

Healthy Business

Dustcontrol®

Accessories and Consumables

To achieve optimal performance from your vacuum system or mobile dust extractor all elements of the solution have to be in balance. The accessories are at least as important as the vac producer to provide best results. On top of our standard program presented here, we can and have produced various tailor made solutions to solve our customers' specific needs.



About Suction Hoses

Hoses need to have different characteristics depending on their intended use. Dustcontrol supplies hoses that are:

- wear-resistant, lightweight and flexible
- unaffected by extremes of temperature
- crushproof
- antistatic

When using long suction hoses that are coupled together, the hose closest to the suction casing should be the one with the smallest diameter and it should be no longer than 9,8 ft /3 m. Coupling should be carried out using external couplings that are easy to use.

Antistatic accessories – ESD certification

ESD-accessories are certified according to Swedish National Testing and Research Institute (SP) according to SP-Method 2472.

Measured values to ground connection should be less than 10⁶ Ohm as stated by clause 11 in CENELEC TR 50404:2003, and the measured resistances should be less than 10⁹ Ohm as stated according to sub-clause 7.4.3 a, in EN 60079-0:2009 and 4.2 in CENELEC TR 50404:2003.

To order an antistatic (ESD) version, add E to the end of part no.



Our selection of Suction Hoses

Product	Part No	Dimension Ø	Standard length ft /m	Colour	Material	Temp °F /°C max/min	Anti-static/ESD	Abrasion resistance	UV and ozone resistance	Resistance to welding fumes	Resistance to solvent and oil
Suction hoses, standard	2001	3"/76 mm	32 /10	Blue	PE	140/-22/+60/-30	No	2	2	3	3
	2401	2"/50 mm	16,32,49 /5,10,15	Blue	PE	140/-22/+60/-30	No	2	2	3	3
	2111	1.5"/38 mm	16,32,49 /5,10,15	Blue	PE	140/-22/+60/-30	No	2	2	3	3
	2112	1.25"/32 mm	16,32,49 /5,10,15	Blue	PE	140/-22/+60/-30	No	2	2	3	3
	2113	1"/25 mm	16,32,49 /5,10,15	Blue	PE	140/-22/+60/-30	No	2	2	3	3
Suction hoses, heat-resistant	2004	2"/50 mm	16,32,49 /5,10,15	Grey	PP(EPDM)	194/-40/+90/-40	No	3	2	1	4
	2003	1.5"/38 mm	16,32,49 /5,10,15	Grey	PP(EPDM)	194/-40/+90/-40	No	3	2	1	4
Suction hoses, antistatic	2024*	3"/76 mm	32 /10	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
	2013*	2"/50 mm	16,32,49 /5,10,15	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
	2012*	1.5"/38 mm	16,32,49 /5,10,15	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
	2005*	1.25"/32 mm	16,32,49 /5,10,15	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
	2025*	1"/25 mm	16,32,49 /5,10,15	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
	2027E*	1.5"/38 mm	16,32,49 /5,10,15	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
	2028E*	2"/50 mm	16,32,49 /5,10,15	Black	PE	140/-4/+60/-20	Yes	2	2	3	3
Suction hoses, PU extra abrasion-resistant	2056	3"/76 mm	16 & 32 /5 & 10	Transparent	PU	194/-40/+90/-40	Yes**	1	1	3	1
	2054	2"/50 mm	16 & 32 /5 & 10		PU	194/-40/+90/-40	Yes**	1	1	3	1
	2055	1.5"/38 mm	16 & 32 /5 & 10		PU	194/-40/+90/-40	Yes**	1	1	3	1
Super D superelastic	2038	1.5"/38 mm	49 /15	Black/white	PVC	185/-23/+85/-5	No	2	2	2	4
	2039	2"/50 mm	49 /15	Black/white	PVC	185/-23/+85/-5	No	2	2	2	4

* To order an antistatic (ESD) version, add the letter E to the end of the part no.

** The wire helix must be bared and left in contact with conductive material for static discharge.



Suction Hoses – antistatic

- Better flexibility
- Smoother on the inside for improved air flow
- The conductivity is as good as the previous hose
- Longer life time
- Heat tolerance < 60 degree C

Resistance Scale

- 1 Excellent
- 2 Good
- 3 Limited
- 4 Poor

Suction Hoses

Metal Hose

Diameter (in/mm)	Part No.	Type	Temp °F max / Temp °C max	Material
2/50	2150	Flexible	572/+300	Steel
2/50	2151	Rigid	572/+300	Steel
1.5/38	2138	Flexible	572/+300	Steel
1.5/38	2139	Rigid	572/+300	Steel

Ventilation Hose

Diameter (in/mm)	Description	Part No
5/125	Ventilation hose 4.9"/125 mm	2420
10/250	Ventilation hose 10"/250 mm	2032
1.5/38	Flexible	2138
1.5/38	Rigid	2139

Compressed Air Hose

Diameter	Description	Part No
Ø _{in} 3/4"	Compressed air hose 3/4	2124
Ø _{in} 1/2"	Compressed air hose 1/2	2123
Ø _{in} 3/8"	Compressed air hose 3/8	2122
Ø _{out} 5 mm	Compressed air hose 5	2406
Ø _{out} 6 mm	Compressed air hose 6	8482
Ø _{out} 8 mm	Compressed air hose 8	8183

Hose Clamp

Description	d _{min} / d _{max}	Part No
Hose clamp	0.3"-0.6"/8-14 mm	4027
Hose clamp	0.4"-0.7"/11-17 mm	4028
Hose clamp	0.6"-0.9"/15-24 mm	4146
Hose clamp	1"-1.5"/26-38 mm	4197
Hose clamp	1.7"-2.2"/44-56 mm	4075
Hose clamp	2"-2.6"/50-65 mm	4219
Hose clamp	2.3"-3"/58-75 mm	4002
Hose clamp	2.7"-3.3"/68-85 mm	3002
Hose clamp	3"-3.7"/77-95 mm	4090
Hose clamp	3.4"-4.4"/87-112 mm	4310
Hose clamp	4.1"-5.4"/104-138 mm	4138
Hose clamp	5.1"-6.5"/130-165 mm	4040
Hose clamp	5.9"-7.1"/150-180 mm	4137
Hose clamp	7.9"-9.1"/200-231 mm	4464
Hose clamp	8.9"-10.1"/226-256 mm	4102

Suction Hoses

Rubber Suction hose

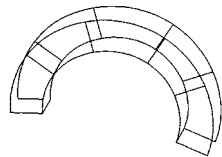
Diameter (in/mm)	Part No Standard	Part No extra abrasion resistant
6/152	2045	-
4/102	2011	-
3/76	See PU-suction hose	2046



Technical data

	2011	2046	2045
Material gauge (in/mm)	0.33/8.5	0.31/8	0.37/9.5
Min radius (in/mm)	11.81/300	8.27/210	18.9/480
Weight (lbs/yd /kg/m)	9.15/4.15	6.55/2.97	15.54/7.05
Temp max (°F /°C)	140/+60	140/+60	140/+60
min (°F /°C)	-13/-25	-13/-25	-13/-25
Internal tube	PVC	PVC	PVC
Insert	Steel helix	Steel helix	Steel helix copper wire
External tube	Polyester	Polyester	Polyester

