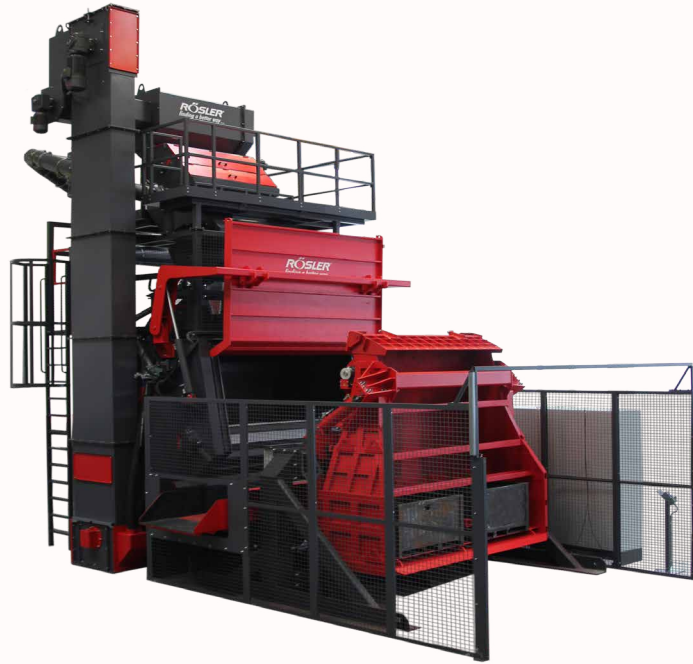


Foundries and forge shops

Technical Data

Tumble belt blast machine RMBC	→ PDF
Multi tumbler RMT	→ PDF
Continuous feed tumble belt blast machine RMBD	→ PDF
Continuous feed loop belt blast machine SBM	→ PDF
Spinner hanger blast machine RHBE-L	→ PDF
Spinner hanger blast machine RHBE-HD	→ PDF
Spinner hanger blast machine RHBE-F (Foundry version)	→ PDF
Continuous feed spinner hanger blast machine RHBD-T	→ PDF
Wire mesh belt blast machine RDGE	→ PDF
Rotary table blast machine RDT	→ PDF
Swing chamber blast machine RWK	→ PDF
Continuous feed single strand blast machine RKL & REDL	→ PDF
Engine block blast machine RMBS	→ PDF
Roboblaster RROB®	→ PDF
Crankshaft blast machine RKWS	→ PDF

Tumble belt blast machine RMBC



Equipment highlights:

- ▶ suitable machine sizes for every application
- ▶ ideal for batchwise treating of non-sensitive work pieces
- ▶ perforated rubber, steel or manganese steel tumble belt
- ▶ 3 - 8 mm perforation of the tumble belt, customized to the work piece dimensions
- ▶ individual loading and unloading, according to the technical requirements
- ▶ compressed-air/injector version available
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ installation in foundation pit on demand

Machine	RMBC 1.1-L	RMBC 1.1-HD	RMBC 2.1-L	RMBC 2.1-HD	RMBC 2.1-SB	RMBC 4.2-HD	RMBC 4.2-SB	RMBC 6.2-HD	RMBC 8.2-HD	RMBC 10.3-HD
tumble belt	perforated rubber belt	perforated rubber belt	perforated rubber belt	perforated rubber belt	perforated steel plate belt	perforated rubber belt	perforated steel plate belt	perforated steel plate belt	perforated steel plate belt	perforated steel plate belt
belt perforation, standard (mm)	8	8	8	8	8	8	8	8	10	10
turbines, standard	1 x Gamma 300 G	1 x Gamma 300 G	1 x Gamma 300 G	1 x Gamma 300 G	1 x Gamma 300 G	2 x Gamma 300 G	2 x Gamma 300 G	2 x Gamma 300 G	2 x Gamma 400 G	3 x Gamma 400 G
motor capacity, standard (kW)	5,5	5,5	7,5	7,5	7,5	7,5	7,5	11	22	22
max. batch volume (dm ³)	90	90	160	160	150	370	350	550	800	1.000
max. batch weight (kg)	300	400	400	700	600	1.000	1.000	1.500	2.800	3.000
manual load door	•	-	•	-	-	-	-	-	-	-
pneumatic load door	-	o	-	o	o	•	•	•	-	-
hydraulic load door	-	-	-	-	-	-	-	-	•	•
vibration screening device	-	•	-	•	-	o	o	o	o	o
filter capacity (m ³ /h)	1.000	2.000	1.000	2.000	2.000	3.000	4.000	5.000	7.500	10.000
"F" version / foundry	-	-	-	o	o	o	o	o	o	o

