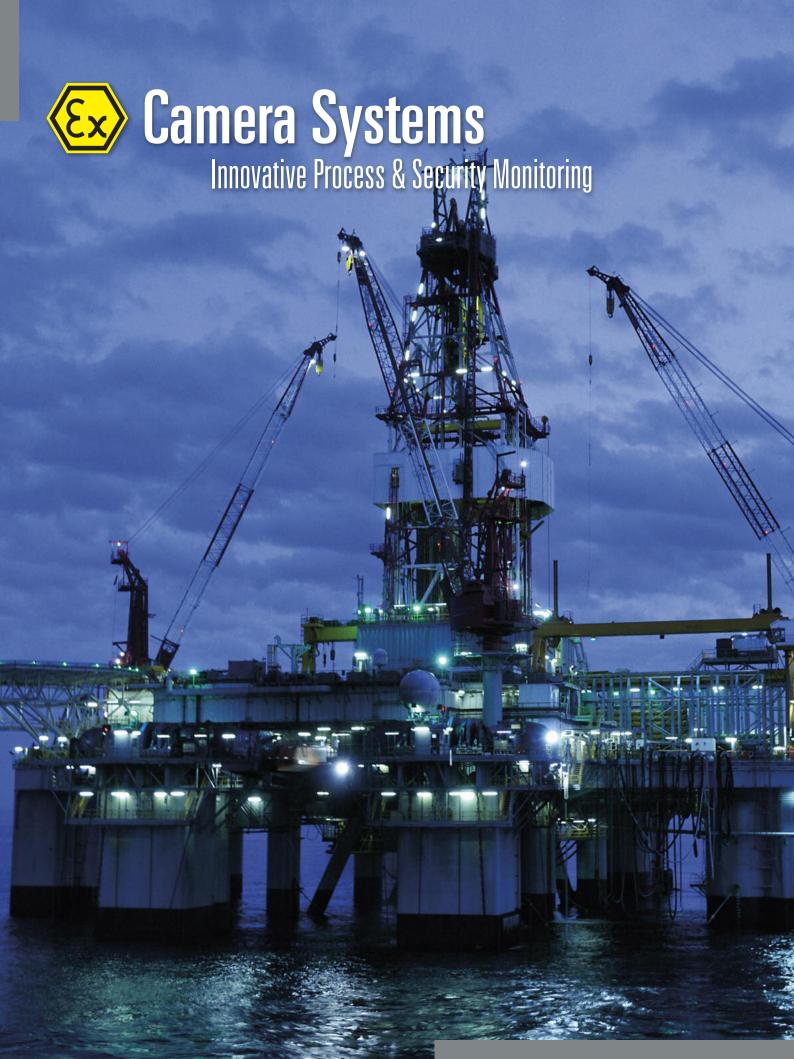


Camera Systems Innovative Process & Security Monitoring

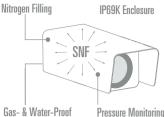






The aim of R. STAHL Camera Systems is to develop innovative and rugged camera systems that can be applied in industrial and hazardous areas throughout the world—and our latest product range meets all these requirements.

Thanks to our latest development, the state-of-the-art SNF technology with sensor-controlled nitrogen filling, all our cameras are extremely rugged, ensure reliable long-term performance irrespective of temperature, and are extremely lightweight at only 0.5 kg to 15 kg (1.1 lbs to 33 lbs).



The low weight allows easy installation, while the rugged construction ensures long-term, maintenance-free performance—on some oil rigs for example, you can find Compact Cameras that were installed 10 years ago, and that are still running reliably and maintenance-free.

This is due to our highly innovative technology which ensures long-term performance and extreme temperature operations ranging between -40°C up to +75°C. R. STAHL Cameras can therefore be installed in polar zones as well as in sub-/tropical regions—on drilling rigs, on industrial ships, and in the process industry.

