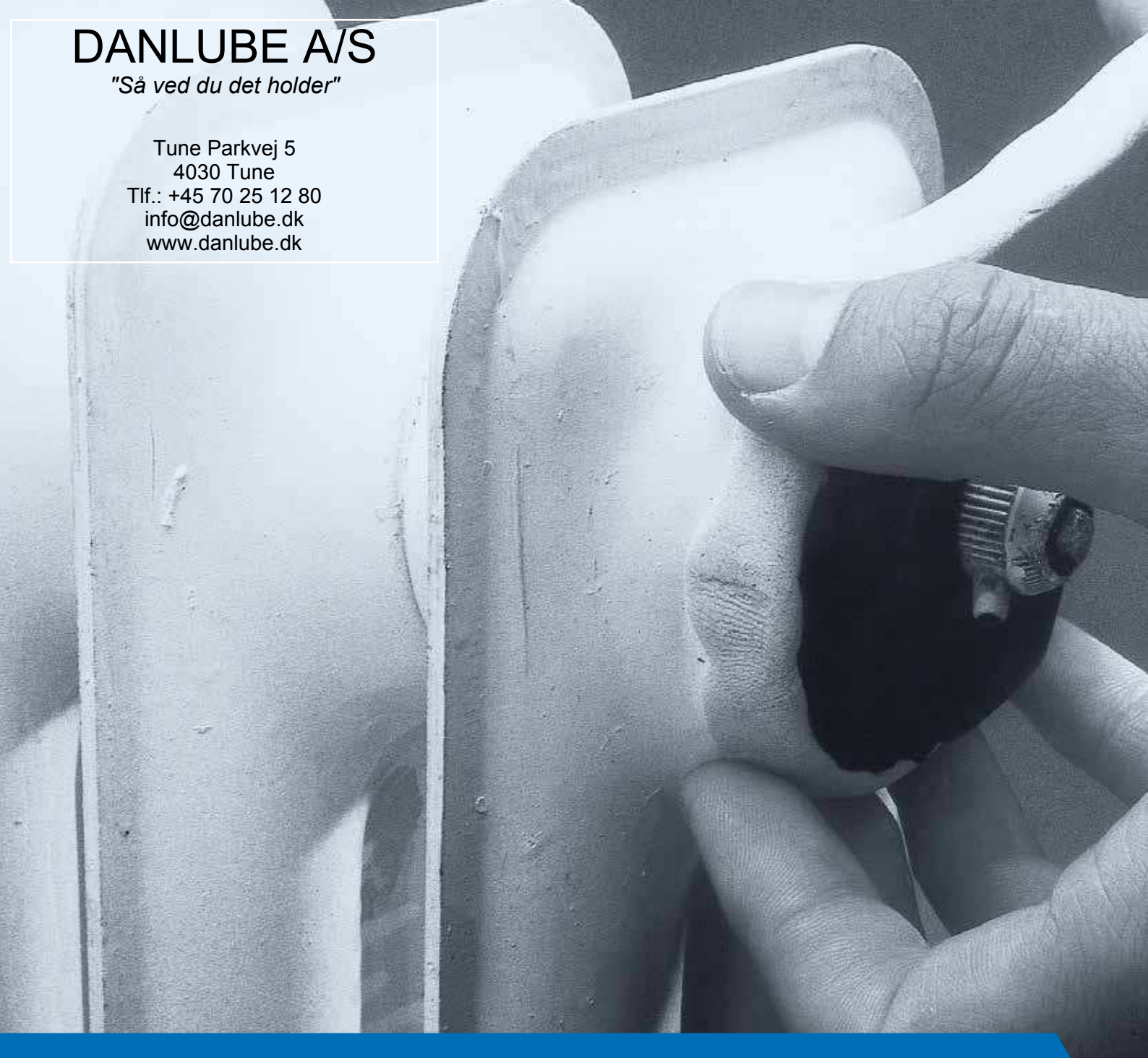


# DANLUBE A/S

"Så ved du det holder"

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## Application

To ensure a perfect bond, the surfaces to be joined must be clean and dry (e.g., clean and degrease using Cleaner S or Plastic Cleaner). Smooth surfaces should be roughened, e.g. by sandblasting.