• = serial
- = not available
o = optional

Multi tumbler RMT



Equipment highlights:

- ▶ suitable machine sizes for every application
- ▶ ideal for batchwise treating of non-sensitive work pieces
- ▶ optimal mixing of the batch through special designed drum
- ▶ 4 - 12 mm perforation of the tumble drum, customized to the work piece dimensions
- ▶ process-optimized special perforation of the drum available
- ▶ individual loading and unloading, according to the technical requirements
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ installation in foundation pit on demand
- ▶ ex-proofed filter units or wet filter units are available on demand

Machine	RMT 8	RMT 20	RMT 40	RMT 70	RMT 100	RMT 120
drum perforation, standard (mm)	6	8	10	10	12	12
turbines, standard	1 x Gamma 300 G	1 x Gamma 300 G	1 x Gamma 400 G	1 x Gamma 400 G	1x Rutten Gamma 520	1 x Rutten Gamma 520
motor capacity, standard (kW)	7,5	11	30	30	37	37
max. batch weight (kg)	200	500	1.000	1.800	3.000	4.000
max. batch volume (dm³)	80	200	400	700	1.000	1.200
max. work piece diameter (mm)	220	300	350	450	550	600
max. work piece weight (kg)	10	25	65	100	100	100
manganese drum	•	•	•	•	•	•
installation without foundation pit	•	•	•	•	•	•
filter capacity (m³/h)	1.200	2.000	2.000	3.000	4.000	5.000

• = serial
- = not available
o = optional

Continuous feed tumble belt blast machine RMBD



Equipment highlights:

- treating of a wide range of work pieces
- high level of automation, ideal integration into existing production lines
- work piece gentle loading
- low fall steps
- complete extendable tumble belt, thereby less maintenance and down time periods
- individual loading and unloading, according to the technical requirements
- optional upgrade to Rutten Gamma Turbines
- ex-proofed filter units or wet filter units are available on demand

Machines	RMBD 500/2 E	RMBD 500/4 E
max. work piece circumscribed circle (mm)	400	400
tumble belt diameter (mm)	500	500
turbines, standard	2 x Gamma 300 G	4 x Gamma 300 G
motor capacity turbines, standard (kW)	11	7,5
filter capacity (m³/h)	3.000	4.000

• = serial
- = not available
o = optional

Continuous feed loop belt blast machine SBM



Equipment highlights:

- ▶ high variety of different work pieces
- ▶ high degree of automation, ideal includable in existing production lines
- ▶ highly efficient blasting system
- ▶ high productivity
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter installations or wet filter installations are available on demand

Machine	SBM 1010	SBM 1210	SBM 1520	SBM 2020
max. workpiece enveloping circle (mm)	100	165	190	225
loop belt diameter (mm)	210	290	290	364
turbines, standard	1 x Gamma 300 G	1 x Gamma 300 G	2 x Gamma 300 G	2 x Gamma 300 G
motor capacity turbines, standard (kW)	5,5	7,5	7,5	11
manganese steel belt	o	o	o	o
filter capacity (m³/h)	2.000	2.000	3.000	4.000

• = serial
- = not available
o = optional

Spinner hanger blast machine RHBE-L



Equipment highlights:

- ▶ special cost-efficient hanfer type machine
- ▶ installation of the machine without foundation pit
- ▶ different transport systems available
- ▶ perfect for not-barrel-compatible work pieces
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter units or wet filter units are available on demand

