EN 5.050.19/10.19

AC INTERNATIONAL



Fluid level gauge Fluid level sensor Temperature switch

FSA / FSK / TS

up to NG1000; up to PN 0.5; $T = -40 \,^{\circ}\text{C}$ to +160 $^{\circ}\text{C}$

DESCRIPTION 1.

1.1. **GENERAL**

FSA fluid level gauges, FSK fluid level sensors and TS temperature switches are designed to monitor and control the level of operating fluid.

The flexible product range means that many combinations are possible:

FSA: Range of eleven evenly spaced

Visual thermometer with °C and °F scale.

Temperature gauge which measures the temperature of the operating fluid in the tank in °C. Dual scale in °C and °F available on request.

Simple standardised installation conditions.

FSA-IB: shut-off of the fluid to the fluid level gauge via check valves.

Display of the current level by simultaneously pressing the upper and lower buttons on the check

With the optional use of a thermometer, the current temperature of the fluid will also be shown.

Certified by Bureau Veritas (BV approval) and by American Bureau of Shipping (ABS approval).

- FSAR: Fluid level gauge in round design with pipe connections on both

Thanks to the principle of communicating vessels, the gauge can be attached externally even at greater distances.

FSK: Monitor the fluid level via an electrical signal.

Range of eleven evenly spaced sizes. Simple standardised installation conditions.

Switching contact (sizes 127-381) designed as optionally normally closed (type O), normally open (type C) or changing (type W) contact as changing contact (W) in sizes 076 and 500-1000.

Temperature gauge which measures the temperature of the operating fluid in the tank in °C and °F.

Option: line marking on sight tube and float.

Better visual fluid level monitoring possible with red float.

 FSK-2SP: Monitoring of the minimum or maximum fluid level.

Two additional alternative switching points for size 254 and above.

Optional: line markings on inspection tube.

FSK-V: Switch points can be positioned variably, additional alternative switch points possible.

Switching contact designed as changing contact, opens or closes at switching level.

Riser tube made of glass. Optional, 3-pole AMP plug (Super Seal).

Optional: line markings on inspection tube.

TS: three nominal temperatures possible: 60 °C, 70 °C and 80 °C. Can be easily fitted into the FSA and FSK.

Simple, standardised mounting (FSA/K).

Non-corroding surfaces.

Accessories

TFP 100: Temperature sensor with a measurement range of -40 °C to +125 °C.

Measuring resistor designed as 4-conductor with standardised electrical connection

ABK / ABV: These shut-off elements allow the connections to be blocked for maintenance work or for making changes to the display system (FSA/FSK), without any tank draining required.

1.2. FUNCTION

FSA

By using the FSA, the fluid level can be easily seen on the outside of the tank. The fluid enters the unit via the lower connection bore and is clearly visible in the tube. By selecting the right size, the particular fluid level can be monitored.

By using the FSK, the fluid level is monitored via an electrical switching signal. This switch signal can be used for a warning or to control the level. The fluid enters the unit via the lower connection bore and pushes a float up the tube. The float now shows the level of the fluid in the tank. If the level of the fluid drops again, the float will activate a switch contact. For the NO switch (type C) the circuit will then be closed, for the NC switch (type O) the circuit will be opened.

The special dual switching model (type W) offers two possibilities. It can be used either to close on contact or to open on contact.

TS

The TS is a very useful additional option to the FSA and FSK products. However, it also has a useful application as a separate accessory for systems.

Once fitted, the temperature sensor of the TS is surrounded by operating fluid. When the nominal temperature is reached, a contact opens and the circuit is broken.

This switching process can be used either as an alarm or to monitor the temperature.

When the temperature of the fluid drops by approx. 15 K, the circuit closes again.

TFP

Based on the principle of voltage drop, the sensor provides an electrical signal as a value for the temperature.

A constant measurement flow is fed to the temperature sensor. The voltage change is roughly proportional to the change in resistance caused by the temperature - the higher the temperature, the greater the resistance.

Measurement errors caused by longer feed lines are avoided by using the 4-conductor connection.

ABK

This stop cock specially designed for the FSA/FSK has a plug that is guided in a valve casing and that can be turned from the outside. Turning it by 90° closes the connection opening of the FSA/FSK.

It is operated by screwdriver, from the side, above or below depending on the position of the ABK.

Screwing the adjusting screw deeper into the valve casing closes the connection opening of the FSA/FSK (the screw can be loosened again subsequently).

The screw is adjusted by means of an allen key (AF width 3).

1.3. APPLICATION

Fluid level gauges FSA, fluid level sensors FSK and temperature switches TS are used to monitor and control levels of operating fluid.

Areas of application are for example: Machine tools, system engineering, tanks for hydraulic, lubricating and cutting oils, and gearboxes.

1.4. **NOTES**

The upper viscosity limit is 2,000 mm²/s. It is not possible to combine a TS temperature switch with an FT temperature gauge.