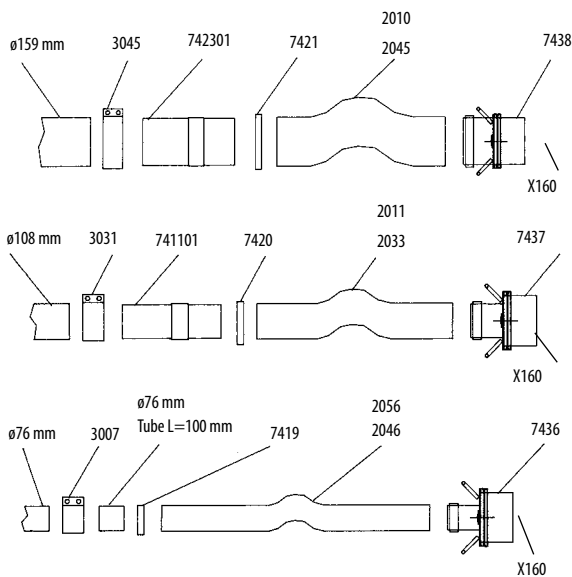
Hose hanger



∅ designates the inside of the hose

Description	Part No
Hose hanger, white enamel	4473
Hose hanger, stainless	7214

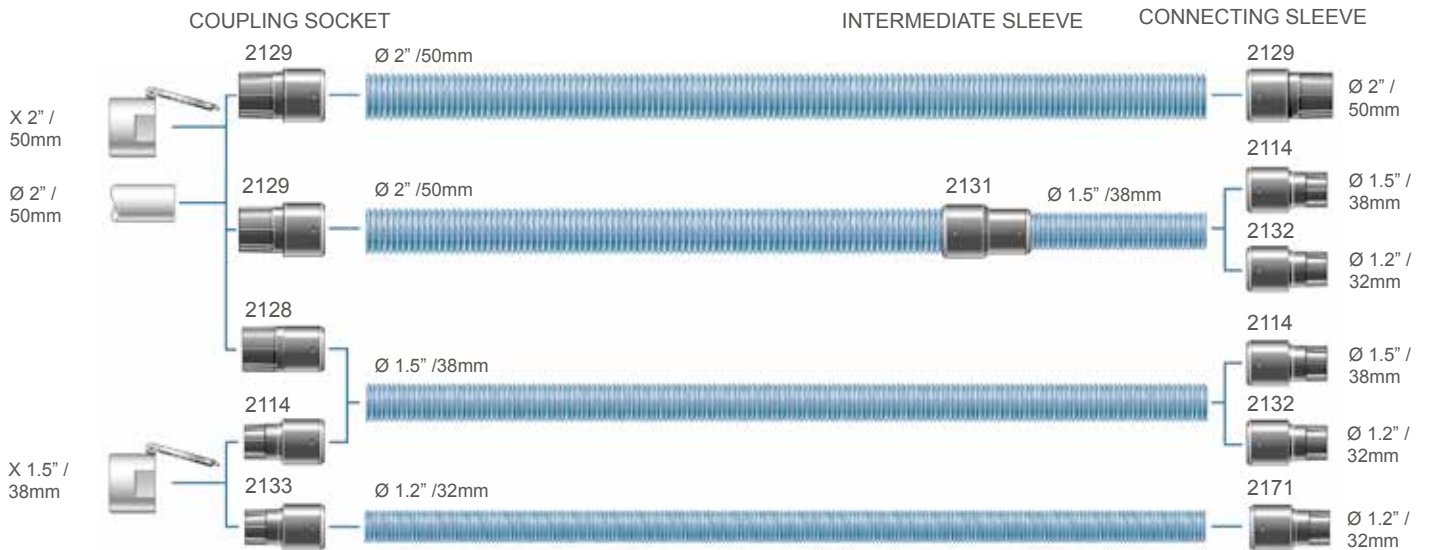
Couplings for rubber suction hose/extra abrasion resistant



Part No	Description
3007	Joint ∅ 3"/76 mm
3031	Joint ∅ 4.3"/108 mm
3045	Joint ∅ 6.3"/160 mm
741101	Pipe connection 4.3"/4"/108/102 mm
7419	Hose clamp 3"/76 mm
7420	Hose clamp 4"/102 mm
7421	Hose clamp 6.3"/160 mm
742301	Pipe connection 6.3"/6"/159/152 mm
7436	Hose connector 3"/X6.3"/76/X160 mm
7437	Hose connector 4"/X6.3"/102/X160 mm
7438	Hose connector 6"/X6.3"/152/X160 mm

Suction Hoses

Turnable Hose Connectors



Part No	Description
2114*	Connecting sleeve, turnable Ø 1.5"/1.5" /38/38
2128*	Coupling socket, turnable Ø 2"/1.5" /50/38
2129*	Coupling socket, turnable Ø 2"/2" /50/50
2131*	Intermediate sleeve, turnable Ø 2"/1.5" /50/38
2132*	Connecting sleeve, turnable Ø 1.2"/1.5" /32/38
2133*	Coupling socket, turnable Ø 1.5"/1.2" /38/32
2171*	Coupling socket, turnable Ø 1.2"/1.2 /32/32

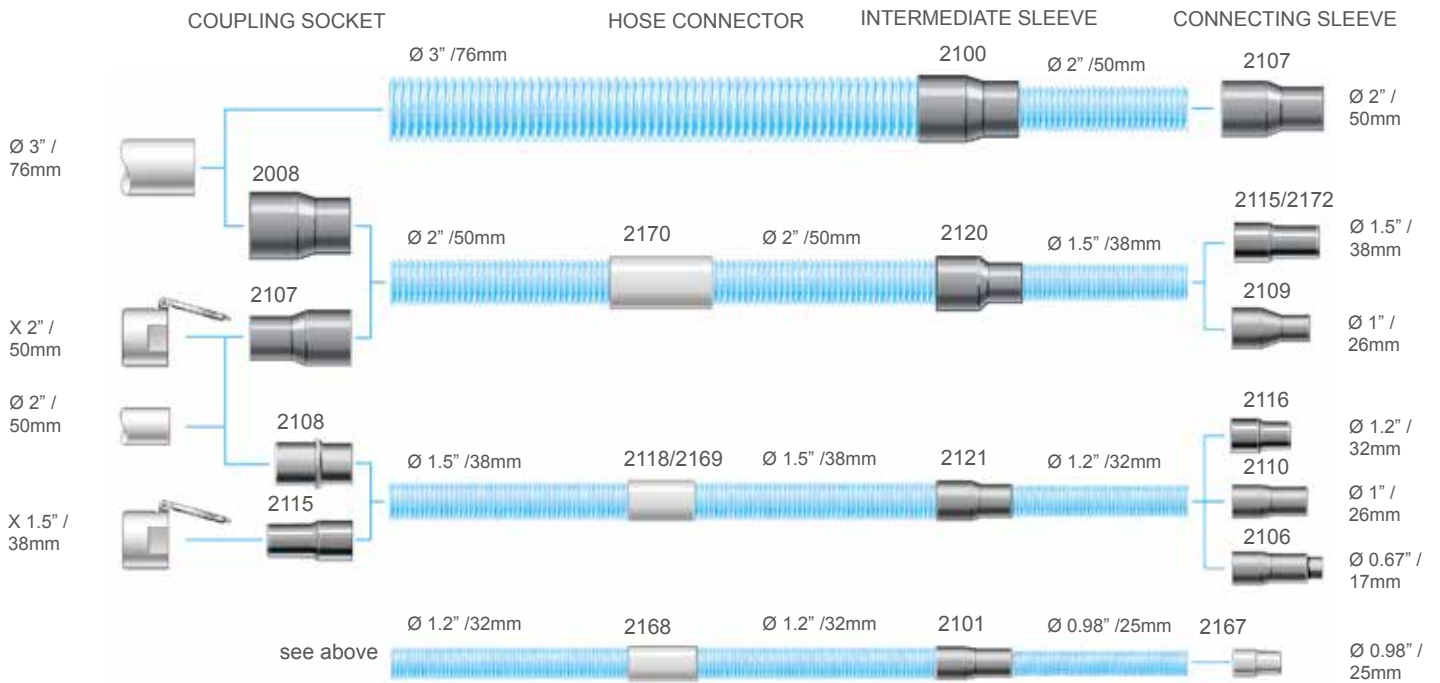


*To order an antistatic (ESD) version, add E to the end of part no.



Suction Hoses

Non-Turnable Hose Connectors



Part No Description

2008* Coupling socket $\text{Ø } 3''/2'' / 76/50$
 2100* Intermediate sleeve $\text{Ø } 3''/2'' / 76/50$
 2101* Intermediate sleeve $\text{Ø } 1.2''/0.98'' / 32/25$
 2106* Connecting sleeve $\text{Ø } 0.67''/1.2'' / 17/32$
 2107* Coupling socket $\text{Ø } 2''/2'' / 50/50$
 2108* Coupling socket $\text{Ø } 2''/1.5'' / 50/38$
 2109* Connecting sleeve $\text{Ø } 1''/1.5'' / 26/38$

2116 Connecting sleeve $\text{Ø } 1.2''/1.2'' / 32/32$
 2118 Hose connector $\text{Ø } 1.5'' / 38$
 2120* Intermediate sleeve $\text{Ø } 2''/1.5'' / 50/38$
 2121* Intermediate sleeve $\text{Ø } 1.5''/1.2'' / 38/32$
 2156* Coupling Nipple 75/72.5. 2156 is used to connect the 76mm hose to flap valve, 76/76 art. 3237

2167* Connecting sleeve $\text{Ø } 0.98''/0.98'' / 25/25$
 2168* Hose connector $\text{Ø } 1.2'' / 32$
 2169* Hose connector $\text{Ø } 1.5'' / 38$
 2170* Hose connector $\text{Ø } 2'' / 50$

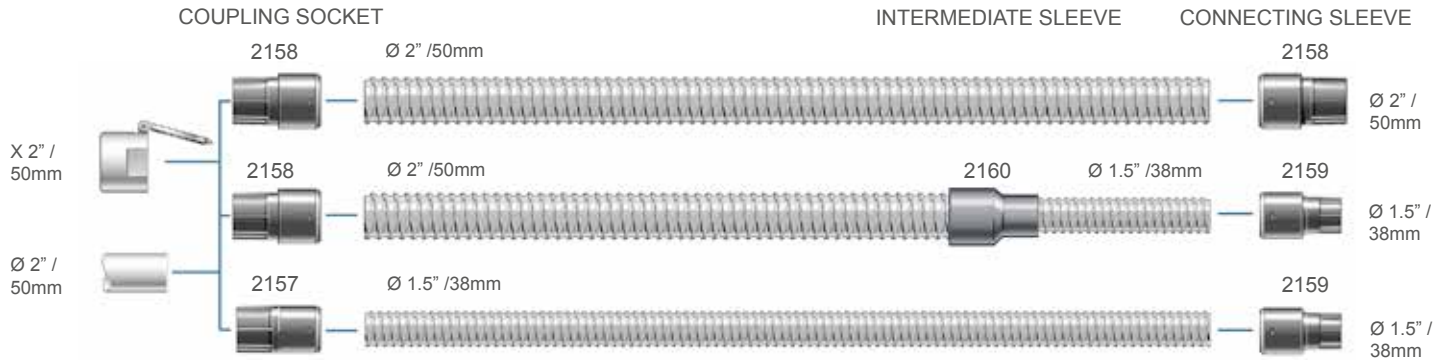


*To order an antistatic (ESD) version, add E to the end of part no.