WEICON Repair-Sticks cover gaps of max. 15 mm per procedure. The pot life given is for a material quantity of 25 g at room temperature. If larger quantities are used, the curing time will be faster due to the typical heat reaction of epoxy resins (exothermic reaction).

Similarly, higher ambient temperatures shorten the cure time (as a rule of thumb, every +10°C (+50°F) increase above room temperature will halve working and curing time). Temperatures below +16°C (+61°F) will extend working and curing times considerably, while below about +5°C (+41°F), no reaction will take place at all.

## Physiological properties / health and safety at work

WEICON Repair Sticks, when properly handled and completely cured, are toxicologically essentially harmless. When using these adhesives, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Storage

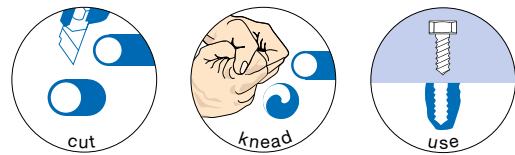
When kept at a constant room temperature of about +20°C (+68°F) and unopened in dry conditions, WEICON Repair Sticks will keep for at least 18 months. Avoid direct sunlight.

## Epoxy Resin Systems

## Repair Sticks

The uncomplicated solution for all repair and maintenance work.

Easy to use:



Always the right portion, even for small repairs.

WEICON Repair Sticks are temperature resistant from  $-50^{\circ}\text{C}$  ( $-58^{\circ}\text{F}$ ) up to  $+120^{\circ}\text{C}$  ( $+248^{\circ}\text{F}$ ) (briefly up to  $+150^{\circ}\text{C}/+302^{\circ}\text{F}$ ). They resist to alcohol, ester, salt water, oils, most acids and lyes, are free of solvents and cure with almost no shrinkage.

The cured product can be machined (drilled, filed, tapped) and overpainted without pre-treatment.

WEICON Repair Sticks bond:

- Metal
- Hard-plastics\*
- Fibre-reinforced materials
- Wood
- Glass / ceramic / stone

For various applications there are nine different Repair Sticks to choose from.

\*Except for plastics such as polyethylene, polypropylene, polyacetal, polytetrafluoroethylene and other fluorinated hydrocarbons with naturally adhesive-rejecting surfaces.



## Repair Stick Aluminium

### Non-rusting, aluminium-filled

For the quick and nonrusting repair and bonding of metal parts. For the repair of cracks, holes and leaks in car bodies, gearboxes and tanks, window frames and profiles, and boats and models.

The WEICON Repair Stick Aluminium can be used in machine and system construction, in the automotive industry, in gear construction, window construction, model building and many other applications.

57 g ✓  
10534057

115 g ✓  
10534115



### Technical Data

Composition	Epoxy resin aluminium-filled, paste
Pot-life at +20°C (+68°F) (25 g material)	4 min.
Density of the mixture	1,6 g/cm <sup>3</sup>
Processing temperature	+10 to +35°C (+50 to +95°F)
Curing temperature	+6 to +40°C (+41 to +104°F)
Colour after curing	aluminium
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	10 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	80 N/mm <sup>2</sup> (11.600 psi)
Shore hardness D	75
Average tensile shear strength after 7 days	4,2 N/mm <sup>2</sup> (610 psi) (aluminium sandblasted)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)

## Repair Stick Aqua

### For underwater applications, ceramic-filled

Ideal for quick repairs on damp and wet surfaces and for underwater applications.

For the repair and sealing of cracks, holes, and leaks in petrol and water tanks, radiators, electrical switchboards, sanitary installations and swimming pools.

The WEICON Repair Stick Aqua can be used in sanitary and heating system construction, electrical equipment, the maritime sector and many additional industrial applications.

57 g ✓  
10531057

115 g ✓  
10531115



### Technical Data

Composition	Epoxy resin ceramic-filled, paste
Pot-life at +20°C (+68°F) (25 g material)	15 min.
Density of the mixture	1,9 g/cm <sup>3</sup>
Processing temperature	+10 to +40°C (+50 to +104°F)
Curing temperature	+6 to +40°C (+41 to +104°F)
Colour after curing	white
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	30 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	75 N/mm <sup>2</sup> (10.875 psi)
Shore hardness D	65
Average tensile shear strength after 7 days	6,2 N/mm <sup>2</sup> (899 psi) (steel sandblasted)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)

## Epoxy Resin Systems

## Repair Sticks

## Repair Stick Concrete

Fast cure, ceramic-filled

Especially for quick repair and reconditioning of all concrete, stone and ceramic surfaces.