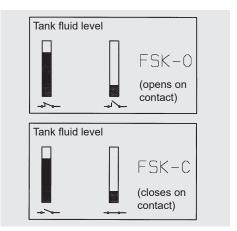
To ensure correct functioning, pressure, viscosity and temperature specifications must be observed.

FSA/FSK

In the standard design not suitable for use with glycol and fluids containing glycol – the special design SO14 is recommended as a solution variant in such cases.

The display tube must not be brought into direct contact with cleaning agents or solvents which are used to clean containers / tanks. Prior damage/new damage of the display tube may lead to failure of the FSA/FSK.

Depending on the fluid level of the tank, the following switching logic applies for the fluid level monitor with NC and NO contacts



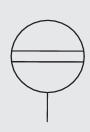
In each case the switching logic of the fluid level sensor starts with a full tank. For the NC version the switching contact opens when the fluid level drops below the switching level. Correspondingly, in the NO version, the switching contact closes when the fluid level drops below the switching level.

With inductive or capacitive loads, suitable protective circuits must be used.

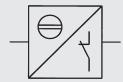
2. **TECHNICAL** CHARACTERISTICS

2.1. **GENERAL**

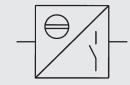
2.1.1 Designation and Symbol Fluid level gauge FSA