High-quality stainless-steel enclosures (316L) in combination with this SNF-technology provide many cameras with a unique degree of protection ranging from IP68 to IP69K—which is one of the reasons behind the high demand for R. STAHL Camera Systems in the oil and gas industries, as well as in the process industry for sight glass monitoring purposes.

Our wide product range covers industrial as well as explosion-protected cameras, software systems and application-specific surveillance monitors and accessories. The comprehensive product range allows us to develop the ideal custom system solution for your business—our experts are at your service at any time.

R. STAHL Camera Systems GmbH – we create your solution

Contents	Page
Oil Rig / Crane - Applications	4 - 5
Marine & Tank Farm - Applications	6 - 7
Land Rig - Applications	8 - 9
Chemical / Pharmaceutical - Applications	10 - 11
Process / Security Cameras - Applications - Technical Data	12 - 13
Software	14
Functional Principles	15
System Solutions	16 - 17
Accessories	18
Service & Support	19

Oil Rig / Crane - Applications

Long-term performance, ruggedness and reliable operation for temperatures ranging between -40°C up to +75°C are the key features required for applications on oil rigs and platforms. Made of high quality stainless steel (316L), our cameras are designed for long-term performance even under extreme conditions. The innovative Wash & Wiper system allows cleaning of the protective glass of the PTZ Cameras at any time; a motor that would require additional monitoring is not required. With the water tank certified for Zone 1, and which can be installed at a distance of up to 20 meters away from the camera, this system represents an absolute innovation in the area of oil rig monitoring.

Process Monitoring

Our camera and display monitoring systems optimize oil rig operations for a wide range of applications such as general process monitoring, drilling operations, cargo handling operations—a camera system provides the operator with a comprehensive overview.



Drilling Rig Monitoring: Compact Camera

Several locations in the derrick of a drilling rig require permanent monitoring, for example the tophead drive, the fingerboard and the crown block. The explosion protected EC-710 Compact Camera provides the staff members with a comprehensive overview of all the locations, thus increasing the operator's profitability.



Helideck Monitoring: PTZ Camera

Helicopter landings and take-offs are amongst the most hazardous activities on an offshore platform. An EC-740 PTZ Camera installed at the helideck allows day and night, 24-hour monitoring and video recording of any operation.



Load View Monitoring: Zoom Camera

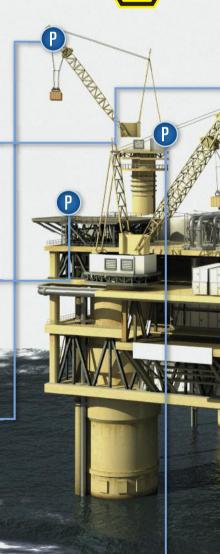
A Zoom Camera mounted at the boom tip increases safety during crane operations. In combination with the oil damped bracket it provides the crane operator with the best possible, vibration-free view of the cargo and the surrounding area.



Winch Monitoring: Compact Camera

On most cranes, direct vision of the winches from the cabin is impossible. An R. STAHL monitoring system with display can be used to display images provided by both, the camera installed at the boom tip and by the camera mounted at the winch, thus enabling operators to quickly detect and react to failures and problems.







While the number of personnel in a crew on oil rigs has been constantly decreasing in recent years, the workload has remained the same. However, to ensure site safety and security, highly efficient systems are needed for simultaneous monitoring and recording. The recordings aim to increase immediate security, and can also be used for crew training purposes and accident prevention.



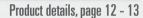
Panoramic Video Surveillance System — Dome Camera

The lightweight (8 kg / 17.6 lbs) Dome Camera allows 360-degree panoramic surveillance on oil rigs. The 18x optical zoom ensures perfect pictures of close-up and long-distance situations. Programmable patrols and the IP68-certified stainless steel make the EC-750 Dome Camera a first-class device for enhanced safety & security monitoring in Zone 1 / 2 / 21 / 22.