Fills and seals cracks and defects on masonry, stone, concrete and ceramic tiles and on bricks, borders, kerbstones, statues, tombstones and ornaments. It can also be used for the reinforcement of pegs, screws and anchors in outdoor and indoor areas.

The WEICON Repair Stick Concrete can be used in the construction industry, in gardening and landscaping, and in many other applications.



57 g ✓  
10537057

115 g ✓  
10537115

## Technical Data

Composition	Epoxy resin ceramic-filled, pasty
Pot-life at +20°C (+68°F) (25 g material)	6 min.
Density of the mixture	1,9 g/cm³
Processing temperature	+10 to +35°C (+50 to +95°F)
Curing temperature	+6 to +40°C (+41 to +104°F)
Colour after curing	concrete grey
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	15 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	80 N/mm² (11.600 psi)
Shore hardness D	80
Average tensile shear strength after 7 days	4,8 N/mm² (696 psi)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)

Repair of a cherub

## Repair Stick Stainless Steel

**Non-corrosive, fast cure, stainless steel-filled, NSF approval, can be used in drinking water areas**

For non-corrosive repair and reconditioning of stainless steel and other rustproof metals, such as those in tanks and containers, filling and packing machines, pipes, lines, pumps and housings.

Due to the quick mechanical loading capacity of the mended parts (approx. 60 minutes), expensive and longer downtimes are avoided.

The WEICON Repair Stick Stainless Steel can be used in tank construction and apparatus engineering, in the foods, cosmetic and pharmaceutical industries and in many other applications.



Clearance certificate for the direct use in the food industry, according to the NSF/ANSI (Standard 61)



57 g ✓  
10538057

115 g ✓  
10538115

### Technical Data

Composition	Epoxy resin stainless steel-filled, pasty
Pot-life at +20°C (+68°F) (25 g material)	4 min.
Density of the mixture	2,0 g/cm <sup>3</sup>
Processing temperature	+10 to +35°C (+50 to +95°F)
Curing temperature	+6 to +40°C (+41 to +104°F)
Colour after curing	grey
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	10 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	80 N/mm <sup>2</sup> (11.600 psi)
Shore hardness D	75
Average tensile shear strength after 7 days	3,9 N/mm <sup>2</sup> (599 psi)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)



Repair of a labelling machine

# Epoxy Resin Systems

# Repair Sticks

## Repair Stick Wood

**Residual elasticity, mineral-filled**

For permanent repairs of wooden parts with residual elasticity and without shrinkage. For the repair of cracks and bore holes, broken out or broken off wooden parts and for the sealing of joints on windows and door frames, veneers, boards and planks, models and wooden toys.

WEICON Repair Stick Wood can be used in the wood and furniture industry, in model building and in many other applications.



28 g ✓  
10532057

56 g ✓  
10532115

### Technical Data

Composition	Epoxy resin mineral-filled, pasty
Pot-life at +20°C (+68°F) (25 g material)	15 min.
Density of the mixture	0,9 g/cm <sup>3</sup>
Processing temperature	+10 to +40°C (+50 to +104°F)
Curing temperature	+6 to +40°C (+41 to +104°F)
Colour after curing	light beige
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	45 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	75 N/mm <sup>2</sup> (10.875 psi)
Shore hardness D	70
Average tensile shear strength after 7 days	6,2 N/mm <sup>2</sup> (899 psi) (Beech sanded)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)



Restoration of a picture frame

## Repair Stick Plastic

**Plastic-filled, NSF approval, can be used in drinking water areas**

Especially for the permanent repair of plastic components and composite materials with residual elasticity such as window and door frames, panelling and bumper bars.

For the bonding of metal parts such as pipes and pipe bends, fittings and flanges, water tanks, pumps and housings.