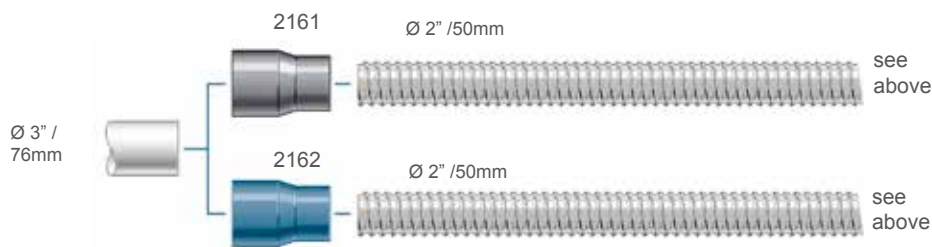


Suction Hoses

Turnable Connectors for PU section hoses



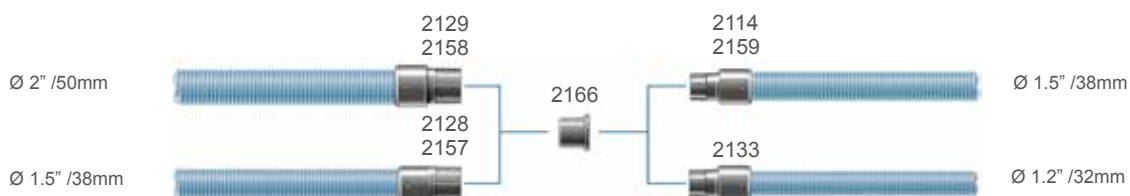
Non-Turnable Connectors for PU Suction Hoses



Part No	Description
2157*	Coupling socket Ø2"/1.5" 50/38 PU, turnable
2158*	Coupling socket Ø2"/2" 50/50 PU, turnable
2159*	Connecting sleeve Ø1.5"/1.5" 38/38 PU, turnable
Part No	Description
2160*	Intermediate sleeve Ø 2"/1.5" 50/38mm PU, turnable
2161*	Coupling socket Ø3"/2" 76/50mm PU, EPDM
2162*	Coupling socket Ø3"/2" 76/50mm PU, Nitrile

Suction Hose Quick Coupler

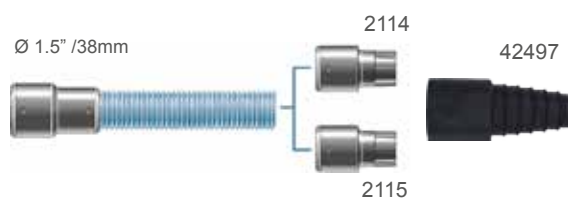
Part No 2166



Part No 42497

Multi-Connection for Handheld Power Tools with Integrated Suction Casings

The multi-connection fits onto suction casings with an outlet diameter of 0,98-1,37 inch /25-35 mm. Cut off a section at the required diameter (it is pre-marked with: 25, 27, 29, 31, 33, 35 mm) and slip the multi-connection over the tubing. Connection sleeves 2114 or 2115 then fit onto the other end to connect the hose.



Part No	Description
42497*	Multi-connection for handheld power tools with integrated suction casings
2114*	Coupling socket Ø1.5"/1.5" 38/38mm, turnable
2115*	Coupling socket Ø1.5"/1.5" 38/38mm



*To order an antistatic (ESD) version, add E to the end of part no.

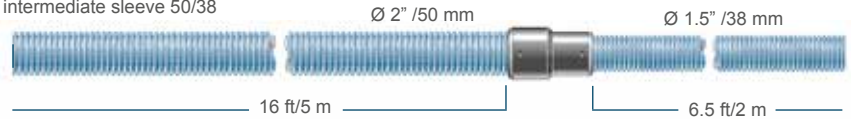
Suction Hoses

Hose Sets

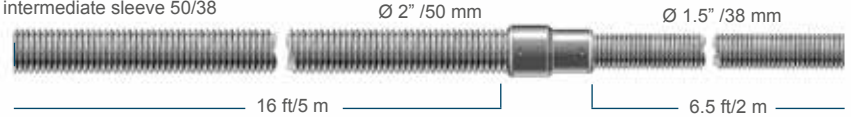
Part No	Description
2125	Hose set Ø 50/38 L = 7 m Ø 2"/1.5" L = 23 ft
2126	Hose set Ø 50/38 L = 7 m Ø 2"/1.5" L = 23 ft antistatic
2006	Hose set Ø 38 L = 2 m Ø 1.5" L = 6.5 ft
2015	Hose set Ø 38/1.5" L = 2 m/6,5ft
2105	Hose set Ø 38/1.5" L = 5 m/16ft**

** Standard suction hose, turnable, non removable connector.
(Replacement to standard hose kit)

Standard suction hose, turnable
intermediate sleeve 50/38

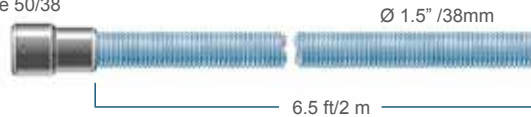


Antistatic suction hose, turnable
intermediate sleeve 50/38

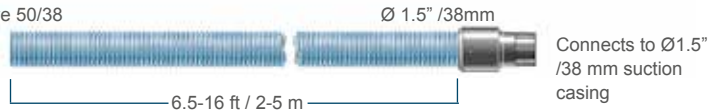


Standard suction hose, turnable
intermediate sleeve 50/38

Connects to Ø50
suction hose



Standard suction hose, turnable
intermediate sleeve 50/38



Characteristics of Materials

Description	Dimension Ø inch/mm	Part No	Colour	Material	Temp °F max/min/ Temp °C max/min	Antistatic	Abrasion resistance	UV and zone resistance	Resistance to welding fume	Resistance to solvent and oil
Coupling socket	3"/2"/76/50	2008*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	2"/2"/50/50	2107*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	2"/1.5"/50/38	2108*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	3"/2"/76/50 (PU)**	2161*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
Coupling socket	3"/2"/76/50	2162*	Blue	NBR	248/-76/120/-60	Yes	2	3	3	2
Coupling socket	2"/2"/50/50	2129*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	2"/2"/50/50 (PU)**	2158*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	2"/1.5"/50/38 (PU)**	2157*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	2"/1.5"/50/38	2128*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1.5"/1.25"/38/32	2133*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1.25"/1.25"/32/32	2171*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
Connecting sleeve	1.25"/1.5"/32/38	2132*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1.5"/1.5/38/38 (PU)**	2159*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1.5"/1.5/38/38	2114*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	2"/2"/50/50	2129*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1"/1"/25/25	2167*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
Connecting sleeve	1.5"/1.5/38/38	2115*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1"/1.5"/26/38	2109*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	1"/1.25"/26/32	2110*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
Connecting sleeve	.7"/1.25"/17/32	2106*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	1.25"/1.25"/32/32	2116	Grey	PE	45/-45	No	1	2	3	1
	1"/1"/25/25	2117	Grey	PE	45/-45	No	1	2	3	1
Inter, sleeves	2"/1.5"/50/38	2131*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	2"/1.5"/50/38 (PU)**	2160*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	3"/2"/76/50	2100*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	2"/1.5"/50/38	2120*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
Inter, sleeves	1.5"/1.25"/38/32	2121*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	1.25"/1"/32/25	2101*	Black	EPDM	284/-76/140/-60	Yes	2	1	2	4
	2"/50	2403	Grey	PE	45/-45	No	2	2	3	3
Hose connector	1.5"/38	2118	Grey	PE	45/-45	No	2	2	3	3
	1.25"/32	2119	Grey	PE	45/-45	No	2	2	3	3
	2"/50	2170*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
Hose connector	1.5"/38	2169*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1
	1.25"/32	2168*	Black	PA12	284/-4/140/-20	Yes	1	2	3	1

* Antistatic is defined as having a conductivity of < 10⁹ Ω

To order an antistatic ESD version, add the letter E to the end of the part No.

** The wire helix must be bared and left in contact with conductive material

Resistance Scale

- 1 Excellent
- 2 Good
- 3 Limited
- 4 Poor

Cleaning accessories

For the best results when cleaning, it is necessary to have the right equipment and to use it in the correct way. It is therefore a prerequisite that a variety of different accessories are available for different tasks. 1.25"/32 mm cleaning accessories are recommended when very light tools are required e.g.: office cleaning. 1.5"/38 mm cleaning tools are ideal in most cases, they combine good capacity with ease of handling. Everything is available, from light tools such as wands in aluminium and

tools in plastic and rubber, to sturdy wear resistant wands in steel and cast aluminium floor tools. 2"/50 mm cleaning accessories are used for very heavy cleaning. Aluminium wands, large wheels on the floor tools and the ERGO-grip are several of the details which allow the accessories to be used easily despite their size. 3"/76 mm accessories are used for different types of material transport.



Cleaning accessory Ø 0,98"/25 mm

The In-line swivel attaches to dust collection casings with a 1" diameter inlet for hand tools. When used operators enjoy increased flexibility and decreased resistance. The in-line swivel is made of antistatic plastic.