Man Overboard Monitoring — Thermal Imaging Camera

The EC-800 Thermal Imaging Camera series ensures perfect day and night surveillance on oil rigs. The high sensitivity of the camera lens with the 24° viewing angle allows to detect human body heat even in complete darkness (0 lux illumination). Heated camera lenses allow extreme temperature applications ranging from -40°C up to +75°C, and prevent from frost and condensation.





Oil Damper System for Vibration-Free Images

Thanks to the sophisticated oil damper system developed by R.STAHL, the Zoom Camera provides clear and vibration-free images. The oil damper always stabilizes the vertical position of the camera. Any vibrations caused by the movement of the crane are corrected by the system.



Wash & Wiper Technology without Motor

The Wash & Wiper function of the EC-740 PTZ Camera ensures clear sight without requiring an additional motor. Optionally, it is equipped with a water tank that can be installed remotely at a distance of up to 20 meters; the system is therefore ideally suited for operations in Ex Zone 1 environments.

Marine & Tank Farm - Applications



With our Compact, Zoom and PTZ Cameras, we offer a broad range of monitoring equipment ideal for applications on different vessel types (container, LNG tankers, FPSOs): the world's smallest 55 mm Ex-zone Compact Camera monitors any inaccessible area; the Zoom and PTZ Cameras monitor any other activities and operations—even at extreme temperatures ranging from -40°C up to +75°C.





R. STAHL's camera and display surveillance systems enhance safety and security in any onboard operation. Either for monitoring routine operations, for operations in the turret area, or for loading and unloading operations. Our camera system provides the CCTV operator with a comprehensive overview and detailed images.



Routine Operation Monitoring: Compact Camera

The EC-710 Compact Camera and its different lenses allows operations monitoring from different viewing angles, thus providing the required overview of any operation on the vessel.



Turret Area Monitoring: Compact Camera

The EC-710 Compact Cameras are ideally suited to quickly detect any potential hazards in the turret area—with only 55 mm, they are a space-saving solution; 7 different close-up lenses allow monitoring of any relevant operation.

Safety & Security Monitoring

Safety on board is important and should be guaranteed at any time for the crew, the equipment and the vessel. A camera and display surveillance system by R. STAHL helps to ensure onboard safety and security. By installing the cameras at key locations, the CCTV operator can monitor all the potentially hazardous areas—a vital aspect in particular when considering the decreasing number of personnel in a crew.



Land Rig - Applications

Easy installation, lightweight construction and worldwide application are the criteria land rig cameras have to fulfill. R. STAHL's cameras meet all these required criteria: the Compact Camera with less than 0.5 kg (1.1 lbs) is one of the world's most lightweight and smallest explosion-protected cameras, and even R. STAHL's heaviest camera—the PTZ Camera—only has a weight of 15 kg (33 lbs). Apart from the easy mounting and installation and the ruggedness of this camera, land rig operators appreciate its extreme temperature application ranging from -40°C up to +75°C.



Process monitoring on land rigs is often realized with Compact and Zoom Cameras. The 7 different lenses of the Compact Cameras allow specific applications, while the Zoom Camera is actively used for short as well as long distance monitoring.



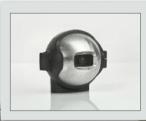
Drill Rig / Drill Floor: Compact Camera

The Compact Cameras are ideally suited to monitor the functioning of the drill pipe, drill head and the land rig area. The different lenses and the space-saving, compact and extremely rugged design make them ideally suited for drill floor monitoring.



General Process Monitoring: Compact Camera

Installing one or more Compact Cameras in the area of the drilling turret ensures a high-degree of monitoring and therefore safety in the process area.