Machine	RHBE 11/15-L	RHBE 13/18-L	RHBE 17/22-L	RHBE 22/27-L	RHBE 22/32-L
hook load, standard (kg)	500 each	500 each	1.000 each	1.000 each	1.000 each
door width (mm)	1.100	1.300	1.700	2.200	2.200
door height (mm)	1.500	1.800	2.200	2.700	3.200
recommended hanger diameter (mm)	900	1.100	1.500	2.000	2.000
recommended hanger height (mm)	1.300	1.600	2.000	2.500	3.000
turbines, standard	2 x Gamma 300 G	2 x Gamma 300 G	3 x Gamma 300 G	4 x Gamma 300 G	4 x Gamma 400 G
motor capacity turbines, standard (kW)	5,5	7,5	7,5	7,5	11
straight track single mono-rail	o	o	o	o	o
Y-shaped rail, opened	o	o	o	o	o
Y-shaped rail, closed	o	o	o	o	o
pneumatic door operation	•	•	•	•	•
number of door wings	1	1	2	2	2
safety device swinging field door	o	o	o	o	o
hook lifting- and lowering device	o	o	o	o	o
installation in foundation pit	-	o	o	o	o
wear protection plates 10 mm adverse of turbines and roof	•	•	•	•	•
wall thickness blasting chamber (mm)	8	8	8	8	8
Filter capacity (m³/h)	3.000	3.000	5.000	7.500	15.000

• = serial
- = not available
o = optional

Spinner hanger blast machine RHBE-HD



Equipment highlights:

- ▶ special design size available, based on the work piece specifications
- ▶ free configurable transport system, from manual to fully automatic
- ▶ HD version for long life times and short maintenance periods
- ▶ perfect for more shift operations
- ▶ perfect for large, heavy and not-barrel-compatible work pieces
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter units or wet filter units are available on demand

Machine	RHBE 11/15-HD	RHBE 13/18-HD	RHBE 17/22-HD	RHBE 22/27-HD	RHBE 22/32-HD	RHBE 27/27-HD	RHBE 22/42-HD	RHBE 27/32-HD	RHBE 27/42-HD	RHBE 32/32-HD
hook load, standard (kg)	500 each	1.000 each	1.000 each	1.000 each	2.000 each	2.000 each	2.000 each	3.000 each	3.000 each	3.000 each
door width (mm)	1.100	1.300	1.700	2.200	2.200	2.700	2.200	2.700	2.700	3.200
door height (mm)	1.500	1.800	2.200	2.700	3.200	2.700	4.200	3.200	4.200	3.200
recommended hanger diameter (mm)	900	1.100	1.500	2.000	2.000	2.500	2.000	2.500	2.500	3.000
recommended hanger height (mm)	1.300	1.600	2.000	2.500	3.000	2.500	4.000	3.000	4.000	3.000
turbines, standard	2 x Gamma 300 G	3 x Gamma 300 G	3 x Gamma 300 G	4 x Gamma 300 G	5 x Gamma 400 G	4 x Gamma 400 G	6 x Gamma 400 G	5 x Gamma 400 G	6 x Gamma 400 G	5 x Gamma 400 G
motor capacity turbines, standard (kW)	5,5	7,5	11	11	11	15	15	15	15	15
double-magnetic separator unit	-	-	-	-	-	-	-	-	-	-
pneumatic door operation	•	•	•	•	•	•	•	•	•	•
number of door wings	1	1	2	2	2	2	2	2	2	2
safety device swinging field door	o	o	o	o	o	o	o	o	o	o
hook lifting and lowering device	o	o	o	o	o	o	o	o	o	o
installation in foundation pit	o	o	o	o	o	o	•	•	•	•
wear protection plates 10 mm adverse of turbines and roof	•	•	•	•	•	•	•	•	•	•
wear protection plates 25 mm adverse of turbines and roof	o	o	o	o	o	o	o	o	o	o
wall thickness mn blasting chamber (mm)	8	8	8	8	8	8	8	8	8	8
complete manganese steel lining 10 - 12 mm	o	o	o	o	o	o	o	o	o	o
Filter capacity (m³/h)	3.000	4.000	5.000	10.000	15.000	15.000	20.000	15.000	20.000	20.000

• = serial
- = not available
o = optional

Spinner hanger blast machine RHBE-F Foundry Version



Equipment highlights:

