

7

EGE

Brochure No. 7.1



# Temperature Sensors



Special-Sensors for Automation

ET71120

## Temperatur Sensors

# Technique & Application

### Installation and operation

#### Functionality

The compact models TN 552 GPP and TN 552/1 GPP have two independent adjustable switching points. The compact models TN 552 GAPP and TN 552/1 GAPP have one independent adjustable switching point and one scalable 4...20 mA analog output. The detecting range for fluids is from -40 °C to +120 °C, the tolerance is 0.3 °C (0...80 °C). The compact models TN 552... offer a window function as an alternative to the standard limit monitoring. Additionally, the NO/NC output function is programmable. Transient temperature changes can be bridged with a switch-on / switch-off time delay. The push-buttons on the front of the sensor are used for programming the sensor functions. The programmed switching point and parameters are displayed and set by keyboard request. This function is possible while the sensor is measuring.

#### Temperature sensor with threaded sleeve allowing for exchange during ongoing operations

The temperature sensor TN 553 can easily be exchanged during ongoing operations. This is made possible through the use of a special stainless steel (AISI 316 Ti) threaded sleeve that is mounted in the tank or pipe. In this way the compact device can at any

time be removed without compromising the seal of the tank or pipe. The temperature sensor measures temperatures from -40 °C to +120 °C and offers, among other features, two programmable switching points, freely selectable hysteresis and a temperature window function. The device is available as a 24 V DC device with PNP or analog output as well as a 230 V and 115 V AC model with Opto-MOS. Various cable lengths and optional plug-in or hardwire connections allow the device to be installed in various configurations. The thread is a G1/2 gauge.

#### Installation

EGE temperature sensors can be installed in standard T-pieces or welded T-pieces. The packing is made with an additional flat seal or with other suitable materials. Please note the temperature and pressure resistance of the seals for increased process conditions. Fixing the sensor in the T-pieces is only allowed on the screw head of the sensor.

After the installation the display can be turned through an angle of 330° for best reading. In applications with temperature over +80 °C the sensor should be mounted from the side into the pipe.

#### Application

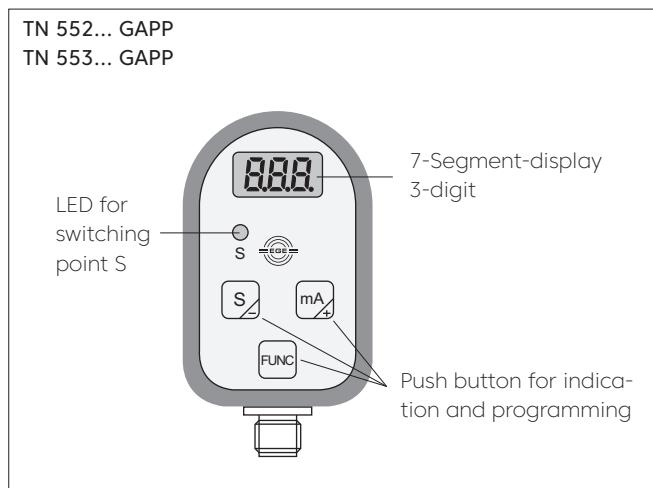
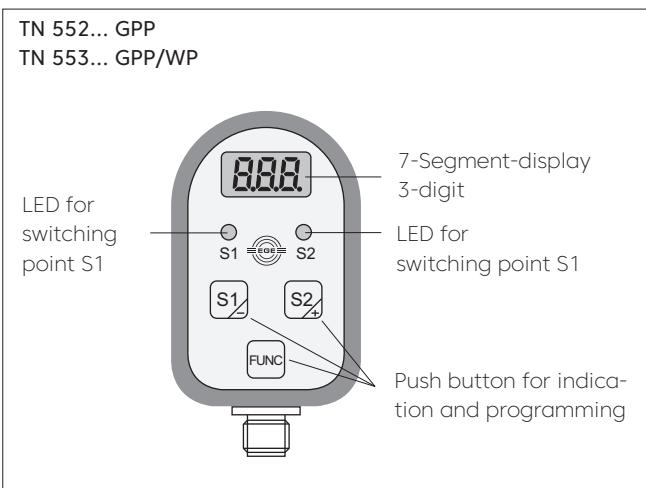
The hysteresis function is for controlling a temperature value. A limiting value can be programmed in this mode. As soon as the measured temperature is higher than the programmed limiting value, the output signals are switched as programmed (NC or NO). The hysteresis value is the difference temperature for the switch-on and switch-off signal of the limiting value. An additional time delay for the switching signals can be programmed for each switching point.