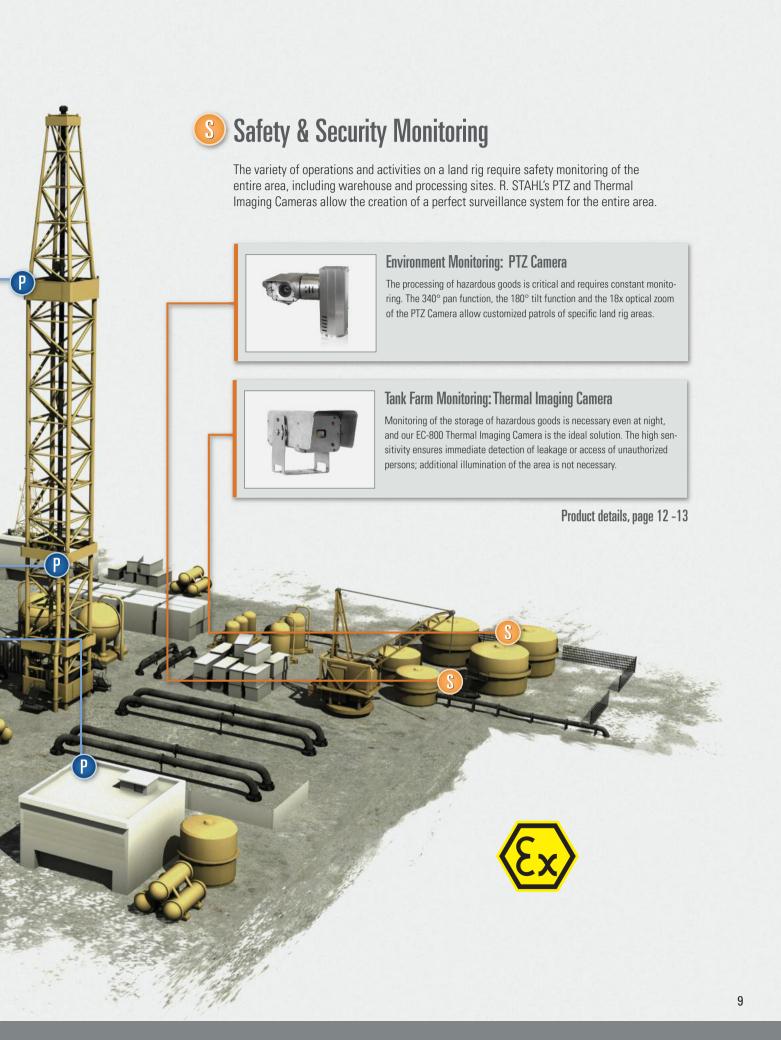
Shaker Room: Compact Camera

Optimal monitoring of the shaker and the pumps is ensured by installing a Compact Camera in the shaker room.



Video Monitoring: CCTV Monitor with Recording Capability

For recording the camera images, we have developed a remote CCTV solution that operates as an autonomous monitoring and video recording station apart from the drilling turret.



Chemical / Pharmaceutical - Applications

For security-relevant monitoring of complex processing systems, R. STAHL offers a comprehensive portfolio of monitoring equipment: a Compact Camera for monitoring hardly accessible areas, a Zoom Camera for close-up and long-distance surveillance, a 360° panoramic Dome Camera, and a PTZ Camera for complex panoramic surveillance. Controllable via ISview or SeeTec software, several 100 cameras installed in the production areas or hazardous areas can thus be integrated in a video surveillance and recording system that offers your company the highest degree in safety and efficiency.



Safety & Security Monitoring

The number of different operations and activities on a land rig require overall monitoring of the entire area, including warehouse and processing units. The R. STAHL PTZ Cameras and Thermal Imaging Cameras allow to create an ideal surveillance system for the entire area.



Dome Camera

With a panning range of 360°, 18x optical zoom and programmable security patrols this camera ensures perfect security and overview of the process plant.



Thermal Imaging Camera

If monitoring is mostly required at night, the EC-800 will be the ideal instrument. Highly sensitive, it captures differences in temperature between human body heat and objects, and makes these differences immediately visible. The camera is available as fixed or pan/tilt version.



