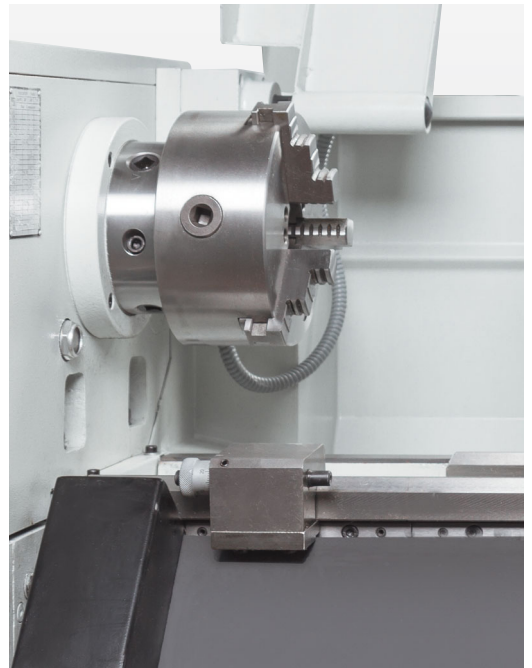


Long workpieces are supported in rigid rests



Micrometer bed stop ensures repeatability

Specifications

Basic 170 Super

Working area

Center width	mm	1.000
Turning diameter over bed	mm	330
Turning-Ø over support	mm	198
Turning diameter over gap bridge	mm	470
Gap bridge length	mm	210
Bed width	mm	187

Travels

Travel X-axis	mm	170
Travel Z1-axis	mm	95
Swing range of top slide	deg	± 360

Headstock

Spindle speed	rpm	(8) 70 - 2.000
Spindle bore	mm	38
Spindle mount		Camlock D1-4
Spindle taper	MT	5

Feed

Feed X-axis	mm/R	0,014 - 0,38
Feed Z-axis	mm/R	0,052 - 1,392

Tapping

Tapping, metric		(26) 0,4-7 mm
Tapping, whitworth	TPI	(34) 4-56

Tailstock

Tailstock quill diameter	mm	33
Tailstock taper	MT	3
Tailstock quill stroke	mm	100
Tailstock traverse adjustment		± 10 mm

Drive capacity

Motor rating main drive	kW	1,5
Supply voltage	V	400

Measures and weights

Overall dimensions (length x width x height)	m	1,83x0,68x1,32
Weight	kg	520
Part No.		300815

- oil-bath lubricated main drive and feed gear
- double-walled apron box with oil-bath lubrication
- all guideways are adjustable

Standard Equipment

3-axis position indicator, 3-jaw chuck Ø 160 mm, 4-jaw face plate chuck Ø 200 mm, face plate Ø 280 mm, quick change tool holder head WE, quick change tool holder WED 20100, steady and follow rests, includes fixed splash guard (wall), chuck guard, foot brake pedal, base, work lamp, dead center, operating tools, operator manual

Options

Part No.

• Coolant System	102985
• Coolant Concentrate 5 Ltr.	103184
• Live Centers, assortment MT 3	106785
• Power Worker Metal Cutter	123040
• Clamped Turning Tool Set 16 mm	108772
• Replacem. 12/16/20 mm 5pc / Clamping Turning Tool	108775
• Extension Sleeve MT 3/4	104665
• Tapping Chuck	108130
• Soft Jaw Pads 200 mm	116551
• 4-Jaw Lathe Chuck Steel 200 mm	116601
• 3-Jaw Lathe Chuck Steel 200 mm	146372

For additional options for this machine, visit our website and search for Basic 170 Super (Product Search)