Part No 2136 In-Line Swivel



In-line Swivel 2136

Cleaning accessories Ø 1.25"/32



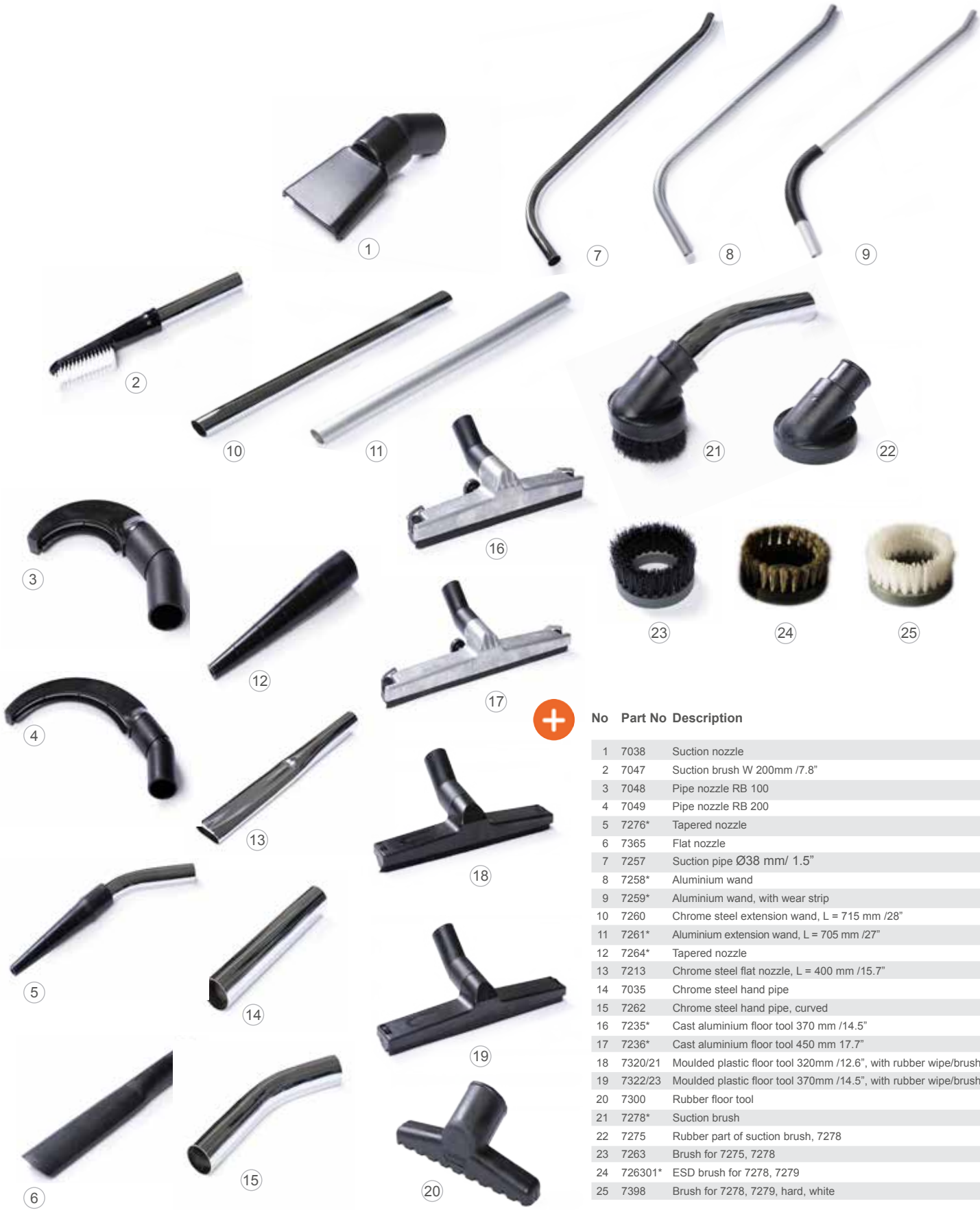
Part No	Description
2048	Hose set L=24'/8 m w hand pipe
7292	Suction brush 1.25"/32 mm
7293	Floor Tool 10.5/270 mm P-1.25"/32 mm
7294	Chromed Wand 1.25"/32 mm L=970 mm, telescopic
7358	Suction brush 1.25"/32 mm
7399	Flat nozzle, 1.25"/32 mm
7464	Rectangle brush 1.25"/32 mm



Technical data

Q_{nom}	90 cfm/150 m ³ /h
Δp_{nom}	28 inwg/7 kPa

Cleaning accessories Ø 1.5"/38 mm



No Part No Description

1	7038	Suction nozzle
2	7047	Suction brush W 200mm /7.8"
3	7048	Pipe nozzle RB 100
4	7049	Pipe nozzle RB 200
5	7276*	Tapered nozzle
6	7365	Flat nozzle
7	7257	Suction pipe Ø38 mm/ 1.5"
8	7258*	Aluminium wand
9	7259*	Aluminium wand, with wear strip
10	7260	Chrome steel extension wand, L = 715 mm /28"
11	7261*	Aluminium extension wand, L = 705 mm /27"
12	7264*	Tapered nozzle
13	7213	Chrome steel flat nozzle, L = 400 mm /15.7"
14	7035	Chrome steel hand pipe
15	7262	Chrome steel hand pipe, curved
16	7235*	Cast aluminium floor tool 370 mm /14.5"
17	7236*	Cast aluminium floor tool 450 mm 17.7"
18	7320/21	Moulded plastic floor tool 320mm /12.6", with rubber wipe/brush
19	7322/23	Moulded plastic floor tool 370mm /14.5", with rubber wipe/brush
20	7300	Rubber floor tool
21	7278*	Suction brush
22	7275	Rubber part of suction brush, 7278
23	7263	Brush for 7275, 7278
24	726301*	ESD brush for 7278, 7279
25	7398	Brush for 7278, 7279, hard, white



* To order an antistatic (ESD) version, add E to the end of part no.

Cleaning accessories Ø 2"/50 mm



ERGO Grip for better handling.
Fits on all Ø50 /2" wands and
Ø50 /2" bulk nozzle.



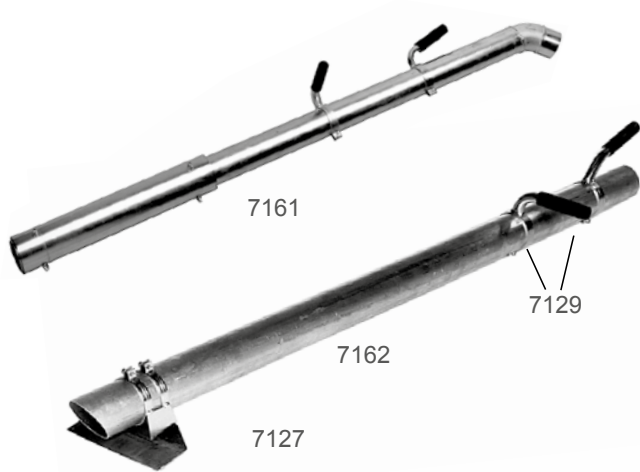
No Part No Description

1	7266	Aluminium wand
2	7267	Aluminium wand, with wear strip
3	7265	Chrome suction pipe Ø50 mm/ 2"
4	7268/69	Chrome steel extension wand, 710 mm/28" Aluminium extension wand, 710 mm/28"
5	7033	Chrome steel hand pipe
6	7271	Chrome steel hand pipe, curved
7	7285	ERGO Grip handle
8	7272*	Tapered nozzle
9	7277*	Tapered nozzle
10	7212	Flat nozzle, L = 400 mm /15.7"
11	7295	Bulk nozzle
12	7013	Rubber floor tool
13	7281*	Floor nozzle W 200 mm /7.8"
14	7238*	Cast aluminium floor tool, 500 mm/19.6"
15	7307	Gulper floor tool, aluminium
16	7149	Chip nozzle 50x70x243 / 1.9"x2.7"x9.6"
17	7030	Suction nozzle
18	7279*	Suction brush
19	7016*	Suction nozzle with brush
20	7275	Rubber part for suction brush
21	7263	Brush for 7274, 7279
22	726301*	ESD brush for 7278, 7279
23	7398	Brush for 7278, 7279, hard, white



* To order an antistatic (ESD) version,
add E to the end of part no.

Cleaning accessories Ø 3"/76 mm



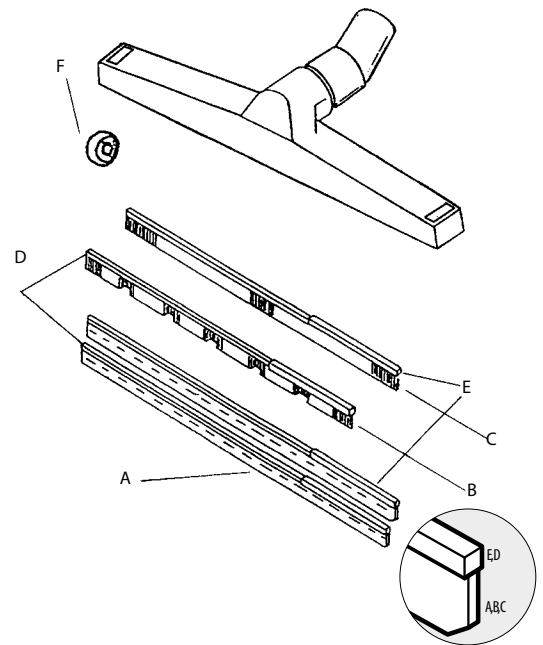
Part No	Description
7126	Clamp for scraper
7127	Scraper for suction lance
7129	Handle, complete
7161	Bulk nozzle
7162	Suction lance