Standard Video Surveillance: ISview for Small-Scale Systems

ISview is a standard video software designed for the display of real-time images from IP cameras and video encoders with VAPIX protocol (AXIS and MOXA). As an intuitive software for touch screen operation, it is the ideal entry level model for surveillance solutions in hazardous areas.



Multiple Video Surveillance: SeeTec 5 on a Network Basis

SeeTec 5 is a professional video software for complex safety and security solutions—from small-scale applications with a maximum of five cameras up to the largest possible application involving over 1,000 cameras. The simultaneous control option of various components, including existing cameras, can easily be implemented.

Product details, page 12 -13

Process Monitoring



To monitor every single detail in an industrial processing environment represents a real challenge. Our cameras are equipped with lenses for any viewing angle, and zoom functions to ensure perfect monitoring of any operation—in chemical environments as well as in pharmaceutical clean-room environments.

Because SAFETY is of great importance to R. STAHL Camera Systems GmbH.



Compact Camera

Among the main features of the EC-710 Compact Camera is the small, compact and rugged design. With the fixed lenses, the camera monitors any viewing angle in the processing area. Made of stainless steel and IP69Kcertified, it allows easy high-pressure cleaning.



Zoom Camera

The EC-740 Zoom Camera can be customized according to the operator's requirements for overall monitoring of the plant or specific process monitoring—the 18x optical zoom for example can be controlled via professional software systems.



Compact Camera Optional with Sight Glass



Technical Data

EC-710 Compact Camera



Pan/Tilt range	
Weight	SST: 0.7 kg (1.6 lbs) (incl. 5 m cable); 0.5 kg (1.1 lbs) (without cable)
IP protection	IP69K
Zoom	fixed zoom
Temperature range	-40°C up to +75°C
Sensor	Sensor 1/4" (0.635 cm) HAD CCD sensor
Total number of pixels	PAL 795 (H) x 596 (V), NTSC 811 (H) x 508 (V)
Video output	1,0 V p-p composite video 75 Ohm
Lens glass	Chemically hardened, strengthened float glass, 5 to 7 times harder than ordinary glass
Enclosure	Stainless steel SS316L
Cable	5.0 m (+0,1)
Certifications	ATEX and IECEx, further certifications upon request
Power consumption	12 VDC +/-10%, consumption 250 mA, heater ON, 85 mA heater OFF

EC-740-AFZ Zoom Camera



Pan/Tilt range	manual vertical tilt
Weight	ALU: 3 kg (6.6 lbs); SST: 6 kg (13.2 lbs) (incl. 5 m cable)
IP protection	IP69K
Zoom	18x optical zoom / 12x digital zoom
Temperature range	-40°C up to +75°C
Sensor	1/4" (0.635 cm) HAD CCD sensor
Total number of pixels	752 (H) x 582 (V) > 440 000 pixels
Lens	4.1 mm (wide) to 73.8 mm (tele); 216x zoom ratio
Video output	1,0 V p-p composite video 75 0hm
Lens glass	Chemically strengthened, hardened float glass, 5 to 7 times harder than ordinary glass
Enclosure	Stainless steel SS316 or coated aluminium
Cable	5.0 m (+0.1)
Certifications	ATEX and IECEx, further certifications upon request

EC-740-PTZ Pan/Tilt/Zoom Camera



Pan/Tilt range	340° horizontal pan degree / 180° vertical tilt degree
Weight	ALU: 8 kg (11 lbs) / SST: 15 kg (33 lbs) (incl. 5 m cable)
IP protection	IP69K
Zoom	18x optical zoom / 12x digital zoom
Temperature range	-40°C up to +75°C
Sensor	1/4" (0.635 cm) HAD CCD Sensor
Total number of pixels	752 (H) x 582 (V) > 440 000 pixels
Lens	4.1 mm (wide) to 73.8 mm (tele); 216x zoom ratio
Video output	1,0 V p-p composite video 75 Ohm
Lens glass	Chemically strengthened, hardened float glass, 5 to 7 times harder than ordinary glass
Enclosure	Stainless steel SS316 or coated aluminium
Cable	5.0 m (+0.1)
Certifications	ATEX and IECEx, further certifications upon request



