F	58	68	73	9.75	5.20
	120	M	58	68	73	11.75	5.65
		F	58	68	73	11.75	5.20

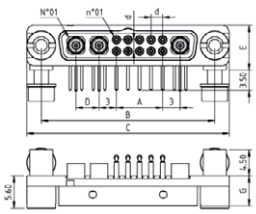
Dimensions

d : pitch : 2mm
D : pitch : 4mm

Male



Female

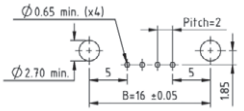


M = MALE | F = FEMALE | DIMENSIONS ARE IN MM

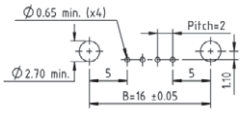
PCB layout

100 V - VL - D

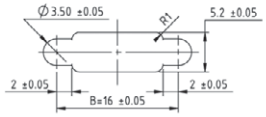
Male



Female



Rear Panel cut

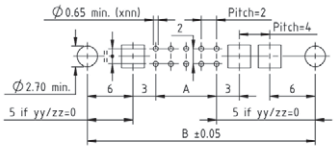


220 V - VL - D (no LF)

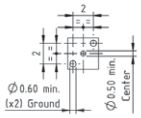
Male only

Dimensions in mm :

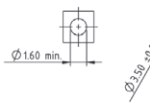
B = (yy+zz) x 4 + A +10
Bmax. = 68

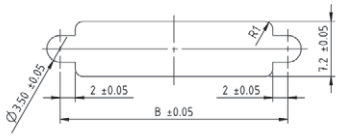


HF



HP



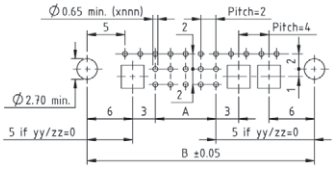


320 V - VL - D (no LF)

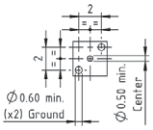
Male only

Dimensions in mm :

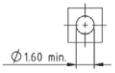
B = A +10
Bmax. = 68

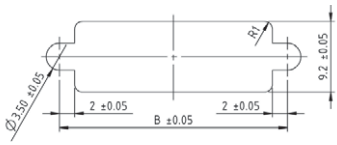


HF



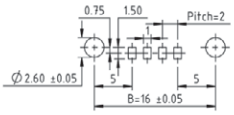
HP



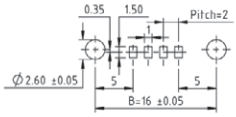


100 R

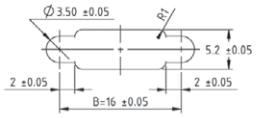
Male



Female

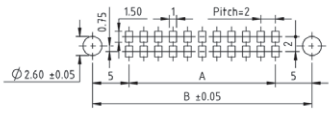


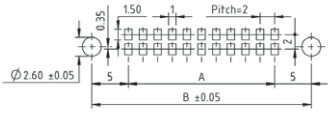
Rear Panel cut

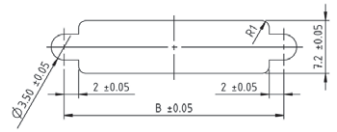


220 R

Dimensions in mm :
A = nn-2
B = A +10
Bmax. = 68



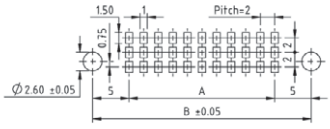


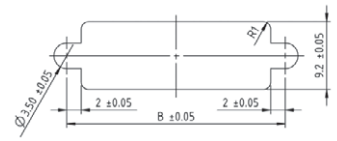


320 R

No female

Dimensions in mm :
A = [(nnn x 2) / 3] - 2
B = A +10
Bmax. = 68





EXCLUSIVE DMM

UPON REQUEST ONLY

- HIGH RELIABLITY
- MILLIONS OF POSSIBLE DESIGNS
- BESPOKE DMM FOR UNIQUE CONSTRAINTS

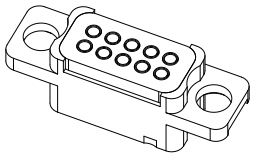
RANGE CAPABILITIES

Exclusive DMM series: LF, HF, HP or mixed contacts of any size, any length. A higher number of arrangements is possible. The number of rows can be changed according to application constraints. These tailor-made connectors optimize space and weight savings.

EXCLUSIVE DMM UPON REQUEST ONLY*

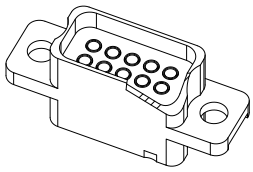
SHELL PROFILES FOR CABLE

S/C



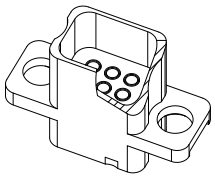
Low profile: 7.5/7.8mm

SP/CP



Medium profile: 10mm

SL/CL



High profile: 13mm

INSERT ARRANGEMENTS

LF arrangements	Series	Profile	LF
	D100		1 row 2 to 30 pins
	D220		2 rows 4 to 60 pins
	D320		3 rows 6 to 90 pins
	D420		4 rows 8 to 120 pins

Mixed arrangements	Series	Profile	LF	HP/HF
	D220		2 rows 2 to 56 pins	1 row 1 to 15 pins
	D320		3 rows 2 to 86 pins	1 row 1 to 15 pins
	D420		4 rows 4 to 112 pins	2 rows 2 to 30 pins
	D430		4 rows 4 to 116 pins	2 rows 1 to 29 pins

