



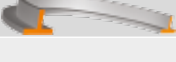











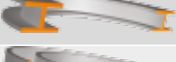





TECHNICAL INFORMATIONS  
TEKNİK BİLGİLER

**APK 121**  
SIZE AND DIAMETER  
ÖLÇÜLER VE ÇAP

**APK 101**  
SIZE AND DIAMETER  
ÖLÇÜLER VE ÇAP

ROLLS  
VALS  
TOPLARI

		mm	min ø	mm	min ø	
1		50x50x5 100x100x10 120x120x15	650 1100 1300	50X50X6 90X90X8 100X100X10	700 1000 1400	AE F
2		50x50x5 80x80x8 120x120x15	650 900 1300	50X50X6 80X80X8 100X100X10	800 1200 1600	AE
3		120	1200	100	1200	A
4		100	1200	100	1000	A
5		130	1300	120	1200	A
6		40X10 125X25 140X30	500 850 3000	40X10 100X20 120X25	400 600 1600	AF
7		200X50	1000	60X10 100X40 200X35	400 600 1000	AF
8		75X75	800	30 50 60	400 500 1000	AF
9		Ø 85	900	40 60 70	400 600 800	B
10		Ø50X2 Ø160X4	600 3000	50X2 120X2 140X3	600 2000 3000	B
11		101.6X12 139.7X5	1200 1600	60.3X3.2 114.3X3.6 114.3X4.5	400 1000 1600	B
12		140X50X5		40X20X2 100X50X5 140X40X3	500 3000 4000	B
13		90X90X8		50x50x2.5 90x90x4 100x100x5	500 2500 3000	B
14		UNP240	1000	UNP180 UNP200	800 1200	AD F
15		UNP240	1200	UNP180 UNP200	800 1200	AD F
16		INP240	1200	INP80 INP200	600 800	AD F
17		HEA140 HEB120	1200 1300	HEA120 HEB100	1000 1200	AD F
18		UNP100	8000			CB
19		INP 140	6000			CB
20		HEA120 HEB100	2600 1500			CB
Max. Section Modulus cm <sup>3</sup> Maks. Dayanım Momenti		70-120		45-80		
Power / Motor Gücü kW		15		11		
Rolls ø / Vals Topları ø mm		390		315		
Shaft ø / Mil ø mm		120		100		
Bending Speed / Bükme Hızı		4m/min.		5.4m/min.		
Weight / Ağırlık kg.		4720		2240		
WxLxH / GxUxY mm.		1450x1985x2040		1500x1650x2100		

Data indicated above are based on steel with yield point 240 N/mm<sup>2</sup>. All specifications are subject to change without prior notice.

Yukarıda belirtilen değerler 240 N/mm<sup>2</sup> akma sınırı olan çeliğe göre verilmiştir. Akyapak, bu değerleri haber vermeksizin değiştirme hakkına sahiptir.

A: Standard rolls / Standart Vals topları  
B: Special rolls / Özel vals topları  
C: Pulling device / Çektirme aparatı  
D: For bending without deformation and for serial production special rolls are requested / Daha düzgün sonuç ve seri üretimler için özel vals topları  
E: Angle device / Köşebent aparatı  
F: Stretching device / Gerdirme aparatı