In the frame function mode the switching function is set depending of a programmed temperature range. The temperature range starts with the programmed lower value and end with programmed upper frame value. The time delay for the switching signal can also be used in this switching mode.

The analog output can be used for transmitting the temperature and getting the proportional current. For that you assign one temperature for the 4 mA first-value and one temperature for the 20 mA last-value in the programming mode. Between the temperature values it is permissible to have a minimal difference of 16 °C.

Color code:

BK = black BN = brown BU = blue WH = white



## Temperatur Sensors

# Technique & Application

## Sensors

### Monitor temperatures in the best possible manner

EGE features standard measuring elements for temperature in a robust and easy-to-install design which is best suitable for the respective industrial application or automation task - available for ATEX Zone 22 or with GL certificates as well.

Examples are the TGM 025-03 for monitoring of hot gases up to 1000 °C (available with evaluation unit as an option) or the TGM 050-TS for monitoring of threshold temperatures for overheat protection.

Our temperature sensors TGB in standard enclosures with resistance- or analog signal exit complement our range of products.

### Compact temperature sensors with integrated evaluation electronics

#### Series TGBA

The temperature sensor TGBA 050 GI with a type B connection head according to DIN 43729 cover a -50...+400 °C temperature range and transmit measured data via an analog 4...20 mA output. Sensors are as well available with resistance output. The accuracy is ±1%. Available with lengths of 50, 100, 200 or 400 mm, the device are

mounted via a G1/2 thread. The aluminium connection head, which is suitable for temperatures between -25 and 70 °C, reaches protection ratings of IP 54 on the connection side and IP 68 on the sensor side. TGBA sensors are pressure-proof up to 40 bar. If required, EGE also provides customized sensors models.

### Monitoring of temperature thresholds under extreme environmental conditions

#### Series TGM...-TS

The TGM 050-TS series of temperature sensors provides a robust solution for the monitoring of temperature thresholds. Designed for a temperature range between +60 and +100 °C, TGM 05 sensors open a contact if a pre-set temperature is exceeded. The threshold is set by the manufacturer in 5 °C increments according to customer specifications. Thanks to IP 68 / IP 69K protection on the medium side and a stainless steel housing, the sensors provide excellent media resistance. Additionally, they withstand pressures up to 30 bar. They are installed by means of a G1/2 thread and are suitable for switching voltages up to 230 V AC.

### Reliable temperature monitoring: Sensors for hot gases up to 1000 °C Series TGM...-03

Suitable for media temperatures between -50 and +1000 °C, the stainless steel temperature sensor TGM 025-03 is designed to monitor hot gases. The very compact unit is integrated by means of a G1/4 thread and uses a type K thermocouple to register temperatures. The TGM 025-03 sensor can be connected to any standard amplifier for type K thermocouples.



