ENGINEERING TOMORROW



Selection Guide | VACON® 10 | VACON® 20 | VACON® 20 Cold Plate | 0.25 kW - 18.5 kW

Flexible and easy to use compact AC drives





Creating perfect harmony

Drives help improve the control of machines and increase energy efficiency. Selecting the right AC drive is, however, more than just selecting the right product – it is just as much about selecting a supplier with the right attitude towards partnership. Aiming for perfect harmony means selecting the right product, the optimum solution and the best co-operation... And doing it all in harmony with nature.

We very much understand, and we have seen it so many times, that our success is always a result of our customer's success. When our customer is the winner in his market, we as a partner are also a winner. Working with us you can be sure that all the efforts are made to reach the best end result – be it product related, solutions related, logistics and support related.

Our team of drives professionals is here to provide our expertise and skills in order to serve our customers in the best possible way. Our target is a long-term relationship built on confidence and trust – to us that is perfect harmony.





What is harmony?

We see harmony as a state of balance. The feeling that the solution created is the best possible for your specific needs. That the supplier selected is the right one. That there is good communication and an understanding of your needs. That environmental issues are handled in the best possible way.

A dedicated OEM supplier

Harmony in products

To meet the various needs of our customers we have created a wide range of AC drive products. All the products: VACON® 10, VACON® 20 and VACON® 20 Cold Plate have one major thing in common. They are designed to be efficient and easy to use. Applying the product should be easy, it should fit into the space available for it and we want the installation and configuration time to be as short as possible.

Harmony in customization

Machinery and products produced in large quantities should be well optimized and efficient. A standard drive solution is not always the optimum solution. We have developed our working processes in a way that allows us to customize the products to meet customer needs. So if you are a high volume user of drives, contact your local partner to find out how we can create a world-class drives solution together.

In harmony with the environment

The use of AC drives is one of the key contributors to energy saving and thus to reduced emissions and pollution. We aim to be an all around environmentally friendly company – our products are a good example of that. You can also see it in our ways of working. We have developed our manufacturing process in order to minimize the impact on the environment. All excess materials in the production and service processes are carefully sorted and recycled.





VACON® 10 – as easy as possible

The VACON® 10 is an AC drive designed for applications where simplicity and efficiency are the key requirements. When you need a compact AC drive that does its job without extra hassle, the VACON® 10 is the product you should be taking a closer look at.

The leading design feature of the VACON® 10 is simplicity, which means short handling time. It has all the functionality built into one simple unit. Our VACON® 10 customers appreciate a quick setup and compact size.

Fast installation

Choose VACON® 10, and benefit from the quick installation process. If the drive is mounted on a DIN rail no screws are required for the fixing. No external components, such as RFI filters etc., are needed as they can all be integrated into the drive.

Fast setup

In order to save our customers time, we have created tools to program the VACON® 10 as efficiently as possible.

A start-up wizard in the drive allows for programming with as few as three parameters. With the MCA Unit, our customers can clone their drive in seconds – all without connecting main power to the drive.

Compact size

The space available for the drive is often limited. It is also a cost factor as providing more space leads to increased cost for the enclosure. The secret behind the compact size of the VACON® 10 is the unique cooling concept of the drive. It is made just like most PC computers – a high efficiency forced cooled heat sink mounted directly onto the power semiconductors.

Key benefits:

- Short installation time
- Space saving design
- Parameter copying without main power

Typical applications:

- Pumps
- Fans
- Conveyors

Technical highlights:

- Easy to use push button interface
- Wide standard I/O
- Temperature controlled cooling fan
- Side by side mounting
- EMC filter built-in
- PI controller built-in