- ▶ special design size available, based on the work piece specifications
- ▶ available as throughput machine
- ▶ free configurable transport system, from manual to fully automatic
- ▶ foundry design for difficult applications in foundries
- ▶ equipped with Gamma 400 G high power turbines for short lead times and best blasting results
- ▶ available with double-magnetic separator unit and special desanding filter cartridges for desanding applications
- ▶ typical vibration screen channel conveyor
- ▶ ideal for large, heavy and not-barrel-compatible work pieces
- ▶ optional upgrade with Rutten Gamma Turbines
- ▶ ex-proofed filter units or wet filter units are available on demand

Machine	RHBE 13/18-F	RHBE 17/22-F	RHBE 22/27-F	RHBE 22/32-F	RHBE 27/27-F	RHBE 27/32-F
max. hook load, standard (kg)	1.000 each	1.000 each	1.000 each	2.000 each	2.000 each	5.000 each
door width (mm)	1.300	1.700	2.200	2.200	2.700	2.700
door height (mm)	1.800	2.200	2.700	3.200	2.700	3.200
recommended hanger diameter (mm)	1.100	1.500	2.000	2.000	2.500	2.500
recommended hanger height (mm)	1.600	2.000	2.500	3.000	2.500	3.000
turbines, standard	2 x Gamma 400 G	3 x Gamma 400 G	4 x Gamma 400 G	5 x Gamma 400 G	4 x Gamma 400 G	5 x Gamma 400 G
motor capacity turbines, standard (kW)	11	11	11	11	15	22
double-magnetic separator unit	o	o	o	o	o	o
straight track single mono-rail	o	o	o	o	o	o
Y-shaped rail, opened	o	o	o	o	o	o
Y-shaped rail, closed	o	o	o	o	o	o
Power & Free chain conveyor	o	o	o	o	o	o
pneumatic door operation	•	•	•	•	•	•
number of door wings	2	2	2	2	2	2
safety device swinging field door	o	o	o	o	o	o
hook lifting and lowering device	o	o	o	o	o	o
vibration screen channel conveyor	•	•	•	•	•	•
Installation in foundation pit	o	o	o	o	•	•
additional wear protection plates 10 mm	•	•	•	•	•	•
wear protection plates 25 mm adverse of turbines and roof	•	•	•	•	•	•
wall thickness mn blasting chamber (mm)	10	10	10	10	10	10
complete manganese steel lining 10 - 12 mm	o	o	o	o	o	o
Filter capacity (m³/h)	5.000	7.500	15.000	15.000	15.000	15.000

• = serial
- = not available
o = optional

Continuous feed spinner hanger blast machine RHBD-T



Equipment highlights:

- ▶ special design size available, based on the work piece specifications
- ▶ free configurable transport system, from manual to fully automatic
- ▶ available as HD- or F-version
- ▶ high level of automation, ideal integration into existing production lines
- ▶ perfect for more shift operations
- ▶ perfect for large, heavy and not-barrel-compatible work pieces
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter units or wet filter units are available on demand

Machine	RHBD 11/15-T	RHBD 13/18-T	RHBD 17/22-T	RHBD 22/27-T	RHBD 22/32-T	RHBD 27/27-T
hook load, standard (kg)	500 each	1.000 each	1.000 each	1.000 each	2.000 each	2.000 each
door width (mm)	1.100	1.300	1.700	2.200	2.200	2.700
door height (mm)	1.500	1.800	2.200	2.700	3.200	2.700
recommended hanger diameter (mm)	900	1.100	1.500	2.000	2.000	2.500
recommended hanger height (mm)	1.300	1.600	2.000	2.500	3.000	2.500
turbines, standard	2 x Gamma 300 G	3 x Gamma 300 G	3 x Gamma 300 G	4 x Gamma 300 G	5 x Gamma 400 G	4 x Gamma 400 G
motor capacity turbines, standard (kW)	5,5	7,5	11	11	11	15
transport system free configurable	•	•	•	•	•	•
pneumatic door operation	•	•	•	•	•	•
number of door wings	4	4	4	4	4	4
safety device swinging field door	•	•	•	•	•	•
hook lifting and lowering device	o	o	o	o	o	o
installation in foundation pit	o	o	o	o	o	•
wear protection plates 10 mm adverse of turbines and roof	•	•	•	•	•	•
wear protection plates 25 mm adverse of turbines and roof	o	o	o	o	o	o
wall thickness mn blasting chamber (mm)	8	8	8	8	8	8
complete manganese steel lining 10 - 12 mm	o	o	o	o	o	o
filter capacity (m³/h)	3.000	4.000	5.000	10.000	15.000	15.000

