

VARDEX

GROOVEX

SHAVIV

Member IMC Group
Ingersoll
Cutting Tools

Tungaloy
Member IMC Group

UNION TOOL UNION TOOL EUROPE S.A.

Sutton Tools

diebold

CHICK

vargus

NEUMO Ehrenberg Group

VARGUS Scandinavia a/s

VARDEX | GROOVEX | SHAVIV

Exclusively Distributed
By VARGUS Scandinavia

VARGUS TOOL FLYER NO. 5 - 2014

ALL promotions in this Tool Flyer is only valid for the Danish marked!



VARDEX | GROOVEX | SHAVIV

FREE TOOL!



Vargus Lifetime Tools

Exclusively Distributed By VARGUS Scandinavia

Buy xx numbers of TT inserts and get a corresponding toolholder FREE of charge!**



I	ØD [mm]	8				10				12				16				20			
E	H*B [mm]	8*8				10*10				12*12				16*16				20*20			
	Insert Size	2	3	4	5	2	3	4	5	2	3	4	5	2	3	4	5	2	3	4	5
		1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8
		11	16	22	27	11	16	22	27	11	16	22	27	11	16	22	27	11	16	22	27
E	AL...											20					20				20
E	AL...-...Q...																				40
E	NL...	20				20	20			20	20			20	20			20			
I	AVR...																				40
I	AVR...-...OIL...																				
I	CAVRC...																			140	
I	CNVRC...					80				80					140						100
I	NVR...					20									20						20
E/I	OV...	20				20				20				20							

I	ØD [mm]	25				32				40				50				60				80			
E	H*B [mm]	25*25				32*32				40*40				50*50				-				-			
	Insert Size	2	3	4	5	2	3	4	5	2	3	4	5	2	3	4	5	2	3	4	5	2	3	4	5
		1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8	1/4	3/8	1/2	5/8
		11	16	22	27	11	16	22	27	11	16	22	27	11	16	22	27	11	16	22	27	11	16	22	27
E	AL...		20	20	10		20	20	20			40	20				30								
E	AL...-...Q...		40	20			40	20	20																
E	NL...		40	20			40	20	20		60	40	20												
I	AVR...		40	20			40	20	20		40	40	20			40	30			40	30				
I	AVR...-...OIL...																60								60
I	CAVRC...																								
I	CNVRC...																								
I	NVR...			20	10			20	20				20				30				40				
E/I	OV...																								

** Insert is sold in full boxes only, and has to be suitable with holder.

E = External I = Internal

FREE TOOL!

Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "VLT DENMARK14 promotion"
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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FREE TOOL!!



Vargus Lifetime Tools

Exclusively Distributed By VARGUS Scandinavia

Buy xx numbers of TT inserts** and get a corresponding **toolholder FREE of charge!**

Thread Turning System - External

Standard

U Style

V Style

M+ Style Multi+

Z+ Style Multi+

T+ Style Multi+

Thread Turning System - Internal

Standard

U Style

V Style

M+ Style Multi+

T+ Style Multi+

Z+ Style Multi+

FREE TOOL!!



VARGUS GEN

Tool Selection and
CNC Program Generator

Now available in 2 Versions at www.vargus.dk

The most popular and advanced thread turning and thread milling software on the market today.



TM Solid

Solid Carbide Thread Milling Tools

Save Now on TM Solid
Solid Carbide Thread Milling Tools at Super Prices



50% Off
STANDARD LIST PRICES



Miniature Threads
MilliPro

MilliPro & MilliPro EL

MilliPro HD

MilliPro Dental

Long Thread
Deep Threading

Full Profile

Partial Profile

Normal Use
Straight Flutes

Taper
For Bone Plate Applications

Straight

Heavy Duty
Helicool

Radial Coolant
Helicool-R (HCR)

Helicool and Chamfer
Helicool-C (HCC)

Economical Tool
Helical



Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "VARGUS TM SOLID14 promotion"
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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MiTM

Super Fast Thread Milling System



The VARDEX Multi-flute Indexable Thread Milling (MiTM) system for fast machining, reduces cycle times when machining threads with long inserts. New nickel coating for all MiTM toolholders provides better anti-rust protection.