Ratings and dimensions

| Supply voltage | A.C. duive true | Po | wer | Motor | current | Enclosure | Dimensio | ons W x H x D | Weight | |
|----------------------------------|---------------------|------|------|--------------------|--------------------------|-----------|-----------------|-------------------------|--------|------|
| | AC drive type | kW | HP | I _N [A] | 1.5 x I _N [A] | size | mm | inches | kg | lb |
| 105-120 VAC, | VACON0010-1L-0001-1 | 0.25 | 0.33 | 1.7 | 2.6 | | | | | |
| | VACON0010-1L-0002-1 | 0.37 | 0.5 | 2.4 | 3.6 | MI2 | 90 x 195 x 102 | 3.54 x 7.68 x 4.02 0. | 0.7 | 1.54 |
| 1-phase (North America | VACON0010-1L-0003-1 | 0.55 | 0.75 | 2.8 | 4.2 | | | | 0.7 | 1.54 |
| only) | VACON0010-1L-0004-1 | 0.75 | 1 | 3.7 | 5.6 | | | | | |
| Of fly) | VACON0010-1L-0005-1 | 1.1 | 1.5 | 4.8 | 7.2 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2.18 |
| | VACON0010-1L-0001-2 | 0.25 | 0.33 | 1.7 | 2.6 | | | | | |
| | VACON0010-1L-0002-2 | 0.37 | 0.5 | 2.4 | 3.6 | MI1 | 66 x 160 x 99 | 2.60 x 6.30 x 3.90 | 0.55 | 1.21 |
| | VACON0010-1L-0003-2 | 0.55 | 0.75 | 2.8 | 4.2 | | | | | |
| 208-240 VAC, | VACON0010-1L-0004-2 | 0.75 | 1 | 3.7 | 5.6 | | 90 x 195 x 102 | | | 1.54 |
| 1-phase | VACON0010-1L-0005-2 | 1.1 | 1.5 | 4.8 | 7.2 | MI2 | | 3.54 x 7.68 x 4.02 | 0.7 | |
| | VACON0010-1L-0007-2 | 1.5 | 2 | 7 | 10.5 | | | | | |
| | VACON0010-1L-0009-2 | 2.2 | 3 | 9.6 | 14.4 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2.18 |
| | VACON0010-3L-0001-2 | 0.25 | 0.33 | 1.7 | 2.6 | MI1 | 66 x 160 x 99 | | | 1.21 |
| | VACON0010-3L-0002-2 | 0.37 | 0.5 | 2.4 | 3.6 | | | 2.60 x 6.30 x 3.90 | 0.55 | |
| | VACON0010-3L-0003-2 | 0.55 | 0.75 | 2.8 | 4.2 | | | | | |
| 208-240 VAC, | VACON0010-3L-0004-2 | 0.75 | 1 | 3.7 | 5.6 | MI2 | 90 x 195 x 102 | 3.54 x 7.68 x 4.02 0.3 | | 1.54 |
| 3-phase | VACON0010-3L-0005-2 | 1.1 | 1.5 | 4.8 | 7.2 | | | | 0.7 | |
| | VACON0010-3L-0007-2 | 1.5 | 2 | 7 | 10.5 | | | | | |
| | VACON0010-3L-0011-2 | 2.2 | 3 | 11 | 16.5 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2.18 |
| | VACON0010-3L-0001-4 | 0.37 | 0.5 | 1.3 | 2.0 | | 66 x 160 x 99 | 2.60 x 6.30 x 3.90 | 0.55 | 1.21 |
| | VACON0010-3L-0002-4 | 0.55 | 0.75 | 1.9 | 2.9 | MI1 | | | | |
| | VACON0010-3L-0003-4 | 0.75 | 1 | 2.4 | 3.6 | | | | | |
| | VACON0010-3L-0004-4 | 1.1 | 1.5 | 3.3 | 5.0 | | 90 x 195 x 102 | | | 1.54 |
| 380-480 VAC, | VACON0010-3L-0005-4 | 1.5 | 2 | 4.3 | 6.5 | MI2 | | 3.54 x 7.68 x 4.02 | 0.7 | |
| 3-phase | VACON0010-3L-0006-4 | 2.2 | 3 | 5.6 | 8.4 | | | | | |
| | VACON0010-3L-0008-4 | 3 | 4 | 7.6 | 11.4 | | | | | 2.18 |
| | VACON0010-3L-0009-4 | 4 | 5 | 9 | 13.5 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | |
| | VACON0010-3L-0012-4 | 5.5 | 7.5 | 12 | 18.0 | 5 | | 2.2 1 // 10.0 1 // 1.29 | 0.55 | |
| | VACON0010-3L-0002-7 | 0.75 | 1 | 1.7 | 2.6 | | | | | |
| 520-600 VAC, | VACON0010-3L-0003-7 | 1.5 | 2 | 2.7 | 4.1 | | | | | |
| 3-phase | VACON0010-3L-0004-7 | 2.2 | 3 | 3.9 | 5.9 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2.18 |
| (North America | VACON0010-3L-0006-7 | 4 | 5 | 6.1 | 9.2 | 14115 | | 3.3 TX TO.O TX 1.23 | 0.55 | 2.10 |
| only) | VACON0010-3L-0009-7 | 5.5 | 7.5 | 9 | 13.5 | | | | | |



VACON® 20 – possibilities and performance

The VACON® 20 AC drive comes packed with functionality and possibilities to bring any machine control to a completely new level. The compact size in combination with a wide power range is the base, but the VACON® 20's possibilities do not end there. A built-in PLC functionality, which is one of the most flexible on the market, makes this product adapt to every task and bring cost savings to the user.

