





modular safety integrated controller

short form

# A unique safety controller: modular, expandable and configurable

# Key features

Mosaic is a safety hub able to manage all safety functions of a machinery or a plant.

Configurable and scalable.

Allows cost reductions and minimal wiring.

# Mosaic can manage safety sensors and signals such as

Light curtains, photocells, laser scanners, emergency stops, electromechanical switches, guard-lock safety door switches, magnetic switches, RFID switches, safety mats and edges, two-hands controls, hand grip switches, encoders and proximities for safety speed control.

## Advantages

Reducing the number of devices and wiring used and, therefore, the overall size of the project.

Speeding-up control panel construction.

Allows tamper-proof system configurations.

All logic is configured through a graphic interface. No more laborious wiring is needed as with traditional solutions.

A lower number of electromechanical components also means a better Performance Level and, therefore, a higher Safety Level.

The project report provides the actual values of PFH, DCavg and MTTFd according to EN 13849-1 and EN 62061.





# Connect up to 14 expansion units to the Master Unit

communication

speed monitoring

safety relays



additional I/O

additional inputs

additional outputs

















MOS8 MOS16

### Field-bus units

**MBP** Profibus DP **MBD** DeviceNET

**MBC** CANopen

**MBEI** EthernetIP

MBEI2B EthernetIP

**MBEC** EtherCAT **MBEP** Profinet

**MBMR** Modbus RTU

MBEM Modbus TCP/IP

**MBU** USB

**MBCCL** CC-Link





Safety speed monitoring (up to PL e) for: Zero speed control, Maximum speed control, Speed range control, Direction

and 2 proximity switches (TTL, HTL or SIN/COS)

and 2 proximity switches (TTL, HTL or SIN/COS)

## MCT

### Interface connection units

Interface module allowing the connection of remote expansions via the proprietary MSC bus

1 connection interface (1 I/O cable)

2 connection interface (2 I/O cables)

### Speed monitoring units

Input for 2 proximity switches

Input for 1 incremental encoder

Input for 2 incremental encoders

- It is possible to select two different configurations via MSD:

### MOR4S8

# MR2/MR4

## Safety relay output units

2 safety relays with guided contacts 2 NO + 1 NC contacts (250 VAC 6 A) 1 NC contacts for EDM feedback

4 safety relays with guided contacts 4 NO + 2 NC contacts (250 VAC 6 A) 2 NC contacts for EDM feedback

## MOR4/MOR4S8

# Safety relay output units

- 4 safety relays with guided contacts
- 4 NO contacts (250 VAC 6 A)
- 4 inputs for Start/Restart interlock and EDM
- 4 independent single channel outputs
- 2 dual channel outputs

As MOR4, with 8 status outputs (PNP 100 mA)

# **Enhanced Master Unit**

8 digital inputs

4 inputs for Start/Restart interlock and EDM

4 single (or 2 pairs) OSSD safety outputs (PNP 400 mA)

4 status outputs (PNP 100 mA)

4 test outputs (for short-circuits monitoring)

New operators

2 steps restart.

Timer and delay with longer limits.

Multi-level thresholds for speed

monitor, timers, etc. (comparators).

New restart including signal for the

push button light (flashing for

restart request, off for other

----- I/O -----

outputs (PNNP 400 mA).

8 digital inputs

2 inputs for Start/Restart interlock and EDM

(PNP 400 mA)

4 test outputs

(for short-circuits monitoring)

### Features\* Fieldbus inputs

Safety guard lock

Status outputs can be converted in feedback inputs (up to 4 feedback input for the 4 single-channel

4 single (or 2 double) safety

## Standard Master Unit

2 pairs OSSD safety outputs

2 status outputs (PNP 100 mA)

# M1 Safety outputs

M1S

32

32

48

64

128

\* Features of the System composed by M1/M1S + 14 expansion units

Status outputs

New footprint map for fieldbus

### MI8O2/MI8O4 Input/Output unit

### MI802

8 digital inputs

2 inputs for Start/Restart interlock and EDM

2 pairs OSSD safety outputs (PNP 400 mA)

2 status outputs (PNP 100 mA)

4 test outputs (for short-circuits monitoring)

### MI8O4

8 digital inputs

4 inputs for Start/Restart interlock and EDM

4 single (or 2 pairs) OSSD safety outputs (PNP 400 mA)

4 status outputs (PNP 100 mA)

4 test outputs (for short-circuits monitoring)

## MO2/MO4 Output units

2 pairs OSSD safety outputs (PNP 400 mA)

2 inputs for Start/Restart interlock and EDM 2 status outputs (PNP 100 mA)

4 pairs OSSD safety outputs (PNP 400 mA)

4 inputs for Start/Restart interlock and EDM 4 status outputs (PNP 100 mA)

## MI8/MI16/MI12T8

# Input units

8 digital inputs

4 test outputs (for short-circuits monitoring)

# 16 digital inputs

MI12T8

12 digital inputs

4 test outputs (for short-circuits monitoring)

8 test outputs (for short-circuits monitoring) Can manage up to 4 independent safety mats/edges

# 4 single (or 2 pairs)

OSSD safety outputs (PNP 2.0 A)

MO4L HC S8

High current

output unit

4 inputs for Start/Restart interlock and EDM

8 status outputs (PNP 100 mA)



# MOS8/MOS16

### MOS8 8 status outputs

Non-safety output units

(PNP 100 mA) MOS16

16 status outputs (PNP 100 mA)







### Mosaic Configuration Memory

Removable memory card. Ideal for saving Mosaic configuration data for subsequent transfer to a new device (without connecting to a PC) or for backup



### Mosaic Safety Communication

Allows communication between the various units through a proprietary high-speed safety bus

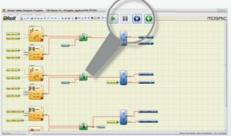
# M50

### Mosaic Safety Designer

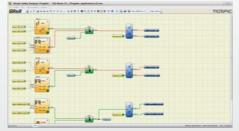
Easy-to-use designer software included with M1 and M1S Master Units. Drag & Drop functionality allows to easily create all logic scenarios in a machine directive compliant environment.



Built-in Monitor



Built-in Simulator



Drag & Drop
User-frendly
Real-time monitor
Design validation
Simulation
Security password
Reports and log files
Project information

### **MTB**

### Screw Terminal Blocks

Removable terminal blocks with screw contacts







### Clamp Terminal Blocks

Removable terminal blocks with clamp contacts



# **MCT**

### Remote Interface Units

Interface module allowing the connection of remote expansion units via the MSC safety bus





### More than 50 years of quality and innovation

Founded in Turin, Italy in 1959, ReeR distinguished itself for its strong commitment to innovation and technology.

A steady growth throughout the years allowed ReeR to become a point of reference in the safety automation industry at a worldwide level.

The Safety Division is in fact today a world leader in the development and manufacturing optoelectronic sensors and controllers.

ReeR is ISO 9001, ISO 14001 and BS OHSAS 18001 certified.



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