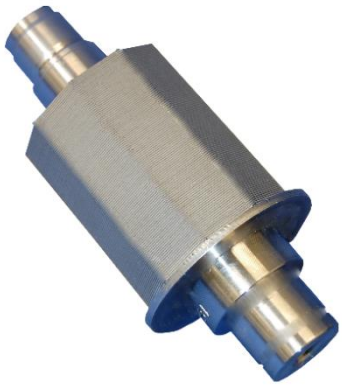
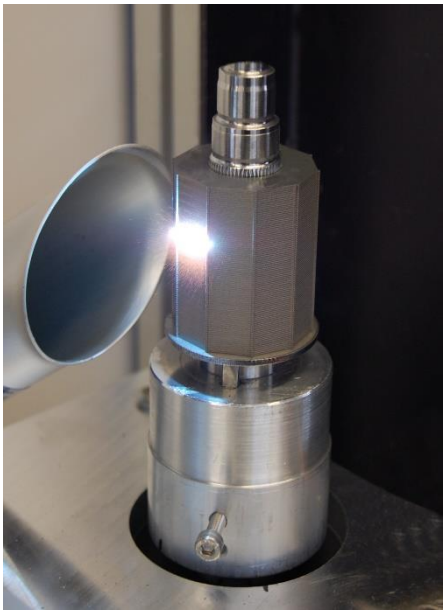
cleanLASER
cleaning with light

BONDING PRETREATMENT FOR SERVOMOTORS

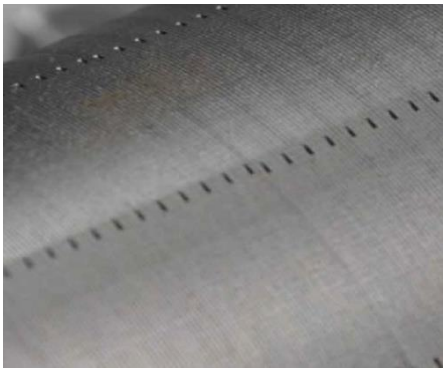


APPLICATION

- Bonding pretreatment of shafts and sheet metal stacks for rotor production
- Pretreatment of magnets for bonding as an option
- For synchronous and asynchronous three-phase and servo motors
- Long-term stable adhesion through surface modification
- Surface tensions: σ > 38 mN/m
- Increase of demolition values
- Alternative or complementary to conventional blasting and washing processes



Laser processing rotor



Laser treated rotor surface

LASERSYSTEM AND - PROCESS

- **Even with Low Power Systems efficient and economical**
- **Processing: up to 5 cm²/s with CL50**
- **Faster processing times due to higher laser power**
- **Process-oriented suction technology**
- **Optionally: Process monitoring and component control**
- **Own laser production and application expertise**
- **Process qualification up to the serial production**

COMPACT TURNKEY SOLUTION FOR YOUR SERVO MOTOR PRODUCTION

- Machine type:
  cleanCELL1170
- ESD compliant design
- Footprint (W x L):
  1.114 mm x 1.790 mm
- Weight: approx. 900 kg
- Variable clamping device:
  Processing height < 680 mm
  Rotor diameter < 150 mm
- Hand scanner for
  workpiece identification
- Sensor based
  position detection
- Automatic
  diameter check
- Camera system for process
  visualization and
  documentation
- High technical availability
  (> 98,5%)
- Designed for 24/7operation
- Customer-specific
  adaptations possible

cleanCELL1170 with lifitng door

Ergonomic operation

Variable clamping device

COST-BENEFIT. ECONOMIC EFFICIENCY

- **Running costs:**
  cleanCELL1170
  incl. Suction
  < 5,00 €/h
- **Costs per unit:**
  Rotor d=80mm, h=110mm
  Laser CL50 (50 Watt)
  3-shift operation
  ~ 0,12 €/piece

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PLEASE CONTACT US - WE ARE HAPPY TO ADVISE!

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