



FOOD & DAIRY *plus*

**HOW TO ENSURE A
UNIFORM AND CONSISTENT
QUALITY THROUGHOUT
THE ENTIRE PROJECT?**

www.dacapo.com

THE ANSWER IS DACAPO'S FOOD & DAIRY PLUS

**ALL TUBES AND
FITTINGS COMPLY AND
EXCEED EVEN THE LATEST
STANDARDS AND OFFERS
YOU A ROUGHNESS
OF MAX 0.8 μm**



FOOD & DAIRY PLUS – FACTS







- DIN 11850 / EN 10217-7
- RA max. 0.8 μm also on the welding bead
- End-caps
- EN 1.4307 and 1.4404 in stock
- Polished and non-polished in stock
- Annealed and non-annealed in stock
- Special tolerance D4/T3 laser welded
- AD 2000-W2, PED 97/23/CE
- EU regulation 1935/2004

FOOD & DAIRY *plus*









DIM and type	Tubes	DB10	DB15	DB29	
			45°	90°	
DS / SMS		DS / SMS	DS / SMS	ISO extra short	
25,0 x 1,2	•	•	•		
38,0 x 1,2	•	•	•		
51,0 x 1,2	•	•	•		
63,5 x 1,6	•	•	•		
76,1 x 2,0	•	•	•		
101,6 x 2,0	•	•	•		
ISO extra short/short/long					
25,0 x 1,2	•			•	
38,0 x 1,2	•			•	
51,0 x 1,2	•			•	
63,5 x 1,6	•			•	
76,1 x 1,6	•			•	
101,6 x 2,0	•			•	
DIN 11852					
19 x 1,5	•				
23 x 1,5	•				
29 x 1,5	•				
35 x 1,5	•				
41 x 1,5	•				
53 x 1,5	•				
70 x 2,0	•				
85 x 2,0	•				
104 x 2,0	•				
129 x 2,0	•				
154 x 2,0	•				
204 x 2,0	•				