In order for machine builders to be able to compete in an increasingly competitive market, it is important to continuously seek solutions to further improve performance and cost efficiency – VACON® 20 offers new possibilities here.

Wide power range

The VACON® 20 is available in all common voltages in the range of 105-600 V. Combined with a wide power range up to 18.5 kW /25 HP. The VACON® 20 has something for customers all over the globe. Customers can reduce costs by implementing our harmonized product range and increase efficiency in their manufacturing processes. In currents above 16A the drive is available with a built-in harmonic filtering choke for public networks according to IEC61000-3-12.

Cutting-edge performance

Machinery performance is very much dependent on the performance of the AC drive. In the VACON® 20 we have done our best to cut cycle times and maximize the control performance of the drive. The built-in RS485 interface offers a cost effective and simple serial control interface for the drive. With

optional modules, the VACON® 20 can be connected to almost any fieldbus system including CANOpen, DeviceNet and PROFIBUS DP.

Fast installation and set-up

The VACON® 20 is designed for efficient volume manufacturing where every second in installation and configuration time counts. Easy access terminals, built-in DIN rail mounting and the MCA parameter copying tool which can clone settings without main power in the drive are all examples of features that help reduce start-up time.

Built-in PLC functionality based on IEC61131-3

The built-in PLC functionality presents an opportunity to increase machine performance and save costs. The customer can build his own control logic in the drive and utilize unused I/O of the drive for performing other machine related tasks. Another unique feature of the VACON® 20 is that the parameter list can be freely modified and application specific parameter sets and default settings can be created. By utilizing the opportunities of optimizing the drive control VACON® 20 can help make better and more cost efficient machine designs.

Key benefits:

- Fieldbus connectivity
- Parameter copying without main power
- Custom-made software possible

Typical applications:

- Pumps and fans
- Conveyors
- Packaging, processing and washing machines

Technical highlights:

- Wide power range up to 18.5 kW
- High performance and functionality
- Full I/O + option board support
- Fast installation and setup
- Built-in choke as option in ≥16A types
- Induction and permanent magnet (PM) motor support