CONTACT TYPES

DMM series		series	LF contact												HF contact				HP contact			
			PCB						On cable to crimp or to solder						PCB		Cable		PCB		Cable	
			Straight 1.6 / 3.2		Right angle 1.6 / 3.2		Straight SMT	Right angle SMT	AWG24-28	AWG22	AWG24-28	AWG22	AWG24-28	AWG22	Straight	Right angle	Straight crimp /solder	Right angle crimp/solder	Straight	Right angle	Straight crimp/solder	Right angle Crimp/solder
			Y	YL	V	VL	T	R	S	C	SP	CP	SL	CL								
1 row	M	D101																				
	F	D102																				
2 rows	M	D221																C-S				C-S
	F	D222																C-S				C-S
3 rows	M	D321																C-S				C-S
	F	D322																C-S				C-S
4 rows	M	D421																				
	F	D422																				
4 rows	M	D431																				
	F	D432																				

Not available : contact us

C-S = Use with C-S shell type only

OPTIONS

Backpotting available
Harness with different cable configurations (length, type, color) and backpotting option
Different fixing functions: panel/PCB thicknesses, reverse fixings, SMT...
Different shells

HOW TO ORDER

Contact your local support : customsolution@nicomatic.fr

*Upon request connectors are configurable with a standard part numbering system and avalaible in short lead-time. Contact us!

CABLE ASSEMBLY TOOLS

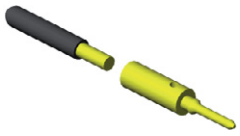
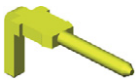
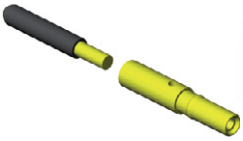
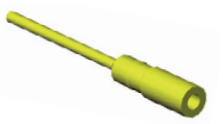
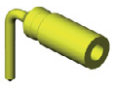
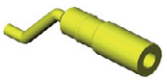
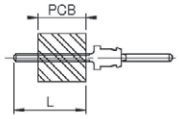
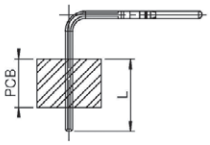
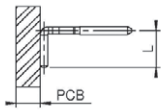
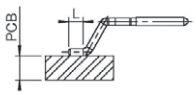
LF CONTACTS

HP CONTACTS

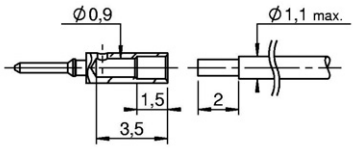
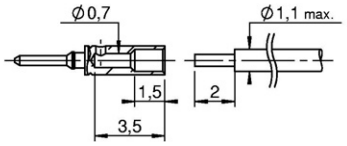
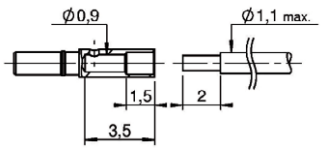
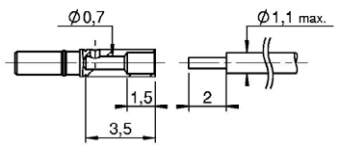
HF CONTACTS

LF CONTACTS

CONTACTS TYPES

	Crimp on cable	Straight PCB Type Y	Right Angle PCB Type V	Straight SMT Type T	Right Angle SMT Type R
Male					
Female					
					

CRIMP CONTACTS

	Gauge wire	Reference	Type	2D
Male	AWG 22	12960	C CP CL	
	AWG 24 - 28	12969	S SP SL	
Female	AWG 22	C13064-P	C CP CL	
	AWG 24 - 28	C12468	S SP SL	

LF CONTACTS

CONTACTS AVAILABILITY

				Typical use					
		CRIMP		PCB				SMT	
				Straight		90°		Straight	90°
1 ROW	Male	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL	V	VL	T	R
	Female	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL	V	VL	T	R
2 ROWS	Male	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL	V	VL	T	R
	Female	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL	V	VL	T	R
3 ROWS	Male	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL	V	VL		R
	Female	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL	V			
4 ROWS	Male	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL				
	Female	C - CP - CL AWG 22	S - SP - SL AWG 24 - 28	Y	YL				

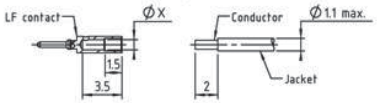
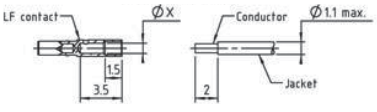
Available in All DMM Available in My DMM and Exclusive DMM Y/V: for PCB 1.6mm YL/VL: for PCB 3.2mm T: L= 2.25mm

HAND CRIMP TOOLS AND SET UP

SELECT YOUR CRIMP TOOLS FOR (LF) CONTACTS

Tools	Part Number
Crimp Tool - DANIELS MH800	MH800
Positioner K1692	C12929
Kit Tool - DANIELS MH800 + Positioner K1692	C14925

SET UP YOUR CRIMP TOOLS FOR (LF) CONTACTS*

	Wire AWG Contact Type	Contact part number	Crimp Tool setting	Diameter X	2D
Male	22 - C - CP- CL	12960	6	0,9	
	24 - S - SP - SL	12969	7	0,7	
	26 / 28 - S - SP - SL		6	0,7	
Female	22 - C - CP - CL	C13064-P	6	0,9	
	24 - S - SP - SL	C12468	7	0,7	
	26 / 28 - S - SP - SL		6	0,7	