Spare Parts for Floor Tools

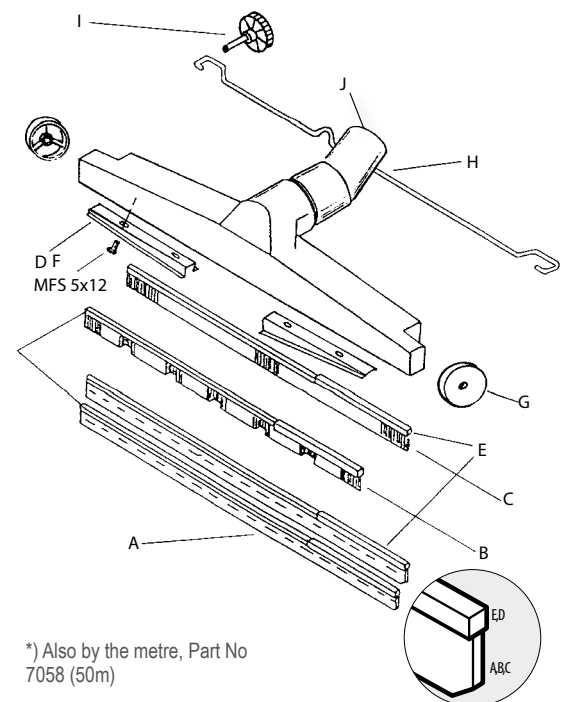
Moulded Plastic Floor Tools Ø 1.5"/38

		B = 12.6" /320 mm			B = 14.6" /370 mm		
	Set		7320	7321		7322	7323
A	Rubber band B 316/288 (2 pcs)	7328	x	–	7329	x	–
B	Front brush	7225	–	x	7226	–	x
C	Rear brush	7326	–	x	7327	–	x
D	Brush holder	7215	x	x	7216	x	x
E	Brush holder	7324	x	x	7325	x	x
F	Wheel, floor nozzle P	40455	x	x	40455	x	x



Cast Alu Floor Tools Ø 1.5"/38 mm, Ø 2"/50 mm

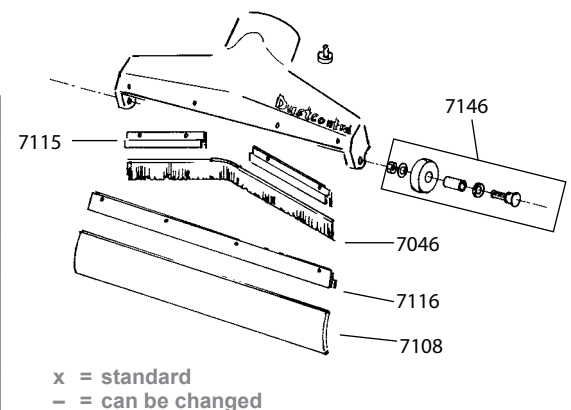
		Ø 1.5"/38 mm			Ø 2"/50 mm		
		B = 14.6" /370 mm		B = 17.7" /450 mm		B = 19.7" /500 mm	
	Set		7235		7236		7238
A	Rubber band* (2 pcs)	7045	x	7014	x	7051	x
B	Front brush	7222	–	7223	–	7224	–
C	Rear brush	7225	–	7228	–	7227	–
D	Brush holder	7216	x	7218	x	7219	x
E	Brush holder	7215	x	7217	x	7218	x
F	Cover 370 A	7242	x	7243	x	7244	x
G	Wheel, floor nozzle A	7252	x	7252	x	7252	x
H	Clamp	7239	x	7240	x	7241	x
I	Adjusting screw	7253	x	7253	x	7253	x
J	Coned connection, antistatic	7335	x	7335	x	7245	x



*) Also by the metre, Part No 7058 (50m)

Gulper Floor Tools Ø 2"/50 mm, Alu

	B = 15.7"/400 mm	B = 17.7"/450 mm
Set		7307
Rubber moulding (2 pcs)	7108	x
Brush B 450/420	7046	x
Brush holding moulding	7115	x
Brush holding moulding	7116	x
Wheel kit	7146	x



x = standard
– = can be changed

Welding accessories/Extraction nozzles



Technical data

Part No	Description	Connection (Ø) (in/mm)	Qnom	Δpnom
4149	Suction nozzle	2"/50	150 cfm/250 m³/h	6.4 inwg/1.6 kPa
6005	Universal nozzle	1.5"/38	90 cfm/150 m³/h	6.4 inwg/1.6 kPa
6098	Tubular nozzle	1.5"/38	90 cfm/150 m³/h	15.2 inwg/3.8 kPa
6610	Universal nozzle	1.5"/38	90 cfm/150 m³/h	6.4 inwg/1.6 kPa
6616	Universal nozzle Ø 50	2"/50	250 m³/h	6.4 inwg/1.6 kPa
7148	Funnel shaped nozzle Ø 50	2"/50	150 cfm/250 m³/h	6.4 inwg/1.6 kPa
7150	Magnetic holder for 7148, 4149	2"/50	90 cfm/150 m³/h	10.8 inwg/2.7 kPa



4149



6005



6098



6610



6616



















7148



7150

Containers and Accessories

Part No	Description	Volume/ height	Capacity	Picture	DC 1800*	DC 2900a	DC 3800a/i	DC 5900a/i	Comments
42278-70	Container	20 l/5 gal 285 mm	40 kg/90 lbs		X				Is delivered complete with wheels undercarriage and fasteners.
40070	Container	40 l/10.5 gal 402 mm	60 kg/130 lbs		X*	X	X		–
40409	Container with sight glass	40 l/10.5 gal 402 mm	60 kg/130 lbs		X*	X	X		Steel container with sight glass and knockout for drain tap.
40624	Container, stainless	40 l/10.5 gal 402 mm	60 kg/130 lbs		X*	X	X		Stainless steel container for liquids.
40412	Container with sight glass	60 l/15.5 gal 685 mm	60 kg/130 lbs		X*	(X)**	(X)**	X	Steel container with sight glass and knockout for drain tap. The cyclone must be raised to a higher mounting point with the above kit.
42369	Basket for plastic bag				X				Ensures that the bag cannot get drawn to the filter when the machine is used for light material.
4119	Drain tap 40/60 l				X	X	X	X	The drain tap is mounted on the 40 l with sight glass. R 1/2
40410	Bottom screen 40/60 l				X	X	X	X	For fluid separation; The bottom screen is installed in the bottom and the drain tap is mounted on the container, 40/60 l.
40401	Carrying handles 40 l				X	X	X	X	Heavy duty carrying handles are installed in place of the standard locking hooks. For 40 l containers.
7313	Emptying car 40/60 l				X	X	X	X	Emptying cart for easy handling of the container.
42078	Lifter kit 60 l							X	When the 60 l container is to be used, the cyclone must be raised on the units chassis.
7368	Container	75 l/19.5 gal						X	
7249	Container with sight glass	90 l/23.5 gal 700 mm	150 kg/330 lbs					X	The cyclone is mounted in the higher mounting position and the bottom cone is changed.
7314	Container with sight glass, drain tap and bottom screen	90 l/23.5 gal 700 mm	150 kg/330 lbs					X	The cyclone is mounted in the higher mounting position and the bottom cone is changed.
7248	Emptying cart 90 l							X	The cart for handling of the 90 l container can also be handled with a fork lift. The container is rotated for emptying.
42079	Bottom cone kit, 90 l, and extension hose							X	With the 90 l container the cyclone must be mounted at a higher position on the chassis and the bottom cone changed.
7315	Crane hook 90 l							X	The crane hook is mounted securely on the 90 l container. The container can be rotated for emptying in the elevated position.

*) Max 90 lbs/40 kg when fitted to a DC 1800

**) Fits to the cyclone but not to the standard chassis

Plastic Bags

Machine	Standard	Antistatic/ESD	Volume (gal/litre)	Size (in/mm)
DC 1800	42291*	42951****	4 /15	21.7"x21.7" /550 x 550 mm
DC 2900c	42702*		5 /20	17"x 21.7" /440 x 550 mm
DC 2800H Asbestos	42285****	42384****	10.5 /40	14"x27.5" /360 x 700 mm
DC 3800 H Asbestos	42285****	42384****	10.5 /40	14"x27.5" /360 x 700 mm
DC 3900c	43619*	42384****	10.5 /40	19.7"x33.5" /500 x 850 mm
DC 3900L	432177 Longopac**		-	72 ft /22 m
DC 3900c Twin	43619*	42384****	10.5 /40	19.7"x33.5" /500 x 850 mm
DC 3900L Twin	432177 Longopac**		-	72 ft /22 m
DC 3900L Twin	43619*	42384****	10.5 /40	19.7"x33.5" /500 x 850 mm
DC 3900c Turbo	43619*	42384****	10.5 /40	19.7"x33.5" /500 x 850 mm
DC 3900c Twin Turbo	43619*	42384****	10.5 /40	19.7"x33.5" /500 x 850 mm
DC TROMB 400 c	43619*	42384****	10.5 /40	19.7"x33.5" /500 x 850 mm
DC TROMB 400 L	432177 Longopac**		-	72 ft /22 m
DC 3800 Wood Shavings Extractor	4714***		23 /90	27.5"x43.3" /700 x 1100 mm
DC 4000 PCB	42285****		5 /20	14"x27.5" /360 x 700 mm
DC 5900 c	46145*		15.5 /60	25.2"x39.4" /640 x 1000 mm
DC 5900 L	44077 Longopac		-	65 ft /20 m x 1
Stationary dust extractors				
S 11000	4714/44078	42111***	23 gal/90 l	27.5" x 33.5"/700 x 850 mm/ 27.5" x 43.3"/700 x1100 mm
S 21000	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm
S 32000	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm
S 34000	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm
S 34000X	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm
Filter bag, Wet-Vac				
DC 50W	42190			
DC 75W	42190			
Pre-Separators				
DC F 8000c	46145*		15.5 /60	25.2"x39.4" /640 x 1000 mm
DC F 8000L	44077 Longopac		-	65 ft /20 m
DC F 2800c	42702*		5 /20	17"x 21.7" /440 x 550 mm
DC F 3900c	43619*		10.5 /40	19.7"x33.5" /500 x 850 mm
DC F 3900L	432177 Longopac**		-	72 ft /22 m x 1
DC F Mobil	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm
F 20000	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm
F 30000	4714	42111***	23 gal/90 l	27.5" x 43.3"/700 x 1100 mm

* Bags are sold in pcss of 10

** Bags are sold in pcss of 4

*** Bags are sold in pcss of 50

**** Bags are sold individually

All plastic bags are manufactured in strong LD-polyethylene.
Bag strap, part no 4313, 1 m, part no 4613, 1.5 m.