Ratings and dimensions

| Supplyvaltage | AC diturbus | Po | wer | Motor | current | Enclosure | e Dimensi | sions W x H x D | | ight |
|-------------------------|--|------------|----------|--------------------|--------------------------|-----------|-----------------|---------------------|------|------|
| Supply voltage | AC drive type | kW | НР | I _N [A] | 1.5 x I _N [A] | size | mm | inches | kg | lb |
| | VACON0020-1L-0001-1 | 0.25 | 0.33 | 1.7 | 2.6 | | | 3.54 x 7.68 x 4.02 | | 1 |
| 105-120 VAC, | VACON0020-1L-0002-1 | 0.37 | 0.5 | 2.4 | 3.6 | | 00 1105 1100 | | 0.7 | 1.5 |
| 1-phase | VACON0020-1L-0003-1 | 0.55 | 0.75 | 2.8 | 4.2 | MI2 | 90 x 195 x 102 | | 0.7 | 1.5 |
| (North America only) | VACON0020-1L-0004-1 | 0.75 | 1 | 3.7 | 5.6 | | | | | |
| Offiy) | VACON0020-1L-0005-1 | 1.1 | 1.5 | 4.8 | 7.2 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2.1 |
| | VACON0020-1L-0001-2 | 0.25 | 0.33 | 1.7 | 2.6 | | | | | |
| | VACON0020-1L-0002-2 | 0.37 | 0.5 | 2.4 | 3.6 | MI1 | 66 x 160 x 99 | 2.60 x 6.30 x 3.90 | 0.55 | 1 |
| 208-240 VAC. | VACON0020-1L-0003-2 | 0.55 | 0.75 | 2.8 | 4.2 | | | | | |
| 1-phase | VACON0020-1L-0004-2 | 0.75 | 1 | 3.7 | 5.6 | | | | | ١. |
| i pilase | VACON0020-1L-0005-2 | 1.1 | 1.5 | 4.8 | 7.2 | MI2 | 90 x 195 x 102 | 3.54 x 7.68 x 4.02 | 0.7 | 1 |
| | VACON0020-1L-0007-2 | 1.5 | 2 | 7 | 10.5 | 1.412 | 100 255 100 | 204 1004 420 | 0.00 | |
| | VACON0020-1L-0009-2 | 2.2 | 3 | 9.6 | 14.4 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2. |
| 208-240 VAC, 3-phase | VACON0020-3L-0001-2 | 0.25 | 0.33 | 1.7 | 2.6 | MI1 | 66 x 160 x 99 | 2.60 x 6.30 x 3.90 | 0.55 | |
| | VACON0020-3L-0002-2 | 0.37 | 0.5 | 2.4 | 3.6 | | | | | 1 |
| | VACON0020-3L-0003-2 | 0.55 | 0.75 | 2.8 | 4.2 | | | | | |
| | VACON0020-3L-0004-2 | 0.75 | 1.5 | 3.7 4.8 | 5.6 7.2 | MI2 | 90 x 195 x 102 | 3.54 x 7.68 x 4.02 | 0.7 | 1.5 |
| | VACON0020-3L-0005-2 VACON0020-3L-0007-2 | 1.1 1.5 | 2 | 7 | 10.5 | | | 3.54 X 7.08 X 4.02 | 0.7 | 1. |
| | VACON0020-3L-0007-2 VACON0020-3L-0011-2 | 2.2 | 3 | 11 | 16.5 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2. |
| | VACON0020-3L-0011-2 VACON0020-3L-0012-2 | 3 | 4 | 12.5 | 18.8 | 17112 | 100 X 255 X 109 | 5.94 X 10.04 X 4.29 | 0.99 | Ζ. |
| | VACON0020-3L-0012-2 VACON0020-3L-0017-2 | 4 | 5 | 17.5 | 26.3 | MI4 | 165 x 370 x 165 | 6.5 x 14.6 x 6.5 | 8 | 18 |
| | VACON0020-3L-0017-2 VACON0020-3L-0025-2 | 5.5 | 7.5 | 25 | 37.5 | | | | | |
| | VACON0020-3L-0023-2 | 7.5 | 10 | 31 | 46.5 | | | | | |
| | VACON0020-3L-0038-2 | 11 | 15 | 38 | 57 | MI5 | 165 x 414 x 202 | 6.5 x 16.3 x 8 | 10 | 2 |
| | VACON0020-3L-0001-4 | 0.37 | 0.5 | 1.3 | 2.0 | | | | | |
| | VACON0020-3L-0002-4 | 0.55 | 0.75 | 1.9 | 2.9 | MI1 | 66 x 160 x 99 | 2.60 x 6.30 x 3.90 | 0.55 | 1.2 |
| | VACON0020-3L-0003-4 | 0.75 | 1 | 2.4 | 3.6 | | | | | |
| | VACON0020-3L-0004-4 | 1.1 | 1.5 | 3.3 | 5.0 | | 90 x 195 x 102 | | | 1.54 |
| | VACON0020-3L-0005-4 | 1.5 | 2 | 4.3 | 6.5 | MI2 | | 3.54 x 7.68 x 4.02 | 0.7 | |
| 380-480 VAC. | VACON0020-3L-0006-4 | 2.2 | 3 | 5.6 | 8.4 | | | | | |
| 3-phase | VACON0020-3L-0008-4 | 3 | 4 | 7.6 | 11.4 | | | | | |
| 5 p55 | VACON0020-3L-0009-4 | 4 | 5 | 9 | 13.5 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2. |
| | VACON0020-3L-0012-4 | 5.5 | 7.5 | 12 | 18.0 | | | | | |
| | VACON0020-3L-0016-4 | 7.5 | 10 | 16 | 24 | MI4 | 165 x 370 x 165 | 6.5 x 14.6 x 6.5 | 8 | 1 |
| | VACON0020-3L-0023-4 VACON0020-3L-0031-4 | 11 15 | 15 20 | 23 31 | 34.5 46.5 | | | | | |
| | VACON0020-3L-0031-4 VACON0020-3L-0038-4 | 18.5 | 25 | 38 | 46.5 57 | MI5 | 165 x 414 x 202 | 6.5 x 16.3 x 8 | 10 | 2 |
| | VACON0020-3L-0038-4 | 0.75 | 1 | 1.7 | 2.6 | | | | | |
| 520-600 VAC, | VACON0020-3L-0002-7 VACON0020-3L-0003-7 | 1.5 | 2 | 2.7 | 4.1 | | | | | |
| 3-phase | VACON0020-3L-0003-7 | 2.2 | 3 | 3.9 | 5.9 | MI3 | 100 x 255 x 109 | 3.94 x 10.04 x 4.29 | 0.99 | 2. |
| (North America | VACON0020-3L-0004-7 | 4 | 5 | 6.1 | 9.2 | 14112 | 100 / 200 / 109 | J.J FA 10.07 A 4.23 | 0.79 | ۷. |
| only) | VACON0020-3L-0009-7 | 5.5 | 7.5 | 9 | 13.5 | | | | | |



VACON® 20 Cold Plate – flexibility in cooling

When the environment is more demanding or there is a cooling media such as liquid already available, the AC drive cooling can also be optimized further. The VACON® 20 Cold Plate shares the control and power topology with the standard VACON® 20 drive, but offers completely new possibilities for creating unique and efficient cooling solutions.