* according to wire AWG and contacts

LF CONTACTS

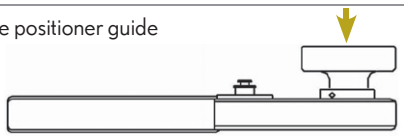
CRIMP INSTRUCTIONS ICLF01

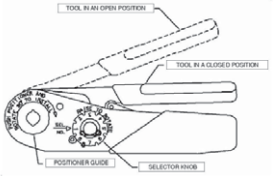
Set the hand crimp tool according to crimp barrel accommodation table above

Crimp Tool setting

Select the crimp tool setting with the selector knob

Put the positioner K1692 in the positioner guide





Check the wire stripping

Insert the wire in the contact

The conductor must be visible through the inspection window of the contact

Insert the contact and wire assembly in the crimp guide of the hand crimp tool

In the crimp guide, the contact and wire assembly mist be in the end stop position

During the crimping, keep the wire in position

Just one crimping operation is allowed per contact and wire assembly

Visually check the crimping

The crimping must not deform the inspection window

The contact must not have visible fractures or cracks

The contact barrel must not be deformed or bent

Check the contact is firmly crimped, by pulling gently

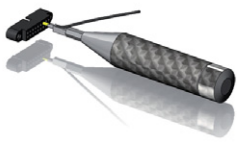
For that purpose,
two fingers are enough:
pinch the wire and pull smoothly
along the axis of the crimped contact

	AWG	Newton	
		Silver/tin plated wire	Nickel plated wire
LF contacts	28	13.4	8.9
	26	22.3	13.4
	24	35.6	26.7
	22	53.4	35.6

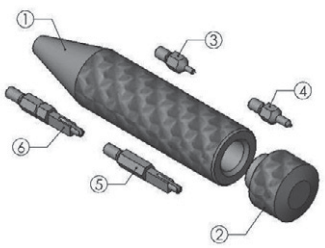
Nicomatic results > to IPC/WHMA-A-620A as shown above

INSERTION / EXTRACTION HAND TOOLS

HOW TO ORDER YOUR INSERTION / EXTRACTION TOOLS?	PART NUMBER
Check the wire stripping	
Kit Insertion/Extraction Tool - Body, plug, insertion tips, extraction tips	C12935

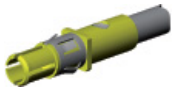
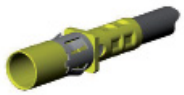
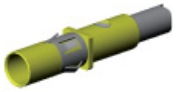
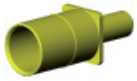


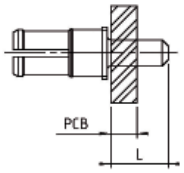
Spare parts	
① Body	13241
② Plug	13240
③ Extraction Tip for female contact	13170
④ Extraction Tip for male contact	13242
⑤ Insertion Tip for AWG 24-28 (S)	13171
⑥ Insertion Tip for AWG 22 (C)	13172

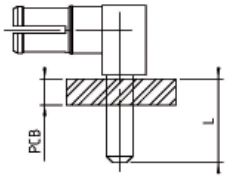


HP CONTACTS

CONTACTS TYPES

	Straight Crimp	Straight Solder	Straight PCB	90° PCB
Male				
Female				





CONTACTS AVAILABILITY

		Typical use			
		CABLE	PCB		
		Straight Crimp or Solder	Straight		90°
1 ROW	Male	–	–	–	–
	Female	–	–	–	–
2 ROWS	Male	30-33XX	30-3300DMM	30-3300-45	30-3400DMM
	Female	30-33XX	30-4300DMM	30-4300-45	30-4400DMM
3 ROWS	Male	30-33XX	30-3300DMM	30-3300-45	30-3400DMM
	Female	30-33XX	30-4300DMM	30-4300-45	30-4400DMM
4 ROWS	Male	30-33XX	30-3300DMM	30-3300-45	–
	Female	30-33XX	30-4300DMM	30-4300-45	–

Available in All DMM XX = Amp Eg. 08 for 8Amp (10-15-20)

HP CONTACTS

HAND CRIMP TOOLS AND SET UP

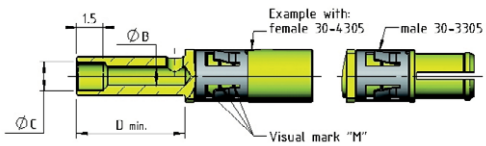
SELECT YOUR CRIMP TOOLS FOR HIGH POWER (HP) CONTACTS

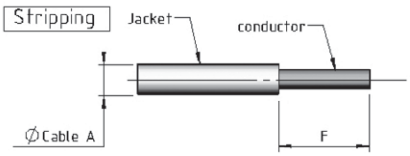
Tools	Part Number
Crimp Tool - AF8	16459
Positioner	C16460
Kit Tool - AF8 + Positioner C16460	C16462