57 g ✓  
10536057

115 g ✓  
10536115



Clearance certificate for the direct use in the food industry, according to the NSF/ANSI (Standard 61)

### Technical Data

Composition	Epoxy resin and plastic fillers, pasty
Pot-life at +20°C (+68°F) (25 g material)	20 min.
Density of the mixture	1,6 g/cm <sup>3</sup>
Processing temperature	+10 to +40°C (+50 to +104°F)
Curing temperature	+6 to +40°C (+41 to +104°F)
Colour after curing	light blue
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	40 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	3 h
Final strength (100% strength/+20°C/+68°F) after	36 h
Pressure (DIN 53281-83)	65 N/mm <sup>2</sup> (9.400 psi)
Shore hardness D	65
Average tensile shear strength after 7 days	2,4 N/mm <sup>2</sup> (348 psi) (PVC sanded)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)

Adhesives / Sealants

Technical Sprays

Technical Liquids

Assembly Pastes

Lubricants

Other



## Repair Stick Copper

**Extremely fast cure, copper-filled, NSF approval, can be used in drinking water areas**

The WEICON Repair Stick Copper is suited for the very quick repair (processing time: 3 min.) of cracks and leaks even on damp and wet surfaces such as pipes, pipe bends, fittings, flanges, copper gutters, sheets, water heaters, water tanks, hot, cold water lines, freezer and air conditioning systems.

The WEICON Repair Stick Copper can be used in tank construction and apparatus engineering, in the foods, cosmetic and pharmaceutical industries and in many other applications.



Clearance certificate for the direct use in the food industry, according to the NSF/ANSI (Standard 61)



### Technical Data

Composition	Epoxy resin copper-filled, paste
Pot-life at +20°C (+68°F) (25 g material)	3 min.
Density of the mixture	1,9 g/cm <sup>3</sup>
Processing temperature	+10 to +30°C (+50 to +86°F)
Curing temperature	+6 to +40°C (+43 to +104°F)
Colour after curing	copper
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	10 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	80 N/mm <sup>2</sup> (11.600 psi)
Shore hardness D	80
Average tensile shear strength after 7 days	4,8 N/mm <sup>2</sup> (696 psi) (copper sandblasted)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)

57 g ✓  
10530057

115 g ✓  
10530115

Adhesives / Sealants

Technical Sprays

Technical Liquids

Assembly Pastes

Lubricants

Other



Sealing of a copper tube

# Epoxy Resin Systems

# Repair Sticks

## Repair Stick Steel

**Fast cure, steel-filled, NSF approval, can be used in drinking water areas**



It is particularly suited for the fast and high-strength repair and bonding of metal parts and for the patching and sealing of cracks, holes, and leaks in machine parts, tanks and pipelines, containers, pumps and housings, balcony railings, banisters, and torn-out threads.

The WEICON Repair Stick Steel can be used in machine and system construction, in tank construction and apparatus engineering, in the foods, cosmetic and pharmaceutical industries and in many other applications.

57 g ✓  
10533057

115 g ✓  
10533115



Clearance certificate for the direct use in the food industry, according to the NSF/ANSI (Standard 61)

### Technical Data

Composition	Epoxy resin steel-filled, pasty
Pot-life at +20°C (+68°F) (25 g material)	4 min.
Density of the mixture	2,0 g/cm <sup>3</sup>
Processing temperature	+10 to +35°C (+50 to +95°F)
Curing temperature	+6 to +40°C (+43 to +104°F)
Colour after curing	dark-grey
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	10 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	1 h
Final strength (100% strength/+20°C/+68°F) after	24 h
Pressure (DIN 53281-83)	80 N/mm <sup>2</sup> (11.600 psi)
Shore hardness D	75
Average tensile shear strength after 7 days	4,1 N/mm <sup>2</sup> (595 psi) (sandblasted)
Temperature resistance	-50 to +120°C (-58 to +248°F) (briefly to +150°C/+302°F)

## Repair Stick Titanium

**Wear resistant, titanium-filled, high temperature resistant up to +280°C (+536°F) (briefly up to +300°C/+572°F)**



It is suited for the permanent and wear resistant repair and bonding of metal parts such as tanks and pipelines, aluminium, light metal and injection moulded parts, shafts and slide bearings, pumps and housings and torn-out threads.

The WEICON Repair Stick Titanium can be used in machine and system construction, tank construction and apparatus engineering, and in many other industrial applications.