AC drives are extremely energy efficient products; they do however, still generate some heat. The heat loss can sometimes limit the density of the machine design, especially if mounted in a sealed enclosure simply because there is no air circulation. The VACON® 20 Cold Plate design is based around a flat surface of the drive onto which the majority of the heat losses are concentrated. By attaching this surface to a cooling element, i.e. to the "cold plate", the cooling of the drive can work even under the most demanding circumstances.

Use any cooling media

As the cooling is done through a clear cooling interface, it is possible to use different cooling media depending on the situation. By attaching the drive to a heat sink with large cooling ribs, a fully passively cooled drive is created. As an alternative, the drive can be mounted on a plate, which is cooled by liquid in order to create a liquid cooled drive solution. Other possible cooling media include different types of refrigerants or metal constructions with a high heat energy conducting mass.

Compact sealed enclosures

If the heat transport from the drive is not handled through air circulation, but through the heat being conducted out of the enclosure through a flat metal surface, the sealing of the enclosure is no longer a factor that significantly affects the cooling performance. It is thus possible to create and install the drive enclosure in environments with high amounts of dust and moisture. The VACON® 20 has a unique form that is designed to allow slim and flat enclosure solutions that can be highly integrated in the machine construction to be created.

Built-in PLC functionality according to IEC61131-3

The VACON® 20 Cold Plate utilizes the advanced control concept of the VACON® 20 product family, offering full control performance and functionality. It also supports the built-in PLC functionality that allows the creation of application-specific software and solutions.

Key benefits:

- Highest cooling flexibility
- Fast plugging of I/O wiring
- Custom-made software possible

Typical applications:

- Textile machinery
- Hoists and cranes
- Conveyors in demanding environment
- Compressors and heat pumps

Technical highlights:

- Cold plate cooling
- Unique low depth design
- STO Safe Torque Off according to SIL2
- High performance and functionality
- High ambient temperature rating up to 70 °C
- Induction and permanent magnet (PM) motor
- Integrated brake resistor
- Status LED lights on drive
- Expansion slot for I/O or fieldbus
- Handheld text keypad with copy function
- Single plug I/O connector for **OEMs**





Ratings and dimensions

| Supply voltage | A.C. alvitus Avens | Po | wer | Motor | current | Enclosure | Dimensior | ns W x H x D | Weight | |
|----------------|------------------------|------|-----|--------------------|--------------------------|-----------|----------------|--------------------|--------|-----|
| Supply voltage | AC drive type | kW | HP | I _N [A] | 1.5 x I _N [A] | size | mm | inches | kg | lb |
| | VACON0020-3L-0003-4-CP | 0.75 | 1 | 2.4 | 3.6 | MS2 | 133 x 159 x 80 | 5.24 x 6.26 x 3.15 | 2 | |
| | VACON0020-3L-0004-4-CP | 1.1 | 1.5 | 3.3 | 5.0 | | | | | |
| | VACON0020-3L-0005-4-CP | 1.5 | 2 | 4.3 | 6.5 | | | | | 4.4 |
| 380-480 VAC, | VACON0020-3L-0006-4-CP | 2.2 | 3 | 5.6 | 8.4 | | | | | |
| 3-phase | VACON0020-3L-0008-4-CP | 3.0 | 5 | 7.6 | 11.4 | | | | | |
| | VACON0020-3L-0009-4-CP | 4.0 | 6 | 9.0 | 13.5 | MS3 | 161 x 240 x 83 | 6.34 x 9.45 x 3.27 | 3 | |
| | VACON0020-3L-0012-4-CP | 5.5 | 7.5 | 12.0 | 18.0 | | | | | 6.6 |
| | VACON0020-3L-0016-4-CP | 7.5 | 10 | 16.0 | 24.0 | | | | | |
| | VACON0020-3L-0004-2-CP | 0,75 | 1 | 3,7 | 5,6 | | 133 x 159 x 80 | 5.24 x 6.26 x 3.15 | | |
| | VACON0020-3L-0005-2-CP | 1,1 | 1,5 | 4,8 | 7,2 | MS2 | | | 2 | 4,4 |
| 208-240 VAC, | VACON0020-3L-0007-2-CP | 1,5 | 2 | 7 | 10,5 | | | | | |
| 3-phase | VACON0020-3L-0011-2-CP | 2,2 | 3 | 11 | 16,5 | | | | 3 | |
| | VACON0020-3L-0012-2-CP | 3 | 4 | 12 | 18,0 | MS3 | 161 x 240 x 83 | 6.34 x 9.45 x 3.27 | | 6,6 |
| | VACON0020-3L-0017-2-CP | 4 | 5 | 17,5 | 26,3 | | | | | |