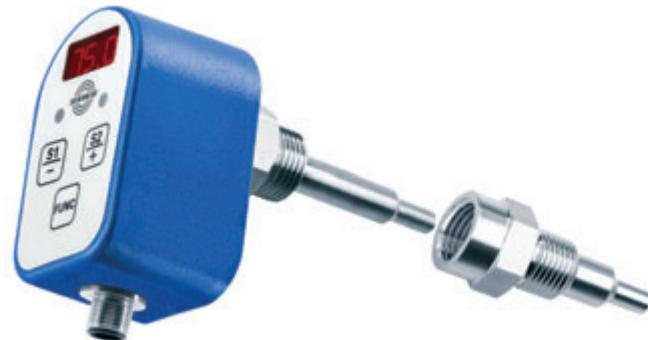


## Two switching points and analog output

Exchangeable during ongoing operations through use of threaded sleeve

Measuring range -40...+120 °C

Hysteresis and temperature window easily programmable



Design	DC • G1/2	AC • G1/2
Dimensions	<p>Dimensions for DC version:</p> <ul style="list-style-type: none"> <li>Height: 90 mm</li> <li>Width: 44 mm</li> <li>Depth: 126.5 mm</li> <li>Threaded sleeve height: 13.5 mm</li> <li>Probe length: 27 mm</li> <li>Probe diameter: Ø 7.3 mm</li> </ul>	<p>Dimensions for AC version:</p> <ul style="list-style-type: none"> <li>Height: 48 mm</li> <li>Width: 26.5 mm</li> <li>Depth: 126.5 mm</li> <li>Threaded sleeve height: 20 mm</li> <li>Probe diameter: Ø 8.5 mm</li> </ul> <p>threaded sleeve</p>
Detection range [°C]	-40...+120	-40...+120
Output	2 x PNP NC / NO 4...20 mA	2 x NC / NO, progr. TN 553/1 WP
ID-No.	P71021	P71022
Type	TN 553/1 GPP	TN 553/1 GAPP
Supply voltage [V]	24 DC ±10%	24 DC ±10%
Current consumption [mA]	60	60
Voltage drop [V]	< 2.5	< 2.5
Ambient temperature [°C]	-20...+60	-20...+60
Medium temperature [°C]	-40...+120	-40...+120
Response time [s]	typ. 10...30	typ. 10...30
Resolution display [°C]	0.1	0.1
Range limit values [°C]	-39...+120	(0.5 / 1 Step)
Range hysteresis [°C]	0.5...99	(0.5 / 1 Step)
Range window [°C]	0.5...99	(0.5 / 1 Step)
Time delay [s]	0...50	(0.5 / 1 Step)
Programmable functions	two switching points, hysteresis / window, switching output NC / NO, MIN- / MAX- memory function	
Compressive strength [bar]	20	
Housing material	housing: PBT sensor and sleeve: AISI 316 Ti	
Protection [EN 60529]	IP 65	
Connection	M12 connector	1/2"-20UNF, 5-pol.
Accessories	2x flat gasket, threaded sleeve, heat conducting paste	



## Two switching points

### Measuring range

-40 °C...+120 °C / -40 °F...+248 °F

**Two switching points, hysteresis and temperature window easily programmable**

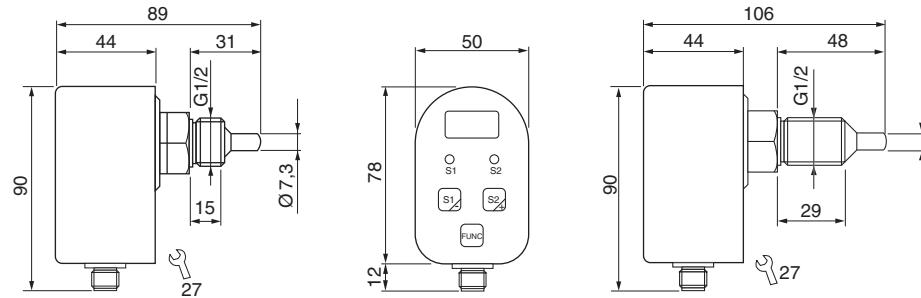
**Rotable display**

Switch-over °C - °F



### Design

#### Dimensions



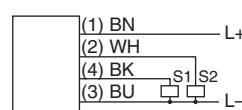
#### Detection range

-40...+120 °C (-40...+248 °F)

#### Output

2 x PNP NC / NO

ID-No.	P71017	P71018
Type	TN 552 GPP	TN 552/1 GPP
Supply voltage [V]	24 DC ±10%	
Current consumption [mA]	<100	
Voltage drop [V]	<2.5	
Switching current [mA]	200	
Ambient temperature [°C]	-20...+60	
Medium temperature [°C]	-40...+120	
Response time [s]	typ. 10	
Resolution display [°C/°F]	0.1 / 0.5	
Range limit values [°C/°F]	-39...+120 / -39...248	(0.5 / 1 Step)
Range hysteresis [°C/°F]	0.5...99 / 1...179	(0.5 / 1 Step)
Range window [°C/°F]	0.5...99 / 1...179	(0.5 / 1 Step)
Time delay [s]	0...50	(0.5 / 1 Step)
Programmable functions	two switching points, hysteresis / window, switching output NC / NO, MIN- / MAX- memory function	
Compressive strength [bar]	100	
Housing material	housing: PBT sensor: AISI 316 Ti	
Protection [EN 60529]	IP 65	
Connection	M12 connector	