• = serial
- = not available
o = optional

Continuous feed spinner hanger blast machine RHBD-T



Equipment highlights:

- ▶ special design size available, based on the work piece specifications
- ▶ free configurable transport system, from manual to fully automatic
- ▶ available as HD- or F-version
- ▶ high level of automation, ideal integration into existing production lines
- ▶ perfect for more shift operations
- ▶ perfect for large, heavy and not-barrel-compatible work pieces
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter units or wet filter units are available on demand

Machine	RHBD 22/42-T	RHBD 27/32-T	RHBD 27/42-T	RHBD 32/32-T
hook load, standard (kg)	2.000 each	3.000 each	3.000 each	3.000 each
door width (mm)	2.200	2.700	2.700	3.200
door height (mm)	3.200	3.200	4.200	3.200
recommended hanger diameter (mm)	2.000	2.500	2.500	3.000
recommended hanger height (mm)	3.000	3.000	4.000	3.000
turbines, standard	6 x Gamma 400 G	5 x Gamma 400 G	6 x Gamma 400 G	5 x Gamma 400 G
motor capacity turbines, standard (kW)	15	15	15	15
transport system free configurable	•	•	•	•
pneumatic door operation	•	•	•	•
number of door wings	4	4	4	4
safety device swinging field door	•	•	•	•
hook lifting and lowering device	o	o	o	o
installation in foundation pit	•	•	•	•
wear protection plates 10 mm adverse of turbines and roof	•	•	•	•
wear protection plates 25 mm adverse of turbines and roof	o	o	o	o
wall thickness mn blasting chamber (mm)	8	8	8	8
complete manganese steel lining 10 - 12 mm	o	o	o	o
filter capacity (m³/h)	20.000	15.000	20.000	20.000

• = serial
- = not available
o = optional

Wire mesh belt blast machine RDGE



Equipment highlights:

- ▶ high operational efficiency, especially for deburring, blast cleaning, surface roughening, de-scaling and de-rusting
- ▶ perfect placed turbines ensure that complex surface areas are completely reached by the blast stream
- ▶ different mesh widths available
- ▶ high productivity
- ▶ high degree of automation, ideal includable in existing production lines
- ▶ various loading and transport methods available
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter installations or wet filter installations are available on demand

Machine	RDGE 600-L	RDGE 800-4	RDGE 800-8	RDGE 1000-4	RDGE 1000-8	RDGE 1250-4	RDGE 1250-8	RDGE 1600-4
wire mesh belt width (mm)	600	800	800	1.000	1.000	1.250	1.250	1.600
max. work piece height (mm)	250	400	400	500	500	500	500	500
turbines, standard	4 x Gamma 300 G	4 x Gamma 300 G	8 x Gamma 300 G	4 x Gamma 300 G	8 x Gamma 300 G	4 x Gamma 300 G	8 x Gamma 300 G	4 x Gamma 400 G
motor capacity turbines, standard (kW)	7,5	7,5	7,5	11	7,5	11	11	15
belt weight capacity per running meter, standard (kg)	50 - 100	100 - 250	100 - 250	100 - 250	100 - 250	100 - 250	100 - 250	100 - 250
loading height (mm)	< 1.000	< 1.000	< 1.000	< 1.240	< 1.240	< 1.250	< 1.250	< 1.350
wire mesh belt made of manganese steel	o	o	o	o	o	o	o	o
flow through speed, standard (m/min)	0,6 - 6,0	0,5 - 5,0	0,6 - 6,0	0,6 - 6,0	0,6 - 6,0	0,6 - 6,0	0,6 - 6,0	0,6 - 6,0
filter capacity (m³/h)	3.000	5.000	7.500	5.000	7.500	7.500	10.000	7.500