Suction Casings



Finding the right suction casing

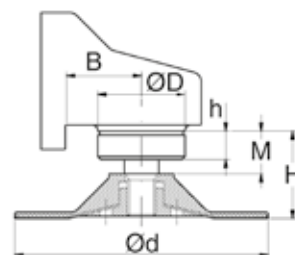
Machine	Make	Type
D	d	H h A B M

Legend

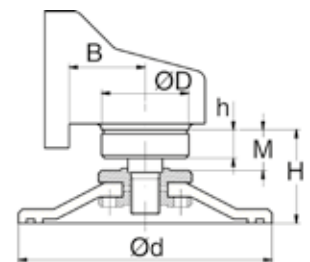
- F Fibre disc
- D Diamond cup grinding disc
- N Depressed centre disc
- K Abrasive disc, diamond disc
- S Abrasive cup stone

If you cannot find the suction casing you are looking for, contact your sales representative for pricing information regarding a product tailored to your specific needs.

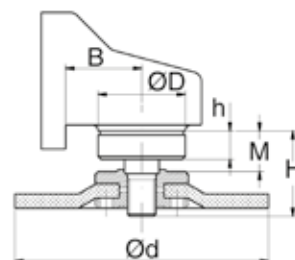
F
Fibre Disc



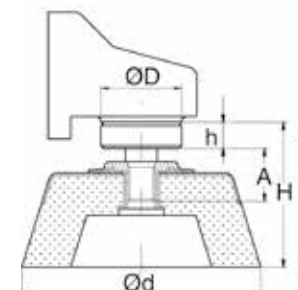
D
Diamond Cup
Grinding Disc



N, K
Depressed Centre Disc,
Abrasive Disc, Diamond Disc



S
Abrasive Cup Stone



Suction Casings

Suction Casing Kit for Fibre Discs (F)

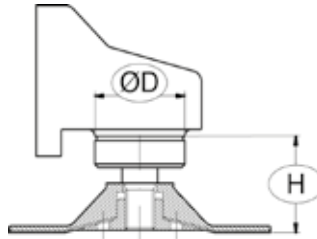
1

Measure the diameter of the disc



2

Measure the diameter of the mounting collar on the machine - ØD and the height of the machine - H



3



Technical data

Disc diameter	Ø D	H	Connection, Ø	Part No.
1½–3" (38–75 mm)	1.1"/27	*	1.25"/32 mm	6833*
4" (100 mm)	1.6"–1.9"/40–49	1.5"–1.7"/39–44 mm	1.25"/32 mm	6670
4½" (115 mm)	1.6"–1.9"/40–49	1.5"–1.9"/39–48 mm	1.25"/32 mm	6671
5" (125 mm)	1.6"–1.9"/40–49	1.5"–1.9"/39–48 mm	1.25"/32 mm	6672
5" (125 mm)	2"/50	1.5"–2.1"/38–61 mm	1.25"/32 mm	6673
7" (175 mm)	2.1"–2.4"/54–61	2"–2.3"/50–59 mm	1.5"/38 mm	6674
7" (175 mm)	2.4"–2.6" & 2.9"–3" /62–65 & 74–77	2"–2.9"/50–73 mm	1.5"/38 mm	6675

** Some Hitachi machines have a Ø40 mm /1.6" conical neck. With these, it is necessary to buy an aluminium ring (part no. 6270). When fitted on the machine, this aluminium ring enlarges the ØD of the machine to 50 mm /1.9" – therefore choose the 5" N, K suction casing kit – part no. 6678.



Suction Casings

Suction Casing Kit for Diamond Cup Grinding Discs (D)

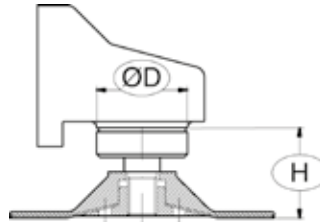
1

Measure the diameter of the disc



2

Measure the diameter of the mounting collar on the machine - $\varnothing D$ and the height of the machine - H



3



Technical data

Disc diameter	$\varnothing D$	H	Connection, \varnothing	Part No
4½" (115 mm)	1.6"-1.9"/40-49 mm	1.9"-2.1"/49-54 mm	1.25"/32 mm	6681
5" (125 mm)	1.6"-1.9"/40-49 mm	1.9"-2.8"/49-70 mm	1.25"/32 mm	6682
5" (125 mm)	2"/50 mm	1.5"-2.4"/38-61 mm	1.25"/32 mm	6673
7" (175 mm)	2.1"-2.4"/54-61 mm	2.5"-2.8"/63-72 mm	1.5"/38 mm	6683
7" (175 mm)	2.4"-2.6" & 2.9"-3" / 62-65 & 74-77 mm	2.5"-3.4"/63-86 mm	1.5"/38 mm	6684



Suction Casings

Suction Casing Kit for Depressed Centre Discs, Abrasive Discs and Diamond Discs (N, K)

1

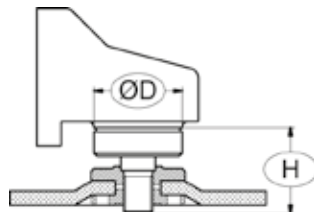
Measure the diameter of the disc



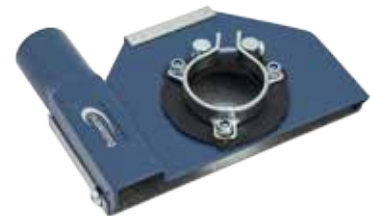
Note: Max. thickness of disc = 18 mm.

2

Measure the diameter of the mounting collar on the machine $\varnothing D$ and the height of the machine - H.



3



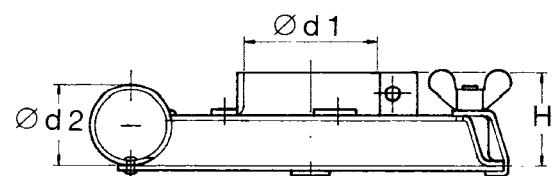
Technical data

Disc diameter	$\varnothing D$	H	Connection, \varnothing	Part No.
4 1/2" (115 mm)	1.6"-1.9"/40-49 mm	1.2"-1.8"/31-46 mm	1.25"/32	6676
5" (125 mm)	1.6"-1.8"/40-45 mm	1.2"-1.8"/31-46 mm	1.25"/32	6677**
5" (125 mm)	1.8"-2.1"/46-53	1.2"-1.8"/31-46 mm	1.25"/32	6678
7" (175 mm)	2.4"-2.6" & 2.9"-3"/62-65 & 74-77 mm	1.2"-2"/31-51 mm	1.5"/38	6679
9"*	4.4"/112 mm	1.5"/37 mm	1.5"/38	6221*
9"	2.7"/68 mm	2"/51 mm	1.5"/38	6202*
9"	2.9"/74 mm	2.1"/54 mm	1.5"/38	6302*
9"	2.9"/74 mm	1.5"/37 mm	1.5"/38	6349*
9"	2"/50 mm	1.9"/47 mm	1.5"/38	6500*
9"	2.4"/62 mm	2.1"/54 mm	1.5"/38	6416*
9"	2.4"/62 mm	2"/50 mm	1.5"/38	6438*
9"	2.4"/62 mm	1.9"/48 mm	1.5"/38	6555*
9"	2.6"/65 mm	1.6"/40 mm	1.5"/38	6842*
9"	2.5"/64 mm	2"/52 mm	1.5"/38	6427*
9"	2.3"/58 mm	2.1"/54 mm	1.5"/38	6537*
Georges Renault KL 365	9"	2.3"/59 mm	1.5"/38 mm	6388*

* With the clamping rings welded on the suction casings.

** Some Hitachi machines have a $\varnothing 40$ mm conical neck. With these, it is necessary to buy an aluminium ring (part no 6270). When fitted on the machine, this aluminium ring enlarges the $\varnothing D$ of the machine to 50 mm – therefore choose the 5" N, K suction casing kit – part no 6678.

Connection \varnothing



Suction Casings

Suction Casing Kit for Abrasive Cup Stone (S)

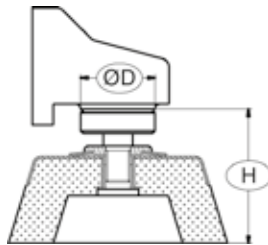
1

Measure the diameter of the disc



2

Measure the diameter of the mounting collar on the machine $\varnothing D$ and the height of the machine - H.