#### Accessories

see page 7.10



# Switching point and analog output

## Measuring range

-40 °C...+120 °C / -40 °F...+248 °F

**Switching point and analog output,  
hysteresis and temperature window  
easily programmable**

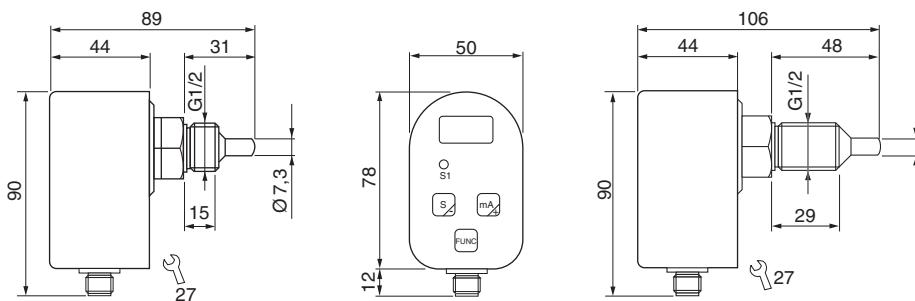
**Rotable display**

Switch-over °C - °F



## Design

### Dimensions



## Detection range

-40...+120 °C (-40...+248 °F)

## Output

PNP NC/NO + 4...20 mA

## ID-No.

P71019

P71020

## Type

TN 552 GAPP

TN 552/1 GAPP

## Supply voltage [V]

24 DC ±10%

## Current consumption [mA]

<200

## Voltage drop [V]

<2.5

## Analog output [mA]

4...20, scalable, Detection range min. 16 °C / 29 °F

## Switching current [mA]

200

## Ambient temperature [°C]

-20...+60

## Medium temperature [°C]

-40...+120

## Response time [s]

typ. 10

## Resolution display [°C/°F]

0.1 / 0.5

## Range limit values [°C/°F]

-39...+120 / -39...248 (0.5 / 1 Step)

## Range hysteresis [°C/°F]

0.5...99 / 1...179 (0.5 / 1 Step)

## Range window [°C/°F]

0.5...99 / 1...179 (0.5 / 1 Step)

## Time delay [s]

0...50

(0.5 / 1 Step)

## Programmable functions

one switching point, hysteresis / window,  
switching output NC/NO, MIN- / MAX- memory function

## Compressive strength [bar]

100

## Housing material

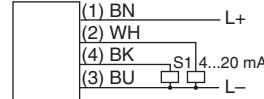
housing: PBT sensor: AISI 316 Ti

## Protection [EN 60529]

IP 65

## Connection

M12 connector



## Accessories

see page 7.10



## Compact model with analog output

Analog output

Up to 400 °C

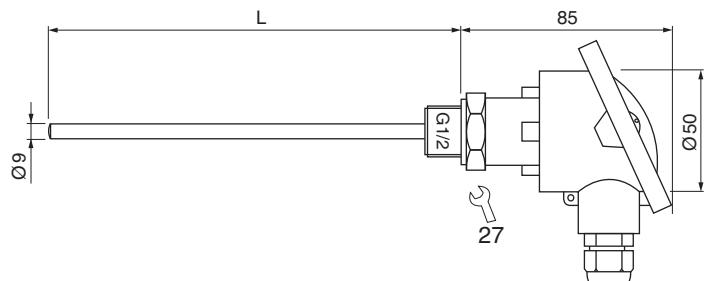
Temperature range  
according to customer  
specification

