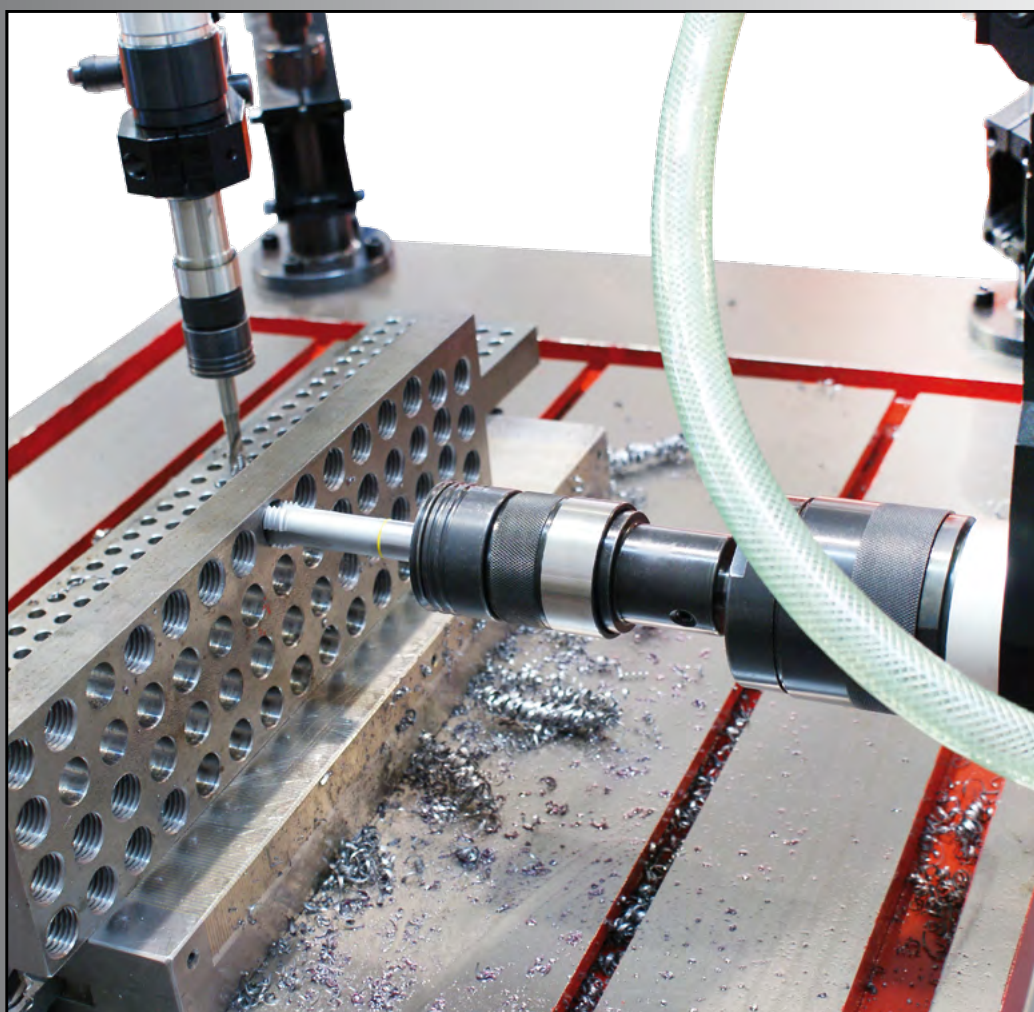


Your partner in manufacturing

PNEUMATIC TAPPING MACHINES

M3 - M33



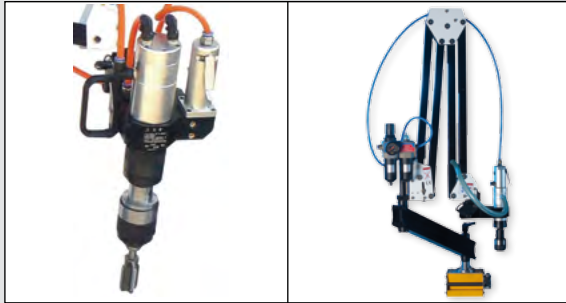
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PNEUMATIC TAPPING MACHINES M3 - M33

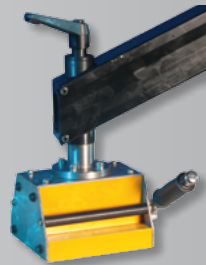
Our extensive range of pneumatic tapping machines covers the whole range of M3 up to M33. The tap is inserted in the collet, which has an overload clutch. Blind holes and through holes can be tapped. The pneumatic motor is equipped with a quick change collet and is rotated by compressed air that has previously been filtered and lubricated by the air-treatment unit.

Features

- Swift and easy to install and operate; high productivity and low labor intensity.
- Rapid positioning and large scale of working area.
- Tap stops when it encounters any obstruction to prevent tap breakage.
- Very low operating cost.



Including a set of quick change collets



Accessories

Make your tapping machine complete with the following accessories:

• **Work table P653.** The tapping machine will be a complete workstation if you place it on the work table P653 (weight 140 KG, size 990 x 700 x 800 mm). This work table is fitted with a heavy blade with T-slots, serving machine mounting blocks etc.. The work table is also mobile, so the tapping machine can be used anywhere.

• **Magnetic foot.** The most flexible way to use the tapping machine is by using the magnetic foot. In this way, the tapping machine can be used on every work piece made out of steel. It will also be possible to tap holes in large products like big plates and frames.

'A' models - adjustable angle

Model	D-JSC-12A	D-JS-16A	D-JS-22A	D-JS-33A
Tapping capacity	M3 - M12	M5 - M16	M6 - M22	M10 - M33
RPM	400	250	60 / 200	35 / 115
Max. motor torque	28 Nm	48 Nm	105 Nm	320 Nm
Working range	150 - 1900 mm	150 - 1900 mm	400 - 2000 mm	400 - 2000 mm
Air pressure	6 - 8 bar	6 - 8 bar	6 - 8 bar	6 - 8 bar
Weight (kg)	13	34	40,5	69

'B' models - operating position fixed (vertical 90 degrees)

Model	D-JSC-12B	D-JS-16B	D-JS-22B	D-JS-33B
Tapping capacity	M3 - M12	M5 - M16	M6 - M22	M10 - M33
RPM	400	250	60 / 200	35 / 115
Max. motor torque	28 Nm	48 Nm	105 Nm	320 Nm
Working range	150 - 1900 mm	150 - 1900 mm	400 - 2000 mm	400 - 2000 mm
Air pressure	6 - 8 bar	6 - 8 bar	6 - 8 bar	6 - 8 bar
Weight (kg)	12	33	39,5	67

Standard accessories (included):

- 6 collets - DIN 352
- Wrench