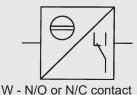
Fluid level sensor FSK



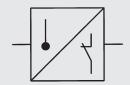
O - N/C contact

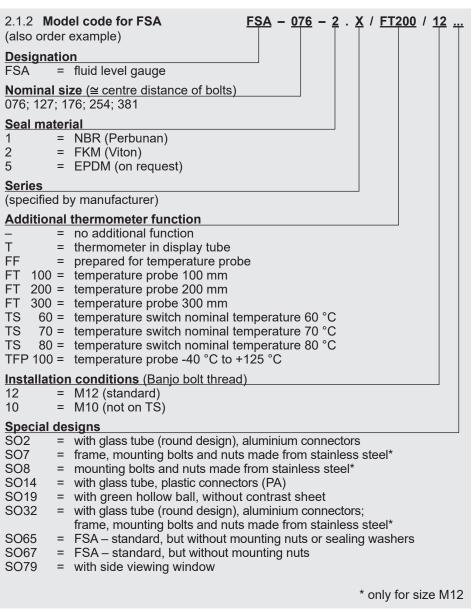


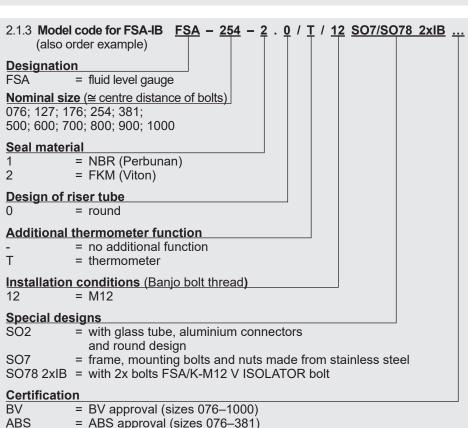
C - N/O contact

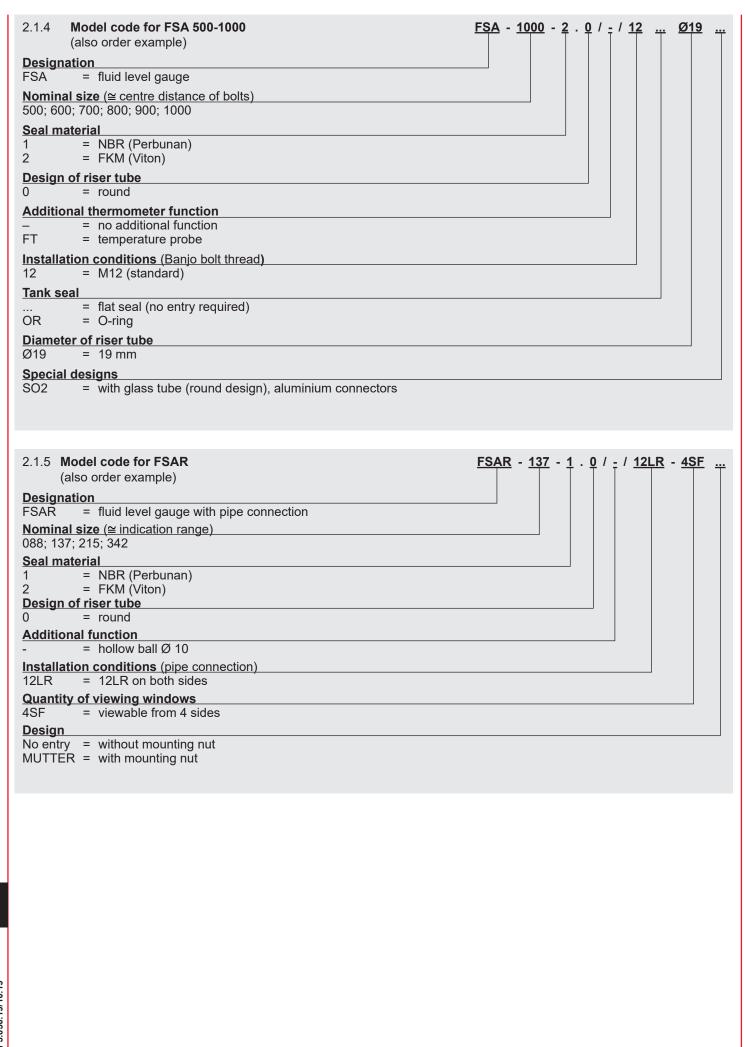


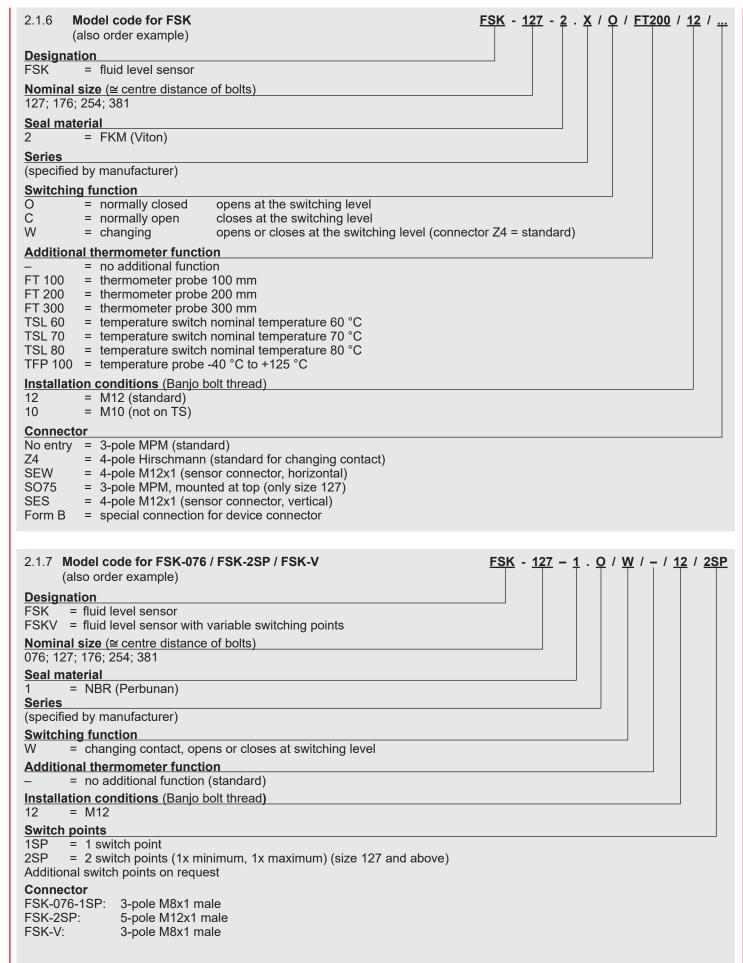
Temperature switch TS

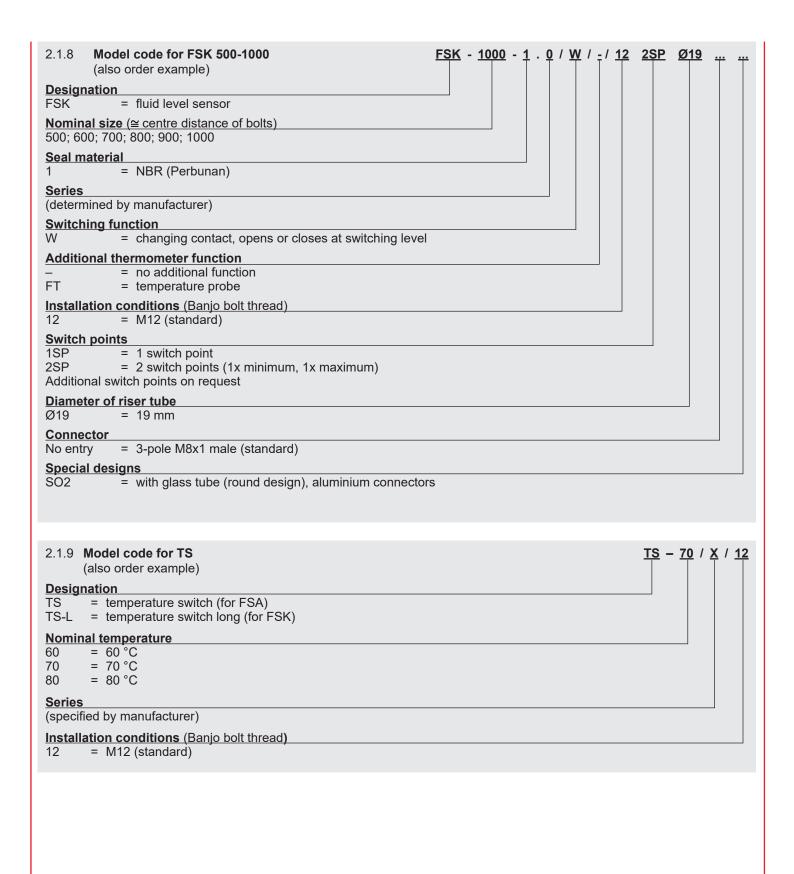












2.1.10 Form of construction

The devices are designed to be mounted directly on to the operating fluid tank.