SET UP YOUR CRIMP TOOLS FOR HIGH POWER (HP) CONTACTS*

	Loaded contact part number	Unloaded contact part number	Amp	AWG	Number of visual marks	Crimp tool setting AWG20	AWG18	AWG16	AWG14	AWG12
Male	3305	30-3305	5	20	3	3				
	3308	30-3308	8	18	2		4			
	3310	30-3310	10	16-18-20	1	4	4	5		
	3315	30-3315	15	14	0				6	
	3320	30-3320	20	12	0					8
Female	4305	30-4305	5	20	3	3				
	4308	30-4308	8	18	2		4			
	4310	30-4310	10	16-18-20	1	4	4	5		
	4315	30-4315	15	14	0				6	
	4320	30-3320	20	12	0					8

* according to wire AWG, contacts and visuels marks





DIMENSIONS AND CONDUCTOR LENGTH

	Loaded contact part number	Unloaded contact part number	Amp	Length F conductor	B Ø	Cable A Ø
Male	3305	30-3305	5	4.5mm	1.1mm	<1.6mm
	3308	30-3308	8	4.5mm	1.35mm	<1.8mm
	3310	30-3310	10	6mm	1.7mm	–
	3315	30-3315	15	6mm	2mm	–
	3320	30-3320	20	5.3mm	2.6mm	–
Female	4305	30-4305	5	4.5mm	1.1mm	<1.6mm
	4308	30-4308	8	4.5mm	1.35mm	<1.8mm
	4310	30-4310	10	6mm	1.7mm	–
	4315	30-4315	15	6mm	2mm	–
	4320	30-3320	20	5.3mm	2.6mm	–

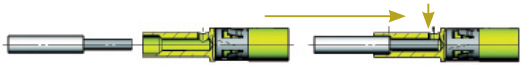
– Jacket not inserted in the pin

HP CONTACTS

CRIMP INSTRUCTIONS IC30HP02

Insert the cable into the contact

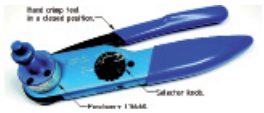
The conductor must be visible throught the window of the contact



Set the hand crimp tool according to crimp barrel accommodation table above

Select the selector number with the selector knob (see crimp tool setting)

Put the positioner C16460 on the hand crimp tool 16459

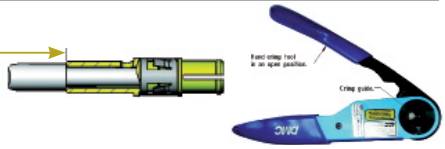


Insert the contact and wire assembly in the crimp guide of the hand crimp

In the crimp guide, the contact and wire assembly must be in the end stop position

During crimping, keep the wire in position

Just one crimping operation is allowed per contact and wire assembly



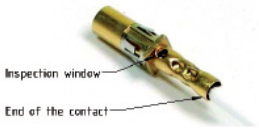
Visually check crimping

Crimping must not deform the inspection window

Contact must not have visible fractures or cracks

Contact barrel must not be deformed or bent

Crimping must not deform the end of the contact



Check it is firmly crimped by pulling gently

For that purpose two fingers are enough:
pinch the wire and pull smoothly
along the axis of the crimped contact

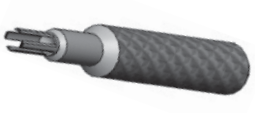
	AWG	Newton	
		Silver/tin plated wire	Nickel plated wire
HP contacts	20	89	84.6
	18	142	NE
	16	222.3	164.6
	14	311.5	266.9
	12	489.5	455

Nicomatic results > to IPC/WHMA-A-620A as shown above

EXTRACTION HAND TOOLS

HOW TO ORDER YOUR EXTRACTION TOOLS FOR HIGH POWER?

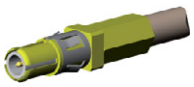
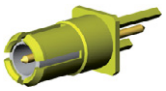
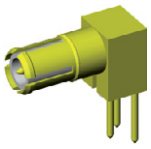
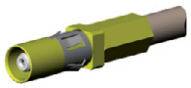
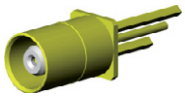
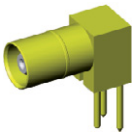
Tool	Part number
Extraction tool	12368

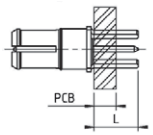


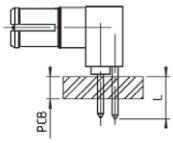
Also applicable for HF contacts

HF CONTACTS

CONTACTS TYPES

	Straight Cable	90° Cable	Straight PCB	90° PCB
Male				
Female				





CONTACTS AVAILABILITY

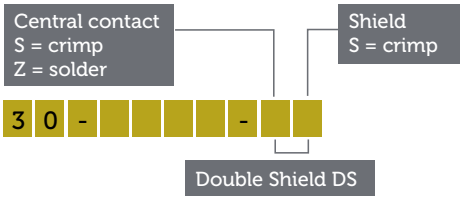
		Typical use					
		CABLE			PCB		
		Straight	90°	Straight SMT	Straight		90°
1 ROW	Male	–	–	–	–	–	–
	Female	–	–	–	–	–	–
2 ROWS	Male	30-13XX-SS	30-14XX-ZS	30-1600	30-1300DMM	30-1300-45	30-1400DM
		30-13XX-DS	30-14XX-DS				
	Female	30-23XX-SS	30-24XX-ZS	30-2600	30-2300DM	30-2300-45	30-2400DM
		30-23XX-DS	30-24XX-DS				
3 ROWS	Male	30-13XX-SS	30-14XX-ZS	–	30-1300DMM	30-1300-45	30-1300DMM
		30-13XX-DS	30-14XX-DS				
	Female	30-23XX-SS	30-24XX-ZS	–	30-2300DMM	30-2300-45	30-2400DMM
		30-23XX-DS	30-24XX-DS				
4 ROWS	Male	30-13XX-SS	–	–	30-1300DMM	30-1300-45	–
		30-13XX-DS	–				
	Female	30-23XX-SS	–	–	30-2300DMM	30-2300-45	–
		30-23XX-DS	–				