Buy 10 corresponding inserts* and get 1 holder for**

DKK 399,-



Or

Buy 20 corresponding inserts* and get 1 Shell Mill holder for

DKK 399,-

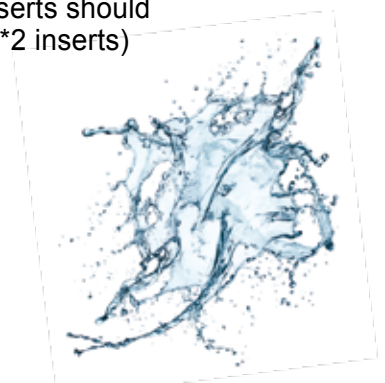


- * Valid for MiTM 19, 24, 25, 40, 41. Different pitches and grades are permitted; however a minimum of 2 inserts should be of the same type with the same ordering code (eg. 5x2 inserts or 10*2 inserts)
- ** BRTMC Toolholders is not included in this promotion

Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "VARGUS MiTM14 promotion"
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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Dear Diebold customers in Denmark, **VARGUS Scandinavia is the Authorization Diebold distributor in Denmark!** All VARGUS Scandinavia engineers and sales people are specially trained in Diebold products, service and repairs as well as Diebold company philosophy. Together with VARGUS Scandinavia, we will supply best products and service to you.

Sincerely yours
Helmut Diebold GmbH & Co.

diebold

UltraGrip®



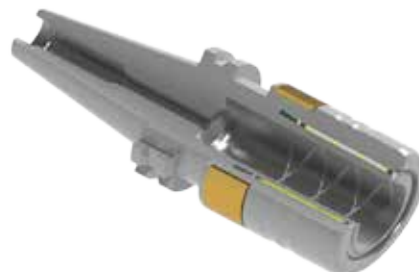

DIEBOLD-UltraGrip®-line is a power chuck, designed for heavy cutting operations. It features both maximum clamping power and vibration damping features. The combination of best concentric run-out of less than 3µm, together with high clamping forces is unique in its design. This will cover in the area of HPC High Performance Cutting with high cutting depth, high feed rates and extreme cutting forces in the future.