Tailoring the software

VACON® Programming

The VACON® 20 product's built-in PLC functionality and programming is in accordance with IEC611131-3. The optional tool enables the user to modify the drive software by editing the existing application logic or by creating completely new software. The parameter list and default settings are edited with a separate tool.

PC interface and parameter copying

The MCA (Micro Communications Adapter) is a snap-on and intelligent copying unit for VACON® 10 and VACON® 20 products.

- Parameter copying without main power in the drive
- Download settings directly to the MCA from PC without a drive
- HW interface for PC connection to the drive

The VACON® 20 Cold Plate drive parameter copying is done with the handheld keypad.



MCA adapter

I/O Configuration

| | Terminal | Description | VACON® 10 | VACON® 20 | VACON® 20 CP |
|----|----------------------|--|-----------|--------------------|--------------------|
| 1 | +10 V _{ref} | Maximum load 10 mA | - | • | • |
| 2 | Al1 | 0-10V | • | • | 0-10V / 0(4)-20mA* |
| 3 | GND | | • | • | • |
| 4 | Al2 | 0-10V / 0(4)-20mA* | 0(4)-20mA | • | • |
| 5 | GND | | • | • | • |
| 6 | 24 V _{out} | Max. 50 mA / CP 100 mA | • | • | • |
| 7 | GND/DIC* | | GND | | • |
| 8 | DI1 | 0 001/0 4010 | • | • | • |
| 9 | DI2 | 0-+30 V R _i = 12 kΩ Cold Plate R _i = 4 kΩ | • | • | • |
| 10 | DI3 | Cold Flate N ₁ Flaz | - | | • |
| 13 | DOC | Digital output common | GND | • | • |
| 14 | DI4 | 0 001/0 4010 | • | • | • |
| 15 | DI5 | 0-+30 V R _i = 12 kΩ Cold Plate R _i = 4 kΩ | - | • | • |
| 16 | DI6 | Cold Flate N ₁ Flaz | - | | • |
| 18 | AO | Analogue output | 0(4)-20mA | 0-10V / 0(4)-20mA* | 0-10V |
| 20 | DO | Open collector, max. load 48 V/50 mA | • | | • |
| 22 | RO 13 - CM | D-I | - | • | • |
| 23 | RO 14-NO | Relay output 1 | - | | • |
| 24 | RO 22 - NC | | - | • | • |
| 25 | RO 21 - CM | Relay output 2 | - | • | • |
| 26 | RO 24-NO | | • | • | • |
| Α | A-RS485 | Modbus RTU | • | • | • |
| В | B-RS485 | Modbus RTU | • | • | • |
| | STO | Inputs S1, G1, S2, G2 Feedback F+/F- | | | • |