EC-750 Dome Camera

Pan/Tilt range	360° horinzontal pan degree / 180° vertical tilt degree
Weight	SST: 8 kg (17.6 lbs) (incl. 5 m cable)
IP protection	IP68
Zoom	18x optical zoom
Temperature range	-20°C up to +60°C
Sensor	1/4" (0.635 cm) HAD CCD sensor
Total number of pixels	440 000 (PAL), 380 000 (NTSC)
Lens	4.1 mm (wide) up to 73.8 mm (tele); 18x optical zoom
Video output	Analog: 1.0 V p-p composite video 75 Ohm / IP: Motion JPEG and MPEG4
Pan rotation speed	0-42°/s
Enclosure	Stainless steel SS316
Cable	5.0 m (+0.1)
Certifications	ATEX and IECEx, further certifications upon request



EC-800-TIC Thermal Imaging Camera

Pan/Tilt range	manual vertical tilt
Weight	ALU: 2.9 kg (6.3 lbs)/ SST: 6 kg (13.22 lbs) (incl. 5 m cable)
IP protection	IP68
Zoom	2x optical zoom / 4x digital zoom
Temperature range	-40°C up to +75°C
Sensor	Thermal imager, uncooled VOx microbolometer
Total number of pixels	324 x 256 (pixel size: 25 micron)
Lens	19 mm, viewing angle 24°
Detection Range	Detection range up to 450 m (human body heat)
Color range	4 color ranges
Scene temperature range	-40°C up to +160°C
Video output	PAL / NTSC
Enclosure	Stainless steel SS316 or coated aluminium
Shock/Vibration	Vibration (4.3 gs three axis, 8 hrs each) / Shock (200 g shock pulse w/ 11 msec saw tooth)
Cable	5.0 m (+0.1)
Certifications	ATEX and IECEx, further certifications upon request



EC-800-PTT Pan/Tilt Thermal Imaging Camera

	3 3
Pan/Tilt range	340° horinzontal pan degree / 180° vertical tilt degree
Weight	ALU: 8 kg (17.6 lbs) / SST: 15 kg (33 lbs) (incl. 5 m cable)
IP protection	IP68
Zoom	2x and 4x digital zoom
Temperature range	-40°C up to +75°C
Sensor	Thermal imager, uncooled VOx microbolometer
Total number of pixels	324 x 256 (pixel size: 25 micron)
Lens	19 mm, viewing angle 24°
Detection Range	Up to 450 m (human body heat)
Color range	4 color ranges
Scene temperature range	-40°C up to +160°C
Video output	PAL / NTSC
Enclosure	Stainless steel SS316 or coated aluminium
Cable	5.0 m (+0.1)
Certifications	ATEX and IECEx, further certifications upon request



Software Solutions

ISview—Standard Video Surveillance for Small-Scale Systems



ISview is a standard video software designed for the display of real-time images from IP cameras and video encoders with VAPIX protocol (AXIS and MOXA). It is an intuitive software which has been optimised for touch screen operation. Thanks to the large touch buttons it can easily be operated with with gloves. This makes the software ideally suitable for the display of video images on HMIs in hazardous areas.

Features

- Easy operation, no training required
- Single image and quad image screen
- Up to 12 cameras can be managed
- Optimized for the human machine interfaces by R. STAHL HMI Systems GmbH

Highlights

- Large touch buttons for operation with work gloves
- In combination with an HMI a closed
 Zone 1 solution can easily be implemented

SeeTec 5—Network-Based Video Surveillance



SeeTec 5 is a professional video software for complex safety and security solutions—from small-scale applications with a maximum of five cameras up to the largest possible application involving over 1,000 cameras and simultaneous control of a great variety of components (e.g. existing cameras). SeeTec is flexible and can be adapted to fit in with existing system requirements. It is more powerful and cost-efficient than conventional video systems. Already existing analogue components can be integrated into a network technology. Third-party systems can be integrated and controlled via a variety of existing IP interfaces.