Central contact is soldered (= Z) or crimped (= S) Shield is always crimped (= S) Double shield (= DS)

XX = cable type

Straight crimp XX = 12, 20, 24, 26
Eg. 24 = for 2.4mm Ø
XX = 20 or 26 for DS cable

90° crimp XX = 47, 85
Eg. 47 for UT47 cable



Nicomatic results > to IPC/WHMA-A-620A as shown above

HF CONTACTS

HAND CRIMP TOOLS AND SET UP

SELECT YOUR CRIMP TOOLS FOR HIGH FREQUENCY (HF) CONTACTS

FOR INNER CONTACT

Tools	Part Number
Crimp Tool - MH800	MH800
Positioner - K1131	K1131
Kit Tool - MH800 + Positioner K1131	C12237

FOR SLEEVE CONTACT

Crimp Tool - HX3	13858

SELECT YOUR CRIMP INSTRUCTIONS

Three crimp instructions guides are proposed according to contact types and dies.
Please refer to table below to choose the crimp instruction you need.

			Instruction		
	Dies for contacts below	Dies Part number	IC30HF01 page 39	IC30HF02 page 40	IC30HF03 page 41
Male	30-1312-ZS-01	C13847	■		
	30-1312-ZS-02		■		
	30-1320-SS			■	
	30-1324-SS			■	
	30-1326-SS			■	
	30-1320-DS			■	
	30-1326-DS	C14680		■	
	30-1420-DS	C13847			■
	30-1426-DS	C14680			■
	30-1412-ZS	C13847			■
	30-1420-ZS				■
	30-1424-ZS				■
	30-1426-ZS				■
Male	30-2312-ZS-01	C13847	■		
	30-2312-ZS-02		■		
	30-2320-SS			■	
	30-2324-SS			■	
	30-2326-SS			■	
	30-2320-DS			■	
	30-2326-DS	C14680		■	
	30-2420-DS	C13847			■
	30-2426-DS	C14680			■
	30-2412-ZS	C13847			■
	30-2420-ZS				■
	30-2424-ZS				■
	30-2426-ZS				■

HF CONTACTS

CABLE RECOMMENDATIONS

HF CONTACTS

NORM			HF CONTACTS			CONNECTION MODE		
MIL-C-17	NF C93-550	Ø Cable	Series	Gender	Contact P / N	Central contact	Shield	Impedance
RG 178	KX 21 A	2mm	HF30	Male	30-1320-SS	Crimped	Crimped Hex. 2.4mm	50 Ohm
					30-1420-ZS	Solder		
				Female	30-2320-SS	Crimped		
					30-2420-ZS	Solder		
RG 316	KX 22 A	2.7mm	HF30	Male	30-1326-SS	Crimped	Crimped Hex. 2.8mm	50 Ohm
					30-1426-ZS	Solder		
				Female	30-2326-SS	Crimped		
					30-2426-ZS	Solder		
RG 174	KX 3 B	2.7mm	HF30	Male	30-1326-SS	Crimped	Crimped Hex. 2.8mm	50 Ohm
					30-1426-ZS	Solder		
				Female	30-2326-SS	Crimped		
					30-2426-ZS	Solder		
RG 179		2.7mm	HF30	Male	30-1326-SS-75	Crimped	Crimped Hex. 2.8mm	75 Ohm
					30-1426-ZS-75	Solder		
				Female	30-2326-SS-75	Crimped		
					30-2426-ZS-75	Solder		

SEMI-RIGID

			HF CONTACTS			CONNECTION MODE		
Supplier	P / N	Ø Cable	Series	Gender	Contact P / N	Central contact	Shield	Impedance
	UT47	1.2mm	HF30	Male	30-1347-ZZ	Solder	Solder	50 Ohm
					30-1447-ZZ			
				Female	30-2347-ZZ			
					30-2447-ZZ			
(Axon*)	UT85 (QFX 86 SPCW *)	2.2mm	HF30	Male	30-1385-ZZ	Solder	Solder	50 Ohm
					30-1485-ZZ			
				Female	30-2385-ZZ			
					30-2485-ZZ			