57 g ✓  
10535057

115 g ✓  
10535115

### Technical Data

Composition	Epoxy resin titanium-filled, pasty
Pot-life at +20°C (+68°F) (25 g material)	30 min.
Density of the mixture	1,9 g/cm <sup>3</sup>
Processing temperature	+10 to +50°C (+50 to +122°F)
Curing temperature	+6 to +65°C (+43 to +149°F)
Colour after curing	grey-green
Gap covering power to max.	15 mm
Handling strength (35% strength/+20°C/+68°F) after	60 min.
Capable of bearing mechanical loads (50% strength/+20°C/+68°F) after	4 h
Final strength (100% strength/+20°C/+68°F) after	48 h (24h at +65°C/149°F)
Pressure (DIN 53281-83)	80 N/mm <sup>2</sup> (11.600 psi)
Shore hardness D	80
Average tensile shear strength after 7 days	7,5 N/mm <sup>2</sup> (1.080 psi) (Steel sandblasted)
Temperature resistance	-50 to +280°C (-58 to +536°F) (briefly to +300°C/+572°F)





## Type selection table

	Aluminium	Aqua	Concrete	Stainless steel	Wood	Plastic	Copper	Steel	Titanium
Metals (e.g. aluminium, cast iron, brass, stainless steel)	++	++	+	++	+	+	++	++	++
Hard plastics* (e.g. epoxy resin, rigid PVC)	+	++	+	+	+	++	+	+	+
Fibre-reinforced materials (e.g. GFRP, CFRP, fibreglass)	+	+	+	+	+	++	+	+	+
Wood (e.g. oak, beech, spruce, balsa)	+	+	+	+	++	+	+	+	+
Derived timber products (e.g. plywood, MDF)	+	+	+	+	++	+	+	+	+
Glass, ceramics	+	++	+	+	+	+	+	+	+
Stone (e.g. marble, granite, brick, concrete)	+	++	++	+	+	+	+	+	+
Rubber / elastomers	-	-	-	-	-	-	-	-	-

Highly suitable (++)

Suitable (+)

Not suitable (-)

\*Except for plastics such as polyethylene, polypropylene, polyacetal, polytetrafluoroethylene and other fluorinated hydrocarbons with naturally adhesive-rejecting surfaces. Within the framework of the above type recommendations, bonding of dissimilar material pairs such as metals and plastics is also possible.