Features

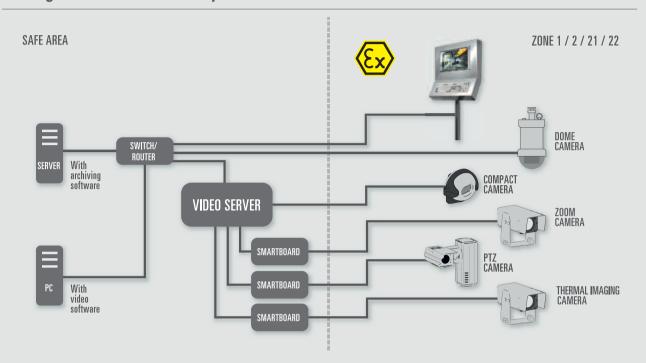
- Video recordings can be timed for each camera separately
- Alarm forwarding possible, enabling quick reaction
- Multi-monitor operation for better overview
- Different user levels/groups
- Selection of cameras via floor plans for easy camera management (Enterprise Edition only)

Highlights

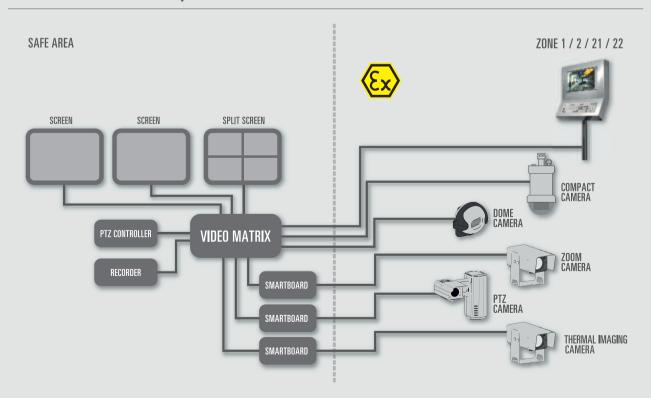
- Possibility of integrating existing systems
- Available in many languages
- Suitable for small and large plants
- Functions of the Enterprise Version can be expanded

Functional Principles

Analog Video Surveillance System



IP Video Surveillance System

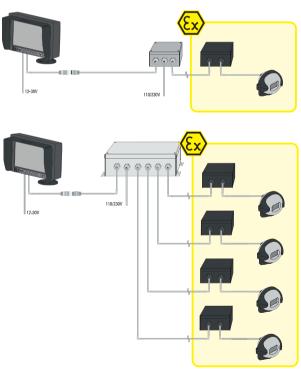




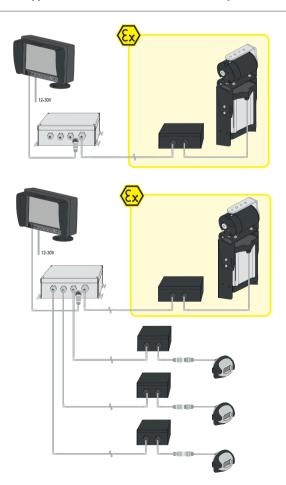
With our comprehensive portfolio of state-of-the-art cameras, professional accessories and software systems, we offer a wide variety of combinations, and can provide the optimized surveillance system solution for your plant. The following examples will give you an idea of the many possibilities.