Buy DIEBOLD-UltraGrip power chuck - For special nett promotion price

UltraGrip® HSK- Form A



UltraGrip® SK DIN69871

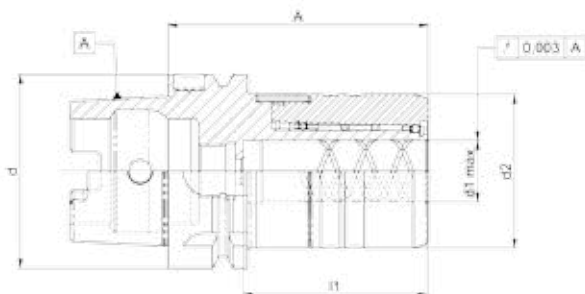


UltraGrip® BT JISB6339



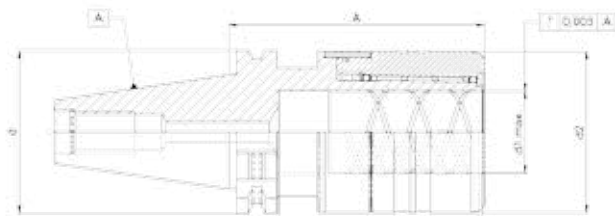


UltraGrip® HSK- Form A



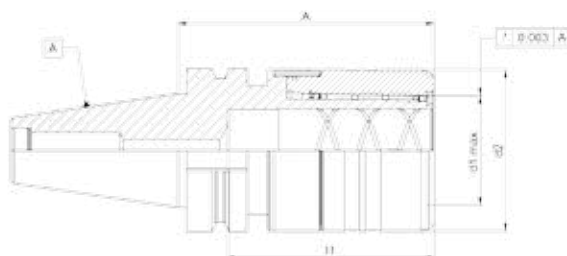
Bestell-Nr. Order-No.	Kegel Taper	d1 max.	d2	A	l1	PROMO PRICE DKK
72.575.560.600	63	20	50	85	60	2.099,00
72.575.560.605		20	50	110	60	NO PROMO
72.575.560.800		32	63	110	80	2.299,00
72.575.560.805		32	63	130	80	NO PROMO
72.580.560.600	80	20	50	95	60	NO PROMO
72.580.560.800		32	63	110	80	NO PROMO
72.585.560.600	100	20	50	105	60	2.499,00
72.585.560.800		32	63	115	80	2.699,00
72.585.560.805		32	63	135	80	NO PROMO
72.585.560.900		40	85	125	85	5.799,00
72.585.560.960		50	99	135	90	6.199,00
72.590.560.900	125	40	85	135	90	NO PROMO
72.590.560.960		50	99	135	90	NO PROMO

UltraGrip® SK DIN9871



Bestell-Nr. Order-No.	Kegel Taper	d1 max.	d2	A	l1	PROMO PRICE DKK
72.060.560.600	40	20	50	75	60	1.699,00
72.060.560.605		20	50	105	60	NO PROMO
72.060.560.800		32	63	100	80	1.799,00
72.070.560.600	50	20	50	105	60	1.999,00
72.070.560.800		32	63	85	80	2.099,00
72.070.560.805		32	63	135	80	NO PROMO
72.070.560.900		40	85	110	85	5.799,00
72.070.560.960		50	99	120	90	6.199,00

UltraGrip® BT JISB6339



Bestell-Nr. Order-No.	Kegel Taper	d1 max.	d2	A	l1	PROMO PRICE DKK
72.160.560.600	40	20	50	80	60	1.699,00
72.160.560.605		20	50	105	60	NO PROMO
72.160.560.800		32	63	85	75	1.799,00
72.160.560.805		32	63	105	80	NO PROMO
72.170.560.600	50	20	50	100	60	2.099,00
72.170.560.800		32	63	100	80	2.199,00
72.170.560.805		32	63	135	80	NO PROMO



Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "VARGUS ULTRAGRIP14 promotion".
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

Exclusively Distributed By VARGUS Scandinavia



TURNLINE

New grooving and parting off tools

TUNG CUT



Multi-functional system for grooving needs!
Suited for a wide variety of grooving operations

- For stable tool life and accuracy !
- Holders and inserts applicable for all grooving demands !



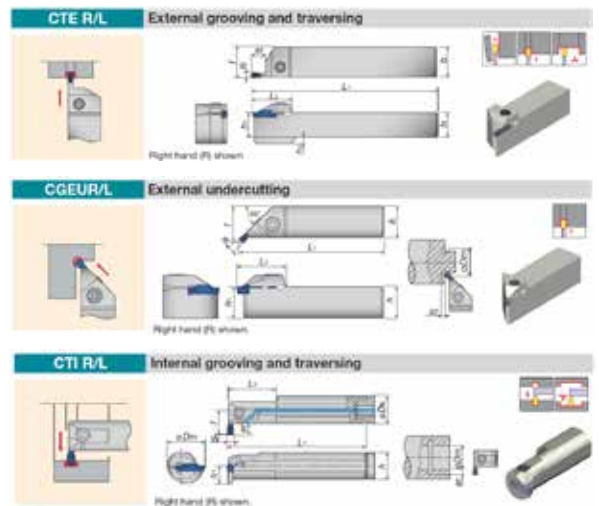
BUY 10 TungCut inserts for your normal net price *