^{*} Selectable

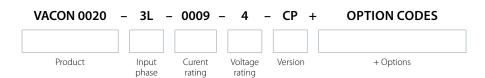


Option board mounting kit



Keypad door mounting kit

Type code key





IP21/NEMA1 kit

Technical data

| Mains connection | Input voltage U _{in} | 105120 V, -15 %+10 % 1-phase 208240 V, -15 %+10 % 1-phase 208240 V, -15 %+10 % 3-phase 380480 V, -15 %+10 % 3-phase 520600 V, -15 %+10 % 3-phase | | | | |
|--------------------|--|---|--|--|--|--|
| | Input frequency | 4566 Hz | | | | |
| | Connection to mains | Once per minute or less (normal case) | | | | |
| Motor connection | Output voltage | 0U _{in} (2 x U _{in} with 105120 V drives) | | | | |
| | Output current | Continuous rated current I_N at rated ambient temperature overload 1.5 x I_N max. 1 min/10 min | | | | |
| | Starting current / Torque | Current $2 \times I_N$ for 2 secs in every 20 sec period Torque depends on motor | | | | |
| | Output frequency | 0320 Hz | | | | |
| | Frequency resolution | 0.01 Hz | | | | |
| Control | Control method | Frequency control U/f. Open loop sensorless vector control | | | | |
| characteristics | Switching frequency | 1.516 kHz; Factory default 4 kHz, (520600 V model default 2 kHz) Cold Plate models 6 kHz | | | | |
| | Braking torque | $100 \% x T_N$ with brake chopper in 3-phase version sizes MS2-3, MI2-5 $30 \% x T_N$ with DC-braking. Dynamic flux braking available in all types | | | | |
| Ambient conditions | Ambient operating temperature | = 10 °C (no frost)+50 °C: rated loadability I $_{\rm N}$ (1L-0009-2, 3L-0007-2, 3L-0011-2 and with options ENC-IP21-MIx and ENC-IN01-MIx ambient max +40 °C) Cold Plate models -10 °C+70 °C | | | | |
| | Storage temperature | -40 °C+70 °C | | | | |
| | Altitude | 100 % load capacity (no derating) up to 1000 m 1 % derating for each 100 m above 1000 m; max. 2000 m Cold Plate max 3000 m | | | | |
| | Enclosure class | MI1-3: IP20, MI4-5: IP21, Cold Plate: IP00 | | | | |
| EMC | Immunity | Complies with EN61800-3 (2004) | | | | |
| | Emissions | 208-240 V: EMC level C2: with an internal +EMC2 option 380-480 V: EMC level C2: with an internal +EMC2 option | | | | |
| Approvals | EN61800, C-Tick, Gost R, CB, CE, UL, cUL | , KC (not all versions, see unit nameplate for more detailed approvals) | | | | |
| | | | | | | |

| Factory installed options code | Permission | | Suitability | | | | |
|--------------------------------|--------------------------------------|-----------|-------------|--------------|--|--|--|
| ractory installed options code | Description | VACON® 10 | VACON® 20 | VACON® 20 CP | | | |
| +EMC2 | C2-Level EMC filter (includes +QPES) | • | | • | | | |
| +QPES | Cable shield grounding kit | • | | | | | |
| +QFLG | Flange mounting kit for MI4 and MI5 | | • | | | | |
| +DBIR | Integrated cold plate brake resistor | | | | | | |
| +LS60 | 60 Hz defaults on motor control | • | • | • | | | |
| Application software | | | | | | | |
| =+A1051 | VACON® 20 PFC Application | | | • | | | |
| =+A1053 | VACON® 10 PFC Application | • | | | | | |