• = serial
- = not available
o = optional

Rotary table blast machine RDT



Equipment highlights:

- ▶ rotary table weight capacity optionally expandable
- ▶ timed or batchwise processing
- ▶ high productivity possible
- ▶ high degree of automation, ideal includable in existing production lines
- ▶ optionally available with injector or pressure blasting system
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter installations or wet filter installations are available on demand

Machine	RDT 100	RDT 150	RDT 200	RDT 250	RDT 300
weight capacity rotary table, standard (kg)	300	500	1.500	2.500	2.500
work piece measurement Ø x h, standard (mm)	1.000 x 470	1.500 x 600	2.000 x 800	2500 x 600	3.000 x 600
cabinet elevation	o	o	o	o	o
turbines, standard	1 x Gamma 300 G	1 x Gamma 300 G	2 x Gamma 300 G	3 x Gamma 300 G	3 x Gamma 300 G
motor capacity turbines, standard (kW)	5,5	7,5	7,5	7,5	7,5
magnetic separator	o	o	o	o	o
filter capacity (m³/h)	2.000	3.000	3.000	5.000	5.000

• = serial
- = not available
o = optional

Swing chamber blast machine RWK



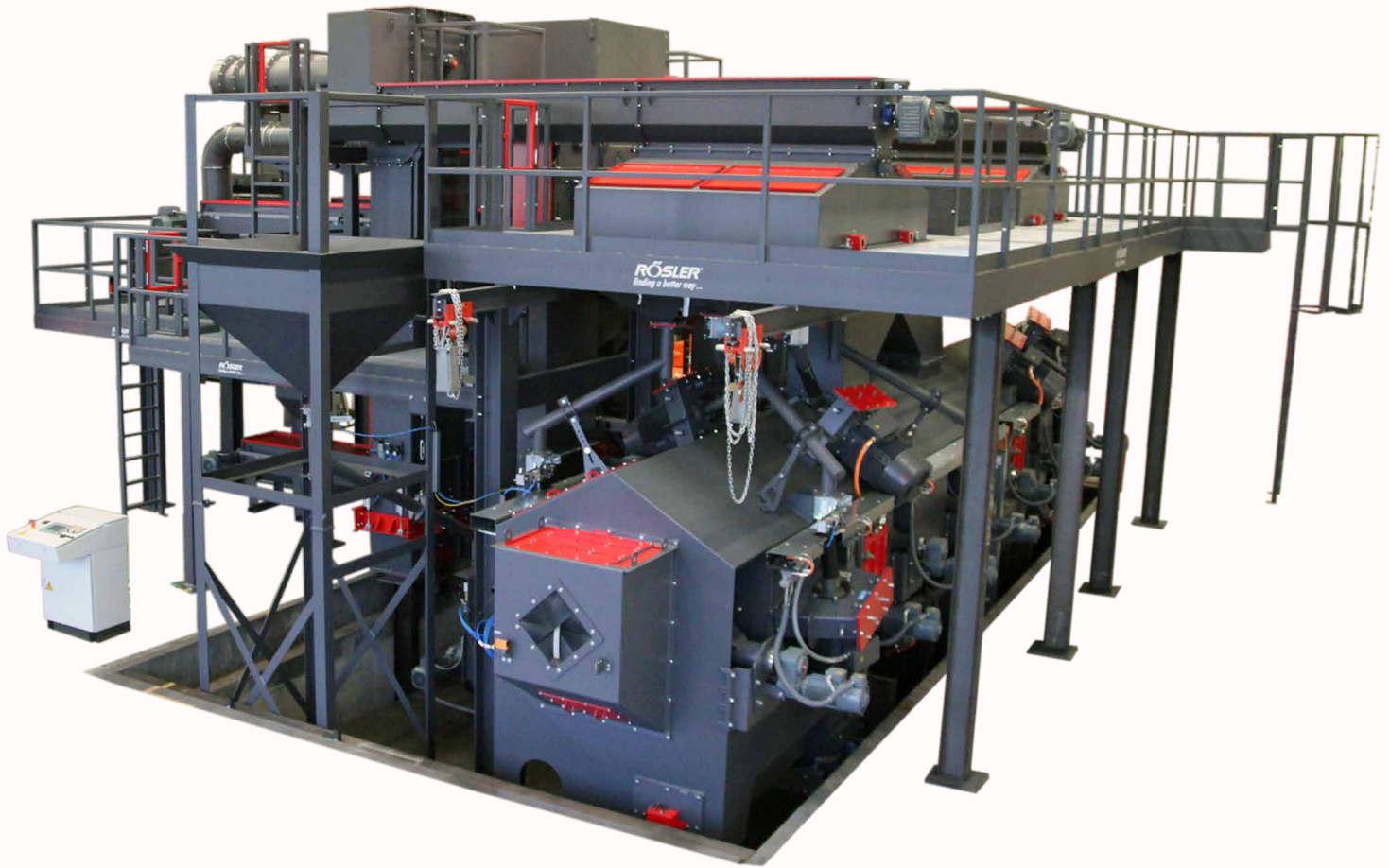
Equipment highlights:

- ▶ different special constructions available
- ▶ high degree of automation, ideal includable in existing production lines
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter installations or wet filter installations are available on demand

Machine	RWK 6/12-2
utilisable work load capacity, standard (kg)	300 each
utilisable diameter (mm)	up to 600
utilisable height (mm)	up to 1.200
central electrical control unit with PLC	o
screen drum for foundry version	o
turbines, standard	2 x Gamma 300 G
motor capacity turbines, standard (kW)	7,5
magnetic separator	o
filter capacity (m³/h)	3.500

• = serial
- = not available
o = optional

Continuous feed single strand blast machine RKL & REDL



Equipment highlights:

- ▶ Machine design will be according to workpiece specifications
- ▶ compact machine design
- ▶ designed for billets, semifinished products, special steel profiles or different sizes of steel wire
- ▶ high processing speed up to 3m/s
- ▶ several blasting chambers are placed consecutively
- ▶ energy-efficient because of blasting chambers which can be switched on if necessary
- ▶ power of turbines could be reduced from the normally required 45 kW down to 37 kW per turbine
- ▶ high degree of automation, ideal includable in existing production lines
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter installations or wet filter installations are available on demand

Engine block blast machine RMBS



Equipment highlights:

- ▶ Machine design will be according to workpiece specifications
- ▶ compact machine design
- ▶ designed to blast and de-sand cast engine blocks, crankcases or oil pan covers
- ▶ up to 8.000 kg maximum workpiece weight possible
- ▶ workpiece - gentle fixing by grippers
- ▶ available with magnetic separator if necessary
- ▶ power of turbines could be reduced from the normally required 45 kW down to 37 kW per turbine
- ▶ high degree of automation, ideal includable in existing production lines
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter installations or wet filter installations are available on demand

Roboblaster RROB®



Equipment highlights:

- ▶ application spectrum from descaling over surface finishing to shot peening
- ▶ essential advantages in efficiency through robot handling
- ▶ construction of the machine will be done on basis of the work pieces
- ▶ no loss of time through changing the work pieces, robots will hold the parts directly into the blasting chamber
- ▶ special work piece gripper for work piece friendly fixation
- ▶ double-magnetic separator unit available on demand
- ▶ patented docking disk and proofing system
- ▶ high level of automation, ideal integration into existing production lines
- ▶ optional upgrade to Rutten Gamma Turbines
- ▶ ex-proofed filter units or wet filter units are available on demand

Crankshaft blast machine RKWS



Equipment highlights:

- developed for all around de-sanding and de-scaling of cast and forged crankshafts
- designed for one- up to eight-cylinder engine crankshafts
- construction of the machine will be done on the basis of the work piece specifications
- treating of a wide range of different work pieces possible
- work piece fixtures with automatic adaption of the work pieces
- in addition to the work piece rotation, work piece oscillation is available
- exchangeable turbine casings for optimal adaption to further work piece spectrums
- high level of automation, ideal integration into existing production lines
- installation of the machine without foundation pit
- optional upgrade to Rutten Gamma Turbines
- ex-proofed filter units or wet filter units are available on demand



Deutschland

RÖSLER Oberflächentechnik GmbH
Werk Memmelsdorf
Vorstadt 1
D-96190 Untermmerzbach
Tel.: +49/9533/924-0
Fax: +49/9533/924-300
info@rosler.com