3



Technical data

Disc diameter	$\varnothing D$	H	Connection, \varnothing	Part No
5" (125 mm)	1.9-3"/ 50-77 mm	1.8-3.2"/46-81 mm	1.5"/38 mm	6680
6" (150 mm)	74-77 mm	46-81 mm	1.5"/38 mm	6023

Reciprocating Saw – Suction casings C



Technical data

Machine model	Connection, \varnothing (mm)	Part No
Atlas Copco SSE 1000 X/SQ/, Milwaukee 65xx-xx (Sawzall)	1.5" /32	6290
Milwaukee 6378	1.5" /32	6269

Suction Casings

Suction Casing for Hammer Drills, Chisels and Breakers



Part No 7033 Chrome steel hand pipe Ø50



+ Suction casings B, H, M, L

No	Part No	Connection tool Ø	Hose connection Ø	Height
1	6621	1.89"/48 mm	1.5"/38 mm	6.22"/158 mm
2	6622	1.69"/43 mm	1.5"/38 mm	6.22"/158 mm
3	6077	1.26"/32 mm	1.26"/32 mm	4.4"/112 mm
4	6078	2.4"/61 mm	1.5"/38 mm	7"/178 mm
5	6001 (7033)	-	2"/50 mm	3.9"/100 mm
6	6130	Bellow for 6078, 6621 and 6622		

Part no 6622 and 6077 are suitable for small chisel hammers.

+ Model-specific suction casings

Part No	Model	Hose connection Ø
6229	Atlas Copco RRD 37/RRD 57	1.5"/38 mm
6152	Atlas Copco BBD 11/RRC 73	1.5"/38 mm

Suction Casings Spare Parts for Suction Casings

	Description	Dimension			Part No.	
			D1 in/mm	D2 in/mm		H in/mm
	Plastic ring for saucer grinder	5S 6S	4.8"/121 5.8"/147	5.5"/139 6.5"/164	2"/50 2"/50	6003 6004
	Rubber collar for fibre disc (F)	1 ½ F 2 F 3 F 4 F 4 ½ F 5 F	1.5"/39 1.5"/39 1.5"/39 2.8"/72 2.8"/72 2.8"/72	2.3"/59 2.7"/69 3.7"/95 4.6"/117 5.3"/135 5.3"/135	0.9"/23 0.9"/23 1" /25 0.5"/13 0.5"/13 0.9"/23	6314 6313 6312 6182 6181 618100 6195
	Rubber collar for fibre disc (F)	5 F	3.8"/96	5.9"/150	0.6"/15	6006
	Rubber collar for oscillating sanding machine	5 O 6 O	2.8"/72 3.8"/96	5.7"/145 6.7"/170	1.5"/38 1.1"/28	6212 6180
	Rubber collar for fibre disc (F)	7 F 7 F 8 F 9 F	4.4"/112 4.4"/112 4.4"/112 4.5"/113	7.7"/196 7.7"/196 8.7"/221 10"/250	7"/19 1.4"/35 1.6"/41 1.25"/32	6002 6034 6211 6039

Suction Casings Customized Suction Stationary Casings

Dustcontrol can customize the suction casing to suit the production process.



Robot deburring for telecom parts



Food packing industry



Suction casing mounted on slitter knife in printing press



Suction casing mounted on slitter knife in printing press



Filters

Cellulose Fine Filter

High-quality, standard filter with high filtration efficiency. Epoxy-treated for improved resistance to humidity and other elements.

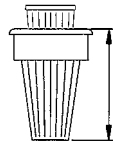
Polyester Fine Filter

High-quality filter with exceptional resistance to most elements. Particularly suitable for applications where there is high humidity, for example in machining and tooling shops where cutting and cooling fluids are used. The filter can be washed.

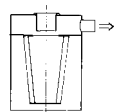
HEPA H13 Filter

On many models a separate HEPA filter is fitted, after the fine filter. The HEPA filter is made of fibreglass with a support layer of cellulose. The filtration efficiency is 99.9%, according to EN 1822-1 ensures that even the smallest particles are separated. In applications requiring special filter materials, standard filter configurations can be ordered with alternative materials.

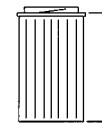
Note: When replacing filters, the filter holder gasket must always be checked and cleaned. Check that there are no leaks.



Conical pleated filter with sealing flange and protective jacket. The separate HEPA filter is fitted inside the fine filter.



Conical pleated filter with sealing flange.



Cylindrical pleated filter with bayonet fitting.

DC 1800, DC 2900, DC 3800 Wood Shavings Extractor

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
42029	Fine filter	Pleated around support cylinder	Cellulose, epoxy-treated	16.2 /1.5	IEC EN 60335-2-69 Part 1	176°F/80°C
42029ST	Fine filter x 48		Cellulose			
42028	Fine filter	Pleated	Polyester	16.2 /1.5	IEC EN 60335-2-69 Part 1	176°F/80°C
42027	HEPA filter	Pleated	Cellulose, fibreglass	9.1 /0.85	HEPA H13 EN 1822-1	176°F/80°C
40479	Combi-filter (Fine filter + HEPA filter), (GS Asbestos)	Pleated	Cellulose, epoxy-treated	16.2 /1.5	HEPA H13 EN 1822-1	176°F/80°C

Filters

DC Tromb 400

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
44017	Fine filter	Pleated around support cylinder	Polyester	27 /2.5	IEC EN 60335-2-69 Part 1	176°F/80°C
44043	Fine filter	Pleated around support cylinder	Cellulose, epoxy-treated	27 /2.5	IEC EN 60335-2-69 Part 1	176°F/80°C
44016	HEPA filter	Pleated	Cellulose, fibreglass	23.7 /2.2	HEPA H13 EN 1822-1	176°F/80°C

DC 3900 Series & DC 4000 PCB

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
42026	Fine filter	Pleated around support cylinder	Cellulose, epoxy-treated	19.4/ 1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42026ST	Fine filter x 24		Cellulose			
42025	Fine filter	Pleated	Polyester	19.4/ 1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42025ST	Fine filter x 24		Polyester			
42465	Fine filter, PTFE	Pleated around support cylinder	Polyester, PTFE	19.4/ 1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42024	HEPA filter	Pleated	Cellulose, fibreglass	16/ 1.5	HEPA H13 EN 1822-1	176°F/80°C
42398	Fine filter	Pleated around support cylinder	Polyester	19.4/ 1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
4202501	Fine filter		Antistatic	16.2 /1.5		176°F/80°C

DC 5900 Series

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
429203	Fine filter, PTFE	Pleated around support cylinder	Polyester, PTFE	53.8/ 5.0	IEC EN 60335-2-69 Part 1	266°F /130°C
429204	Fine filter	Pleated around support cylinder	Polyester	53.8/ 5.0	IEC EN 60335-2-69 Part 1	266°F /130°C
4292	Fine filter	Pleated around support cylinder	Polyester	90.4/ 8.4	IEC EN 60335-2-69 Part 1	266°F /130°C
42869	HEPA filter, DC 5900 4 kW, 9.2 kW S (installed under top cover)	Pleated around support cylinder	Cellulose, fibreglass	29/ 2.7	HEPA H13 EN 1822-1	176°F/80°C
42807	HEPA filter, DC 5900c 9.2 kW P (x 2/machine) (installed on exhaust)	Pleated	Cellulose, fibreglass	39.8/ 3.7	HEPA H13 EN 1822-1	176°F/80°C

DC AirCube Series

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
42896	HEPA filter AC2000	Pleated around support cylinder	Cellulose, fibreglass	107.6/ 10	HEPA H13 EN 1822-1	122°F /50°C
42917	Pre-filter AC2000	Cartridge	Polyester	53.8/ 0.5	G4	122°F /50°C
42690	Pre-filter AC500	Pleated carpet	Polyester	2/ 0.18	G4	176°F/80°C
42692	HEPA filter AC500	Pleated	Cellulose, fibreglass	45/ 4.2	HEPA H13 EN 1822-1	176°F/80°C
42918	Pre-filter AC1200	Cartridge	Polyester	4.3/ 0.4	G4	176°F/80°C
42940	HEPA filter AC1200	Pleated	Cellulose, fibreglass	59/ 5.5	HEPA H13 EN 1822-1	176°F/80°C

Filter Units, S 11000, S 32000, S 34000, S 34000X, S 46000

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
4292	Fine filter, S 11000, S 32000, S 34000	Pleated around support cylinder	Polyester	90.4 /8.4 m ²	IEC EN 60335-2-69 Part 1	266°F /130°C
4284	Fine filter, S 11000X, S 21000, S 34000X, S 46000	Pleated around support cylinder	Polyester	129.2 /12 m ²	IEC EN 60335-2-69 Part 1	266°F /130°C
42807	HEPA filter, S 11000 HEPA, S 11000X HEPA, HEPA-Module	Pleated around support cylinder	Cellulose, fibreglass	39.8 /3.7 m ²	EN 1822-1, HEPA H13	176°F /80°C
42896-1	HEPA filter, DC HEPA box	Pleated around support cylinder	Cellulose, fibreglass	109.8/10.2 m ²	EN 1822-1, HEPA H13	194°F /90°C
429206	Fine filter, antistatic, S 11000EX, S 21000EX, S 34000EX	Pleated around support cylinder	Polyester	90.4 /8.4 m ²	IEC EN 60335-2-69 Part 1	266°F /130°C

Filters for earlier models

DC 2500i, DC 2500, DC 2500 Twin

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
4889	Fine filter	Pleated	Polyester	15 /1.4	IEC EN 60335-2-69 Part 1	266°F /130°C
404901	Fine filter	Pleated around support cylinder	Cellulose	16.2 /1.5	IEC EN 60335-2-69 Part 1	158°F /70°C
4821	HEPA filter K	Pleated	Cellulose, fibreglass	16.2 /1.5	HEPA H13 EN 1822-1	158°F /70°C
4133	HEPA filter (fitted in the fine filter)	Pleated around support cylinder	Cellulose, fibreglass	5.4 /0.5	HEPA H13 EN 1822-1	176°F/80°C

DC 2700c, DC 2700i, DC 2800c, DC 2800c Rental

(Machines from serial number 2527595 can be equipped with the new, separate HEPA filter (Part No 42027). Older models should be equipped with a HEPA combi-filter.