Types: **DGM-SGM-DGS-SGS-DTE-DTX-DGE-DTR-DTIU-DTI-DGIM-DGIS**

Grades: **AH725-T9125-NS9530-GH130-AH905-TH10-BX360**

GET 1 corresponding steel toolholder
FOR A SPECIAL NET PRICE

Types External: **CTE R/L-CGEU R/L** Types Internal: **CTI R/L**



	Grade	Substrate		Coating layer		Features
		Specific gravity	Hardness	Main Composition	Thickness (µm)	
	AH725	14.4	91.5 HRA	(Ti,Al)N	2	PVD coated "Flash-coating" fine grain cemented carbide
NEW	T9125	13.7	90.0 HRA	TiCN + Al ₂ O ₃	16	This versatile grade dramatically improves chipping resistance
NEW	NS9530	8.8	91.7 HRA	-	-	Versatile cement grade with incredible fracture and wear resistance.
	GH130	14.1	80.5 HRA	TiCNO	3	Superior resistance to chipping and fracture. Excels in interrupted cutting
NEW	AH905	15.0	93.0 HRA	(Al,Ti)N	1.5	Excels in both cutting edge sharpness and wear resistance
	TH10	14.7	92.0 HRA	-	-	Carbide grade with excellent wear resistance and toughness
NEW	BX360	-	3200-3400 Hv	-	-	CBN grade with exceptional balance of wear and chipping resistance

Tungaloy Cat. No.	Net Price DKK
External toolholders	
CTE R/L16-.....	469,-
CTE R/L20-.....	569,-
CTE R/L25-.....	599,-
CTE R/L32-.....	769,-
CGEU R/L16-.....	469,-
CGEU R/L20-.....	569,-
CGEU R/L25-.....	599,-
Internal toolholders	
CTI R/L16-2T08-250	729,-
CTI R/L20-.....	729,-
CTI R/L25-.....	929,-
CTI R/L32-.....	1.169,-
CTI R/L40-8T05-D420	1.469,-

* Minimum 10 Insert per Holder

Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "TUNG CUT14 promotion".
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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ECOTURN

TUNGALOY



Economical small size insert series for maximum profit with exceptional cutting performance and Highly Economical!

- Are you wasting your valuable resources?
- Chipbreaker on EcoTurn inserts provide the same performance as regular sized inserts!
- For 75%* of applications in general turning, the depth of cut is less or equal to 3 mm.
- Highly ecological for the environment! Small size insert with less resource consumption provides ecological benefits.



BUY 10 EcoTurn inserts for your normal net price *

Types: **TSF-ZF-ZM-TM-SS-SM**

Grades: **AH630-AH645-GT9530-NS9530-T6120-T6130-T9115-T9125-NS9530**

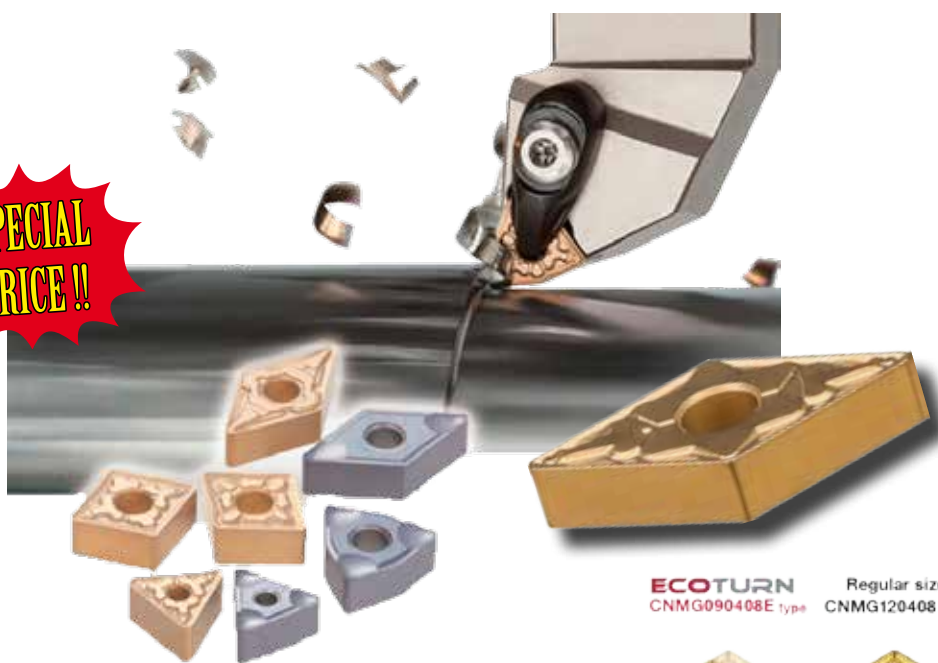
GET 1 corresponding steel toolholder
FOR A SPECIAL NET PRICE