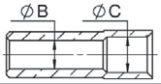
Specific sleeve upon request

HF CONTACTS

CABLE RECOMMENDATIONS

				HF CONTACTS			CONNECTION MODE		
	Supplier	P / N	Ø Cable	Series	Gender	Contact P / N	Central contact	Shield	Impedance
SPECIAL	Nexans (Axon*)	50VMTX (SM 50 *)	1.2mm	HF30	Male	30-1312-ZS-01	Solder	Crimped Hex. 1.9mm	50 Ohm
						(30-1312-ZS-02 *)			
						30-1412-ZS			
					Female	30-2312-ZS-01			
						(30-2312-ZS-02 *)			
						30-2412-ZS			
		75VMTX (SM 75 *)	1.2mm	HF30	Male	30-1312-ZS-75-01	Solder	Crimped Hex. 1.9mm	75 Ohm
						(30-1312-ZS-75-02 *)			
						30-1412-ZS-75			
					Female	30-2312-ZS-75-01			
						(30-2312-ZS-75-02 *)			
						30-2412-ZS-75			
	Axon RG 178 DT	P500955	2.3mm	HF30	Male	30-1320-DS	Crimp or solder	Crimped Hex. 2,8mm	50 Ohm
						30-1420-DS	Solder		
					Female	30-2320-DS	Crimp or solder		
						30-2420-DS	Solder		
	Axon PTFE Cellular	P 812817	2.3mm	HF30	Male	30-1324-DS	Crimp or solder	Crimped Hex. 2.8mm	50 Ohm
						30-1424-DS	Solder		
					Female	30-2324-DS	Crimp or solder		
						30-2424-DS	Solder		
		P 804298 B	2.4mm	HF30	Male	30-1324-DS-75	Crimp or solder	Crimped Hex. 2.8mm	75 Ohm
						30-1424-DS-75	Solder		
					Female	30-2324-DS-75	Crimp or solder		
						30-2424-DS-75	Solder		
	Axon RG 316 DT	P0530912	2.7mm	HF30	Male	30-1326-DS	Crimp or solder	Crimped Hex. 3.25mm	50 Ohm
						30-1426-DS	Solder		
					Female	30-2326-DS	Crimp or solder		
						30-2426-DS	Solder		
	Axon RG 179 DT	P530268	3.0mm	HF30	Male	30-1326-DS-75	Crimp or solder	Crimped Hex. 3.25mm	75 Ohm
						30-1426-DS-75	Solder		
					Female	30-2326-DS-75	Crimp or solder		
						30-2426-DS-75	Solder		

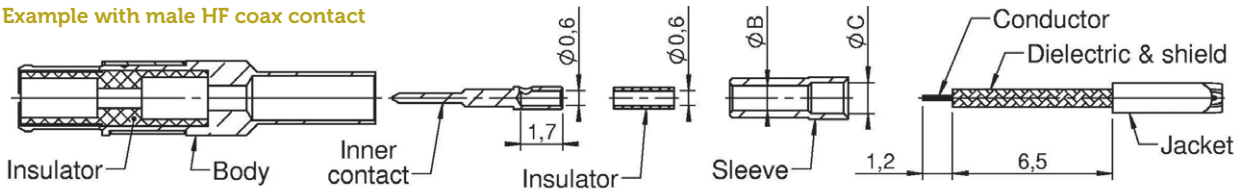
DT = DS = double shield

	ØB	ØC	Sleeve
P/N terminal -01 for 50VMTX cable type	1mm	1.25mm	
P/N terminal -02 for SM 50 cable type	0.85mm	1.15mm	

HF CONTACTS

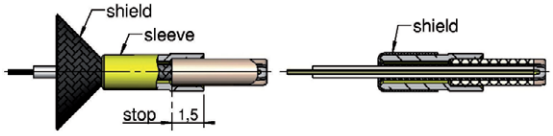
CRIMP INSTRUCTIONS IC30HF01

Example with male HF coax contact



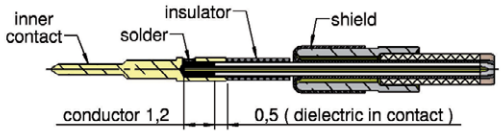
Thread the sleeve until stop on to the cable

Place the shield on the sleeve

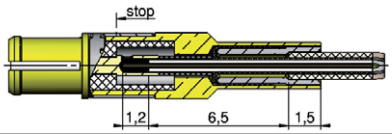


Thread the insulator

Solder the inner contact on the conductor



Thread to the body

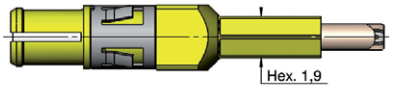


Crimp

Tool: DANIELS HX3

Die: C13847

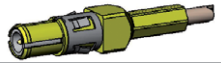
Hexagone: 1.9mm / flat



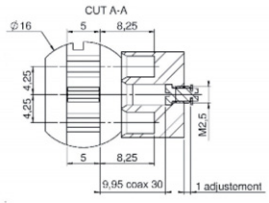
Female HF contact

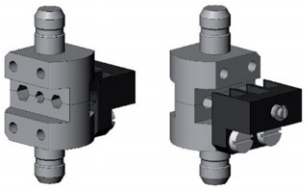
	ØB	ØC	Sleeve
P/N Terminal -01	1	1,25	ØB ØC
P/N Terminal -02	0,85	1,15	

Male HF contact



Position: 9.95mm





EXTRACTION HAND TOOLS

HOW TO ORDER YOUR EXTRACTION TOOLS FOR HIGH FREQUENCY?