2.1.11 Type of connection FSA / FSK

The device is mounted using two banjo bolts. The connection bores can be either threaded holes or through holes (Ø 13, Ø 11).

FSAR

The device is mounted via a 12LR pipe connection on both sides, piping clamp or retaining plate.

TS

The temperature switch can be fitted to the FSA/FSK in place of the lower banjo bolt

2.1.12 Installation

- FSA vertically on the tank wall
- FSK vertically on the container wall (connection plug at bottom of the container)
- **TS** instead of lower banjo bolt M12 (FSA)
- TS-L-instead of lower banjo bolt M12 (FSK)
- **TFP** instead of lower banjo bolt M12 (FSA/FSK)

2.1.13 Weight

TS-L-... - 0.13 kg FT 200 - 0.03 kg FT 300 - 0.04 kg TFP 100 - 0.20 kg

	•			
FSK076	- 0.22 kg	FSK500	-	0.69 kg
	- 0.21 kg	FSK600		
FSK176	- 0.23 kg	FSK700	-	0.85 kg
FSK254	- 0.26 kg	FSK800	-	0.93 kg
FSK381	- 0.30 kg	FSK900	-	1.00 kg
		FSK1000	-	1.14 kg
FSA076	- 0.17 kg	FSA500	-	0.68 kg
FSA127	- 0.19 kg	FSA600		
	- 0.21 kg	FSA700		
	- 0.24 kg	FSA800	-	0.92 kg
FSA381	- 0.29 kg	FSA900	-	0.99 kg
	· ·	FSA1000		
TS-	- 0.11 kg			· ·

2.1.14 Flow direction Any

2.1.15 Ambient temperature $-20 \,^{\circ}\text{C}$ to $+80 \,^{\circ}\text{C}$

2.1.16 Materials

FSA / FSK

- Connectors and tube in high quality synthetic material
- Housing frame made from aluminium (steel or stainless steel on request)
- Soft seals in Viton (FKM) or Perbunan (NBR)
- Bolts, nuts and washers in steel (zinc-plated)
- Plug connections in high quality synthetic material (FSK)

FSA-IB

- Housing frame, bolts and nuts made of stainless steel
- Riser tube made of glass Ø 19

FSAR

- Frame made of aluminium
- Riser tube made of glass or plastic

FSA / FSK 500 - 1000

- Connectors made of aluminium
- Float gauge made from NBR

FSK-2SP

- Connectors made of aluminium / polyamide
- Frame made of aluminium
- Riser tube made of glass Ø 19

FSK-V

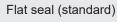
- Housing frame made of stainless steel
- Connectors made of aluminium / polyamide
- Riser tube made of glass Ø 19

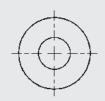
TS / TS-L / TFP

- Housing with temperature sensor, washer and nut in steel (zinc-plated)
- Plug connections in high quality synthetic material

2.1.17 FSA seal types

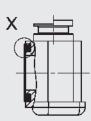
















Y 2:1





O-ring



2.2. **HYDRAULIC DATA**

2.2.1 Nominal pressure max. 0.5 bar

2.2.2 **Operating fluids**

Mineral oil to DIN 51524 Part 1 and 2, water-oil emulsions and synthetic fluids, such as hydraulic fluids based on phosphate ester.

(other fluids on request)

2.2.3 Temperature of operating fluid -20 °C to + 80 °C

2.2.4 Range of thermometer scale FSA / FSK

Thermometer T for FSA: +20 °C to +80 °C

Thermometer FT for FSA / FSK: 0 °C to +100 °C

ELECTRICAL 2.3. CHARACTERISTICS FSK

2.3.1 Electrical functions

Type O / normally closed



Type O / normally closed (plug Z4 and form B)



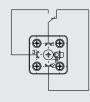
Type O / normally closed (plug - SEW)



Type C / normally open



Type W / change over (plug Z4 and form B)



Type W / change over (plug - SEW)



FSK-2SP

Type W / change over As delivered, switching point at bottom activated by magnetic field.