Types External: **ACLN R/L-AWLN R/L-ADJN R/L-PCLN R/L-PWLN R/L-PDJN R/L-PTGN R/L**

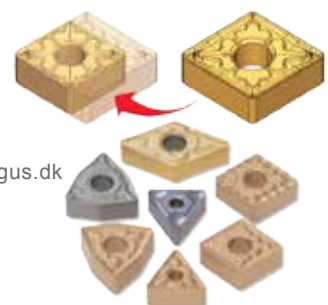
Types Internal: **AWLN R/L-PDUN R/L-PWLN R/L**



Tungaloy Cat. No.	Net Price DKK
External toolholders	
ACLN R/L2020K0904-A	339,-
ACLN R/L2525M0904-A	339,-
AWLN R/L2020K0604-A	339,-
AWLN R/L2525M0604-A	339,-
ADJN R/L2020K1104-A	339,-
ADJN R/L2525M1104-A	339,-
PCLN R/L2020K0904	339,-
PCLN R/L2525M0904	339,-
PWLN R/L2020K0604	339,-
PWLN R/L2525M0604	339,-
PDJN R/L1616H1104	339,-
PDJN R/L2020K1104	339,-
PDJN R/L2525M1104	339,-
PDJN R/L1616M11	339,-
PDJN R/L2020M11	339,-
PDJN R/L2525M11	339,-
PTGN R/L2020K1104	339,-
PTGN R/L2525M1104	339,-
Internal toolholders	
A25R-AWLN R/L06-D320	939,-
A32S-AWLN R/L06-D400	1.139,-
A20Q-PDUN R/L11-D250	939,-
A25R-PDUN R/L11-D320	1.139,-
A16M-PWLN R/L06-D200	839,-
A20Q-PWLN R/L06-D250	939,-
A25R-PWLN R/L06-D320	1.139,-
A32S-PWLN R/L06-D400	1.139,-



ECOTURN Regular size
CNMG090408E type CNMG120408 type



Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "ECOTURN14 promotion".
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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* Minimum 10 Insert per Holder



TUNGDRILLTWISTED

TUNGALOY



TDX - 4 cornered single sided strong drilling lineup with complete range of chipbreakers and grade !!

- Excellent surface finish and stable chip evacuation with higher coolant supply twisted drill body.
- Both high efficiency and high quality surface are obtained.



BUY 10 TungDrill Inserts for your normal net price *

Types: **DJ-DS-DW-DG**

Grades: **AH120-AH725-AH740-T1115-BX360**

GET 1 corresponding steel toolholder
FOR A SPECIAL NET PRICE

Types: **TDX**



Drill dia. øDc	Net Price L / D = 2 DKK*	Net Price L / D = 3 DKK*	Net Price L / D = 4 DKK*	Net Price L / D = 5 DKK*
ø12.5 - 15.5	1.259,-	1.329,-	1.519,-	1.679,-
ø16.0 - 20.5	1.319,-	1.389,-	1.599,-	1.789,-
ø21.0 - 22.5	1.409,-	1.489,-	1.719,-	1.899,-
ø23.0 - 25.5	1.489,-	1.559,-	1.799,-	1.999,-
ø26.0 - 30.0	1.569,-	1.659,-	1.899,-	2.099,-
ø31.0 - 33.0	1.739,-	1.839,-	2.109,-	2.339,-
ø34.0 - 36.0	1.849,-	1.949,-	2.239,-	2.469,-
ø37.0 - 40.0	1.919,-	2.019,-	2.329,-	2.579,-
ø41.0 - 44.0	2.119,-	2.299,-	2.639,-	2.899,-
ø45.0 - 51.0	2.329,-	2.459,-	2.819,-	3.099,-
ø52.0 - 54.0	2.699,-	2.849,-	3.269,-	3.599,-