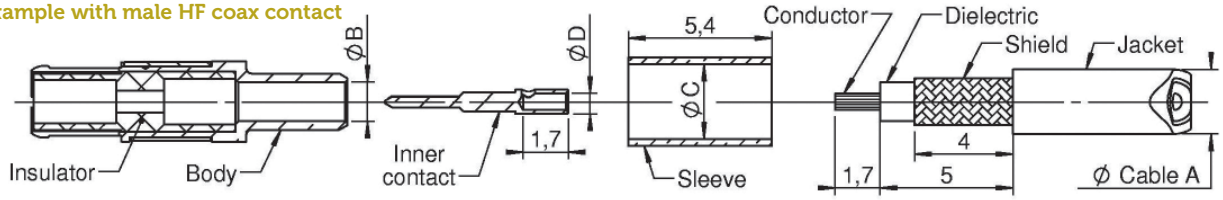
Tool	Part number
Extraction tool	12368

Also applicable for HP contacts

HF CONTACTS

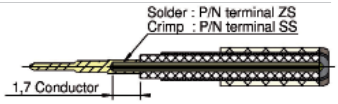
CRIMP INSTRUCTIONS IC30HF02

Example with male HF coax contact

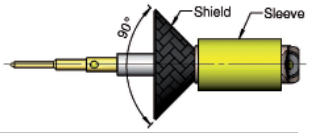


Mount the inner contact on the conductor

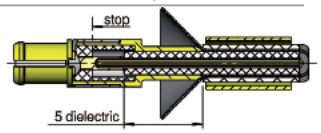
Solder or crimp with DANIELS MH800 positionner K1131



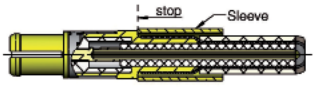
Thread the sleeve onto the cable and bent the shield at 90°



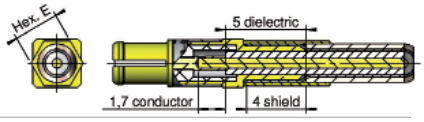
Push until stop inside the body



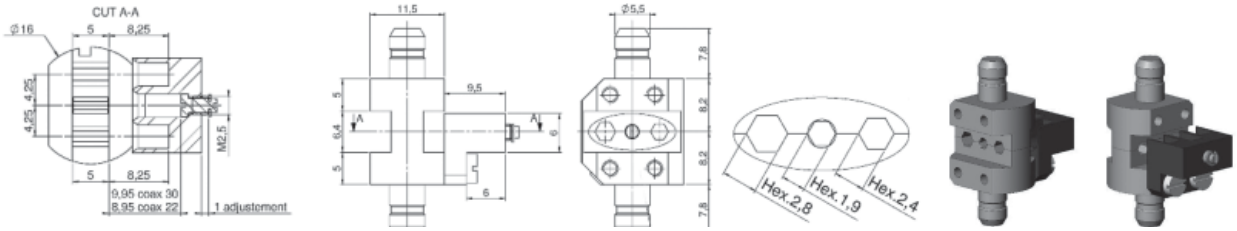
Thread the sleeve until stop on the body so as to bent the shield

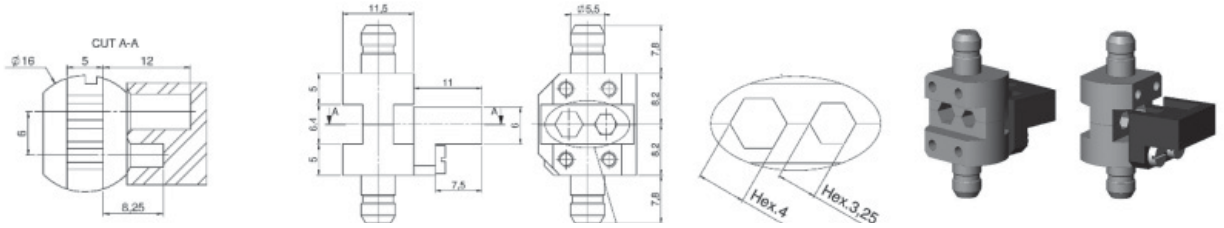


Crimp the sleeve



					Central crimp DANIELS MH800		Hexagonal imprint E sleeve crimp DANIELS HX3 tool				
					Positioner K1131		Die C13847			Die C14680	
	Cable Ø A	Body Ø B	Sleeve Ø C	Contact Ø D	Conductor Ø 0.3	Conductor Ø 0.5	Hex. 1.9	Hex. 2.4	Hex. 2.8	Hex. 3.25	Hex. 4
30-x320-SS	2mm	1mm	2.2mm	0.5mm	Position 2 / 3	Position 3 / 4					
30-x320-DS	2.3mm	1mm	2.8mm	0.5mm							
30-x324-SS	2.4mm	1.5mm	2.8mm	0.6mm							
30-x326-SS	2.7mm	1.7mm	2.8mm	0.6mm							
30-x326-DS	3mm	1.7mm	3.25mm	0.6mm							

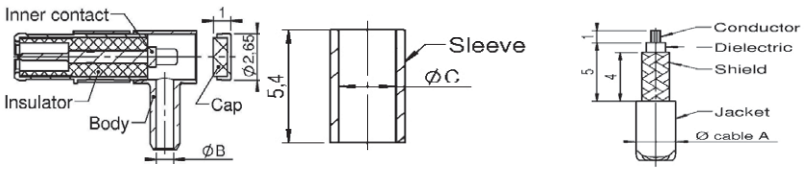




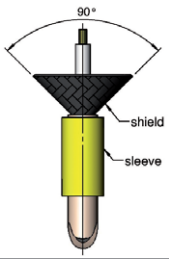
HF CONTACTS

CRIMP INSTRUCTIONS IC30HF03

Example with male HF coax contact

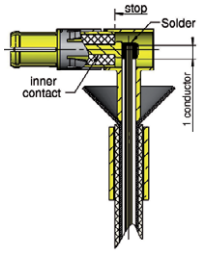


Thread the sleeve on cable and bent the shield at 90°

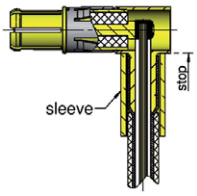


Place the inner contact until stop on the body.