Size 127, 254, 381



Contact assignment	bottom	top
Float setting		
Minimum	5 - 4	5 - 3
Maximum	5 - 1	5 - 2

Size 176



ontact assignment top	
aximum 5 - 4	
Contact assignment bottom pat setting	1
inimum 5 - 4	
inimum 5 -	- 4

FSK-V

Type W / change over



	Contact assignment	bottom	top
4	Float setting		
4	Minimum	3 - 4	1 - 4
	Maximum	1 - 4	3 - 4

NOTICE: In the case of just one reed contact, the switch point is at the top or at the bottom.

2.3.2 Contact load

max. 8 W

2.3.3 Switching voltage

1-48 V AC/DC

2.3.4 Switching current

max. 0.2 A

2.3.5 Protection class

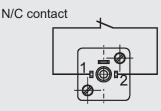
IP 65

2.3.6 Viscosity range

max. 2000 mm²/s

2.4. **ELECTRICAL CHARACTERISTICS TS/TS-L**

2.4.1 Electrical function



2.4.2 Switching power

2.5 A/50 V - 10,000 switching operations 0.5 A/50 V - 100,000 switching operations

2.4.3 Minimum switching current 50 mA

2.4.4 Switching tolerance

± 5 K

2.4.5 Switching hysteresis

Normally closed

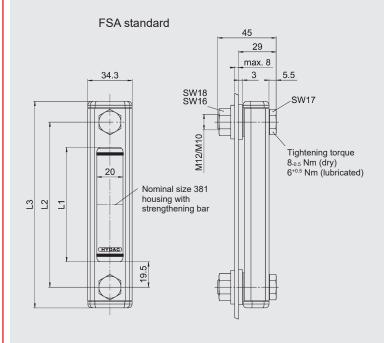
60 °C - 10-15 K

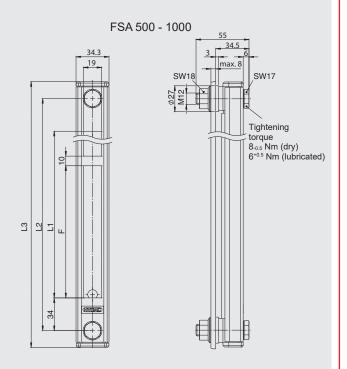
70 °C – 10-15 K

80 °C - 10-20 K

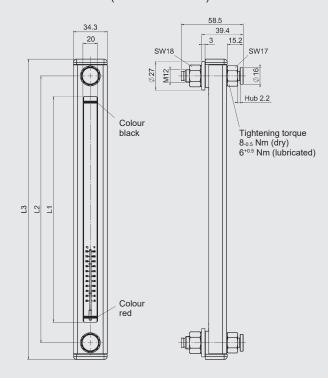
3. **DIMENSIONS**

3.1. **FLUID LEVEL GAUGE FSA**

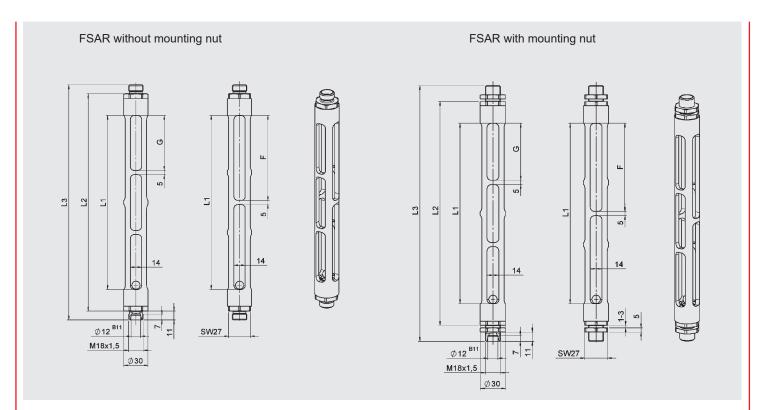




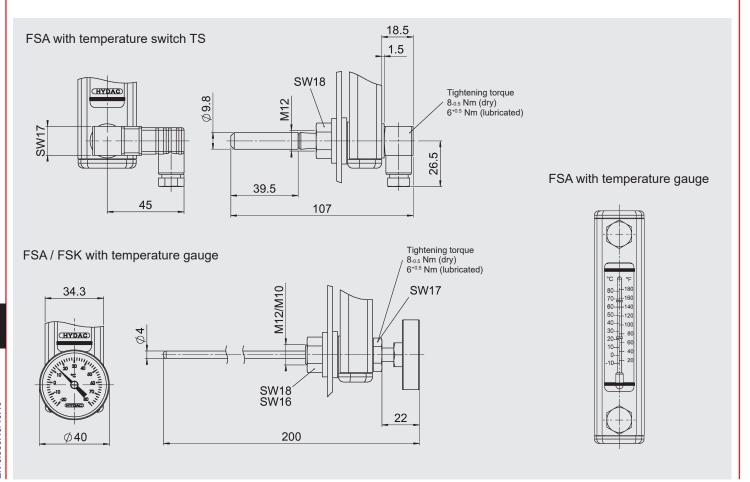
FSA-IB (with check valves)