As well available with  
resistance output

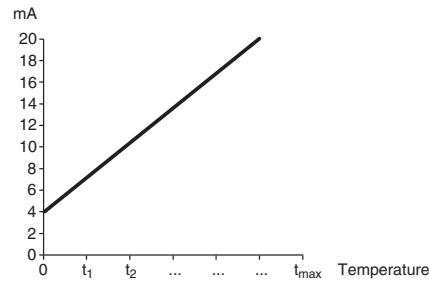
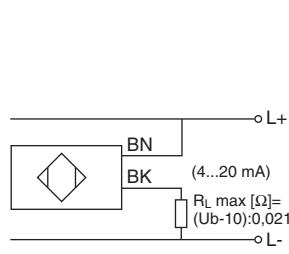


### Design

#### Dimensions



Supply voltage [V]	12...30 DC	
ID-No. Type-sensor length L [mm]	P..... TGBA 050 GI-Lxxx	Sensor length
Temperature range medium [°C]	min. -50...+375 max. -25...+400 △ between min. and max. has to be minimum 25 °C	The total length L of the sensor is specified by appending "Lxxx" to the type.  xxx: Length in mm
Ambient temperature [°C]	-25...+70	Preferred lengths
Output [mA]	4...20	100 mm: L100 P71029
Turn on delay [s]	approx. 4 (output < 4 mA)	200 mm: L200 P71030
Protection [EN 60529]	housing: IP 67 / sensor tip: IP 68 / IP 69K	400 mm: L400 P71031
Housing material	Aluminium, form B terminal head	
Material sensor probe	AISI 316 Ti	
Sealing material	NBR, AFM 34, different material on request	
Compressive strength [bar]	40 (25 °C)	
Diameter connecting cable	Ø 7 mm up to Ø 12 mm	
Connection	terminal screws, max. 1 mm <sup>2</sup>	





## Compact switch

For the monitoring of temperature thresholds

Sensor tip pressure  
resistant up to 30 bar

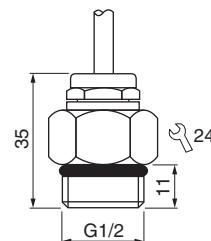
IP 68 / IP 69K



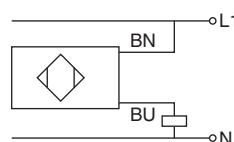
### Design

G1/2

### Dimensions



Sensing temperature [°C]	+60 °C...100 °C (5 °C step)	
Output	—	
ID-No.	P.....	The temperature threshold of the sensor is specified by "TSxxx" in the type designation.
Type	TGM 050-TSxxx	
Tolerance [K]	±5	
Reset temperature range [K]	30 ±15 K	
Medium temperature [°C]	below temperature threshold -10...+120	xxx: °C
Temperature range cable [°C]	-10...+80	Temperature threshold ID-No.
Switching voltage [V]	max. 230 AC	60 °C: TS060 P71033
Switching current [A]	max. 2,5 cos φ = 1 max. 1,6 cos φ = 0,6	65 °C: TS065 P71034
Protection [EN 60529]	IP 67	70 °C: TS070 P71035
Housing	IP 68 / IP 69	75 °C: TS075 P71036
Sensor tip		80 °C: TS080 P71037
Housing material	AISI 316 Ti, Br-Ni	85 °C: TS085 P71038
Compressive strength [bar]	30	90 °C: TS090 P71039
Sealing	O-Ring, 16x2.5 NBR	95 °C: TS095 P71040
Connection	2 m PVC-cable 2x0.5 mm²	100 °C: TS100 P71041





## Probe

For hot gases up to 1000 °C

Thermocouple type K

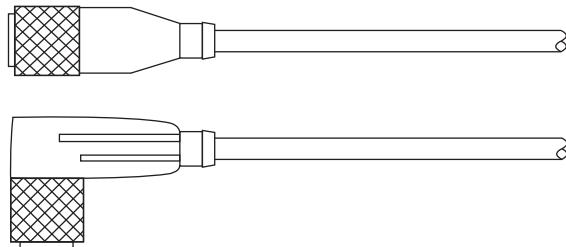


Design	G1/4
Dimensions	
Thermocouple	NiCr-Ni (type K)
ID-No.	P71032
Type [mm]	TGM 025-03
Medium temperature [°C]	-50...+1000
Ambient temperature [°C]	-25...+350
Housing material	AISI 316 Ti
Compressive strength [bar]	40 (25 °C)
Protection [EN 60529]	
Housing	IP 60
Sensor tip	IP 68 / IP 69
Connection	2 m NiCr-Ni connection cable with stainless steel braided hose