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
4889	Fine filter	Pleated	Polyester	15 /1.4	IEC EN 60335-2-69 Part 1	266°F /130°C
404901	Fine filter	Pleated around support cylinder	Cellulose	16.2 /1.5	IEC EN 60335-2-69 Part 1	158°F /70°C
4821	HEPA filter K	Pleated	Cellulose, fibreglass	16.2 /1.5	HEPA H13 EN 1822-1	158°F /70°C
4133	HEPA filter (fitted in the fine filter)	Pleated around support cylinder	Cellulose, fibreglass	5.4 /0.5	HEPA H13 EN 1822-1	176°F/80°C

DC 3700c

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
42026	Fine filter	Pleated around support cylinder	Cellulose, epoxy-treated	19.4 /1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42025	Fine filter	Pleated	Polyester	19.4 /1.8	IEC EN 60335-2-69 Part 1	176°F/80°C

Filters for earlier models

DC 3500, DC 3500 TR, DC 3500 Stationary, DC 5500, DC 5500i

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
408801	Fine filter	Pleated	Polyester	17 /1.6	IEC EN 60335-2-69 Part 1	176°F/80°C
408803	Fine filter	Pleated	Cellulose	17 /1.6	IEC EN 60335-2-69 Part 1	176°F/80°C
4821	HEPA filter, DC 3500 TR	Pleated	Cellulose, fibreglass	16.2 /1.5	HEPA H13 EN 1822-1	158°F /70°C
4366	HEPA filter, DC 3500 (installed on exhaust)	Pleated around support cylinder	Cellulose, fibreglass	12.9 /1.2	HEPA H13 EN 1822-1	176°F/80°C
4422	HEPA filter, DC 5500 5 kW, 9.2 kW S (installed under top cover)	Pleated around support cylinder	Cellulose, fibreglass	26.9 /2.5	HEPA H13 EN 1822-1	176°F/80°C
4017	HEPA filter, DC 5500 9.2 kW P (installed on exhaust)	Pleated	Cellulose, fibreglass	30 /2.8	HEPA H13 EN 1822-1	176°F/80°C

DC 3500i, DC 5700c, DC 5800 a/c 5 kW, DC 5800 a/c PTFE

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
4917	Combi-filter DC 3500i (Fine filter + HEPA H13 filter)	Pleated	Cellulose, fibreglass	16.2 /1.5	HEPA H13 EN 1822-1	176°F/80°C
4422	HEPA filter, DC 5700 5 kW, 9.2 kW S (installed under top cover)	Pleated around support cylinder	Cellulose, fibreglass	26.9 /2.5	HEPA H13 EN 1822-1	176°F/80°C
4017	HEPA filter, DC 5700 9.2 kW P (installed on exhaust)	Pleated	Cellulose, fibreglass	30 /2.8	HEPA H13 EN 1822-1	176°F/80°C

Air Cleaners, DC 380, DC 1500, DC AirCube

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
4080	Pre-filter, DC 380/DC AirCube	Carpet	Polyester	1 /0.1	IEC EN 60335-2-69 Part 1	212°F /100°C
4669	Pre-filter, DC 1500	Carpet	Polyester	3.2 /0.3	IEC EN 60335-2-69 Part 1	212°F /100°C
42136	HEPA filter, DC AirCube	Pleated HEPA filter box	Fibreglass	55.9/5.2	EN 1822-1, HEPA H13	176°F/80°C

DC 3800a/c, DC 3800c Turbo, DC 3800 Turbo EX, DC 3800c Twin

DC 3800 TR S, DC 3800i, DC 3800 Stationary

Part No	Description	Construction	Material	Area ft ² /m ²	Classification	Max temp
42026	Fine filter	Pleated around support cylinder	Cellulose, epoxy-treated	19.4 /1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42026ST	Fine filter x 24		Cellulose			
42025	Fine filter	Pleated	Polyester	19.4 /1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42025ST	Fine filter x 24		Polyester			
42465	Fine filter, PTFE	Pleated around support cylinder	Polyester, PTFE	19.4 /1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
42024	HEPA filter	Pleated	Cellulose, fibreglass	16.2 /1.5	HEPA H13 EN 1822-1	176°F/80°C
42398	Fine filter, grounded	Pleated around support cylinder	Polyester	19.4 /1.8	IEC EN 60335-2-69 Part 1	176°F/80°C
4202501	Fine filter		Antistatic	16.2 /1.5		176°F/80°C

Dustcontrol's Environmental and Quality Policy

As an environmental company, we have a special responsibility as to how our products and services affect the environment – the external environment, our own working environment and that of our customers. We want to take responsibility for the environment as a whole. We therefore strive to comply with current environmental legislation and to constantly improve our own environmental work.

It is our responsibility to ensure that all employees are well qualified in environmental issues. We work to identify environmentally friendly modes of transport and company vehicles, and to minimise and separate – at source – the quantity of waste that arises in conjunction with manufacturing.

The entire production cycle is monitored, and we strive to make continuous improvements by finding environmentally friendly alternatives wherever possible. This can include anything from the use of environmentally friendly containers and packaging, to ensuring that the waste Bags are biodegradable. We use a method of powder coating that is free from solvents and minimises waste.

Dustcontrol adheres closely to the EU Reach and RoHS directives in order to reduce the use of chemicals to a minimum. We source only locally produced products for use in the manufacturing operation, in order to minimise freight costs and reduce CO₂ emissions. We operate with Lean Production to achieve the best possible process flow, with efficient utilisation of resources and reduced lead times.

Our quality should meet the requirements of our customers. This applies equally to product quality, delivery reliability and service. Our customers should know that we listen to their feedback in our ongoing efforts to improve the management system

We update our management system continuously, and Dustcontrol is certified according to ISO14001:2004 and ISO9001:2008.

"Technology for Healthy Business", is an approach that permeates our entire operation. For Dustcontrol, this means: sustainability, financial stability, efficient and effective solutions, physical health and a safe working environment.



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Dustcontrol®

INVISIBLE

THE HAZARDS ARE WHAT YOU CANNOT SEE

Our mission is to highlight the health concerns and consequences of not using the right equipment. We highlight the dangers — those tiny particles that penetrate deep into the lungs, causing lung cancer, asthma and chronic bronchitis, among other things. To be a leader in this industry you need a core issue. Ours is health. This campaign is the realisation of our brand promise. Technology for Healthy Business. We create products that solve the problems associated with unhealthy working environments and that eliminate the hazards the eye cannot see.

Visit dustcontrol.com to read more about how we can help you with what you can not see.

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Contact our Customer Service Department in our Head Office in Norsborg or visit our website for our worldwide distributors for further info, support, service or a demonstration.

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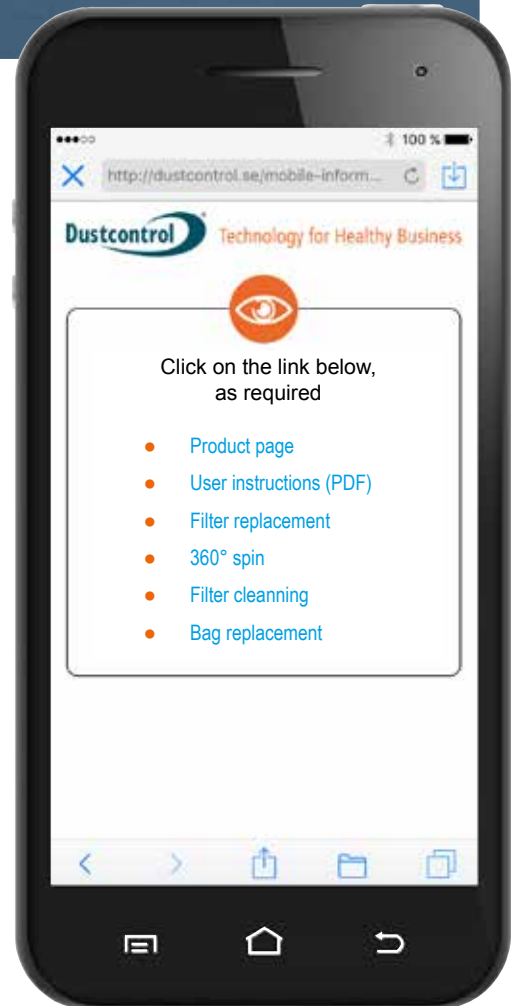
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As a true professional, you have high requirements for your equipment. Dustcontrol has been involved with dust extraction and material transport for more than 40 years and we supply dust extractors and air cleaners for all types of applications. No matter what you choose, you can be sure of getting truly professional equipment that is built with your work environment and health in mind.

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Easily scanned using a smartphone, QR codes work like quick links, taking you straight to the information you need. We aim to make it easy for you to find information about our products, such as how to replace and clean the filter, or replace the bag. Our QR codes make it easy to find helpful instructional videos in the language of your choice, including English, Swedish, German or Finnish.

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QR code Tromb 400



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