Nominal size ≅ Centre distance of bolts	L1 [mm]	L2 [mm]	L3 [mm]	F [mm]	Quantity F
				[IIIIII]	
76	37	76	108	-	-
127	88	127	159	-	-
176	137	176	208	-	-
254	215	254	286	-	-
381	342	381	413	-	-
500	432	500	535	137	3
600	532	600	635	170	3
700	632	700	735	150	4
800	732	800	835	175	4
900	832	900	935	158	5
1000	932	1000	1035	147	6

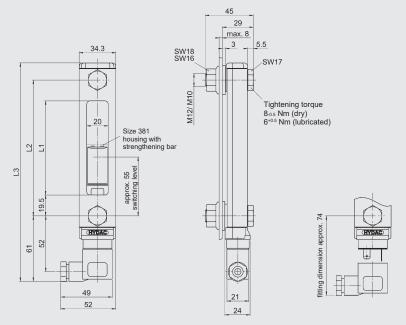


Design	Nominal size ≅ Centre distance of bolts	L1	L2	L3	F	G [mm]
		[mm]	[mm]	[mm]	[mm]	[mm]
	FSAR-088	88	141.5	163.5	88	88
Without nut	FSAR-137	137	190.5	212.5	137	137
without nut	FSAR-215	215	268.5	290.5	2x 105	3x 68
	FSAR-342	342	395.5	417.5	3x 110.5	4x 82
	FSAR-088	88	139.5	177.5	88	88
With nut	FSAR-137	137	188.5	226.5	137	137
with flut	FSAR-215	215	266.5	304.5	2x 105	3x 68
	FSAR-342	342	393.5	431.5	3x 110.5	4x 82

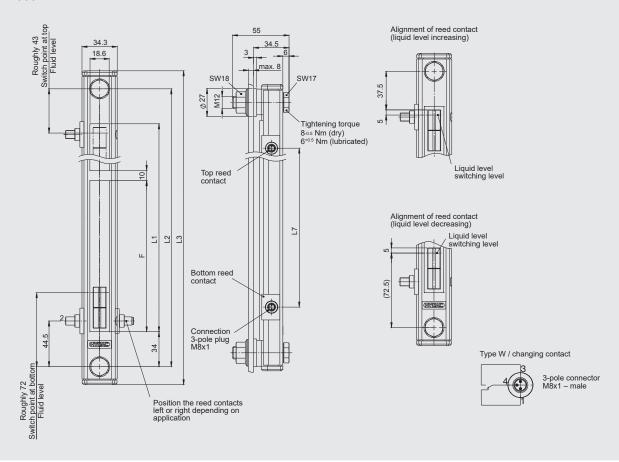


FLUID LEVEL SENSOR FSK 3.2.