| | Suitability | | | | |
|--|---|---|--|--|--|
| Description | VACON® 10 | VACON® 20 | VACON® 20 CP | | |
| Option board mounting kit VACON® 20 MI1-MI3 | | | | | |
| Option board mounting kit VACON® 20 MI4-MI5 | | • | | | |
| IP21 cover MI1-MI3. x=1,2,3 | • | | | | |
| NEMA 1 Kit MI1-MI5. x=1,2,3,4,5 | | | | | |
| PE kit MI1-MI5. x=1,2,3,4,5 | • | | | | |
| MCA RS422 adapter w/ parameter copy | | | | | |
| USB to RS485 cable for PC | • | | | | |
| Kit with VACON-ADP-MCAA and CAB-USB/RS485 | • | | | | |
| Passive RS422 adapter | | | | | |
| VACON® 20 door mounting kit with text keypad and VACON-ADP-PASSIVE | | | | | |
| 2m RJ45 cable for door mounting kit | | | | | |
| 3m RJ45 cable for door mounting kit | | | | | |
| 6m RJ45 cable for door mounting kit | | | | | |
| 15m RJ45 cable for door mounting kit | | | | | |
| VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MC03 and CAB-RJ45P-2M | | | | | |
| VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MC03 and CAB-RJ45P-3M | | | | | |
| VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MC03 and CAB-RJ45P-6M | | | | | |
| VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MC03 and CAB-RJ45P-15M | | | | | |
| MC05 IP66 HMI cable I=2m for -X keypads option | | | | | |
| MC05 IP66 HMI cable I=5m for -X keypads option | | | | | |
| Complete IP54 keypad door kit+3m cable+adapater | | • | | | |
| Handheld/magnetic fixing IP66 text keypad w/ cable, I=1m/39,37 inches | | | | | |
| | | | | | |
| hed) | | | | | |
| 6 x DI / DO, Each digital input individually can be programmed also to be as digital output | | • | | | |
| 2 x relay output + thermistor | | | | | |
| 1 x Al, 2 x AO (isolated) | | • | | | |
| 3 x relay output | | | | | |
| 1xRO, 5xDI (42-240VAC) | | | | | |
| 1 x AO, 1 x DO, 1 x RO | | | | | |
| 3 x temperature measurement (support for PT100, PT1000, NI1000, KTY84-130, KTY84-150, KTY84-131) | | | | | |
| Lonworks | | | | | |
| PROFIBUS DPV1 | | | | | |
| PROFIBUS DPV1 (D9) | | | | | |
| CANopen | | | | | |
| DeviceNet | | | | | |
| EtherCAT | | | | | |
| | Option board mounting kit VACON® 20 MI4-MI5 IP21 cover MI1-MI3. x=1,2,3 NEMA 1 Kit MI1-MI5. x=1,2,3,4,5 PE kit MI1-MI5. x=1,2,3,4,5 MCA RS422 adapter w/ parameter copy USB to RS485 cable for PC Kit with VACON-ADP-MCAA and CAB-USB/RS485 Passive RS422 adapter VACON® 20 door mounting kit with text keypad and VACON-ADP-PASSIVE 2m RJ45 cable for door mounting kit 3m RJ45 cable for door mounting kit 15m RJ45 cable for door mounting kit 15m RJ45 cable for door mounting kit 15m RJ45 cable for door mounting kit VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MCO3 and CAB-RJ45P-2M VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MCO3 and CAB-RJ45P-3M VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MCO3 and CAB-RJ45P-6M VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MCO3 and CAB-RJ45P-6M VACON® 20 door mounting kit with VACON-PAN-HMDR-TMX-MCO3 and CAB-RJ45P-15M MCO5 IP66 HMI cable I=2m for -X keypads option MCO5 IP66 HMI cable I=5m for -X keypads option MCO5 IP66 HMI cable I=5m for -X keypads option Complete IP54 keypad door kit+3m cable+adapater Handheld/magnetic fixing IP66 text keypad w/ cable, I=1m/39,37 inches Keypad wall-mounting kit ned) 6 x DI / DO, Each digital input individually can be programmed also to be as digital output 2 x relay output + thermistor 1 x Al, 2 x AO (isolated) 3 x relay output 1xRO, 5xDI (42-240VAC) 1 x AO, 1 x DO, 1 x RO 3 x temperature measurement (support for PT100, PT1000, NI1000, KTY84-130, KTY84-150, KTY84-131) Lonworks PROFIBUS DPV1 PROFIBUS DPV1 (D9) CANOpen DeviceNet | Option board mounting kit VACON® 20 MI1-MI3 Option board mounting kit VACON® 20 MI4-MI5 IP21 cover MI1-MI3. x=1,2,3 PAMA 1 Kit MI1-MI5. x=1,2,34,5 PE kit MI1-MI5. x=1,2,34,5 PASSIVE SUBSIVE | Option board mounting kit VACON* 20 MI1-MI3 Option board mounting kit VACON* 20 MI4-MI5 IP21 cover MI1-MI3. x=1,2,3 IP21 cover MI1-MI3. x=1,2,3 A,5 IP21 kit MI1-MI5. x=1,2,3,4,5 IP3 kit MI1-MI5. x=1,2,3,4,5 IP4 kit MI1-MI5. x=1,2,3,4,5 IP5 kit MI1-MI5. x=1,2,3,4,5 IP6 kit MI1-MI5. x=1,2,3,4,5 IP7 kit MI1-MI5. x=1,2,3,4,5 IP8 kit MI1- | | |



Danfoss Drives

Danfoss Drives is a world leader in variable speed control of electric motors. We aim to prove to you that a better tomorrow is driven by drives. It is as simple and as ambitious as that.

We offer you unparalleled competitive edge through quality, application-optimized products targeting your needs – and a comprehensive range of product lifecycle services.

You can rely on us to share your goals. Striving for the best possible performance in your applications is our focus. We achieve this by providing the innovative products and application know-how required to optimize efficiency, enhance usability, and reduce complexity.

From supplying individual drive components to planning and delivering complete drive systems; our experts are ready to support you all the way.

We draw on decades of experience within industries that include:

- Chemical
- Cranes and Hoists
- Food and Beverage
- HVAC
- Lifts and Escalators
- Marine and Offshore
- Material Handling
- Mining and Minerals
- Oil and Gas
- Packaging
- Pulp and Paper
- Refrigeration
- Water and Wastewater
- Wind

You will find it easy to do business with us. Online, and locally in more than 50 countries, our experts are never far away, reacting fast when you need them.

Since 1968, we have been pioneers in the drives business. In 2014, Vacon and Danfoss merged, forming one of the largest companies in the industry. Our AC drives can adapt to any motor technology and we supply products in a power range from 0.18 kW to 5.3 MW.