Sealing of a siphon



Repair of a PVC pipe

# Epoxy Resin Systems

# Repair Sticks

## Technical Data

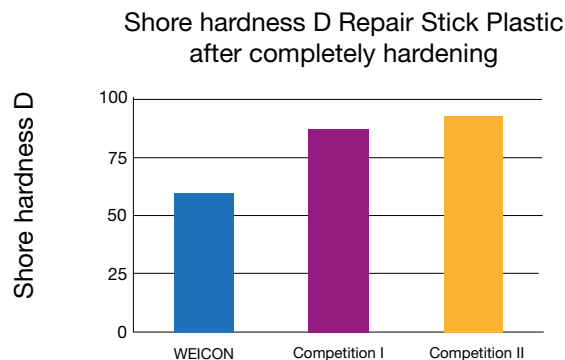
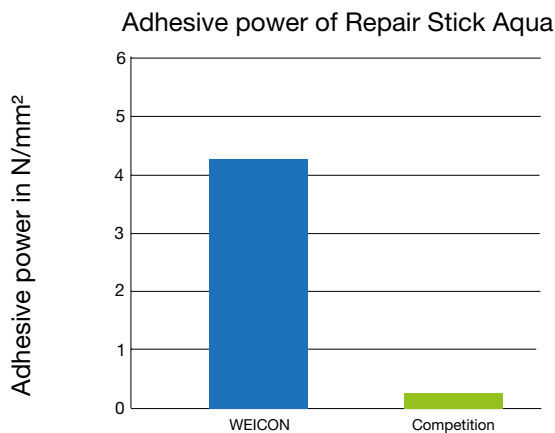
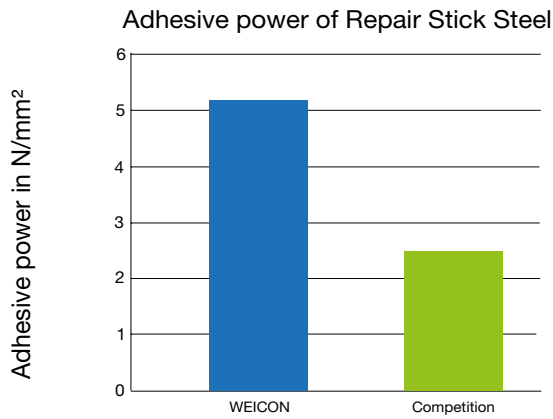
		WEICON Repair-Sticks in non-cured condition								
		Aluminium	Aqua	Concrete	Stainless steel	Wood	Plastic	Copper	Steel	Titanium
Basis:		Epoxy resin aluminium fillers	Epoxy resin ceramic fillers	Epoxy resin ceramic fillers	Epoxy resin stainless steel fillers	Epoxy resin mineral fillers	Epoxy resin plastic fillers	Epoxy resin copper fillers	Epoxy resin metal fillers	Epoxy resin titanium fillers
Nature:		putty								
Supplied in:		Stick								
Contents:		57 g / 115 g	57 g / 115 g	57 g / 115 g	57 g / 115 g	28 g / 56 g	57 g / 115 g	57 g / 115 g	57 g / 115 g	57 g / 115 g
Mixing proportion by volume resin / hardener (automatically):		1 : 1								
Pot-life with 25 g material and at +20°C (+68°F) (in minutes):		4	15	6	4	15	20	3	4	30
Density of the mixture (g/cm³):		1,6	1,9	1,9	2,0	0,9	1,6	1,9	2,0	1,9
Temperature °C (°F)	Processing: *1	+10 to +35 (+50 to +95)	+10 to +40 (+50 to +104)	+10 to +35 (+50 to +95)	+10 to +35 (+50 to +95)	+10 to +40 (+50 to +104)	+10 to +40 (+50 to +104)	+10 to +30 (+50 to +86)	+10 to +35 (+50 to +95)	+10 to +50 (+50 to +122)
	Curing:	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +40 (+43 to +104)	+6 to +65 (+43 to +149)
Colour after curing:		aluminium	white	concrete-grey	grey	light beige	light blue	copper	dark-grey	grey-green
Gap covering power to max.:*2		15 mm								
Curing time at 20°C (+68°F)	Handling strength (35% strength) after:	10 min.	30 min.	15 min.	10 min.	45 min.	40 min.	10 min.	10 min.	1 hrs.
	Capable of bearing mechanical loads (50% strength) after:	60 min.	60 min.	60 min.	60 min.	60 min.	3 hrs.	60 min.	60 min.	4 hrs.
	Final strength (100% strength) after:	24 hrs.	24 hrs.	24 hrs.	24 hrs.	24 hrs.	36 hrs.	24 hrs.	24 hrs.	48 hrs. (24 hrs. at +65°C/+149°F)
		WEICON Repair-Sticks in cured condition								
Pressure (DIN 53281-83) N/mm² (psi):		80 N/mm² (11.600)	75 N/mm² (10.875)	80 N/mm² (11.600)	80 N/mm² (11.600)	75 N/mm² (10.875)	65 N/mm² (9.425)	80 N/mm² (11.600)	80 N/mm² (11.600)	80 N/mm² (11.600)
Shore hardness D:		75	65	80	75	70	65	80	75	80
Average tensile shear strength after 7 days at +20°C (+68°F) in accordance with DIN 53283 N/mm² (psi):		Aluminium sandblasted 4,2 N/mm² (609)	Steel sandblasted 6,2 N/mm² (899)	Concrete 4,8 N/mm² (696)	Stainless steel sandblasted 3,9 N/mm² (566)	Beech sanded 6,2 N/mm² (899)	PVC sanded 2,4 N/mm² (348)	Copper sandblasted 4,8 N/mm² (696)	Steel sandblasted 4,1 N/mm² (595)	Steel sandblasted 7,5 N/mm² (1.080)
Temperature resistance °C (°F):		-50 to +120, briefly +150 (-58 to +248, briefly +302)								-50 to +280, briefly +300 (-58 to +536, briefly +572)
Thermal conductivity (ASTM D 257):		0,65 W/m-K	0,50 W/m-K	0,50 W/m-K	0,60 W/m-K	0,30 W/m-K	0,40 W/m-K	0,70 W/m-K	0,60 W/m-K	0,50 W/m-K
Linear shrinkage:		< 1%								
Electrical resistance (ASTM D 257):		5 · 10 <sup>11</sup> Ω/cm								
Dielectric strength (ASTM D 149):		3,0 kV/mm								
Thermal expansion coefficient (ISO 11359):		30-40 x 10 <sup>-6</sup> k <sup>-1</sup>								

\*1 For easier workability when ambient temperatures are low, the sticks should be warmed up to room temperature (20°C/+68°F) before application.