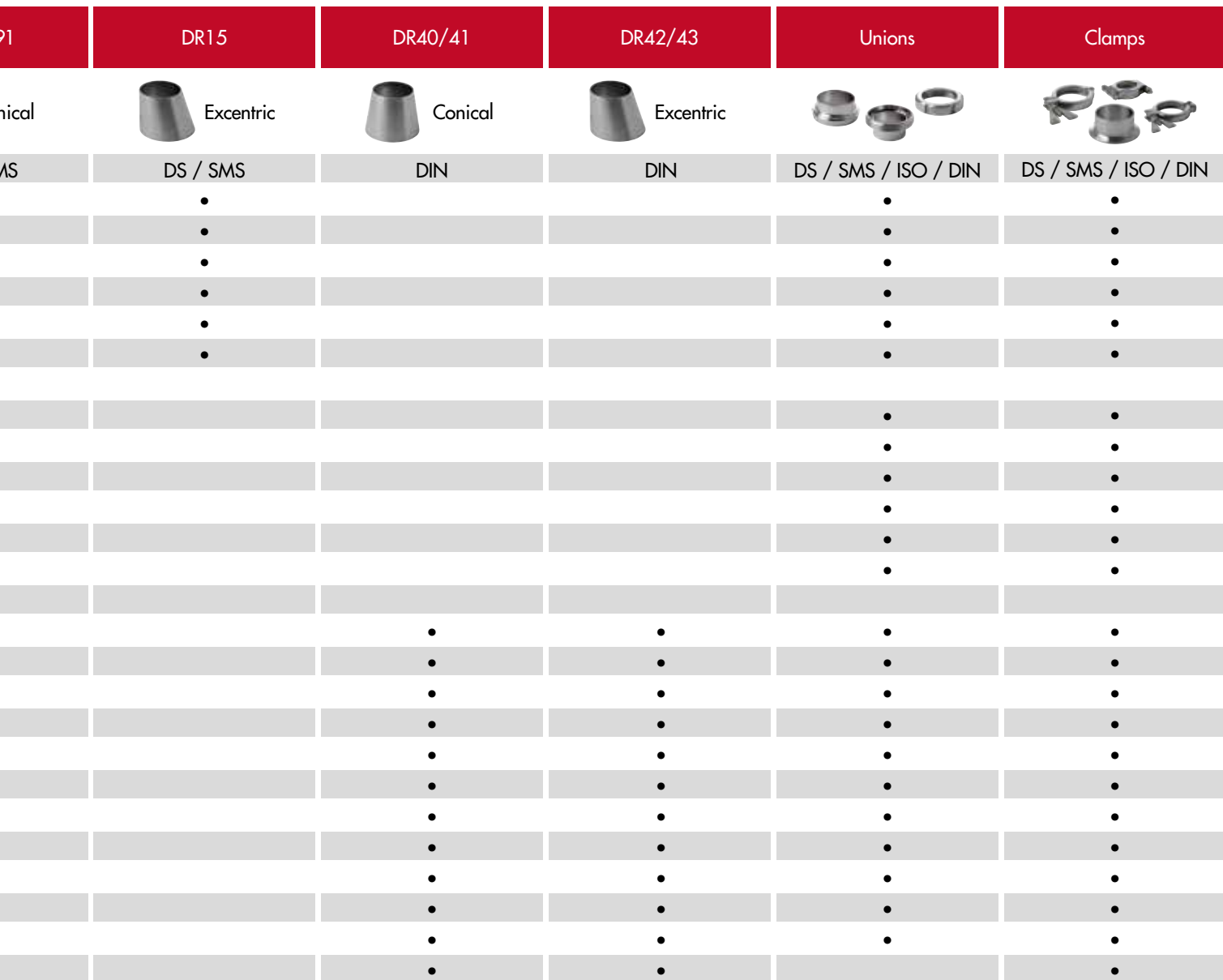


 DB20/75	 DB21/77	 DB25/79	 DB42/43	 DB40/41	 DT11
ISO short	ISO long	ISO long	DIN 11852	DIN 11852	DS / SMS



DT12/95	DT21/71	DT22/75	DT40/41	DT46/47	DR10/9
 Reduced	 Short	 Reduced	 Short	 Reduced	 Conical
DS / SMS	ISO	ISO	DIN 11852	DIN 11852	DS / SMS
•					•
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YOUR BENEFITS

- Reduced corrosion risk due to fewer impurities
- Uniform surface quality of fittings and tubes
- Suitable for orbital welding
- Best-in-market ovality tolerance
- Reduced total costs



DACAPO SUPPLY CUSTOMERS IN MORE THAN 40 COUNTRIES FROM OUR CENTRAL STOCK IN DENMARK AND THE NETHERLANDS

5 TOUGH QUESTIONS TO OUR EXPERT



René Holm
Product Manager
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FAQ

- 1 Why not a max. 0.4 μm ?
 - 2 Why keep both annealed and non-annealed in stock?
 - 3 What is the latest development within hygienic design?
 - 4 Why are the tubes not double-pickled like in the good old AST-days?
 - 5 How does Dacapo ensure compliance with applicable requirements?
- 1 We guarantee 0.8 μm on the entire surface. With a guarantee on 0.4 μm we would approach the critical level of 0.3 μm where flow problems may appear.
 - 2 This is to the benefit of our customers based on price and availability. When bending is required we normally recommend annealed tubes, in case the tube does not need bending, non-annealed tubes are sufficient.
 - 3 Higher and higher hygiene requirements are imposed both in and around the entire production. Dacapo already comply with new European standards soon to be introduced.
 - 4 The pickling process exposes the tube and increases the wear of the tube. An additional pickling will lead to higher roughness in the tube, hence Food & Dairy Plus tubes are only pickled once.
 - 5 Tighter entry control procedures has been introduced. Consistency and uniformity is secured through collaboration with single suppliers.