



Machinelist from **REAA** automatdrejning ApS

REAA automatdrejning ApS specialises in batch production of **turned and milled items** in steel and metals. We produce customised solutions tailored to customer demands, in both large and small batches. In our 18.000 m2 large production plant, we have implemented more than 140 different machines. In this list you will find a large selection.

Machine	Quantity	System	MAX ϕ	Machine	Quantity	System	MAX ϕ
CNC Transfer Machines				Robot			
Buffoli Transbar 10 stations	1	CNC	MAX ϕ 45	Universal Robot	1	UR10	
Buffoli Transbar 12 stations	1	CNC	MAX ϕ 50				
CNC Sliding head machines				Multispindel Machines 6/8			
Tornos DECO 2000-10	3	CNC	MAX ϕ 10	Wickman 5/8-6"	4	CAM	MAX ϕ 16
Traub TNL – 26	1	CNC	MAX ϕ 26	Wickman 1" -6	8	CAM	MAX ϕ 25
Star SW-7	1	CNC	MAX ϕ 10	Wickman 3/4" -6	1	CAM	MAX ϕ 45
Star SNS 15	1	CNC	MAX ϕ 15	Wickman 32-8	1	CAM	MAX ϕ 32
Star SST 16	3	CNC	MAX ϕ 16	Gildemeister 16AC	3	CAM	MAX ϕ 16
Star SR 20	11	CNC	MAX ϕ 20	Gildemeister 26AC	1	CAM	MAX ϕ 26
Star ECAS 20	4	CNC	MAX ϕ 20	Gildemeister 26AC	3	CNC	MAX ϕ 26
Star SW 32	2	CNC	MAX ϕ 32	Gildemeister GSM 35	1	CNC	MAX ϕ 35
Cincom M12	1	CNC	MAX ϕ 12				
CNC Turret Lathes				Twin Machines			
Index C200	3	CNC	MAX ϕ 65	Gildemeister MF TWIN 65	1	CNC	MAX ϕ 65
Index ABC	11	CNC	MAX ϕ 65	Mori Seiki	4	CNC	MAX ϕ 42
Index GB 65	4	CNC	MAX ϕ 65	Nakamura Super TW 20	2	CNC	MAX ϕ 50
Schaublin 110	2	CNC	MAX ϕ 42	Nakamura Super NTJ	2	CNC	MAX ϕ 65
Traub TD 26	6	CAM	MAX ϕ 26	Nakamura WT 150	1	CNC	MAX ϕ 52
Traub TD 36	1	CAM	MAX ϕ 36	Nakamura WT 100	4	CNC	MAX ϕ 42
Traub TB 60	6	CAM	MAX ϕ 60				
Traub TG 42	2	Hydr./el	MAX ϕ 42				
Traub TF 60	1	Hydr./el	MAX ϕ 60				
CNC Milling Machines				CNC Lathes			
5 axis CNC Milling center	1	CNC	MAX 620/520/460	Index V 160	2	CNC	MAX ϕ 160
Supermax	1	CNC	MAX 860/440/600	Mori Seiki CL 05	1	CNC	MAX ϕ 200
Matsuura	3	CNC	MAX 600/400/450	Nakamura TMC	4	CNC	MAX ϕ 200
Schaublin 33 CNC	1	CNC	MAX 520/500/500	Mori Seiki SL 150 MC	1	CNC	MAX ϕ 300
Fanuc	3	CNC	MAX 500/380/300	Somab 400	1	CNC	MAX ϕ 250
Brother TC	5	CNC	MAX 300/220/200				
Chiron FZ8W	1	CNC	MAX 300/250/250				



Machine	System	Quantity	Machine	System	Quantity
Second operation machines			Tool Grinding/other machines		
Eubama	Rot. Att. Machine	1	Walther Helitronic Power	CNC Tool grinding	1
Studer S21	CNC grinding machine	1	Walther Helitronic Vision	CNC Tool	1
Tos BB 10	Centerless grinding	1	Walther Helichek Pro	CNC	1
Cincinnati	Centerless grinding	1	Wickman OPG	CNC profile grinding	3
Ort RP 24	Thread rolling machine	1	Projekto FORM	Manual Profile Grinding	1
Schaublin 102	Turret Lathe	2	Cristen	Drill grinding	5
Hông	Tool Milling Lathe	3	Saacke UNIKA	Tool grinding	1
			Agathon	Tool Grinding	6
			Tos BU 28	Tool Grinding	1
Tools for quality control			Brother HS-3600	Wire Sparking machine	1
Ferranti	CNC co-ordinate measuring mach.	1	Hông SJ 16	Plane grinding	2
B&S MVAL 3-4-3	CNC co-ordinate measuring mach.	1	Harrison	Turret Lathe	5
Zeiss 01-600C	Linear measuring mach.	1			
Tesa P 80	Profile measuring mach	1			
Hauser	Profile projector – digital	1			
S-T Industries	Profile projector – digital	1			
Nicon	Profile projector – digital	8			
Mahr	Roughness indicator	2			
Diavite DH-7	Roughness indicator	1			
Federal	Roughness indicator	1			
Ficher	Coating thickness indicator	1			
Diametro	Stereo microscope	2			
NIKON	Digital Measuring Microscope MM-400 with Fiberoptic	1			

- DIATEST –Inside diameter test measuring equipment from 5-65 mm
- Internal gauges from 0.3 to 25 mm, interval of 0.01 mm
- Equipment of measuring of threads with measuring wires for both metric and inch thread
- Stationary thread gauges internal as external are purchased when needed
- Sliding gauges, micrometer screw gauges and dial meters with both manual and digital reading for current controlling
- All measuring equipment are currently verified after the ISO 9001:2008 standard, according to stationary measuring tools which are calibrated by an ISO certificated institute.