



BASIC EQUIPMENT

Fast – cost-saving – efficient

Flowdrill starter set for initial setup



4 Flat (without collar) or Standard (with collar)



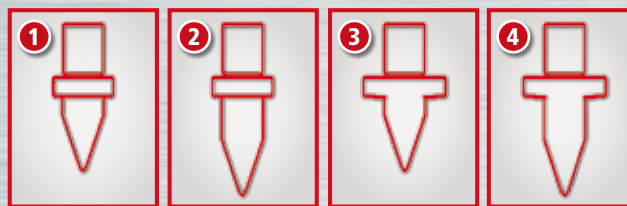
Starter kit MC2			
Pos.	Content	Quantity	Article code
1	Special tool holder MC2 with cooler disc	1	FDMC2
2	Hook spanner + wrench	1	–
3	Collet ER25 (suitable for shank diameter of Flowdrill Pos. 4)	1	430E + Ø
4	Flowdrill of your choice (see reverse)	1	Flowdrill
5	Flowtap thread former (suitable for Flowdrill Pos. 4)	1	Flowtap
6	FDKS special lubricant for Flowdrill	100 g	FDKS100
7	Brass brush, heat resistant for applying FDKS	1	–
8	Special thread forming oil	100 ml	FTMZ100
9	Bristle brush for applying special thread forming oil	1	–
10	Box for the Flowdrill system	1	Tool case



Starter set	M 4	M 5	M 6	M 8	M 10	M 12
Prices on request						

Flowdrill of your choice

Thread size	Diameter Ø [mm]	① Short (Standard)	② Long (Standard)	③ Short (Flat)	④ Long (Flat)	Working tool length		Shank Ø [mm]
		maximum material thickness				Short	Long	
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
M4	3.7	1.8	2.6	2.2	4.2	8.1	10.3	6
M5	4.5	1.9	2.7	2.4	4.6	9.2	11.8	6
M6	5.4	2.0	2.9	2.5	5.0	10.5	13.5	6
M8	7.3	2.2	3.3	2.9	5.9	13.5	18.1	8
M10	9.2	2.6	3.7	3.2	6.6	16.8	22.5	10
M12	10.9	2.8	4.0	3.5	7.2	19.8	26.4	12



Did you know...

that if you manufacture 10,000 threads with our friction drilling technology you can save up to 41% of time and 1,500 € in consumables? ⁽¹⁾

⁽¹⁾ Source: Cost Benefit Analysis 03/2009

Would you like to use Flowdrill for several thread sizes?

With our Flowsets you economically complement your starter kit.

Flowdrill Fließformwerkzeuge GmbH
Germany

Tel.: +49 6201 29091-0
Fax: +49 6201 29091-15
info@flowdrill-gmbh.de

Flowdrill B.V.
The Netherlands

Tel.: +31 30 2416606
Fax: +31 30 2413860
info@flowdrill.nl

Flowdrill (UK) Ltd.
United Kingdom

Tel.: +44 1634 309422
Fax: +44 1634 303306
flowdrill.uk@virgin.net

Flowdrill Inc.
USA

Tel.: +1 314 968 1134
Fax: +1 314 968 1510
info@flowdrill.com