* Minimum 10 Insert per Holder

Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "TUNGDRILL14 promotion".
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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Hi Pos⁺ and Evo Tec

Buy 10 inserts for your standard net price, and get

one corresponding cutter for **188,00 DKK per Tooth**

Example Hi pos+:

1 x 12J1R032038W6R00 = 188,00/Tooth x 4 tooth = 752,00 DKK

List price = **3.314,- DKK**

HI POS⁺

EVO TEC[™]



Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "ING TOOTH14 promotion".
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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INGERSOLL PROMOTION - AOMT 20+ FREE

Køb 20 vendeskær til din normale nettopris og få en **GRATIS FRÆSER**

FREE TOOL!!

SKÆR = AOMT 1103..... i VALGFRI KVALITET

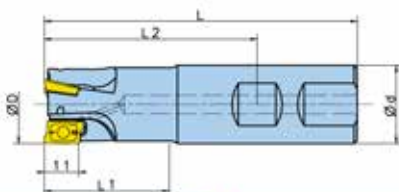
SKAFTSFRÆSER

BETEGNELSE	ARTIKEL-NR.	NETTOPRIS PR. STK.	NORMAL BRUTTOPRIS PR STK.
12J1F018026W4R00	3080395	0,- DKK / FREE	2.300,- DKK

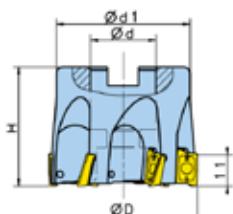


HJØRNEFRÆSER

BETEGNELSE	ARTIKEL-NR.	NETTOPRIS PR. STK.	NORMAL BRUTTOPRIS PR STK.
2J1F040R00 / EA.040.004	3080418	0,- DKK / FREE	3.149,- DKK
2J1F050R00 / EA.050.005	3080419	0,- DKK / FREE	3.659,- DKK
2J1F063R01 / EA.063.005	3080420	0,- DKK / FREE	4.323,- DKK



Artikel-Nr. NEU	Artikel-Nr. alt	D	d	L	L1	L2	Z	kg
12J1F018026W4R00	SA.018.004	18	20	85	26	60	2	0.16



Artikel-Nr. NEU	Artikel-Nr. alt	D	d	H	d1	Z	kg
2J1F040R00	EA.040.004	40	22	40	37	5	0,20
2J1F050R00	EA.050.005	50	22	40	45	6	0,34
2J1F063R01	EA.063.005	63	22	40	55	7	0,59

FREE TOOL!!

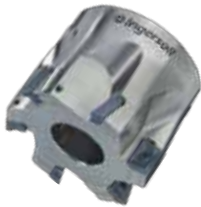
Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "AOMT 20+ promotion".
- 3: Stock are limited and only available while stocks last

Exclusively Distributed By VARGUS Scandinavia





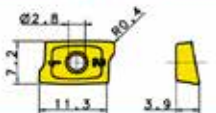
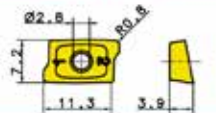
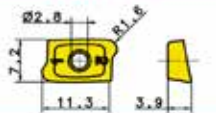
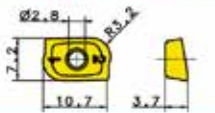


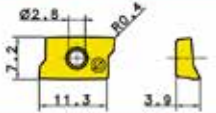
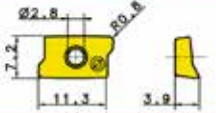


INGERSOLL PROMOTION - AOMT 20+ FREE



FREE TOOL!