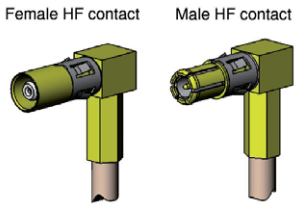
Insert the cable and solder the conductor onto the inner contact

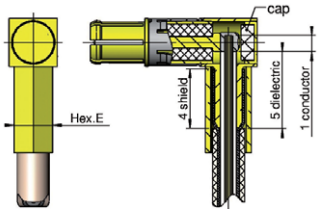


Thread the sleeve until stop on the body so as to bent the shield



Crimp the sleeve with DANIELS HX3 tool and mount the back cap with tool P/N C14772



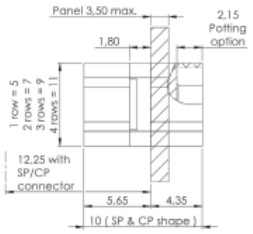


	Cable Ø A	Body Ø B	Sleeve Ø C	Contact	Hexagonal imprint E sleeve crimp DANIELS HX3 tool				
					Die C13847			Die C14680	
					Hex. 1.9	Hex. 2.4	Hex. 2.8	Hex. 3.25	Hex. 4
30-x412-ZS	1.2 mm	0.7mm	1.3mm	solder					
30-x420-ZS	2mm	1mm	2.2mm	solder					
30-x420-DS	2.3mm	1mm	2.8mm	solder					
30-x424-ZS	2.4mm	1.5mm	2.8mm	solder					
30-x426-ZS	2.7mm	1.7mm	2.8mm	solder					
30-x426-DS	3mm	1.7mm	3.25mm	solder					

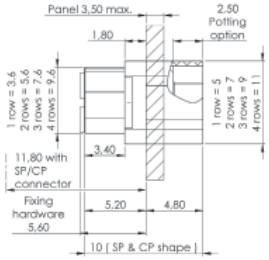
DMM PANEL MOUNT INFORMATION

FRONT PANEL

Male

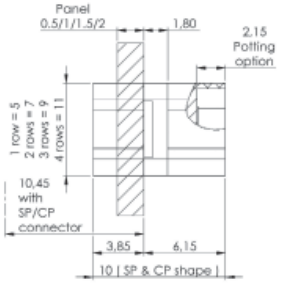


Female

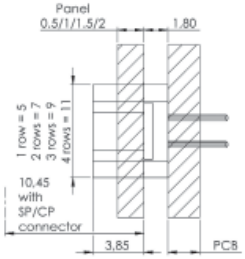


REAR PANEL

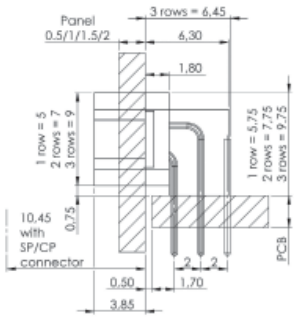
Cable male



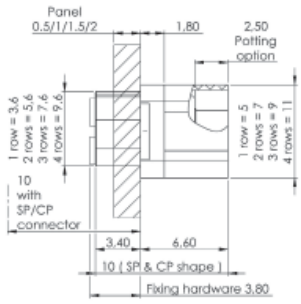
Straight male



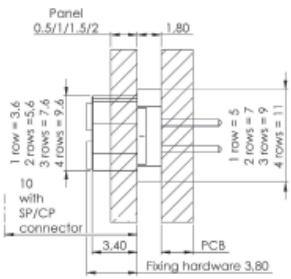
90° male



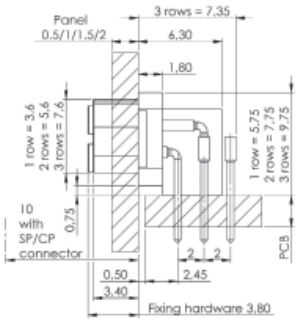
Cable female



Straight female



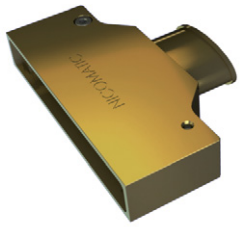
90° female



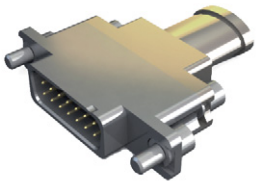
DMM ACCESSORIES & SPECIFIC DEVELOPMENTS

CUSTOM CONNECTORS: MAKE IT EASY FROM DESIGN TO MANUFACTURING

EXAMPLES OF DMM BACKSHELLS



Classic Split Backshell



One piece disassembling Backshell

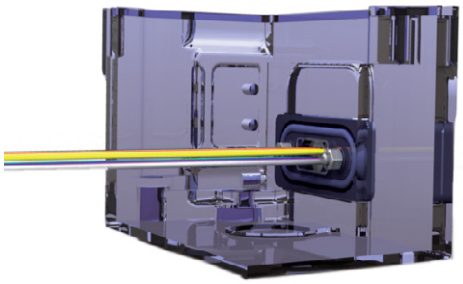
Built-in Backshell

EXAMPLES OF DMM SPECIFIC DEVELOPMENTS

Backshell
for Helicopter application

Backshell
for Helicopter application

Backshell
for multi racking application



O-ring DMM

Contact us: customsolution@nicomatic.fr

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