RÖSLER Oberflächentechnik GmbH
Werk Hausen
Hausen 1
D-96231 Bad Staffelstein
Tel.: +49/9533/924-0
Fax: +49/9533/924-300
info@rosler.com

USA

RÖSLER Metal Finishing USA, L.L.C.
1551 Denso Road
USA-Battle Creek
MI 49037
Tel.: +1/269/4413000
Fax: +1/269/4413001
rosler-us@rosler.com

Frankreich

RÖSLER France
Z.I. de la Fontaine d'Azon
CS 50513 - St. Clément
F-89105 Sens Cedex
Tel.: +33/3/86647979
Fax: +33/3/86655194
rosler-fr@rosler.com

Italien

RÖSLER Italiana S.r.l.
Via Elio Vittorini 10/12
I-20863 Concorezzo (MB)
Tel.: +39/039/611521
Fax: +39/039/6115232
rosler-it@rosler.com

Schweiz

RÖSLER Schweiz AG
Staffelbachstraße 189
Postfach 81
CH-5054 Kirchleerau
Tel.: +41/62/7385500
Fax: +41/62/7385580
rosler-ch@rosler.com

Spanien

RÖSLER International GmbH & Co. KG
Sucursal en España
Polg. Ind. Cova Solera C/Roma, 7
E-08191 Rubí (Barcelona)
Tel.: +34/93/5885585
Fax: +34/93/5883209
rosler-es@rosler.com

Niederlande

RÖSLER Benelux B.V.
Reggestraat 18
NL-5347 JG Oss
Postbus 829
NL-5340 AV Oss
Tel.: +31/412/646600
Fax: +31/412/646046
rosler-nl@rosler.com

Belgien

RÖSLER Benelux B.V.
Avenue de Ramelot 6
Zoning Industriel
B-1480 Tubize (Saintes)
Tel.: +32/2/3610200
Fax: +32/2/3612831
rosler-be@rosler.com

Österreich

RÖSLER Oberflächentechnik GmbH
Hetmanekgasse 15
A-1230 Wien
Tel.: +43/1/6985180-0
Fax: +43/1/6985182
rosler-at@rosler.com

Rumänien

RÖSLER Romania SRL
Str. Avram Iancu 39-43
RO-075100 Otopeni/ILFOV
Tel.: +40/21/352 4416
Fax: +40/21/352 4935
rosler-ro@rosler.com

Serbien

RÖSLER D.o.o
Dr Ivana Ribara 32
SRB-11070 Novi Beograd
Tel.: +381 11 3184407
rosler-rs@rosler.com

Großbritannien

RÖSLER UK
Unity Grove, School Lane
Knowsley Business Park
GB-Prescot, Merseyside L34 9GT
Tel.: +44/151/4820444
Fax: +44/151/4824400
rosler-uk@rosler.com

Russland

RÖSLER Russland
Borovaya Str. 7, bldg. 4, office 107
111020 Moscow
Tel. / Fax: +7 / 495 / 247 55 80
rosler-ru@rosler.com

Brasilien

RÖSLER Otec do Brasil LTDA
Estrada dos Galdinos 35
Jd. Barbacena
06700-000 - Cotia
São Paulo - Brasil
Tel.: +55/11/46123844
Fax: +55/11/46123845
info@rosler-otec.com.br

China

RÖSLER SURFACE-TECH (BEIJING) CO., LTD.
Beijing Office
Fu Hua Mansion, Office A-11-K
No. 8, Chao Yang Men North Avenue
Beijing 100027, P.R. China
Tel.: +86/10/6554 73 86
Fax: +86/10/6554 73 87
rosler-cn@rosler.com

Indien

RÖSLER SurfaceTech Pvt. Ltd.
Pune Factory No: A-29, Chakan MIDC-Phase 2
Pune-410501
Tel.: +91/2135/690202

Bangalore Office No: 9, Main Road. RT Nagar
Bangalore-560032
Tel.: +91/80 23534445
Fax: +91/80 23339165
info@rosler.net.in

► and more than 150 representations worldwide