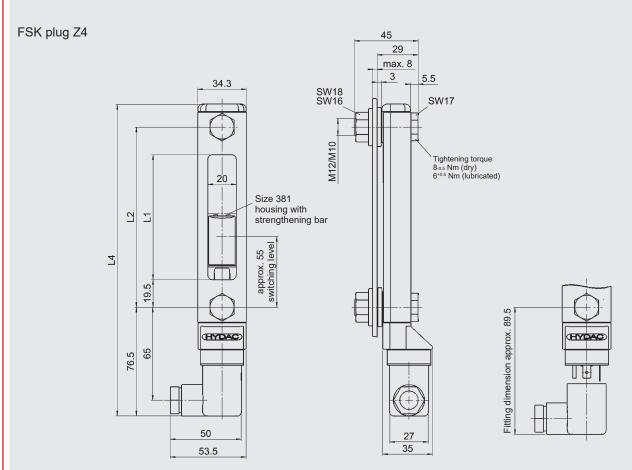
FSK standard



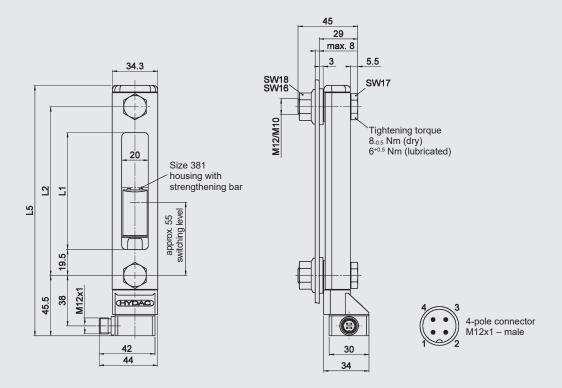
FSK 500 - 1000



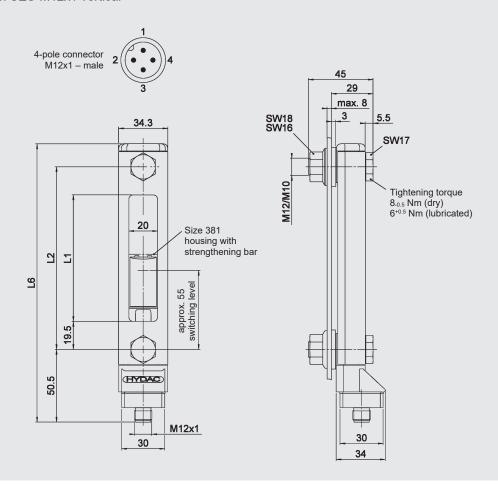
Nominal size ≅ Centre distance of bolts	L1 [mm]	L2 [mm]	L3 [mm]	L7 [mm]	F [mm]	Quantity F
127	88	127	204	203	-	_
176	137	176	253	252	-	-
254	215	254	331	330	-	-
381	342	381	458	457	_	-
500	432	500	535	411	137	3
600	532	600	635	511	170	3
700	632	700	735	611	150	4
800	732	800	835	711	175	4
900	832	900	935	811	158	5
1000	932	1000	1035	911	147	6



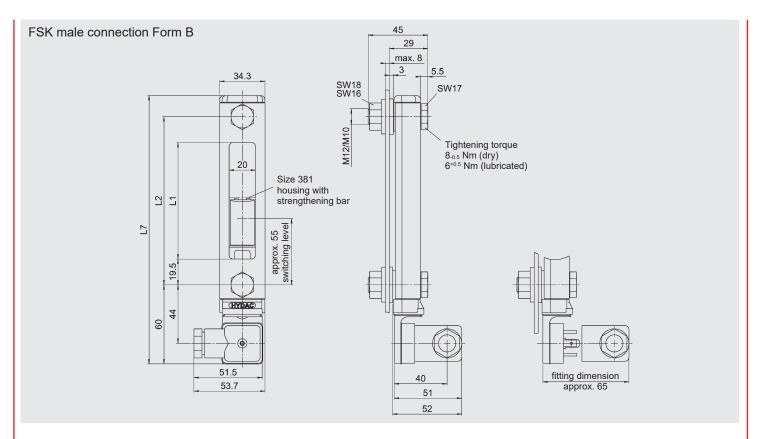
Nominal size ≅	L1	L2	L3
Centre distance of bolts	[mm]	[mm]	[mm]
127	88	127	219.5
176	137	176	268.5
254	215	254	346.5
381	342	381	473.5



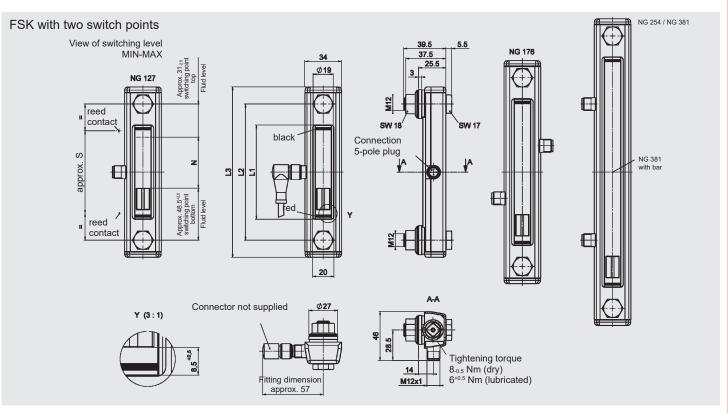
FSK sensor connection SES-M12x1 vertical



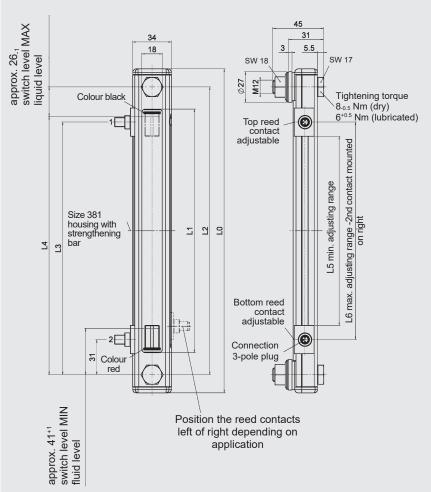
Nominal size ≅ Centre distance of bolts	L1 [mm]	L2 [mm]	L5 [mm]	L6 [mm]	
127	88	127	188.5	193.5	
176	137	176	237.5	242.5	_
254	215	254	315.5	320.5	
381	342	381	442.5	447.5	

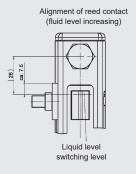


Nominal size ≅ Centre distance of bolts	L1 [mm]	L2 [mm]	L7 [mm]
127	88	127	203
176	137	176	252
254	215	254	330
381	342	381	457

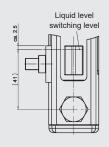


Туре	Nominal size ≅ Centre distance of bolts	L1 [mm]	L2 [mm]	L3 [mm]	N [mm]	Approx. S [mm]
FSK-127-1.0/W/-/12/2SP	127	88	127	159	47.5	77
FSK-176-1.0/W/-/12/2SP	176	137	176	208	96.5	126
FSK-254-1.0/W/-/12/2SP	254	215	254	286	174.5	204
FSK-381-1.0/W/-/12/2SP	381	342	381	413	301.5	331