			
AOMT110304R	AOAMT110308R	AOMT110316R	AOMT110332R
			
			
AOCT110304FR-P	AOCT110308FR-P		
			

Designation / Réf. de l'article Articolo / Referencia	Insert Version / Execution Tipologia Inserto / Tipo de Plaquita	Grade Alloy Grado	IN05S	IN30M	IN1030	IN2005	IN2015	IN2030	IN2040	IN2505
AOMT110304R	positive geometry R0,4				●	●	●	●	●	●
AOMT110308R	positive geometry R0,8				●	●	●		●	●
AOMT110316R	positive geometry R1,6				●	●	●		●	
AOMT110332R ¹⁾	positive geometry R3,2				●	●	●		●	
AOCT110304FR-P	non-ferrous geometry, polished R0,4		●	●						
AOCT110308FR-P	non-ferrous geometry, polished R0,8		●	●						

● = P ● = M ● = K ● = N ○ = S ○ = H

¹⁾ Cutter body has to be modified / Modifier le corps de fraise / Il corpo fresa deve essere modificato / El plato debe ser modificado

**SPARE PARTS / ACCESSOIRE
 RICAMBI / RECAMBIOS**

Insert screw / Vis de serrage Vite per inserto / Tornillo plaquita	Screw driver / Tournevis Cacciavite / Destornillador		
SM25-064-00 	DS-T08S 		



SHAVIV BONUS PACK

GRATIS HÅNDTAG - KØB 10 STK. E ELLER 10 STK. B KNIVE OG FÅ ET GRATIS MANGO II HÅNDTAG + 50% EKSTRA RABAT VED KØB AF 4 SÆT

For Extra-Close Work

Each Bonus Pack includes 10 blades and FREE Mango II B/E handle.
Available with HSS or Cobalt B10 or E100 blades

For Long-Reach Work

Each Bonus Pack includes 10 blades + holder, and FREE Mango II handle.
Available with HSS or Cobalt B10 or E100 blades



HSS 10 X B10
HSS 10 X E100
Cobalt 10 X B10
Cobalt 10 X E100

Bonus Packs feature plastic 10-pack packaging for easy storage and removal

Cobalt blades excellent for longer blade life - and great on high end material such as stainless steel



Ordering No.	Bonus Pack	Vejledende udsalgs priser
155-00177	10 x B10 (HSS)	150,- DKK
155-00178	10 x E100 (HSS)	190,- DKK
155-00183	10 x B10S (Cobalt)	160,- DKK
155-00179	10 x E100S (Cobalt)	200,- DKK

Ordering No.	Bonus Pack	Vejledende udsalgs priser
155-00180	10 x B10 (HSS) + Holder B	239,- DKK
155-00181	10 x E100 (HSS) + Holder E	279,- DKK
155-00184	10 x B10S (Cobalt) + Holder B	249,- DKK
155-00182	10 x E100S (Cobalt) + Holder E	289,- DKK



Order for this promotion must:

- 1: be submitted separately to VARGUS Scandinavia a/s - vargus@vargus.dk
- 2: and the order must be marked "SHAVIV BONUS14 promotion".
- 3: Valid from: Sep. 19, 2014 - until: Dec. 19, 2014

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DRILL DOCTOR

Vi kender det alle, boret er sløvt og opgaven skal laves færdig.
Nu er hjælpen nær...!

DRILL DOCTOR er en hurtig og smart borsliber, designet til daglig brug.
DRILL DOCTOR har den fornødne fleksibilitet til at slibe det største udvalg af sløve eller brækkede bor, herunder split-point og murbor.



- Patron kan håndtere alle diameter fra ø2,5 – ø19mm (tilkøb ved model DD500)
- Længere kæber, holder mere præcist og kæbe-guider sørger for korrekt placering af små bor.
- "Push to Stop" design sikre at du ikke sliber spidsen forkert.
- Nem udskiftelig diamantslibehjul
- Basen i støbt aluminium for ekstra holdbarhed.
- Magnet motor sikre tilstrækkelig kraft, uanset hastighed eller belastning.
- Kan slibe HSS, HSS-Co, HSS TiN belagte og murbor
- **Køb ekstra slibesten i grain 100 og 180 hos VARGUS Scandinavia!**



Ordre for dette tilbud:

- 1: Ordre indsendes separat til VARGUS Scandinavia.
- 2: Ordre skal mærkes "VARGUS Drill Doctor14".
- 3: Kampagne er gældende fra 19 sep. indtil 19 december 2014

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Se demo på dette link:



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Please be in direct contact with VARGUS Scandinavia for orders, specific questions or requests and remember to visit the VARGUS Scandinavia website - www.vargus.dk