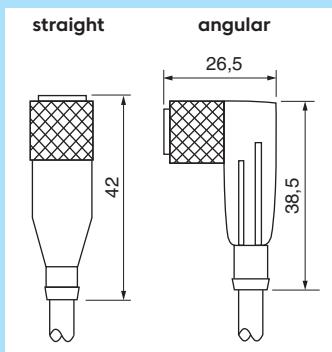


## Accessories | M12 connector

Finished cable plug housing  
Self locking screw plug  
Protection IP 67



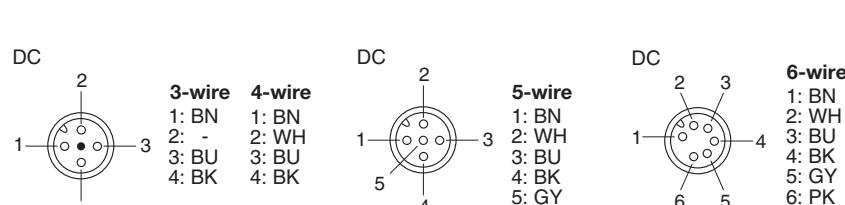
**Cable plug housing**



**SLG...**

**SLW...**

**Pin-assignment**



**DC**

TYPE	ID-NO.	DESIGN
SLG 3-2	Z01076	Cable plug housing straight, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLG 3-5	Z01077	Cable plug housing straight, 5 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-2	Z01078	Cable plug housing angular, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-5	Z01079	Cable plug housing angular, 5 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-2-LED	Z00052	Cable plug housing angular, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A PNP with LED
SLG 4-2	Z00445	Cable plug housing straight, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLG 4-5	Z00449	Cable plug housing straight, 5 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-2	Z00446	Cable plug housing angular, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-5	Z00450	Cable plug housing angular, 5 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-2-LED	Z01157	Cable plug housing angular, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A PNP with LED
SLG 5-2	Z01150	Cable plug housing straight, 2 m cable 5x0.34 mm <sup>2</sup> max. 60 V / 2 A
SLW 5-2	Z01151	Cable plug housing angular, 2 m cable 5x0.34 mm <sup>2</sup> max. 60 V / 2 A
SLG 6-2	Z01197	Cable plug housing straight, 2 m cable 6x0.25 mm <sup>2</sup> max. 36 V / 2 A
SLW 6-2	Z01198	Cable plug housing angular, 2 m cable 6x0.25 mm <sup>2</sup> max. 36 V / 2 A

**DATA**

Thread	M12x1	Contact resistance	≤ 5 mΩ
Material	PVC	Insulation resistance	>10 <sup>9</sup>
Protection	IP 67	Testing voltage	2.0 KV eff. / 5 and 6 pol. 1.5 KV eff.
Temperature range	-25...+80 °C		

**Note:**

Sensors with NC output are connected to 4 pole cable plug housings. In this case, the break output is connected to the white lead (connection 2).

# Process Sensors

## Flow sensors

- Electronical monitoring of flow
- Lubrication monitoring
- Measuring range 1 ml/min...100 l/min
- Detection range 1...300 cm/s
- Reaction time 0.5 s



## Level sensors for Ex-applications

- For level monitoring in Ex areas
- For temperatures –20...+180 °C
- With PTFE connector cable
- Sensors for connection to amplifiers



## Level sensors

- For level monitoring –230...+230 °C
- Steam proof at a pressure of up to 30 bar
- For hot motor oil
- For liquid nitrogen
- For chemically aggressive media



## Ultrasonic sensors

- Switching distance up to 6000 mm
- Level monitoring
- Watertight housing
- Teach-in functions



## Pressure sensors

- Compact model with digital display
- Monitoring in pipes and containers
- Pressure up to 16 bar
- Level up to 10 m ( $\pm 1$  cm)
- Programmable



## Infrared detectors

- Measurement of temperature
- Monitoring of hot media
- Position control



# Sales partners, wholesalers and representatives



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SWEDEN, Borås

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VIETNAM, Ho Chi Minh City



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