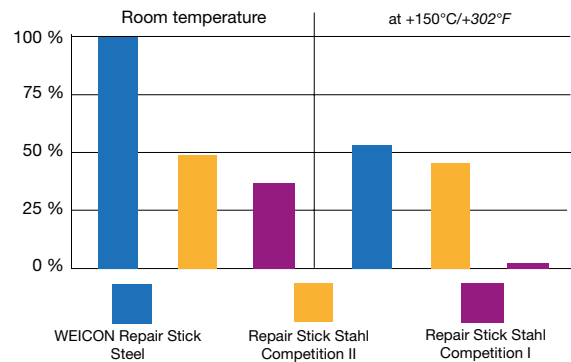
\*2 Max. 15 mm per procedure

## Test Results

We have conducted a series of laboratory tests to compare sticks from various countries. Some of the test results are summarised in the tables shown below.



### Tensile shear strength on steel



### WEICON Repair Stick Wood

A special item in the product range is the Repair Stick Wood. It was developed for carrying out repairs on furniture, shelving, etc. To enable a „seamless“ repair, it was given the same density as wood. Following curing it can be processed like wood, e.g. sanded and painted over. In the test shown below the WEICON Repair Stick floats on the surface like wood, while competitive products sink to the bottom due to their high density.



# Repair Sticks

## Chemical resistance of WEICON Repair Sticks after curing\*

Acetic acid dilute < 5%	+	Hydrocarbons, aliphatic (crude oil derivatives)	+
Acetone	0	Hydrocarbons, aromatic (benzene, toluene, xylene)	-
Alkalis (basic materials)	+	Hydrochloric acid < 10%	+
Amyl acetate	+	Hydrochloric acid 10 - 20%	+
Amyl alcohols	+	Hydrofluoric acid dilute	0
Anhydrous ammonia 25%	+	Hydrogen peroxide < 30% (hydrogen superoxide)	+
Barium hydroxide	+	Impregnating oils	+
Butyl acetate	+	Magnesium hydroxide	+
Butyl alcohol	+	Maleic acid (cis-butenedioic acid)	+
Calcium hydroxide (slaked lime)	+	Methanol (methyl alcohol) < 85%	0
Carbolic acid (phenol)	-	Milk of lime	+
Carbon disulphide	+	Naphthalene	-
Carbon tetrachloride (tetrachloromethane)	+	Naphthene	-
Caustic potash solution	+	Nitric acid < 5%	0
Chlorinated water	+	Oils, minerals	+
Chloroacetic acid	-	Oils, vegetable and animal	+
Chloroform (trichloromethane)	0	Oxalic acid < 25% (ethanedioic acid)	+
Chlorosulphonic acid	-	Paraffin	+
Chromic acid	+	Perchloroethylene	0
Chroming baths	+	Petrol (92 - 100 octane)	+
Creosote oil	-	Phosphoric acid < 5%	+
Cresylic acid	-	Phthalic acid, phthalic acid anhydride	+
Crude oil	+	Potassium carbonate (potash solution)	+
Crude oil and crude oil products	+	Potassium hydroxide (caustic potash) 0 - 20%	+
Diesel fuel oil	+	Soda lye	+
Ethanol < 85% (ethyl alcohol)	0	Sodium bicarbonate (sodium hydrogen carbonate)	+
Ethyl alcohol	0	Sodium carbonate (soda)	+
Ethyl benzole	-	Sodium chloride (cooking salt)	+
Ethyl ether	+	Sodium hydroxide < 20% (caustic soda)	0
Exhaust gases	+	Sulphur dioxide	+
Formic acid > 10%	-	Sulphuric acid < 5%	0
Glycerine (trihydroxypropane)	+	Tannic acid dilute < 7%	+
Glycol	0	Tetralin (tetrahydronaphthalene)	0
Grease, oils and waxes	+	Toluene	-
Heating oil, diesel	+	Trichloroethylene	0
Humic acid	+	Turpentine substitute (white spirit)	+
Hydrobromic acid < 10%	+	Xylene	-

+ = resistant      0 = resistant for a limited time      - = not resistant

\*Storage of all WEICON Epoxy Adhesives was at +20°C/+68°F chemical temperature