4 Compact Cameras in Zone 1 with Quad Image Display

- Compact Gameras in Zone 1 with Quan image Display

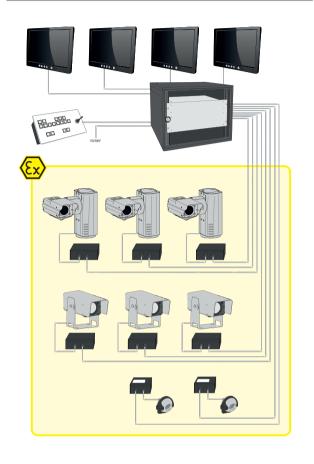


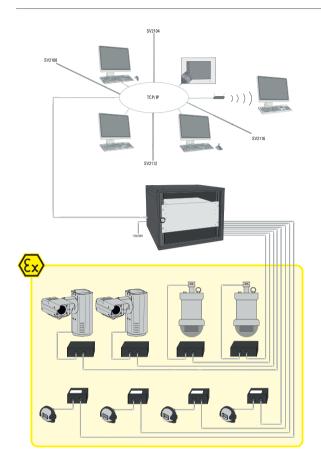
Crane Application with Zoom Camera on Oil-Damped Bracket



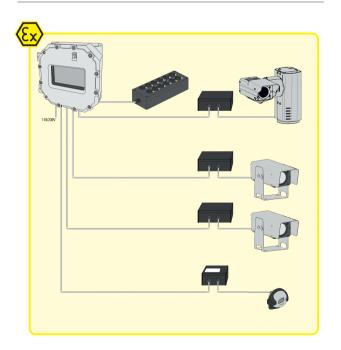
Analog Video Surveillance with Different Cameras

IP Video Surveillance with Different Cameras





Analog Solution Zone 1





Accessories

Our innovative cameras come with state-of-the-art, application-specific accessories to further increase on-site functionality. The overview table below lists the camera accessories we have available.

This range of accessories is constantly expanded. Special custom-made camera accessories can be manufactured upon request—please do not hesitate to contact us.

	Process Cameras			Security Cameras			
	EC-710	EC-740-AFZ	EC-740-PTZ	EC-750 Dome	EC-800-TIC	EC-800-PTT	
Terminal box	+	+	+	+	+	+	
Video encoder	+	+	+	+	+	+	
Monitors	+	+	+	+	+	+	
Video management systems incl. control	+	+	+	+	+	+	
Software for network solutions	+	+	+	+	+	+	
Multicable	+	+	+	+	+	+	
Ex wireless	+	+	+	+	+	+	
Plug	+	+	+	+	+	+	
Mounting plate for quick replacement of existing models		+	+		+	+	
Oil damper		+			+		
Sight glass holder	+						
Quick connect	+						
Shock absorber	+						
Protective cap	+						
Wash & Wiper			+				
10-litre water tank			+				
Explosion-proof, empty enclosure	The certified empty enclosure allows easy integration of existing camera types in the plant—enclosure heating optional						

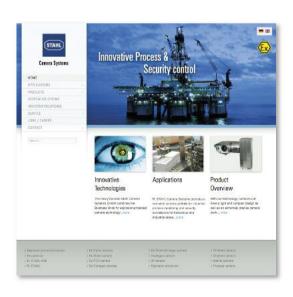


Service & Support

R. STAHL Camera Systems GmbH stands for innovative camera technologies combined with greatest competence in explosion protection.

You can fully rely on our competence. We analyze the situation on site in order to develop an ideal system solution and surveillance system, and we will carry out all the necessary tasks such as commissioning, installation, certification and documentation.

As innovative and technically mature camera solutions, our products are almost maintenance-free. For support with installation and commissioning, please contact us at **support@stahl-camera.de**.



www.stahl-camera.de

Please visit our website for more information on our products. All applications and camera versions are listed together with detailed information. After registering, all technical data sheets are immediately available to you as a download.

Further information on our product range can be found in the following brochures:

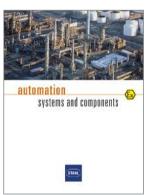












R. STAHL Camera Systems GmbH Im Gewerbegebiet Pesch 14 D-50767 Cologne

Phone: +49 221 59 808 -200 Fax: +49 221 59 808 -260





ID 102987 2011-11 / EN-00 – Printed in Germany