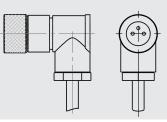


Alignment of reed contact (fluid level decreasing)

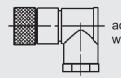


Туре	Nominal size ≅ Centre distance of bolts	L0 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	L4 [mm]	L5 [mm]	L6 [mm]
FSKV-127	127	159	88	127	96	101	40	65
FSKV-176	176	208	137	176	145	150	89	114
FSKV-254	254	286	215	254	223	228	167	192
FSKV-381	381	413	342	381	350	355	294	319

Angled connector M8x1 for FSKV



non-adjustable with cable L = 2m

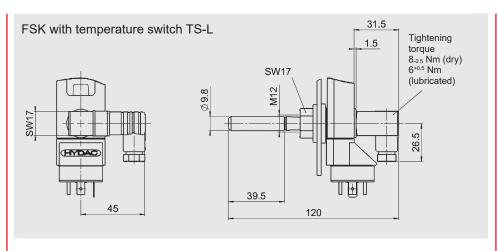


adjustable without cable

Order no.:

6105865

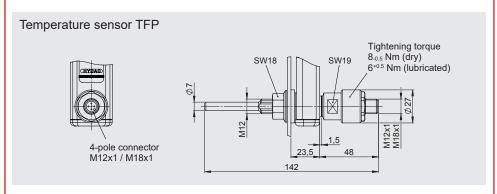
6105866

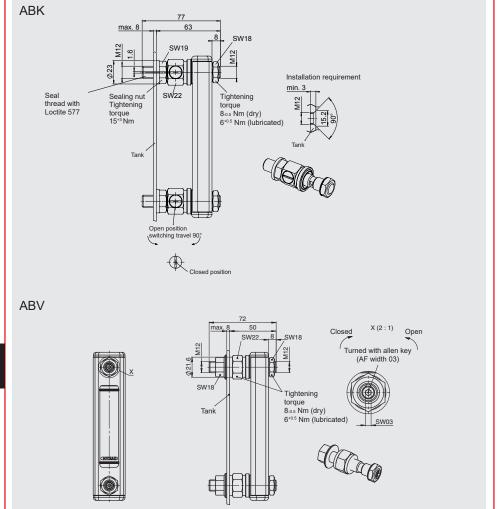


TEMPERATURE SWITCH TS / TS-L 3.3.

See FSA with TS fitted See FSK with TS-L fitted

ACCESSORIES





4. **SPARE PARTS**

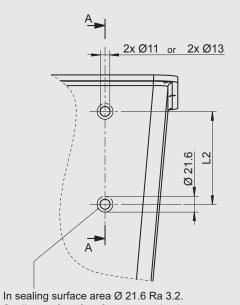
4.1. **SEAL KIT**

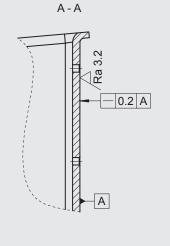
Seal kit	Order
	no.= Part
	number
FSA - 76 - 381 - 1.X /- /12 NBR	704 616
FSA - 76 - 381 - 2.X /- /12 FKM	704 627
FSA - 76 - 381 - 1.X /- /10 NBR	3248767
FSA - 76 - 381 - 2.X /- /10 FKM	3395614

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INSTALLATION INFORMATION 5.

5.1. THROUGH-BORE



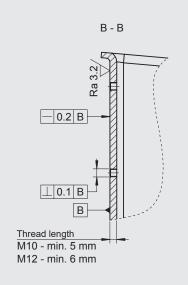


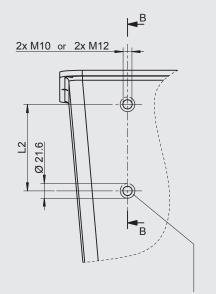
for through-bore	
Ø 11 or Ø 13	
076 ± 0.3	
127 ± 0.5	
176 ± 0.5	
254 ± 0.5	
381 ± 0.5	
500 ± 0.8	
600 ± 0.8	
700 ± 0.8	
800 ± 0.8	
900 ± 0.8	
1000 ± 0.8	

L2 [mm]

Sealing surface free from contamination, welding beads, scale, varnish etc.

5.2. **THREADED HOLE**





In sealing surface area Ø 21.6 Ra 3.2. Sealing surface free from contamination, welding beads, scale, varnish etc.

L2 [mm]
for threaded bore
M10 or M12
076 ± 0.2
127 ± 0.3
176 ± 0.3
254 ± 0.3
381 ± 0.3
500 ± 0.5
600 ± 0.5
700 ± 0.5
800 ± 0.5
900 ± 0.5
1000 ± 0.5

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